



INSTALLATION INSTRUCTIONS

REAR BUMPER GUARD (DOUBLE LAYER) FOR

2005-2020 TOYOTA SIERRA

PART # 8TY918A-DL / 8TY918SS-DL

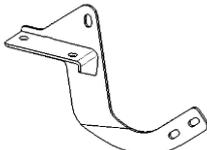
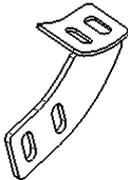
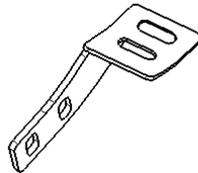
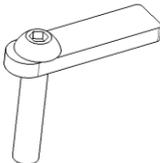
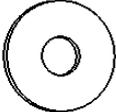
Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

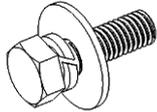
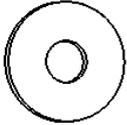
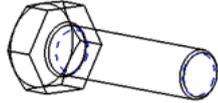
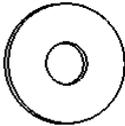
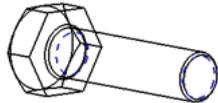
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

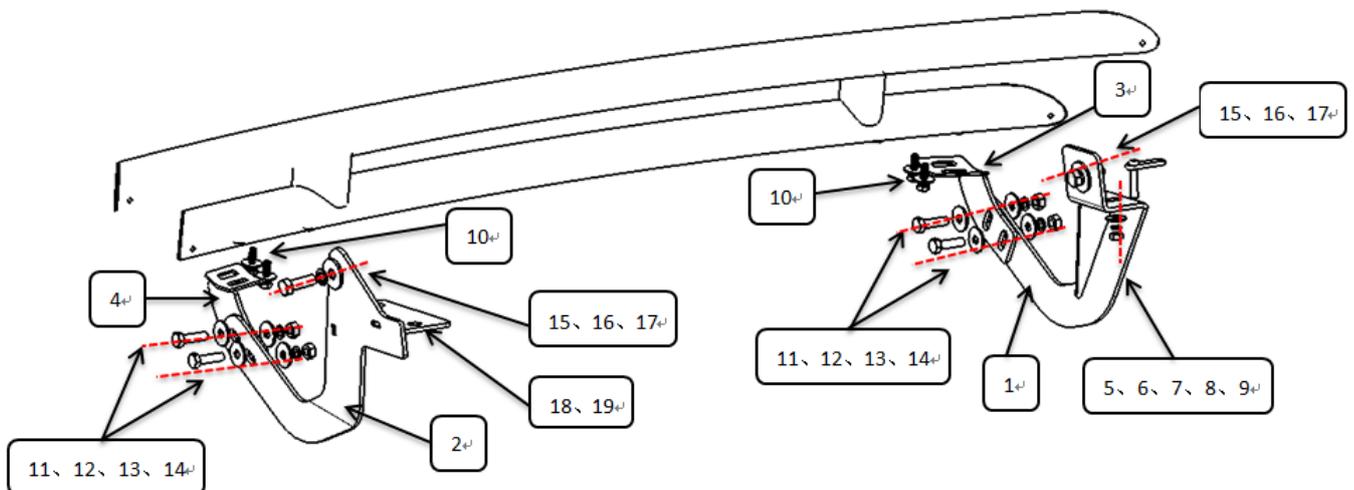
NO.	QTY	PIC	NO.	QTY	PIC
①	1	 Bracket-1 (L)	②	1	 Bracket -1 (R)
③		 Bracket-2 (L)	④		 Bracket-2 (R)
⑤	1	 T-bolt M8*40	⑥	1	 Plastic buckle M8
⑦	1	 Split washers D8	⑧	1	 Large washer D8

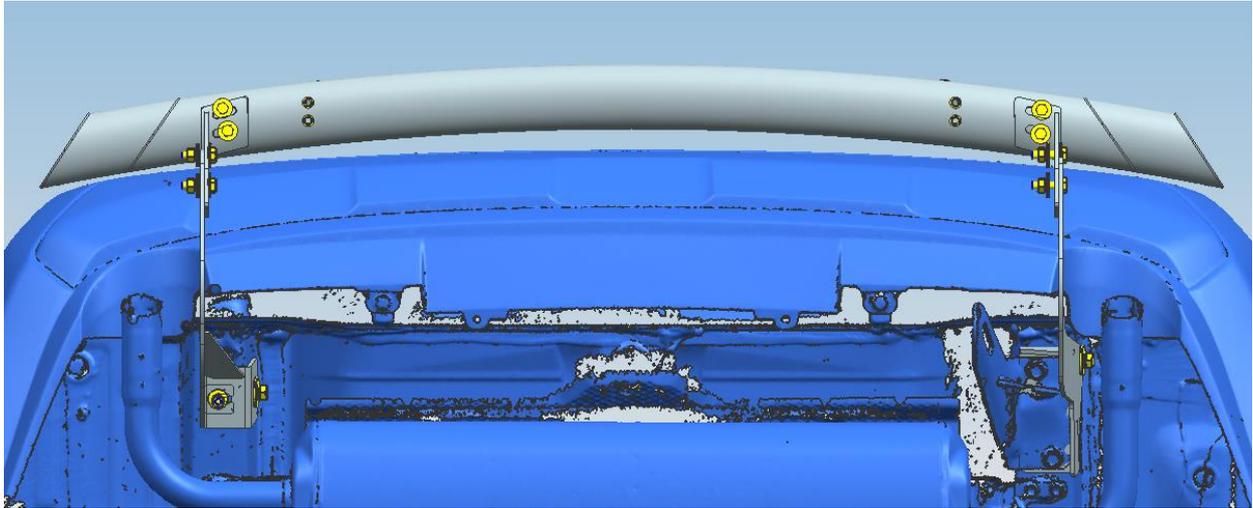
REAR BUMPER GUARD (DOUBLE LAYER) FOR TOYOTA RAV4 2019 - 2020

⑨	1	 Hex nut M8	⑩	4	 Assembly bolt M8
⑪	4	 Spring washer D10	⑫	8	 Flat washer D10
⑬	4	 Hex nut M10	⑭	4	 Hex nut M10*35
⑮	2	 Flat washer D12	⑯	2	 Hex nut M12*1.25*35
⑰	2	 Spring washer D12			

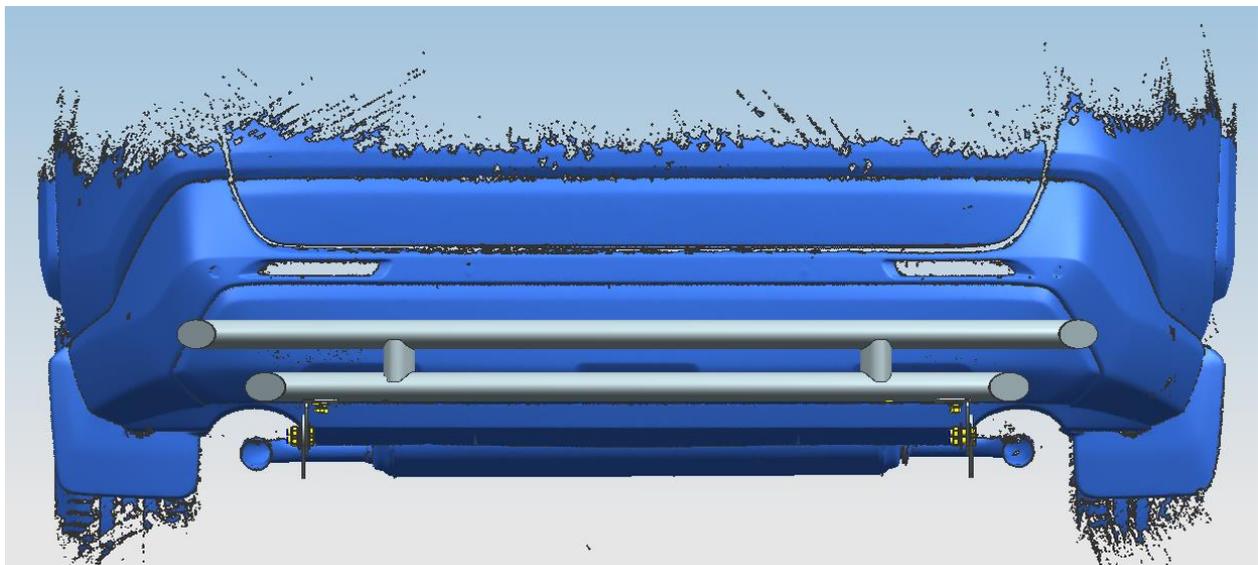
Installation Steps

INSTALLING PICTURE:





Finished:



Step 1: Verify that all parts are present according to the manual.

Step 2: Install the rear bumper and brackets to the vehicle follow installing picture. No.18 and No.19 both are original standard parts.

Step 3: Test and make sure that the grille guard is steadily fixed, fully tighten all hardware.

Step 4: Installation is finished, pick up all tools.

NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.