

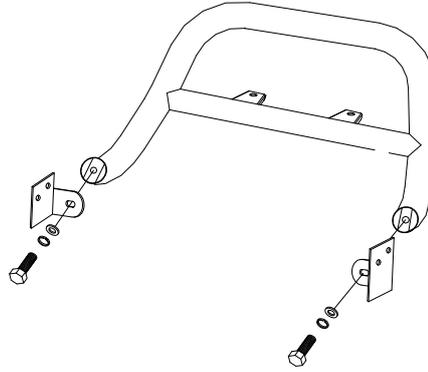


# INSTALLATION INSTRUCTIONS

## APPLICATION □ 2001 FORD ESCAPE/MAZDA TRIBUTE

TEL: 1-866-XANATOS

### MOUNT KIT B30



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET
1	MOUNT BRACKET-DRIVER SIDE	3/4" WRENCH
1	MOUNT BRACKET-PASSENGER SIDE	10MM SOCKET
6	M12x50 HEX BOLT	TORQUE WRENCH
2	M12 BOLT PLATE	PATCHET
8	Φ12 SAE FLAT WASHERS	
4	M12 HEX NUT	
8	Φ8 SPLIT LOCK WASHER	
2	Φ 12 FLAT WASHER	
	NOTE: SOME FASTENERS BE LEFT OVER AFTER INSTALLATION	

- STEP 1: REMOVE THE CONTENTS FROM THE BOX AND CHECK FOR ANY DAMAGE. VERIFY ALL PARTS AGAINST PARTS LIST.
- STEP 2: READ AND UNDERSTAND INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.
- STEP 3: REMOVE 10 MM BOLT FROM EACH SIDE OF THE LOWER AIRDAM (BOLTS ARE LOCATED TO THE OUTSIDE OF EACH TIE DOWN LOOP).
- STEP 4: ATTACH DRIVER SIDE BRACKET TO THE DOWN LOOP USING M12 BOLT, Φ12 FLAT WASHER, Φ12 LOCK WASHER AND M12 HEX NUT. HAND TIGHTEN. REPEAT FOR OPPOSITE SIDE, SEE FIGURE 2.
- NOTE: BRACKETS ATTACH TO THE INSIDE FACE OF TIE DOWN LOOP.
- STEP 5: ATTACH SAFARI BAR HOOP TO TOP BRACKETS USING M12 HEX BOLT, Φ12 FLAT WASHER AND Φ12 LOCK WASHERS, HAND TIGHTEN. SEE FIGURE 1.
- STEP 6. CENTER AND LEVEL SAFARI BAR. TIGHTEN AND TORQUE FASTENERS TO 65 FT. LBS.

