



INSTALLATION INSTRUCTIONS
BLACK MODULAR GRILLE GUARD BLACK MODULAR GRILLE
GUARD FOR TOYOTA 4RUNNER / LEXUS GX470 03-09
PART # 17TU26MA

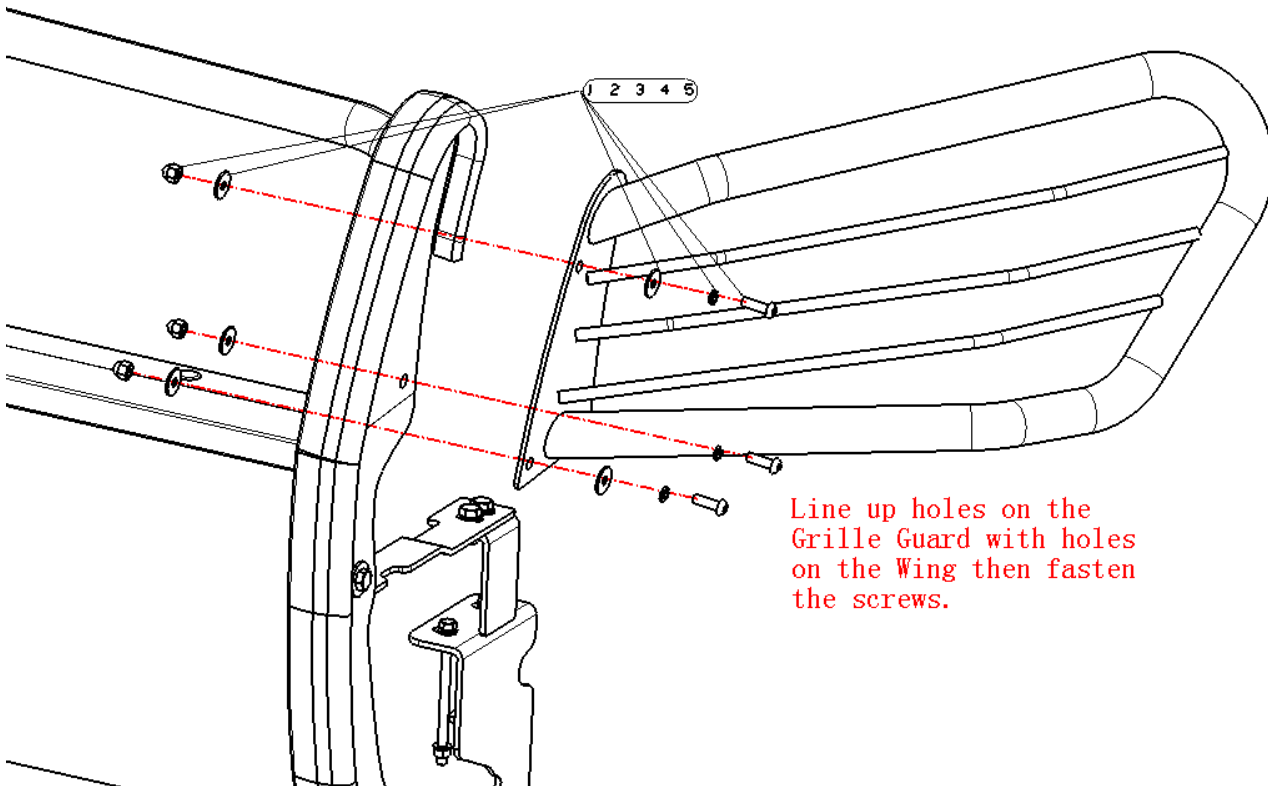


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|---------|-----------------------------------------------------|---------|------------------------------------|
| • 1 Set | Grille Guard | • 2 pc | 10-1.50mm x 25mm Button Head Bolts |
| • 2 Set | Mounting Brackets | • 4 pc | 10-1.50mm x 25mm Hex Bolts |
| • 1 Set | Rear Brackets | • 6 pc | 10mm Nylock Nuts |
| • 2 Set | Top Bracket (LEFT & RIGHT, WHEN SITTING IN THE CAR) | • 10 pc | 10mm Flat Washers |
| • 4 pc | 8-125mm x 120mm Hex Bolts | • 6 pc | 12-1.75mm x 30mm Hex Bolts |
| • 8 pc | 8mm Nylock Nuts | • 6 pc | 12mm Nylock Nuts |
| • 16 pc | 8mm Flat Washers | • 12 pc | 12mm Flat Washers |
| • 4 pc | 8*25mm Hex Bolts | | |

Wings Installation:

Parts List of Wings:

①	Button Head Screw M8	6
②	Big Washer D8 (8x24x2mm)	12
③	Hex Head Screw M8_25	6
④	Standard Washer D8	6
⑤	Allen Key S=5	1





PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate the two existing holes on the front of the frame rail.
3. Position Right Side Mounting Bracket onto frame rail. **NOTE:** Mounting Bracket mounts on the outer side of frame rails.
4. Line up holes on the Mounting Bracket with holes on the frame rail. Secure Mounting Bracket with the included (2) 8-1.25mm x 120mm Hex Bolts, (2) 8mm Nylock Nuts, and (4) 8mm Flat Washers (Figure 1 & 2). Do not tighten at this time.
5. Repeat steps 1-3 for Left side.
6. Once Both Mounting Brackets are installed, proceed to install the Top Brackets. Insert flat side of Top Brackets through the upper section on the factory grille shell. Attach Top Brackets to Mounting Brackets by using the included (4) 10-1.50mm x 25mm Hex bolts, (4) 10mm Nylock Nuts, and (8) 10mm Flat Washers (Figure 3). Do not tighten at this time.
7. With help position Grille Guard on the outer side of Mounting Brackets. Line up holes on the Mounting Bracket with holes on the Grille Guard.
8. Attach Grille Guard to Mounting Brackets using the included (6) 12-1.75mm x 30mm Hex Bolts, (6) 12mm Nylock Nuts, and (12) 12mm Flat Washers (Figure 3). Do not tighten at this time.
9. Once the bottom brackets are loosely installed, proceed to attach Grille Guard to Top Brackets by using the included (2) 10-1.50mm Button Head Bolts, (2) 10mm Nylock Nuts, and (2) 10mm Flat Washers (Figure 4). Do not tighten at this time.
- 10. Level and adjust grille guard; then proceed to tighten all hardware at this time.**
- 11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

Bottom view of Right Side Mounting Bracket

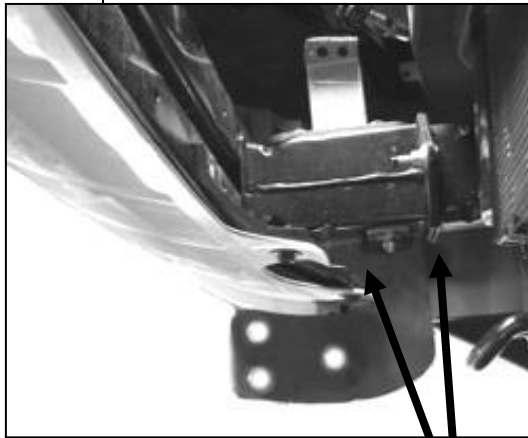


Figure 1

Top view of Right Side Mounting Bracket

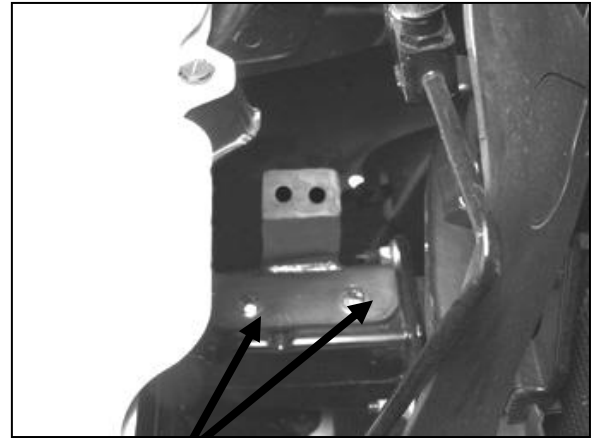


Figure 2

8mm x 120mm Hex Bolts,

Right Side Shown

Right Side Top Bracket

10mm x 25mm Hex Bolts,

12mm x 30mm Hex Bolts,

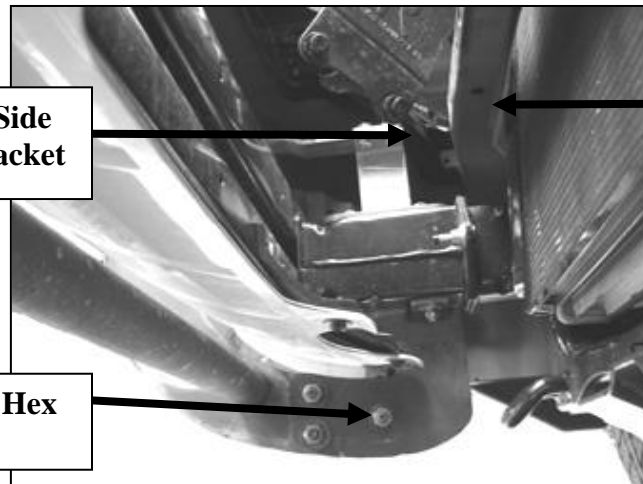


Figure 3

Right Side Shown

Installation

Plate

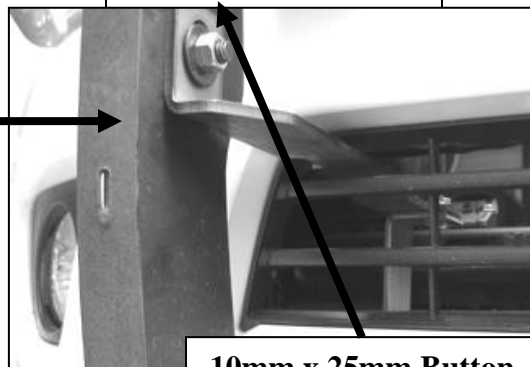


Figure 4

10mm x 25mm Button Bolt,



Figure 5