

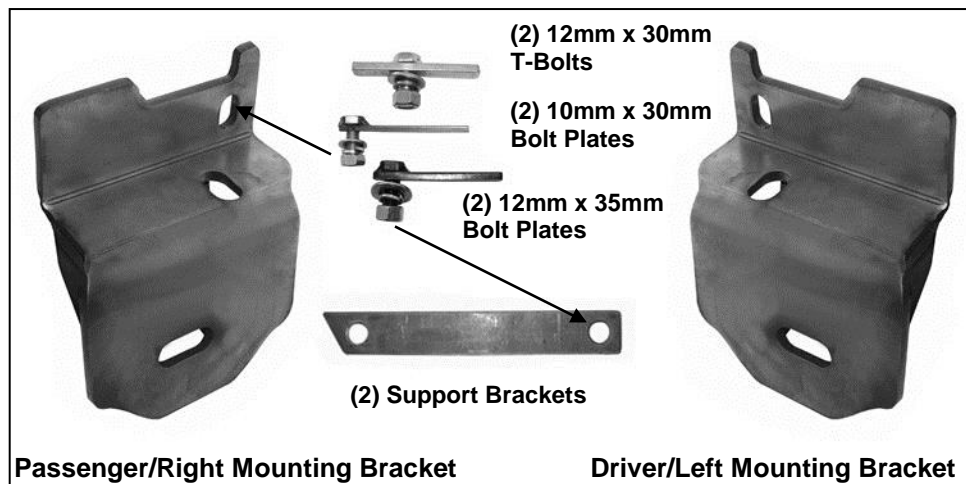


INSTALLATION INSTRUCTIONS

**BEACON BULL BAR WITH SKID PLATE
FOR 2007-2017 JEEP WRANGLER
PART # BE-JEWRB**

PARTS LIST:

1	Bull Bar	2	1/2" Lock Washers
1	Driver/Left Mounting Bracket	2	12mm x 35mm Hex Bolts
1	Passenger/Right Mounting Bracket	8	12mm x 32mm OD x 3mm Flat Washers
2	Support Brackets	6	12mm Lock Washers
2	12mm x 30mm T-Bolt Plates	6	12mm Hex Nuts
2	12mm x 35mm Bolt Plates	2	10mm x 27mm OD x 3mm Flat Washers
2	10mm x 30mm Bolt Plates	2	10mm Lock Washers
2	1/2" x 2" Hex Bolts	2	10mm Hex Nuts
2	1/2" x 1-1/2 x 1/8 Flat Washers		



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. CUTTING IS REQUIRED.**
- Remove the plastic splash guard from under the front bumper and place it on a clean, stable working surface.
- Starting on the driver side, insert (1) 12mm x 30mm T-Bolt into the opening in the end of the crossmember and down through the outer hole. Hang the driver side Mounting Bracket from the T-Bolt with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut. Next, insert the 10mm x 30mm Bolt Plate into the same opening in the cross member and out through the back and through the Mounting Bracket. Secure the Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 1)**. Snug but do not tighten the hardware at this time.
- Insert (1) 12mm x 35mm Bolt Plate into the opening in the welded mount on the end of the crossmember. Line up the Bolt Plate with the middle hole in the vertical mount, **(Figure 2)**. Hang the square end of the Support Bracket from the 12mm x 35mm Bolt Plate and secure it with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figure 3)**. Leave loose at this time.
- Repeat steps 2 – 4 for passenger side bracket installation.
- Position the splash guard back up to the vehicle and attach with two clips at the front-top outer mounting positions only. Pull the splash guard back to the Mounting Brackets to estimate the amount of cutting required to clear the Brackets and Bull Bar. Mark the location of the Mounting Brackets onto the back of the splash guard. Determine the location for the slot for the Support Bracket, **(Figure 4)**. **NOTE:** To maintain the integrity of the plastic Splash Guard,

remove only enough material to clear the Bull Bar and Brackets. Make small cuts and check the fit several times before final installation. Reinstall the splash guard using the factory hardware.

7. With help, position the Bull Bar up to the Mounting Brackets. Use the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Flat Washers and 1/2" Lock Washers to attach the Bull Bar to the Mounting brackets, **(Figure 5)**. Snug but do not tighten at this time.
8. Align the Bull Bar properly and tighten all hardware.
9. Do periodic inspections to the installation to make sure is secure and tight.

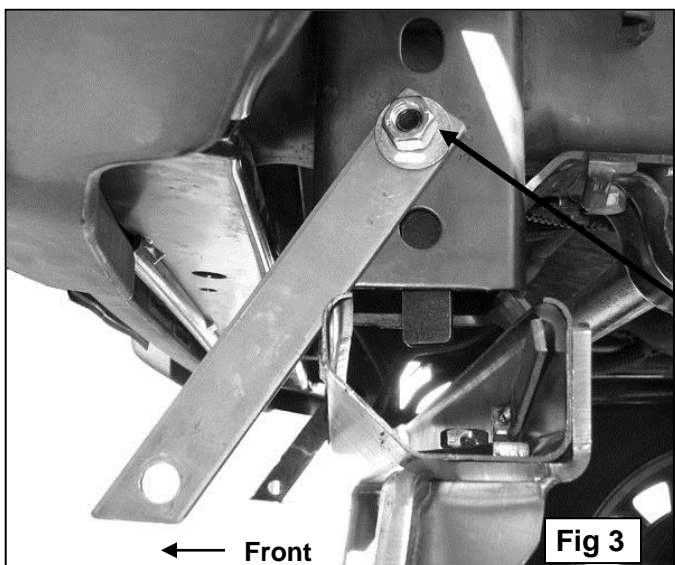
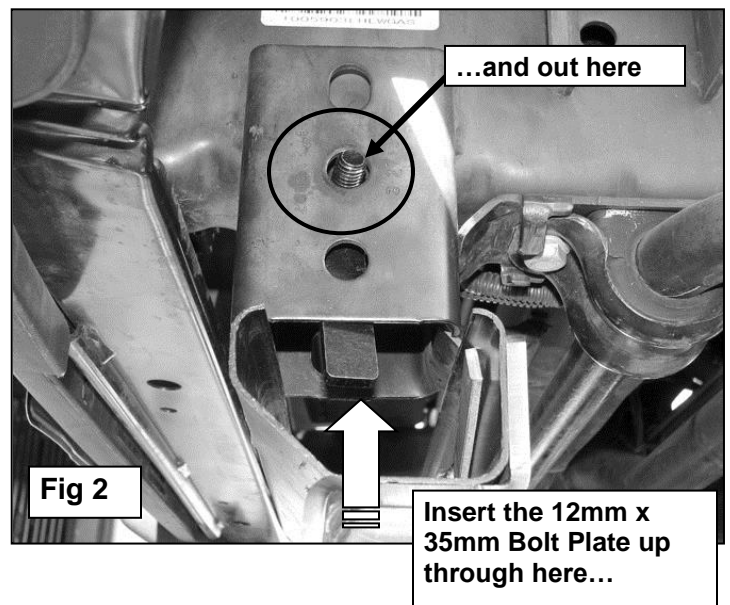
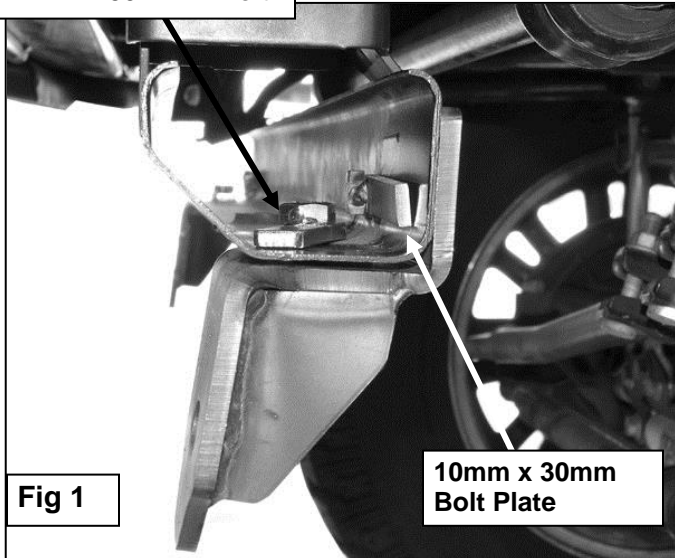
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Bull Bar.

For gloss black finishes: Mild soap may be used to clean the Bull Bar.

Driver Side Installation Pictured

12mm x 30mm T-Bolt



12mm x 35mm Bolt Plates
12mm Lock Washers
12mm Flat Washers
12mm Hex Nuts

Driver Side Installation Pictured

Cut these slots to clear the Support Brackets

Area cut from splash guard illustrated for example only

Cut here to clear the Mounting Brackets and Bull Bar

Fig 4

Underside pictured

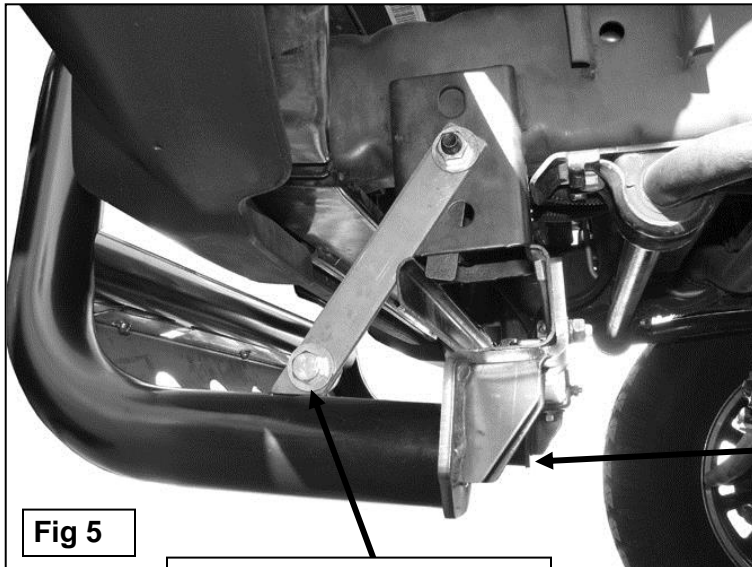


Fig 5

- (1) 12mm x 35mm Hex Bolt
- (1) 12mm Lock Washer
- (2) 12mm Flat Washers
- (1) 12mm Hex Nut

- 1/2" x 2" Hex Bolts
- 1/2" Lock Washers
- 1/2" Flat Washers

