



**BLACK HORSE
OFF ROAD®**

TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

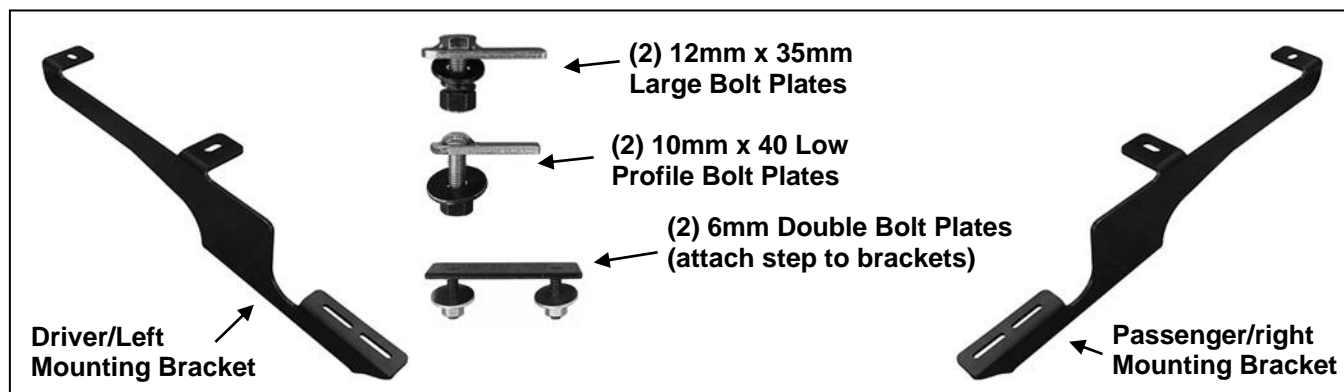
REAR STEP BOARD

15-24 FORD TRANSIT VAN (FULL SIZE) (Excl. 2022-24 E-Transit)

PART#8FOTRA

PARTS LIST:

1	Rear Step (full width)	2	12mm Hex Nuts
1	Driver/left Frame Mounting Bracket	2	10mm x 30mm x 2.5mm Flat Washers
1	Passenger/right Frame Mounting Bracket	2	10mm Lock Washers
2	12mm x 35mm Bolt Plates	2	10mm Hex Nuts
2	10mm x 40mm Bolt Plates	2	6mm Double Bolt Plate
2	12mm Plastic Retainer	4	6mm x 22mm x 2mm Flat Washers
2	10mm Plastic Retainer	4	6mm Lock Washers
2	12mm x 32mm x 3mm Flat Washers	4	6mm Hex Nuts
2	12mm Lock Washers		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. LET EXHAUST COOL COMPLETELY BEFORE INSTALLATION.

1. Start the installation under the driver side, rear of the vehicle, **(Figure 1)**. Select (1) 12mm Bolt Plate and (1) 12mm Plastic Retainer, **(Figure 2)**. Insert the Bolt Plate into the forward open end of the rear frame channel and out the first hole in the bottom of the channel, **(Figures 3 & 7)**. Thread the Retainer onto the Bolt Plate to help hold it in place.
2. Next, locate the oval hole in the rearward end of the frame channel closest to the rear bumper, **(Figure 4)**. Select (1) 10mm Bolt Plate and (1) 10mm Plastic Retainer, **(Figure 5)**. Insert the Bolt Plate into the oval hole toward the front then thread the Retainer onto it to hold it in place, **(Figures 6 & 7)**.
3. Select (1) Frame Bracket. **NOTE:** On models without tow hitch, the Brackets can be used on either side. On models with tow hitch, select the Bracket that will install toward the outside of the vehicle as pictured above, **(Figure 8)**. Attach the Bracket to the forward 12mm Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut. Attach the Bracket to the 10mm Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock washer and (1) 10mm Hex Nut. **VERY IMPORTANT:** With the Bolt Plate hardware loose, pull the Bracket toward the rear, then fully tighten hardware.
4. Repeat **Steps 1—3** to install the passenger side Bracket.
5. Carefully unwrap the Rear Step. Select (2) 6mm Double Bolt Plates. Hold the Rear Step up to the (2) previously installed Brackets to determine correct location for Bolt Plates. Slide the (2) Double Bolt Plates into the track in the bottom of the Rear Step, **(Figure 9)**. Attach the Rear Step with Bolt Plates to the top of the (2) Brackets with (4) 6mm Flat Washers, (4) 6mm Lock Washers and (4) 6mm Hex Nuts, **(Figure 10)**. Leave loose at this time.
6. Adjust the Rear Step as desired and tighten all hardware.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

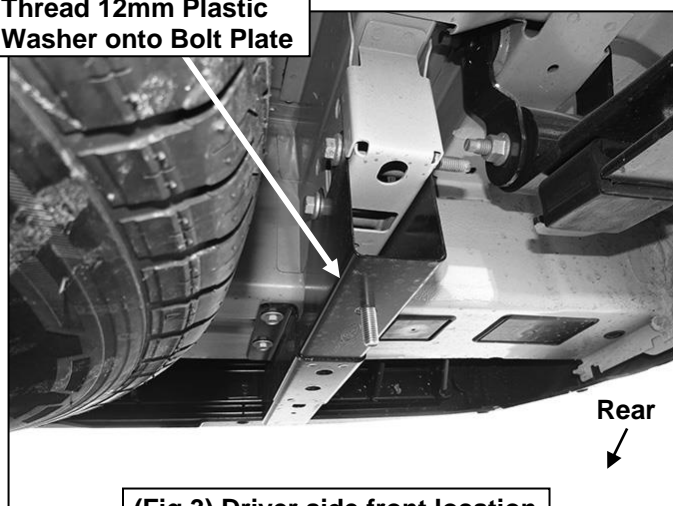
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Rear Step.

Driver/left Side Installation Pictured



(Fig 1) Driver side mounting location

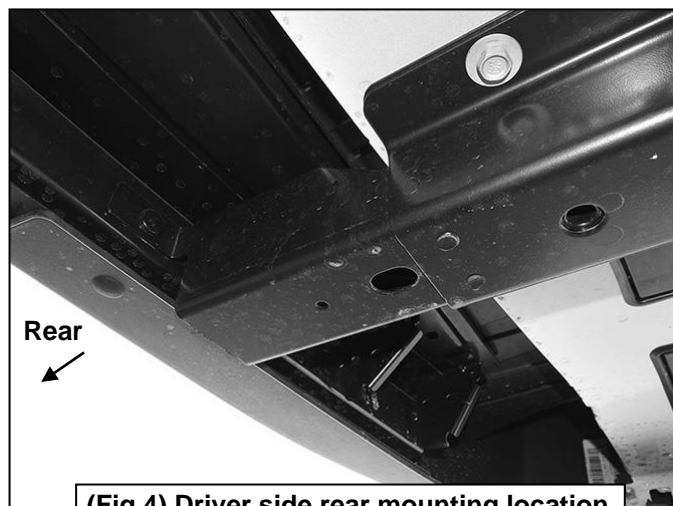
Thread 12mm Plastic Washer onto Bolt Plate



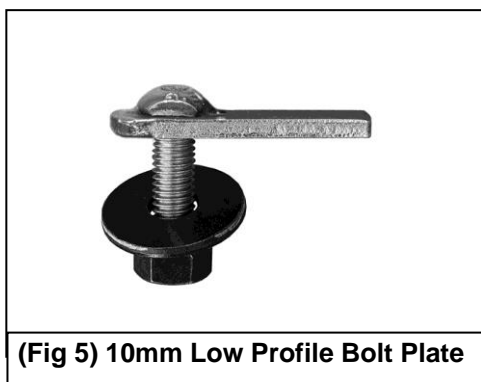
(Fig 3) Driver side front location



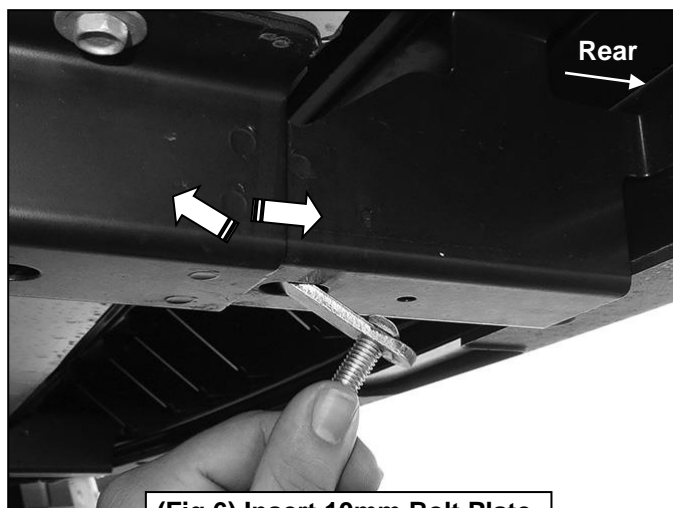
(Fig 2) 12mm Bolt Plate



(Fig 4) Driver side rear mounting location

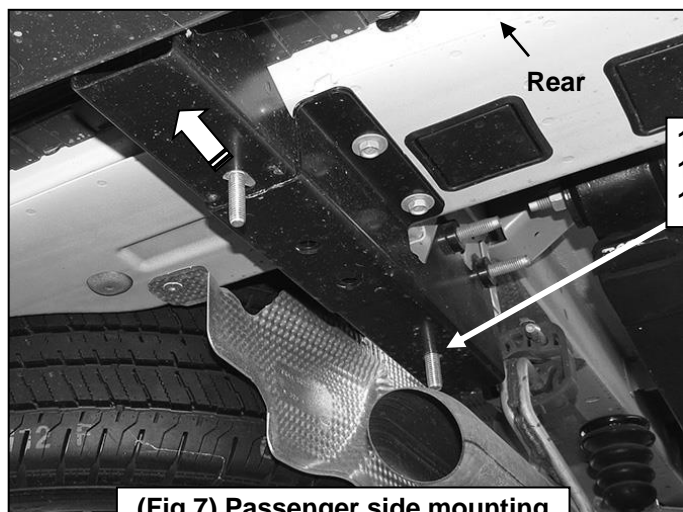


(Fig 5) 10mm Low Profile Bolt Plate

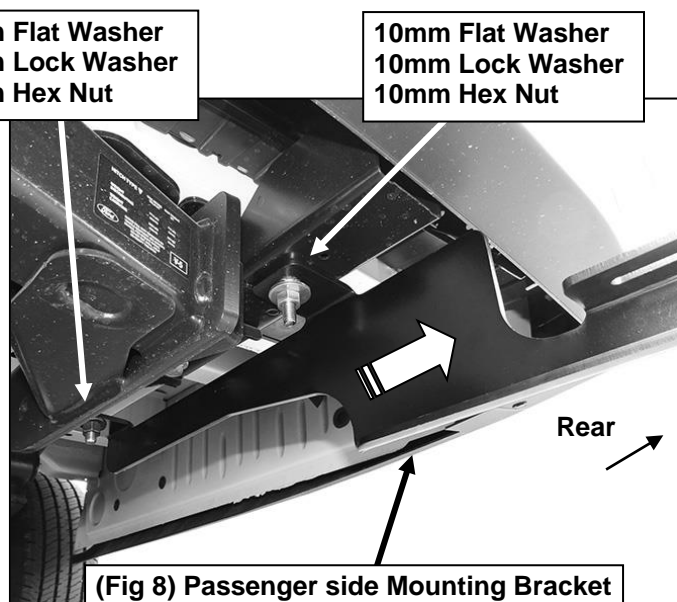


(Fig 6) Insert 10mm Bolt Plate

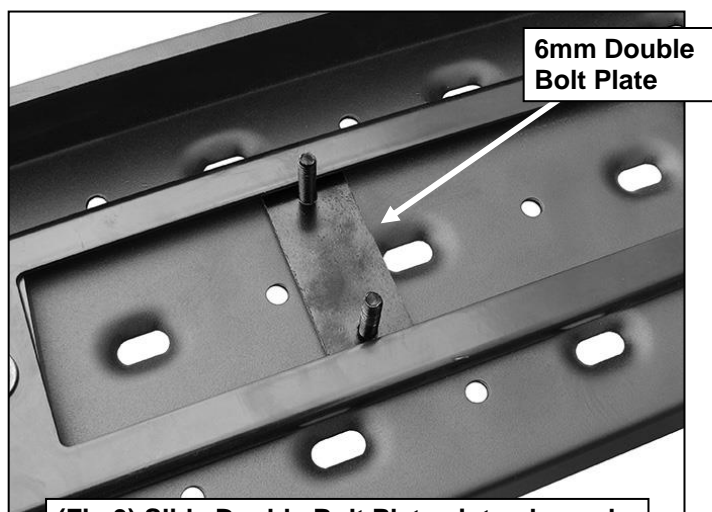
Passenger/right Side Installation Pictured



(Fig 7) Passenger side mounting location with Bolt Plates installed



(Fig 8) Passenger side Mounting Bracket installed with factory tow hitch



(Fig 9) Slide Double Bolt Plates into channels

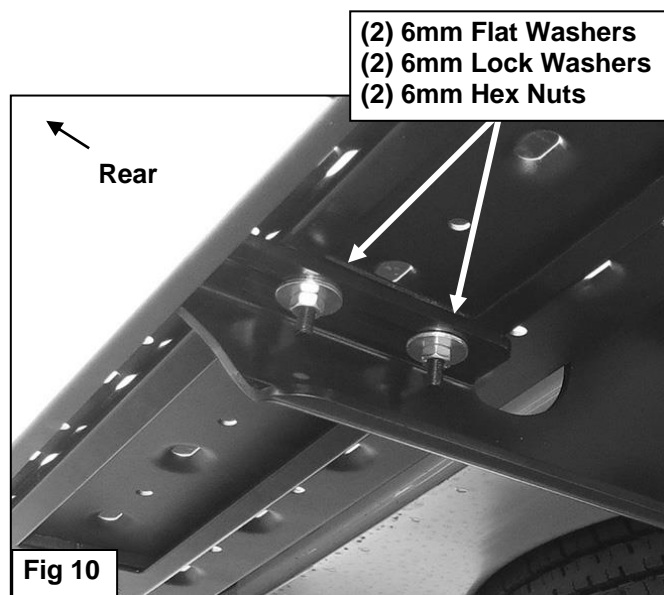


Fig 10



Complete Installation