



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

**PART # 7FDF1SS/7FDF1A
TAIL LIGHT GUARD FOR FORD F150 09-13**

PARTS LIST:

Qty	Description
1	Driver/Left Taillight Guard
1	Passenger/Right Taillight Guard
2	Support Brackets
2	4-.70mm x 15mm Phillips Screws
2	4mm Internal Locking Star Washers
2	4mm x 8.65mm OD x .8mm Flat Washers

PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. **IMPORTANT!** Cover the painted edge around the taillight housing with masking tape to protect the finish of the vehicle when removing the taillight housing and installing the Taillight Guard, **(Figure 2)**.
3. Select the Passenger Side Taillight Guard and (1) Support Bracket to start the installation on the passenger side of the vehicle. Open the tail gate and remove the hex bolts holding the taillight assembly in place, **(Figure 1)**.
4. Grasp the taillight housing with both hands and pull gently but firmly straight back from the vehicle. **NOTE:** Be sure to pull straight back to avoid possible damage to the taillight assembly. This is the same procedure required to change a taillight bulb in the assembly. For more info, see the owner's manual on replacing taillight bulbs.
5. Attach one of the Support Brackets to the alignment pin located behind the taillight, **(Figure 2)**. Hold the Support Bracket in place as you re-install (gently push) the taillight assembly back onto the vehicle. Take care to properly align the pin with the socket.
6. Secure the Taillight Guard to the vehicle using the two factory hex bolts removed in Step 3, **(Figure 3)**. Do not tighten at this time.
7. Attach the Taillight Guard to the Support Bracket using the included (1) 4-.70mm x 15mm Phillips Screw, (1) 4mm Lock Washer, (1) 4mm Flat Washer **(Figure 4)**.
8. Align and center the Taillight Guard and tighten all hardware. **IMPORTANT:** Slowly close the tailgate to check for clearance. If the Mounting Tabs or Support Brackets do not fit properly, they can easily be adjusted with a pair of pliers. If you're doing an adjustment, make sure to cover the Mounting Tab or Support Bracket to protect the finish.
9. Repeat steps 2-8 to mount the driver side Taillight Guard.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.
11. **WARNING:** As with any exterior trim piece, automated car washes are not recommended and may damage the Tail Light Guard and/or the taillight lens. Only hand washing is advised.

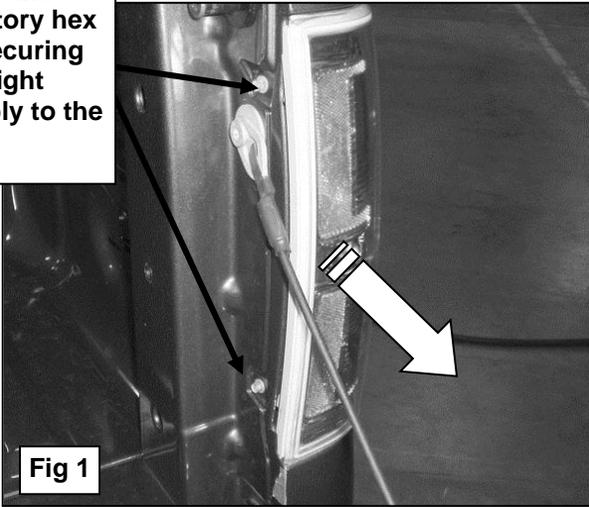
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Taillight Guard.

For gloss black finishes: Mild soap may be used to clean the Taillight Guard.

PASSENGER SIDE INSTALLION PICTURED

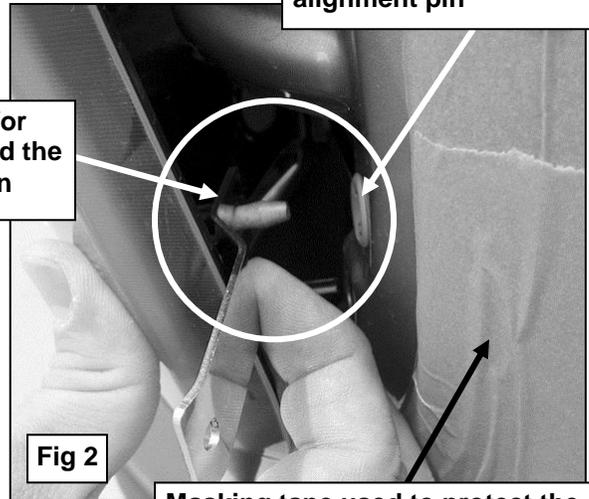
Remove the two factory hex bolts securing the taillight assembly to the vehicle



Grasp the taillight housing with both hands and pull gently but firmly straight back from the vehicle. Do not pry the taillight assembly from the vehicle or damage may result

Firmly push the taillight assembly straight into the vehicle as you line up the alignment pin

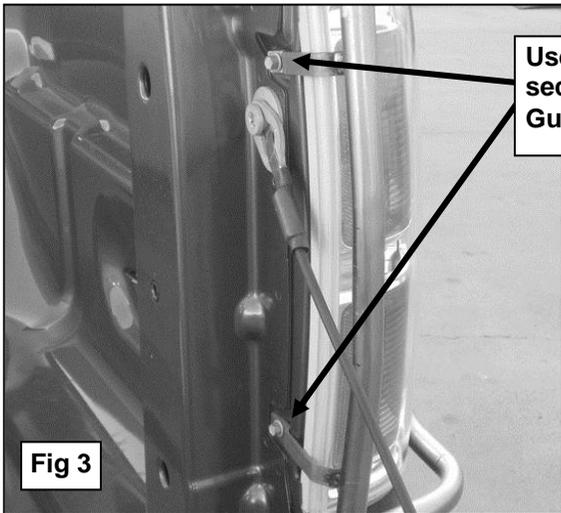
Locate the alignment pin for the taillight assembly. Hold the Support Bracket on the pin



WARNING: Slowly close the tailgate to check for fit and clearance. Adjust the Mounting Brackets and Support Brackets as necessary to properly clear the tailgate

Masking tape used to protect the vehicle's finish during installation

Use the factory bolts to secure the Taillight Guard to the assembly



4-70mm x 15mm Phillips Screw
4mm Lock Washer
4mm Flat Washer

