



INSTALLATION INSTRUCTIONS
BLACK MODULAR GRILLE GUARD FOR TOYOTA TACOMA
2001-2004
PART # 17TO23MA

Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

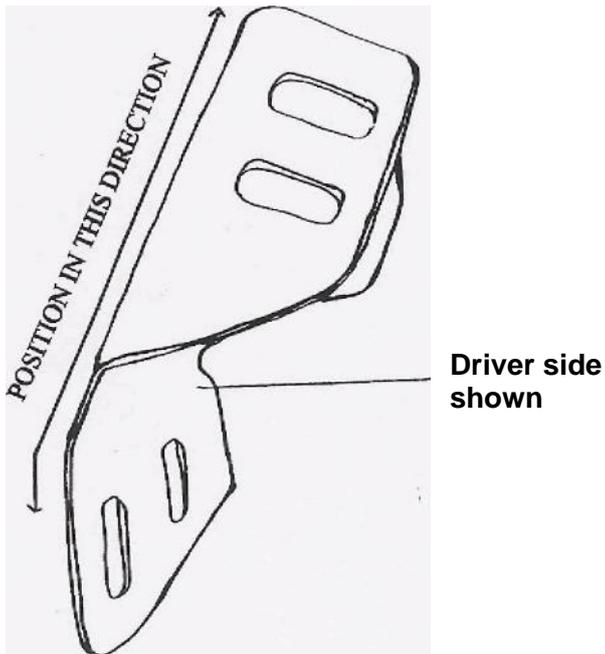
- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

Qty.	Description	Qty.	Description	Qty.	Description
1	Front Guard	1	Bracket B (L)	6	Spring washer D8
1	Left Brush Guard	1	Bracket B (R)	8	Spring washer D12
1	Right Brush Guard	6	Button head allen bolts M8_25	8	Hex nut M12_35
1	Bracket A (L)	12	Flat washer D8(8x24x2mm)	4	Hex nut M10
1	Bracket A (R)	6	Hex nut M8	2	Hex nut M10_90_40
8	Hex nut M12	16	Flat washer D12(12x24x2.5mm)	2	Hex nut M10_30
1	Allen wrench S=5	8	Flat washer D10(10x20x2mm)	4	Spring washer D10

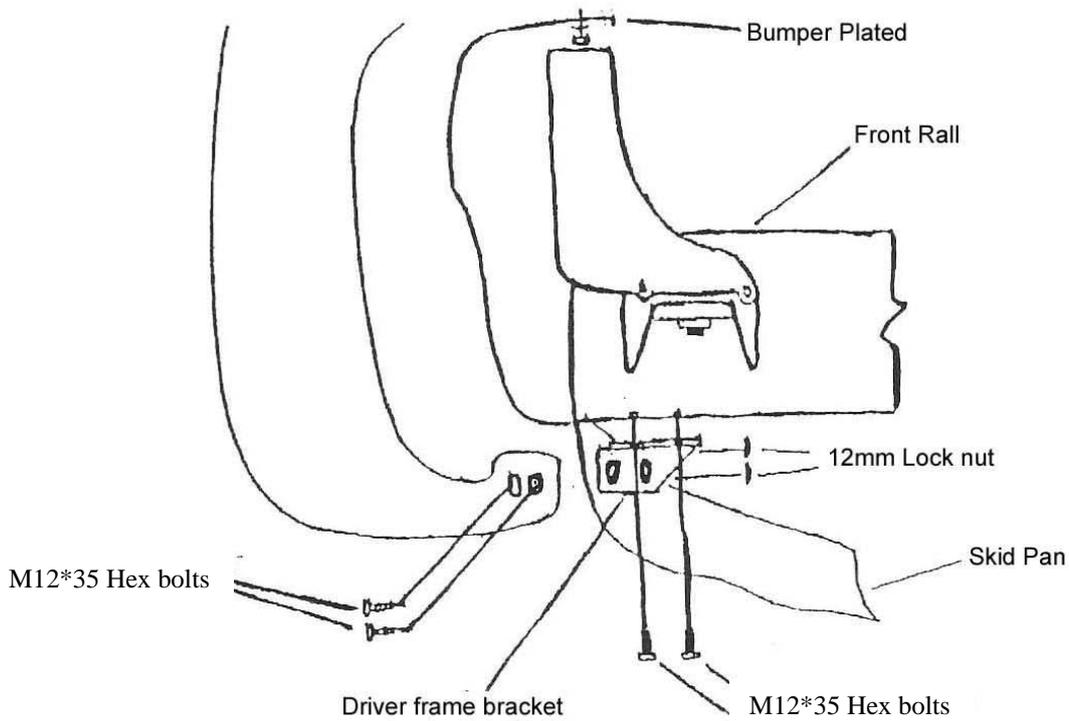
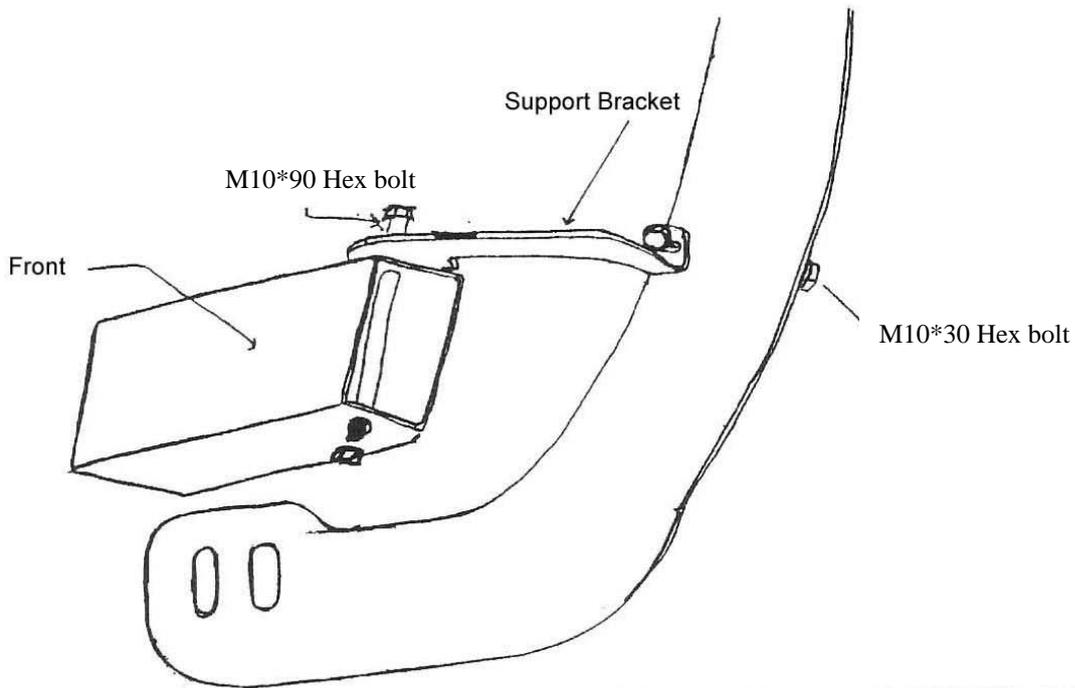
PROCEDURE:

1. Remove tie down from bottom of driver side frame rail.
2. Using bolts from tie down, attach driver side frame bracket to bottom of frame. Do not secure
3. Remove tow hook and tie down from bottom passenger side frame rail
4. Using bolts along with tow hook remove in step 3, attach Passenger side frame bracket to bottom of frame, do not secure
5. Attach the front bar. Assembly to the outside of lower frame brackets
6. Using 12*35mm hex bolts, 12mm hex nuts and washers
7. Align front bar assembly with front of vehicle. And secure. All bolts and nuts



NOTE: BRACKETS SHOULD BE OVER SKID PLATE

Driver side support bracket show



Installation View of Driver Side

(Note: Feame brackets show be space out 27.75" from out side out side)

Pictures are only for reference.

