



**TEL: 1-866-XANATOS**

## **INSTALLATION INSTRUCTIONS**

**HEAVY DUTY STEEL RUNNING BOARDS**

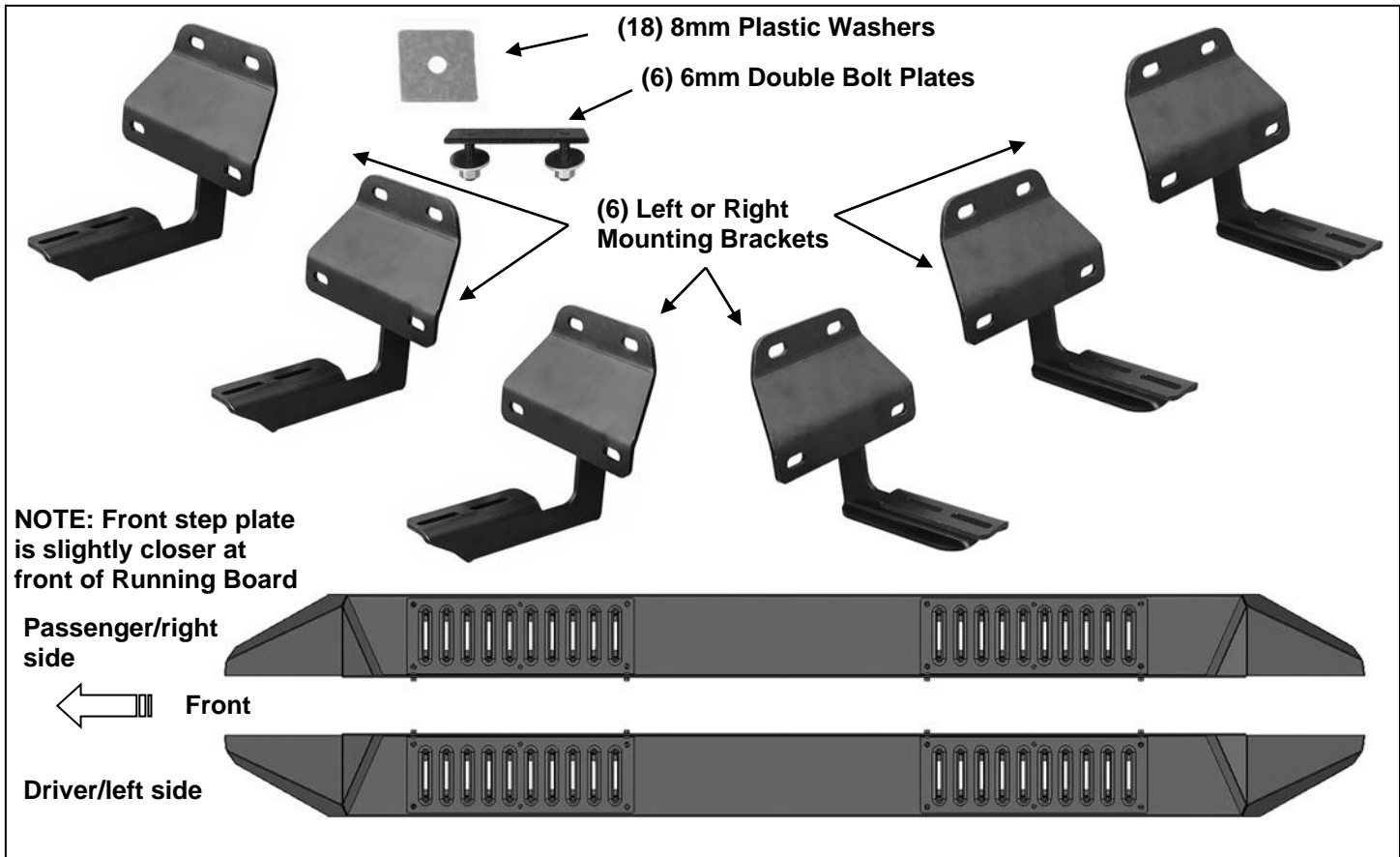
**15-24 FORD F150 SUPERCREW CAB /2022-2024 F150 LIGHTNING**

**17-24 FORD F250/350/450/550 SUPER DUTY CREW CAB**

**PART#: AR-FOF291**

**PARTS LIST:**

1	Driver/left Steel Running Board	18	8mm x 24mm x 2mm Washer
1	Passenger/right Steel Running Board	18	8-1.25mm Nylon Lock Nut
6	Mounting Brackets (left or right)	12	6mm x 22mm x 2mm Flat Washers
6	6mm Double Bolt Plates	12	6mm Lock Washers
18	8mm Plastic Retainers	12	6mm Hex Nuts



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

1. Start the installation under the driver side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, **(Figure 1)**. **IMPORTANT: Clean mounting studs with wire brush to remove paint and debris.**
2. Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, **(Figures 2 & 3)**. **IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.**
3. Select (1) Mounting Bracket. **NOTE:** All (6) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figures 4 & 5)**. Leave brackets loose at this time.
4. Repeat **Steps 1—3** to install the center and rear driver side Brackets, **(Figure 8)**.
5. Carefully unwrap and select the driver/left Running Board. Place the Running Board on top of the Brackets. Locate the channels in the bottom of the Running Board. Select (3) 6mm Double Bolt Plates, **(Figure 6)**. Insert the Bolt Plates into the channels in the bottom of the Running Board closest to the Brackets, **(Figure 7)**. Lift the Running Board up and guide the studs through the Brackets.

6. Attach the Running Board to the Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, **(Figure 8)**. **NOTE:** The Running Board is designed to fit close to the vehicle. It may be necessary to loosen the Bracket hardware slightly and tilt the Brackets downward to insert the Running Board between the Brackets and the body.
7. Level and adjust the Running Board as necessary and fully tighten all hardware.
8. Repeat **Steps 1—7** for the passenger side Running Board installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

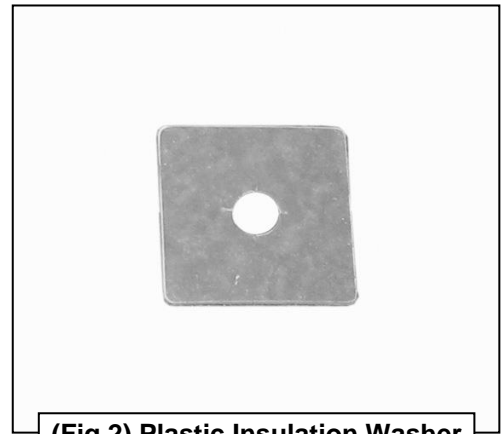
**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Running Board.

### Driver/left Side Installation Pictured

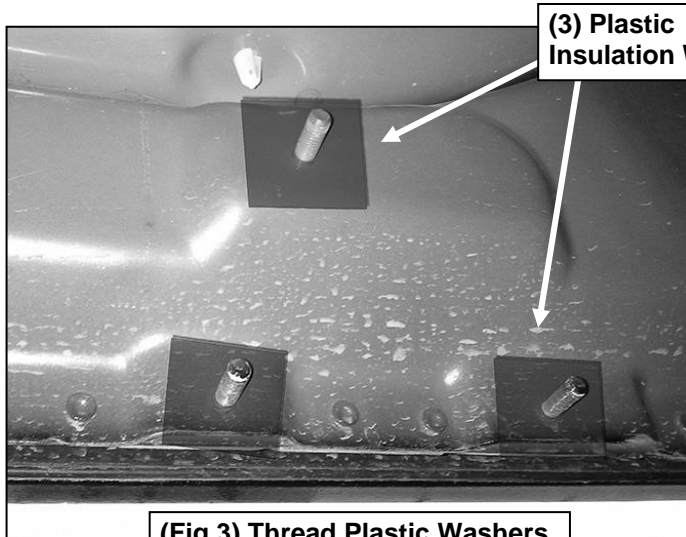


(Fig 1) Driver/left side front mounting location

Use a wire brush to remove paint from threads



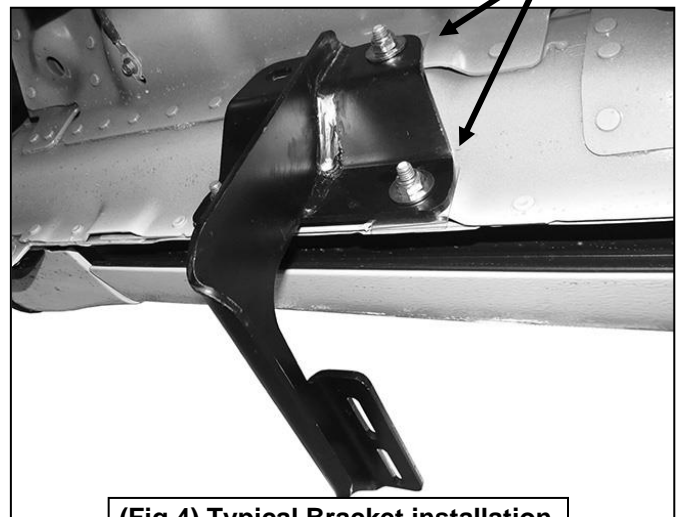
(Fig 2) Plastic Insulation Washer



(Fig 3) Thread Plastic Washers onto all mounting studs

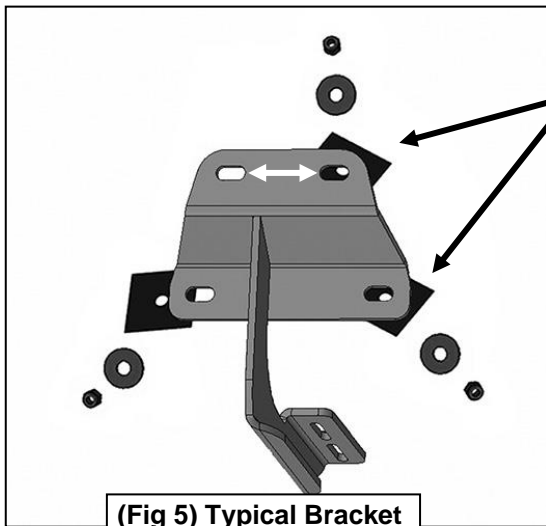
(3) Plastic Insulation Washers

(3) 8mm Plastic Washers  
(3) 8mm Flat Washers  
(3) 8mm Nylon Lock Nuts



(Fig 4) Typical Bracket installation

**Driver side installation pictured**

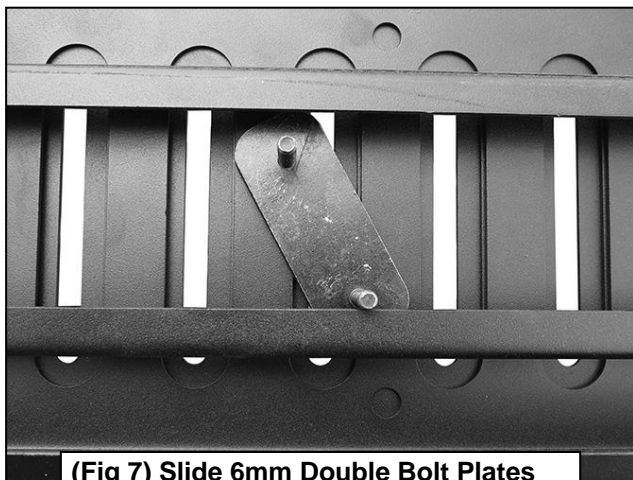


- (3) 8mm Plastic Washers
- (3) 8mm Flat Washers
- (3) 8mm Nylon Lock Nuts

**(Fig 5) Typical Bracket installation illustrated**

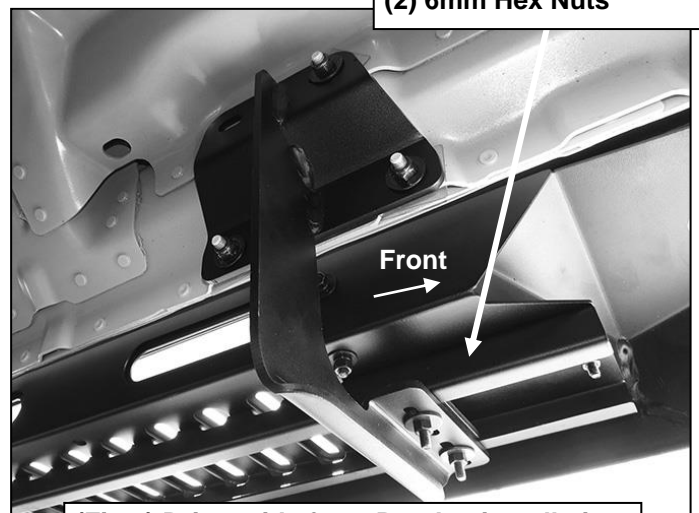


**(Fig 6) 6mm Double Bolt Plate**



**(Fig 7) Slide 6mm Double Bolt Plates into track on bottom of Running Board**

- 6mm Double Bolt Plate
- (2) 6mm Flat Washers
- (2) 6mm Lock Washers
- (2) 6mm Hex Nuts



**(Fig 8) Driver side front Bracket installation**



**Complete Installation**