



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

**Fender Flares For 2016-18 Toyota Tacoma All Beds
(Single Rear Wheel only)**

PART#FF-TOTA-SM-PKT

PARTS LIST:

1	DS/Left Front Fender Flare	30	6mm x 20mm Hex Screws
1	PS/Right Front Fender Flare	4	"U" Clips
1	DS/Left Rear Fender Flare	34	Decorative Outer Fastener
1	PS/Right Rear Fender Flare	4	6mm x 20mm Flange Bolts
1	DS/Left Front Bracket	4	Wiper Style Rubber Edge Trim (2006mm)
1	PS/Right Front Bracket	1	Edge Trim Tool
1	Primer Adhesion Promoter		

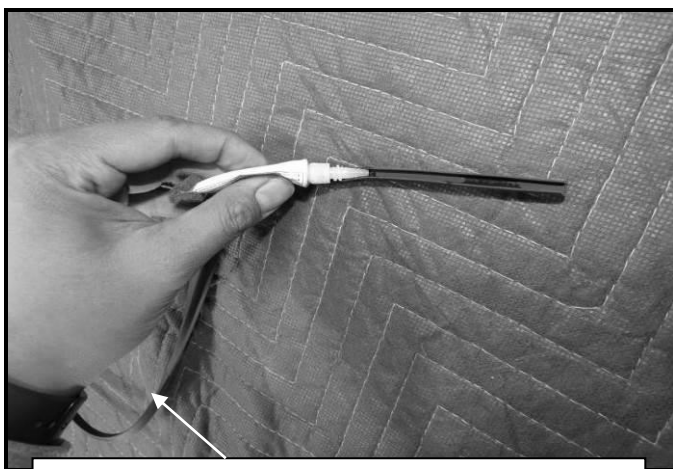


PROCEDURE:

- REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ONLY FOLLOW APPROVED INSTALLATION OF THE FLARES ACCORDING TO THESE WRITTEN INSTRUCTIONS. FAILURE TO DO SO MAY CAUSE DAMAGE TO YOUR VEHICLE AND/OR THIS PRODUCT. CAUTION:** Dirt or debris may become lodged between flares and vehicle's fenders, causing scratching and paint wear from vehicle vibration. We are not responsible for any damage and installation of our fender flares is done with buyer's understanding that this damage may potentially occur. Optional: If you would like to paint this product, it must be done prior to installing. Clean visible surface with a degreaser (do not use lacquer thinner or enamel reducer). Wipe outer surface thoroughly. Paint flares using high quality enamel, apply plastic adhesion promoter for PP plastic as required. **Not recommended to paint the edge trim, but if desired use a flex additive.**
- Note:** Before beginning installation, verify the fit of the flares to the vehicle body to ensure that your purchase is the correct model year and vehicle. If decals are present on vehicle, they may interfere with flares so decals may have to be removed.
- Apply adhesion promoter to inner crevice of rubber trim, ensure that you apply it to the correct side of the rubber trim. **(Figure 1)**. Make sure rubber strip is facing the correct direction shown **(Figure 2)**. Remove red backing of adhesive strip **BEFORE** applying the rubber trim to the strip so that none of the adhesion promoter is wasted on the red backing **(Figure 3)**. **IMPORTANT:** Do not stretch the rubber strip as you apply it as this will cause it to temporarily elongate and eventually revert back to its original length which may shorten the final length of the strip applied on the flare.
- Install all outer decorative fasteners, it may be necessary to squeeze fasteners to push into holes in fender flare pockets **(Figure 4)**.
- Starting with driver's side front flares, remove six factory screws. **(Figure 5)** If OE mud flap is installed, it may be necessary to remove three factory screws too. Remove two additional fasteners to loosen plastic wheel well liner. Save these fasteners and reinstall when installation is complete **(Figure 6)**.

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6. Begin slowly pulling OE flare away from vehicle starting from the rear end of the flare and working your way towards the front **(Figure 7)**. Reach hand behind plastic wheel well liner at the front lower end **(Figure 8)** to release inner flat fasteners. Location of hidden fasteners shown in **(Figure 9)**.
7. Remove plastic factory clips using a clockwise twisting motion **(Figure 10)**. Some fasteners may require vise grips to remove. Blue ones can be removed by hand, orange ones may require vise grips.
8. Install "U" Clips onto front bracket **(Figure 11)**.
9. Line up 3 holes on front bracket with 3 holes of uppermost factory holes on vehicle. Use supplied hex screws to attach bracket to wheel well then tighten **(Figure 12)**.
10. Hold flare up to vehicle body, pushing inward on the flare to lineup two upper flare mounting holes with the two "U" clips on the front bracket **(Figure 13)**. Install using two flange bolts into the "U" clips, do not tighten at this time.
11. Insert supplied hex screws into remaining five factory holes that line up with the fender flare **(Figure 14)**. Tighten all screws. Repeat for passenger's side. Front installation is complete.
12. Starting with driver's side rear fender flares, removed eight factory screws. Remove plastic guard piece at rear of wheel well, which is attached by hidden fasteners. Plastic guard will not be reinstalled **(Figure 15)** Note: the lowermost front fastener is a bolt and not a screw like the other six and will need to be saved for later **(Figure 16)**.
13. Starting from front or rear end of OE flare, begin to pull away OE flare from vehicle **(Figure 17)** until you hear sequential popping noises of fasteners being released.
14. Remove all plastic fasteners with a clockwise twisting motion, some fasteners may require vise grips in order to be removed **(Figure 18)**.
15. Position flare up to vehicle and line up all mounting holes, making sure to apply an inward force to make the holes lineup. Install seven supplied hex screws into fender holes and reuse factory bolt for lowermost front hole **(Figure 19)**. Tighten all screws, repeat for passenger's side. Installation is complete.
16. If there are irregularities along rubber edge trim, it may be necessary to use the rubber edge trim tool to fix these. Place hooked end of edge trim tool under edge trim at one end of flare. Slide around edge of flare towards the other end. Using flat end of edge trim tool, place between edge trim and flare at one end then go around entire edge of flare **(Figure 20)**.



(Fig 1) Apply adhesion promoter to inner crevice of rubber trim, making sure to apply to the side that will be touching the adhesive strip

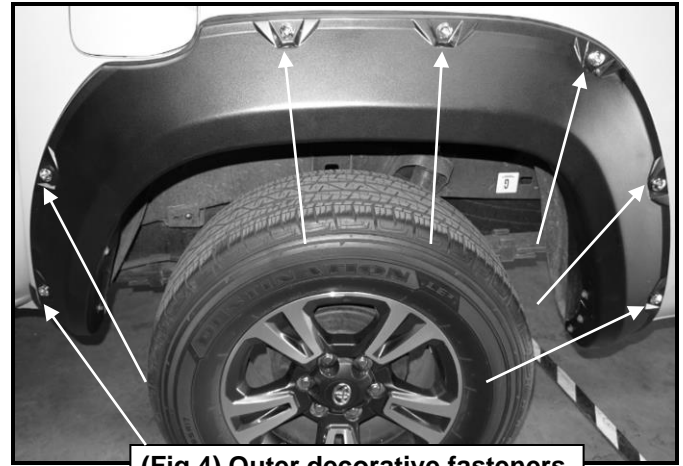


(Fig 2) Position rubber trim correctly with the wiper side on the outer surface of the flare

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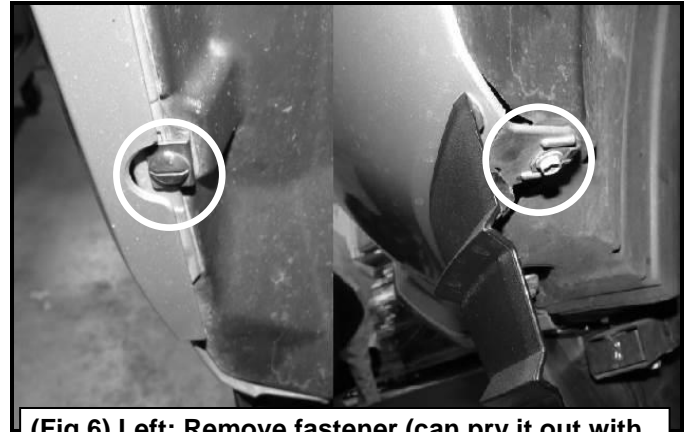
(Fig 3) Remove red backing before applying rubber trim to prevent waste of adhesion promoter



(Fig 4) Outer decorative fasteners



(Fig 5) Five factory screws, driver's side front



(Fig 6) Left: Remove fastener (can pry it out with screwdriver), Right: Remove fastener on the bottom.



(Fig 7) Start from rear end of front fender



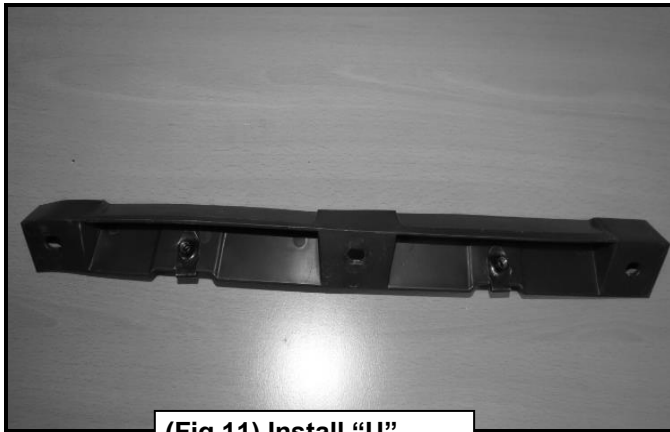
(Fig 8) Insert hand behind this section to release hidden fasteners



(Fig 9) Location of hidden fasteners



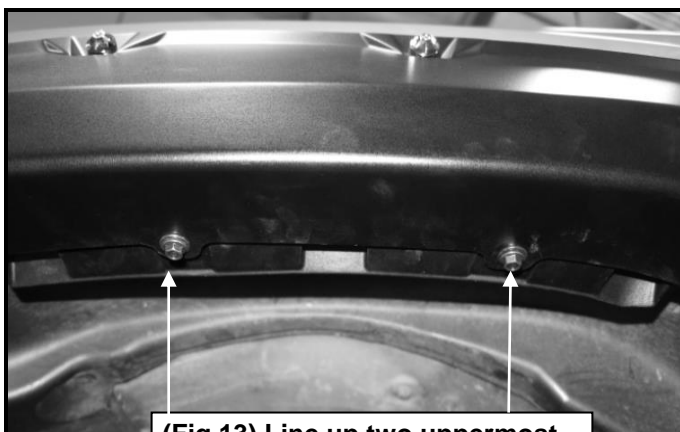
(Fig 10) Remove plastic fasteners



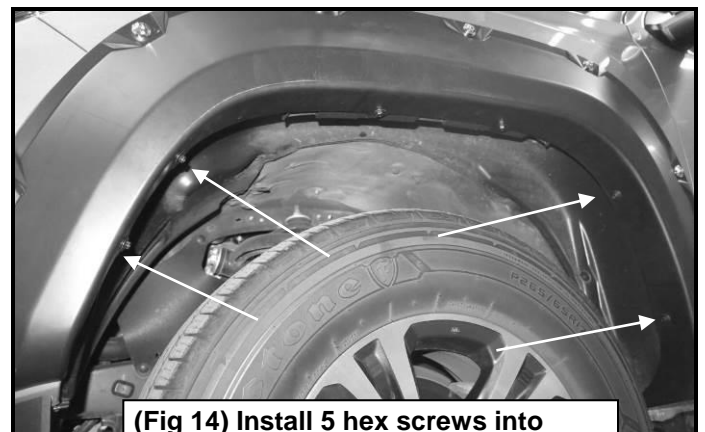
(Fig 11) Install "U"
Clips



(Fig 12) Line up three holes on front bracket with three uppermost mounting holes on the vehicle. Note the direction of the bracket and the "U" clips

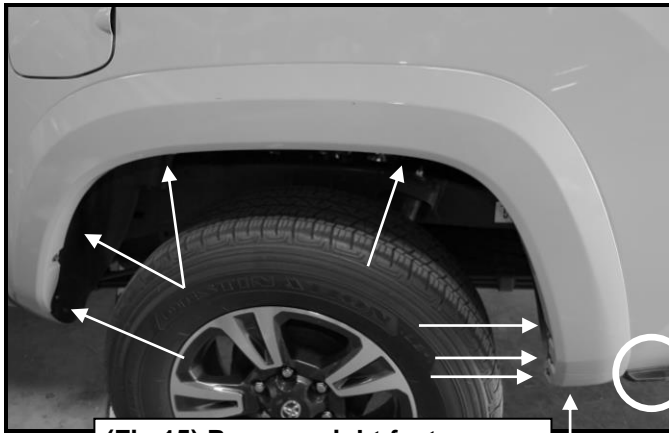


(Fig 13) Line up two uppermost holes on fender flare with two holes on the bracket



(Fig 14) Install 5 hex screws into remaining mounting holes

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(Fig 15) Remove eight factory screws and plastic guard (circled)



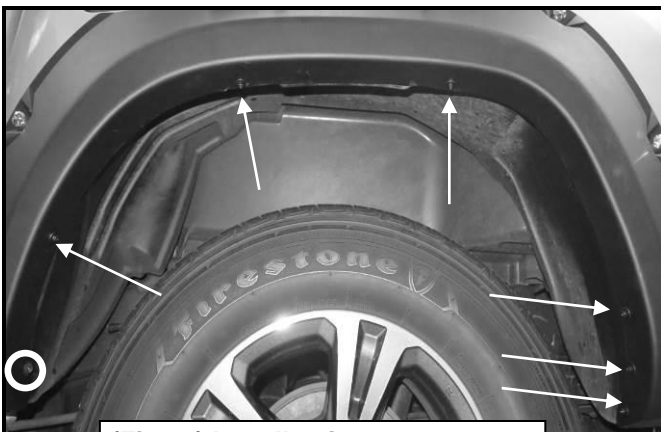
(Fig 16) Circled is the lowermost front bolt which will need to be saved for later



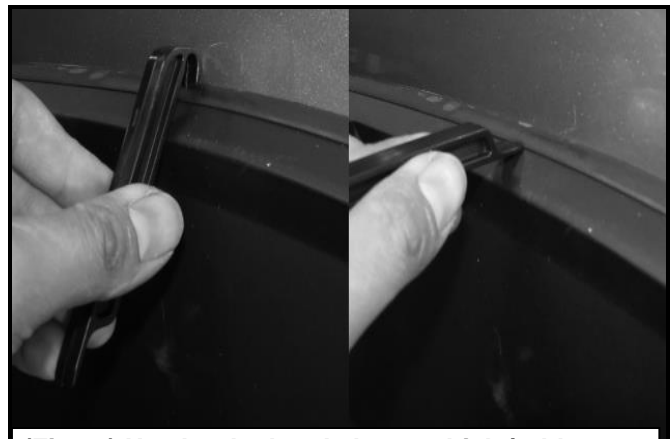
(Fig 17) Pull OE flare away in the direction shown



(Fig 18) Remove plastic fasteners



(Fig 19) Install using seven supplied hex screws, and reuse factory bolt for lowermost front hole on fender flare (circled)



(Fig 20) Use hooked end along vehicle/rubber trim perimeter. Use flat end along rubber trim/flare perimeter