INSTALLATION INSTRUCTION

ITEM NUMBER: 8TM30A-DL

BRACKETS FOR S/S UNIVERSAL REAR BUMPER GUARD (DOUBLE LAYER) FOR 03-20 Toyota

4Runner / 03-09 Lexus GX470/ 10-20 Lexus GX460

NOTICE:

- ⇒ Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- ≓ Please periodically check and retighten all the hardware and clean the investment for a refresh look.

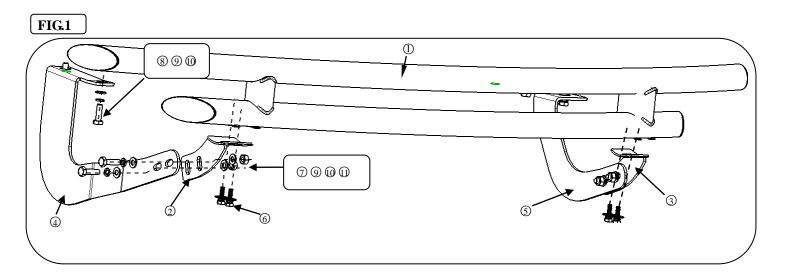
PART LIST

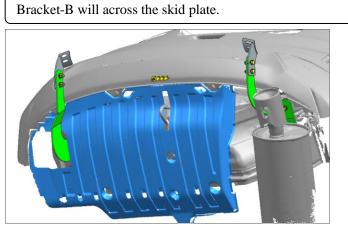
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No.	Qty	Name	No.	Qty	Name
Φ	1	Rear bar	6	4	M8*25 Hex bolt
2	1	Bracket-A-L	Ø	4	M10*35 Hex bolt
			8	4	M10*35 Hex bolt
3	1	Bracket-A-R	9	12	D10 Flat washer
			100	8	D10 Spring washer
4	1		Ŋ	4	D10 Hex nut
		Bracket-B-L			
5	1				
		Bracket-B-R			/

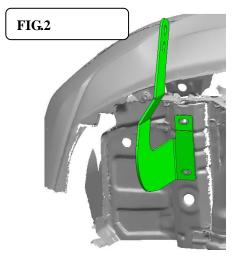
ASSEMBLY PROCEDURE:

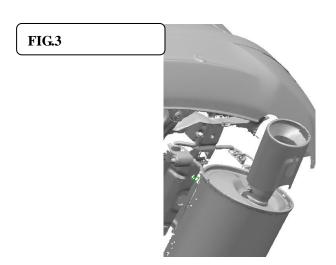
- Step 1: Check all the contents are available in accordance with the above list.
- Step 2: Remove the bottom factory skid plate, using M10*35 Hex bolts (8) to install Bracket-B-L&R. Do not tighten all the bolts. (FIG.2&3)
- Step 3: Install the factory skid plate. Then install the rear bar on Bracket-A-L &B. Connect Bracket-A & B as **FIG.1.** Do not tighten all the bolts.
- Step 4: Test and make sure that the rear bar is steadily fixed, and then tighten all the hardware.
- Step 5: Install the factory skid plate to original position, the small size skid plate is no need to install.
- Step 6: Installation is finished.

Remove the skid plate









 $\textbf{NOTE:} \ \ \text{Any damages and losses caused by improper installation and application, goes beyond our quality warranty.}$