



INSTALLATION INSTRUCTIONS

BLACK MODULAR GRILLE GUARD FOR CHEVY SILVERADO 1500 2014-2018

PART # 17GT27MA

Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The information shown here is for reference only and may differ from the product that you receive, however the goods are fitted in the same way.

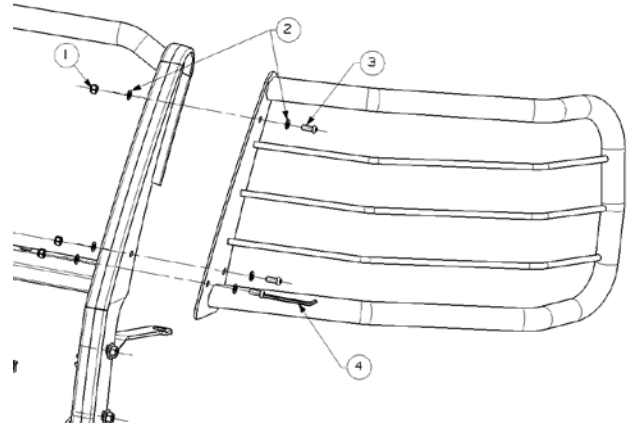
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

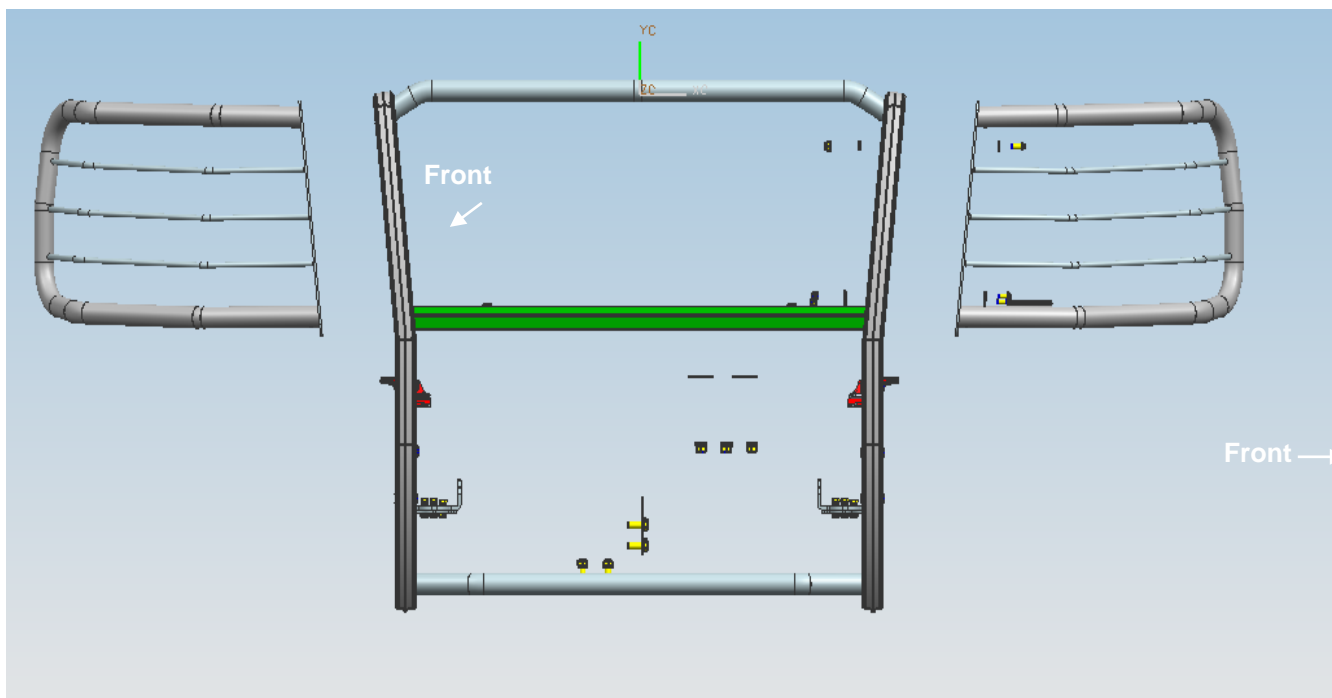
Parts list

WINGS PARTS LIST:

①	Lock Nuts M8	6
②	Large Washer D8 (8x16x1.6mm)	12
③	Button Head Allen Bolt M8_20	6
④	Allen Wrench S=5	1

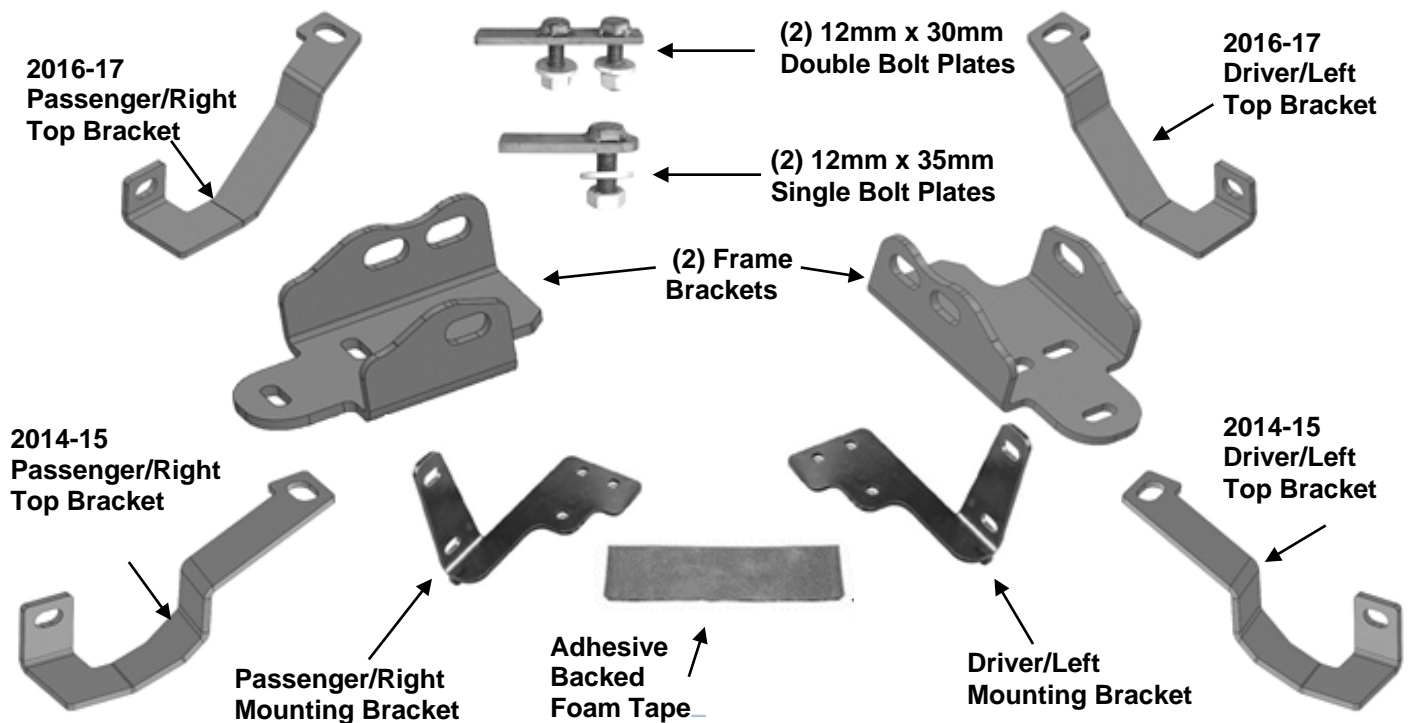


Wings Installation Pictured (L&R consistency):



PARTS LIST:

1	Grille Guard Assembly	6	Spring Washer D12
2	Frame Brackets	6	12mm Flat Washers
1	Driver/Left Mounting Bracket	6	12-1.75mm Hex Nuts
1	Passenger/Right Mounting Bracket	6	10-1.50mm x 30mm Hex Bolts
1	2014-15 Driver/Left Top Bracket	12	10mm x 27mm OD x 3mm Flat Washers
1	2014-15 Passenger/Right Top Bracket	2	Adhesive Backed Foam Tape
1	2016-17 Driver/Left Top Bracket	6	10-1.50mm Hex Nuts
1	2016-17 Passenger/Right Top Bracket	6	8-1.25mm x 25mm Combined bolt
2	12-1.75mm x 30mm Double Bolt Plates	6	Spring Washer D10
2	12-1.75mm x 35mm Single Bolt Plates		

**PROCEDURE:**

REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. CUTTING MAY BE REQUIRED. ASSISTANCE IS HIGHLY RECOMMENDED. INSTALLATION MAY INTERFERE WITH FRONT MOUNTED SENSORS.

1. Open the hood and remove the cover between the top of the radiator and the grille, **(Figure 1)**. Remove the hardware attaching the grille at the top and bottom.
2. On **2014-15 models**, from behind the bumper, release the clips and hardware to remove the plastic body panel, (fascia), on top of the bumper between the bottom of the grille and the top of the bumper, **(Figure 3)**. For **all models**, carefully remove the grille from the vehicle. **NOTE:** Grille is held in place with screws at the top and several clips, **(Figure 2)**. Remove the screws and firmly pull the grille straight out from the vehicle to release the grille from clips, **(Figures 4—6)**.
3. Depending on the year of the vehicle, select either the 2014-15 Driver/Left Top Bracket or the 2016-17 Driver/Left Top Bracket, **(Figure 7)**. Apply a layer of Adhesive Backed Foam Tape to the backside of the Top Bracket to protect the finish on the bumper, **(Figure 7)**. **IMPORTANT:** To prevent the Top Brackets from damaging the finish on the vehicle during installation, cover the top of the bumper with removable tape, (masking tape). Re-use the Bumper Bolt hardware to bolt the Top Bracket to the Upper Bumper, **(Figure 8)**. Leave hardware loose at this time.

4. Remove factory tow hook and hardware if equipped. **IMPORTANT:** Tow hooks cannot be reinstalled with the Grille Guard. It is **not** necessary to remove the bumper, only loosen the hardware enough to rotate the bumper to remove the long hex bolts from the tow hooks, **(Figure 11)**.

Vehicles without tow hooks:

- a. Cut out the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, **(Figures 9 & 10)**. **IMPORTANT:** Make several small cuts for best fit. Do not cut through the top edge of the panel.
5. Select the driver side Frame Bracket, **(Figure 12)**. Insert the Frame Bracket through the opening in the bumper, **(Figure 13)**. Line up the holes in the Bracket with the holes in the end of the frame for the tow hook. Select (1) 12mm Double Bolt Plate, **(Figure 14)**. Insert the Double Bolt Plate into the end of the frame, through the (2) holes in the side of the frame and out through the Frame Bracket, **(Figure 15)**. Secure the Frame Bracket to the Bolt Plate with (2) 12mm Flat Washers and (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Snug but do not fully tighten hardware at this time.
6. Select (1) 12mm Single Bolt Plate, **(Figure 16)**. Secure Frame Bracket to the Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figure 17)**. Snug but do not tighten at this time.
7. Next, select the driver side Mounting Bracket. Bolt the Mounting Bracket to the bottom of the Frame Bracket with (3) 8mm x 30mm Hex Bolts, (3) 8mm Lock Washers and (3) 8mm Flat Washers, **(Figures 18 & 19)**. Do not tighten hardware at this time.
8. Repeat **Steps 3—7** to install the passenger side Brackets.
9. With assistance, hold the Grille Guard up in position on the outside of the Mounting Brackets. Bolt the Grille Guard to the Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers, (6) 10mm Lock Washers and (6) 10mm Hex Nuts, **(Figure 20)**. Do not tighten hardware at this time.
10. Check the Grille guard alignment with the vehicle. Adjust as required then tighten the Frame Bracket hardware. Do not fully tighten the Grille Guard to Bracket hardware at this time.
11. Level and adjust the Grille Guard and fully tighten all hardware.
12. Reinstall the grille and the top plastic cover.
13. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

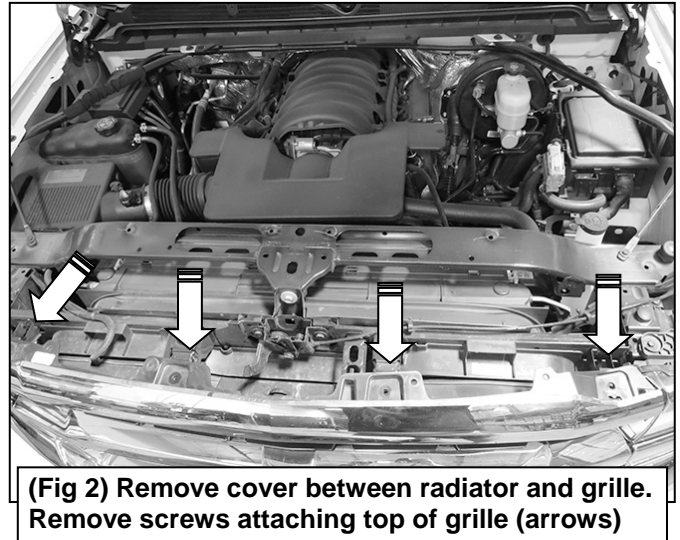
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Grille Guard.

For gloss black finishes: Mild soap may be used to clean the Grille Guard.

Driver Side Mounting Bracket Installation Pictured

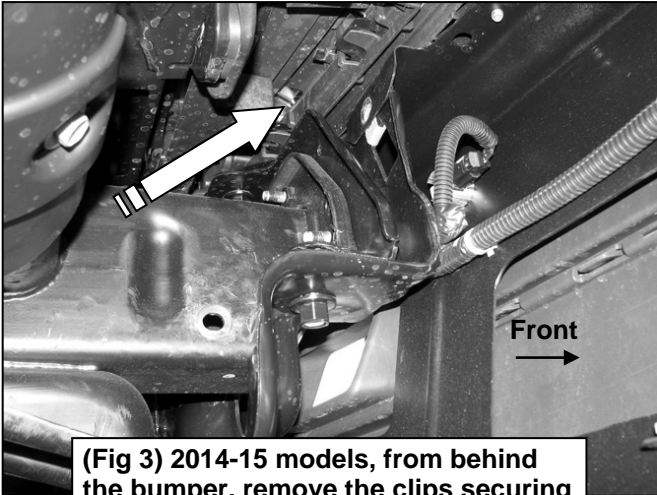


(Fig 1) Remove plastic cover from top of grille



(Fig 2) Remove cover between radiator and grille. Remove screws attaching top of grille (arrows)

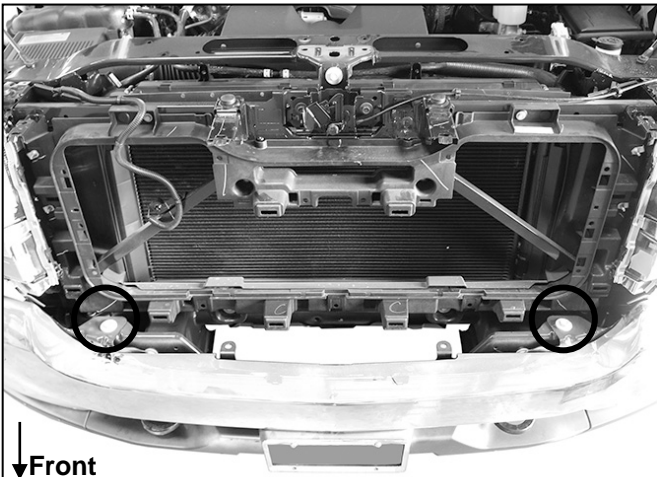
Driver Side Mounting Bracket Installation Pictured



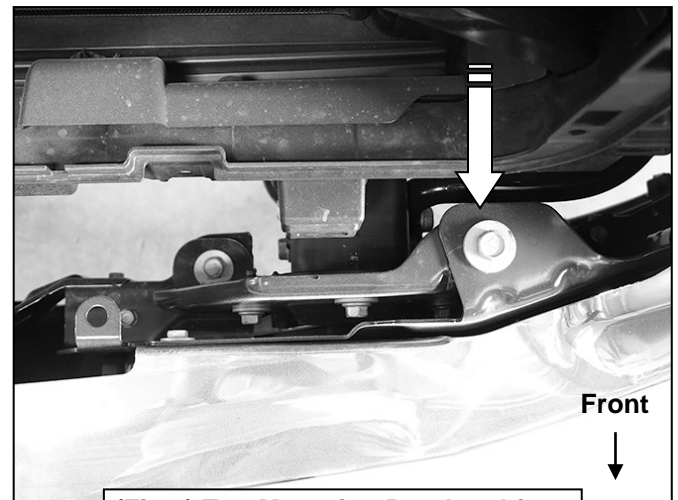
(Fig 3) 2014-15 models, from behind the bumper, remove the clips securing the fascia to the top of the bumper



(Fig 4) Firmly pull grille straight out from vehicle

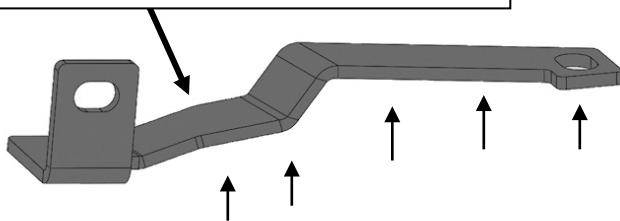


(Fig 5) Grille removed to access top bumper bolts

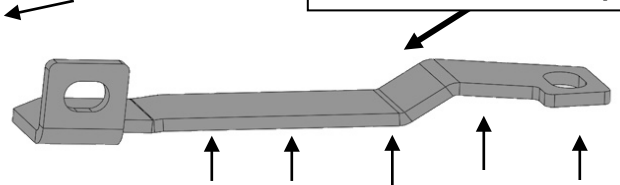


(Fig 6) Top Mounting Bracket driver side mounting location from above

2014-15 Driver side Top Mounting Bracket

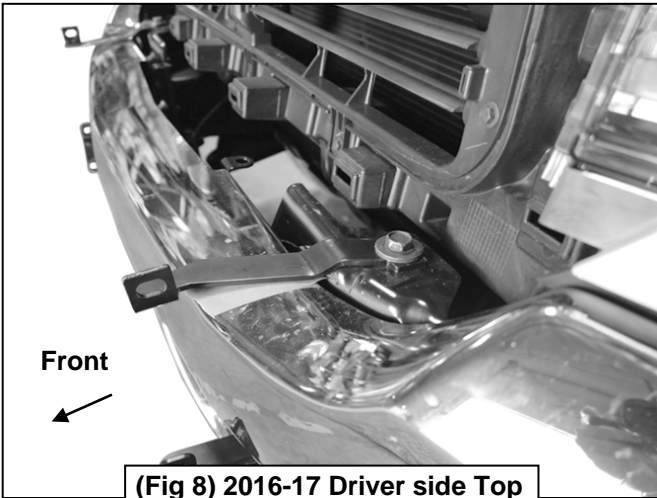


2016-17 Driver side Top Mounting Bracket



(Fig 7) Apply Adhesive Backed Foam Tape to the underside of Top Mounting Bracket

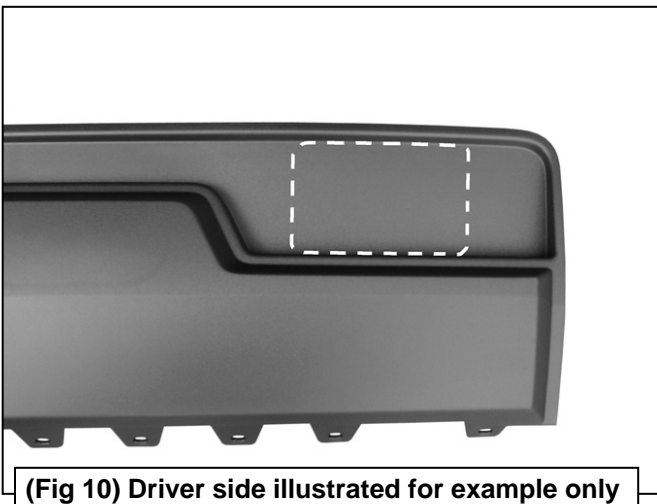
Driver Side Mounting Bracket Installation Pictured



(Fig 8) 2016-17 Driver side Top Mounting Bracket installed



(Fig 9) "No tow hook" model pictured



(Fig 10) Driver side illustrated for example only

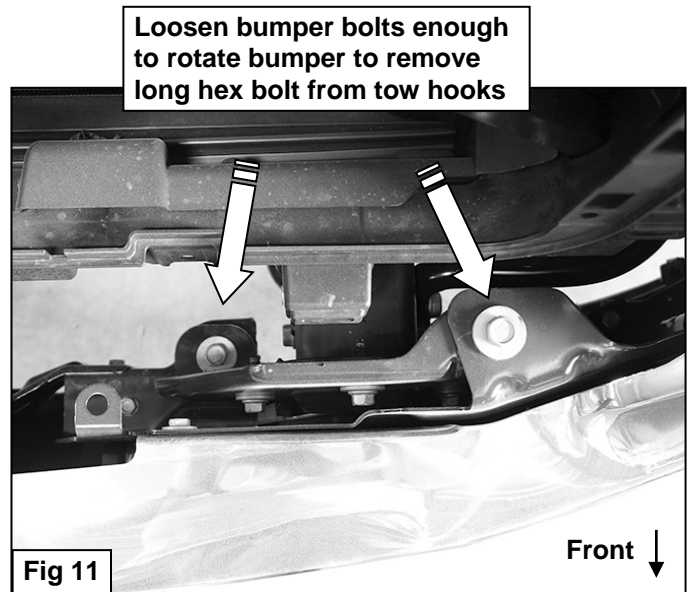
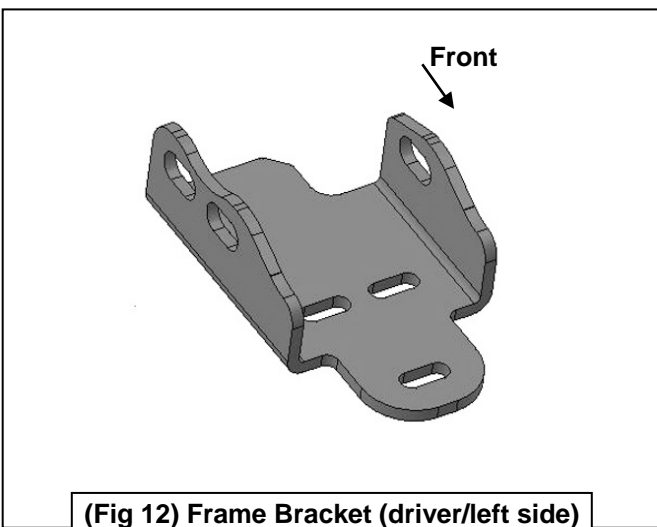


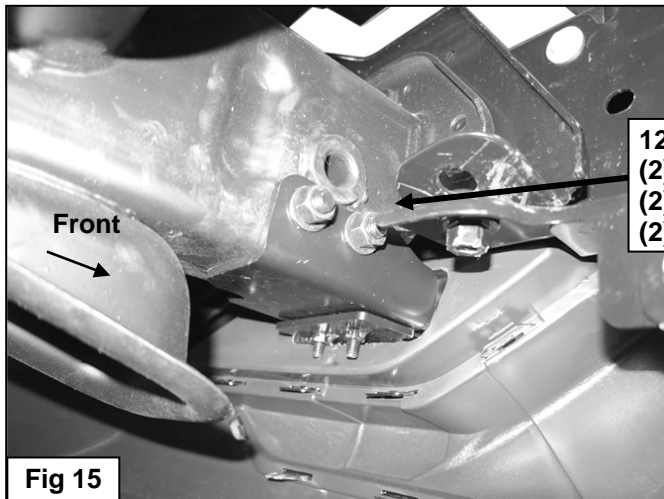
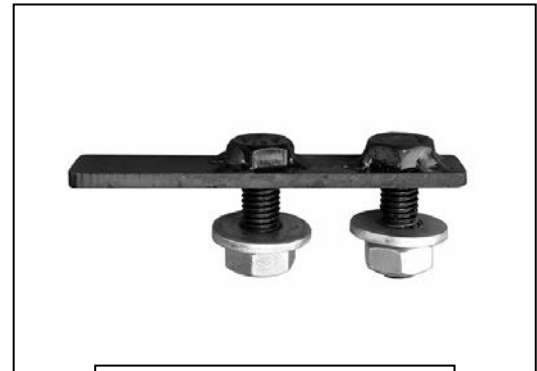
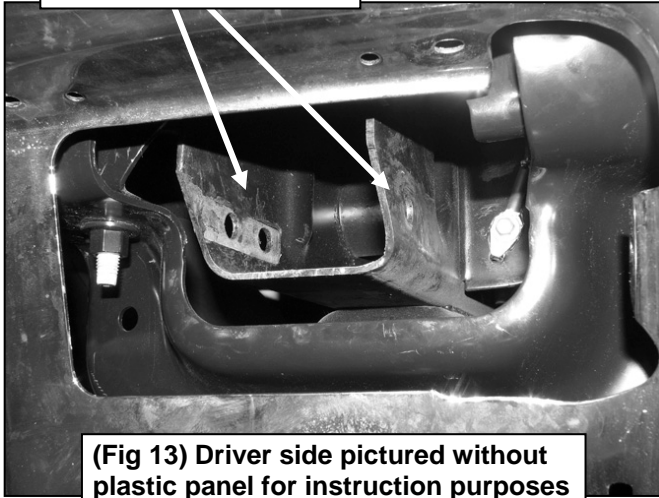
Fig 11



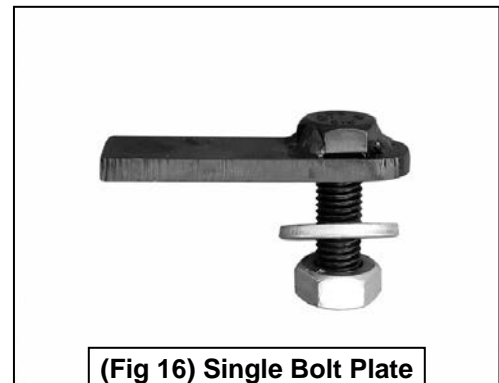
(Fig 12) Frame Bracket (driver/left side)

Driver Side Mounting Bracket Installation Pictured

Mounting holes in end of frame for tow hook

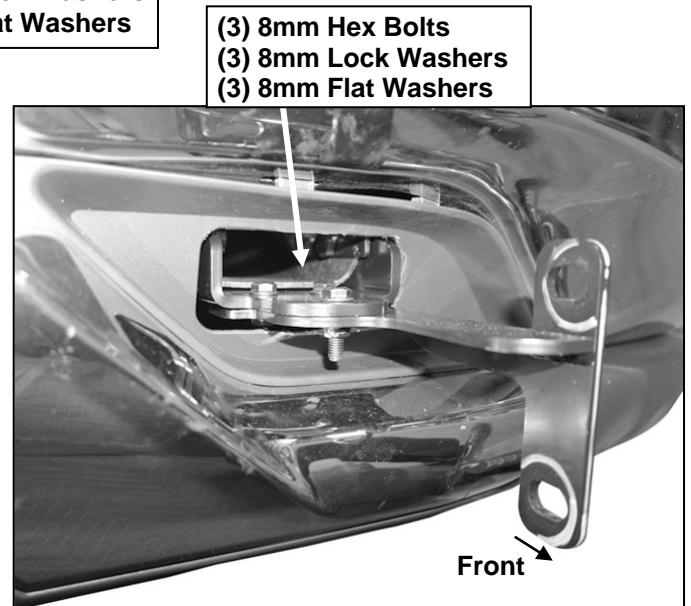
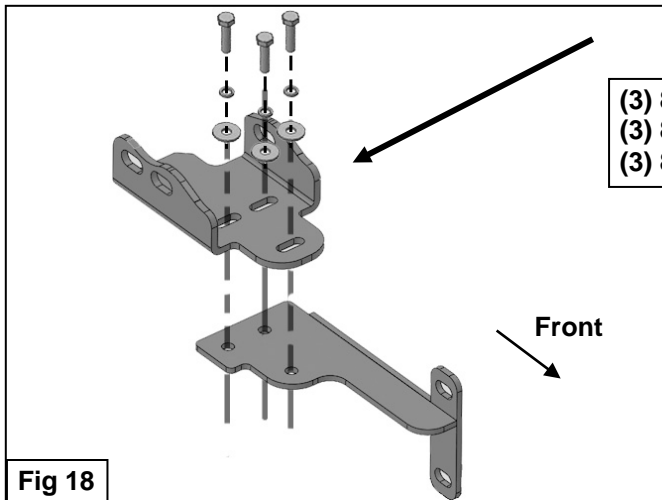


12mm Double Bolt Plate
(2) 12mm Flat Washers
(2) 12mm Lock Washers
(2) 12mm Hex Nuts



12mm Bolt Plate
12mm Flat Washer
12mm Lock Washer
12mm Hex Nut

Driver Side Mounting Bracket Installation Pictured



(Fig 19) Driver side Bracket Installed

