



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

PART # 8D047018SS

REAR BUMPER FOR FORD EXPLORER 2011-2015

INSTALLATION INSTRUCTION

ITEM NO.: 8D047018SS

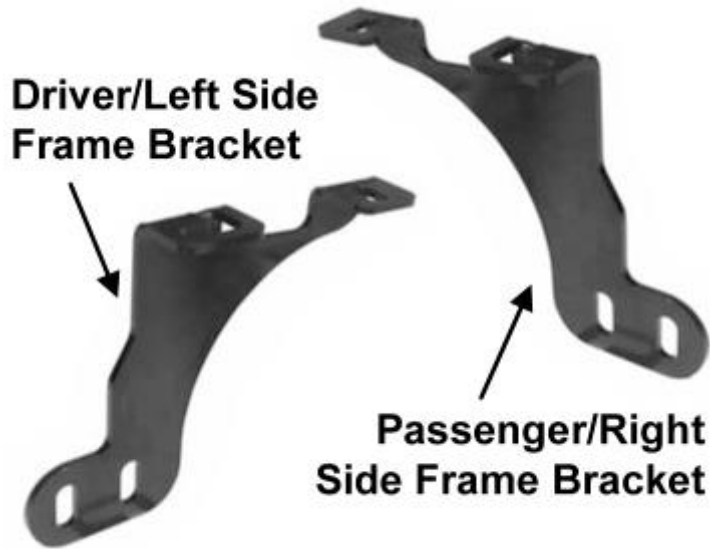
DESCRIPTION: REAR BUMPER FOR FORD EXPLORER 2011-2015

Attention:

- Please read this installation menu before installing this part. Protect your car properly in case there is any scratch might have.
- You may need to periodically to re-tighten all hardware for safety use after installation.
- Installation pictures are only for your reference, there might be some differences between pictures and real parts but no affect for your fitting.

PART LIST

NO.	NAME	QTY	REMARK	NO.	NAME	QTY	REMARK
1	Rear Bumper	1		4	Flat Washer	8	12mm*30mmOD*3mm
2	Frame Bracket	2		5	Lock Washer	4	12mm
3	Hexagon Bolt	4	12-1.75mm*35mm	6	Hexagon Nut	4	12mm



INSTALLATION PROCEDURES

Step 1: Refer to the Part List to check if all hardware are included.

Step 2: Start installation from the left side-rear of the vehicle. Locate the metal bracket for the muffler hanger bolted to the frame channel, (Figure 1). Remove/ release the rubber muffler hanger. Remove the (2) factory hexagon bolts.

Step 3: Select the left side Mounting Bracket.

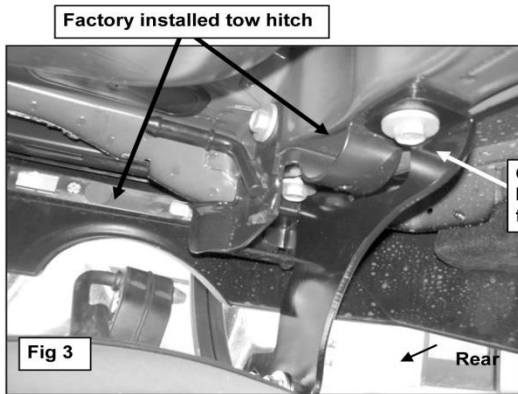
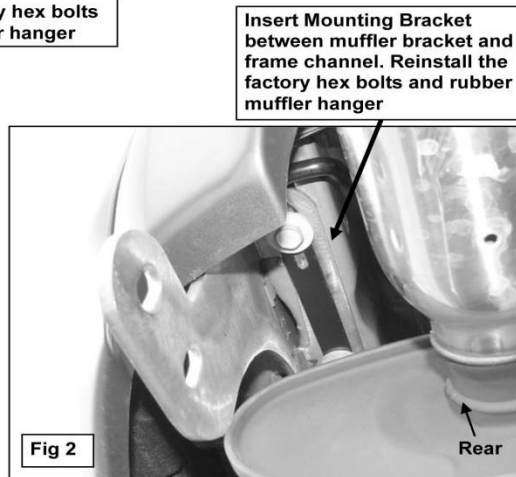
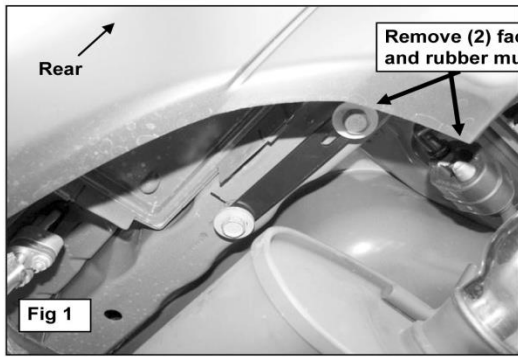
- Vehicles without factory installed tow package: Gently pull down on the muffler hanger bracket and insert the Mounting Bracket between the hanger bracket and the frame channel, (Figure 2). Line up the (2) holes in the bracket with the threaded holes in the frame channel. Bolt the Mounting Bracket in place using the (2) factory hexagon bolts. Snug but do not tighten hardware at this time.
- Vehicles with factory installed tow package: Hold the driver side Mounting Bracket in place on top of the hitch bracket, (Figure 3). Bolt the Mounting Bracket to the hitch bracket with the (2) factory hexagon bolts. Snug but do not tighten.

Step 4: Repeat Step 2a or Step 2b for the right side Mounting Bracket installation.

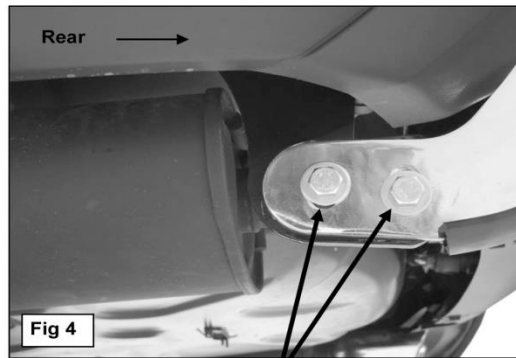
Step 5: With assistance, carefully position the Rear Bumper up to the outside of the brackets. Use the included (4) 12mm*35mm Hexagon Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hexagon Nuts to bolt the Rear Bumper to the brackets, (Figure 4).

Step 6: Align and adjust the rear bumper and tighten all hardware to complete the installation.

Driver Side Installation Pictured



On vehicles with factory tow package, bolt the Mounting Bracket over the hitch bracket with the factory hex bolts. Reinstall the rubber muffler hanger



- (2) 12mm x 35 Hex Bolts
- (2) 12mm Lock Washers
- (4) 12mm Flat Washers
- (2) 12mm Hex Nuts



Disclaimer: Caused due to improper installation initiates or some related problem and losses, are beyond our company's quality assurance.