



INSTALLATION INSTRUCTIONS

SIDE BARS PART#: 9B098901A2SS\9B098901A2A
07-08 TOYOTA TUNDRA (Double Cab & Crew Max)

TEL ☐ 1-866-XANATOS

PARTS LIST:

1	Passenger Side Bar	1	Passenger/Tight Rear Mounting Bracket
1	Driver Side Bar	1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Front Mounting Bracket	24	8-1.25mm x 25mm Hex Head Bolts
1	Driver/Left Front Mounting Bracket	24	8mm ID x 22mm OD x 3mm Flat Washers
1	Passenger/Right Middle Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket		

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- From underside of vehicle, remove existing bolts on the side panel. **NOTE:** There is only one bolt by the front flare, two by the center of the cabin and two by the rear flare. You would need to remove one bolt from a non-mounting location to use for the front mounting location.
- Partially hang front passenger/right side Mounting Bracket with factory bolts removed in step two (Figure 2). Repeat this step for passenger/right middle and passenger/right rear Mounting Bracket. **NOTE:** Refer for Figure 1, 2, 3, and 4 for bracket configuration.
- Locate the passenger/right Side Bar and carefully place it onto previously installed Mounting Brackets. **WARNING!** Do not slide Side Bar back and forth on the Mounting Brackets; this may damage the finish on the Side Bar.
- Align holes on the Side Bar with holes on the Mounting Brackets. Attach Side Bar to Mounting Brackets with the included (6) 8-1.25mm x 25mm Hex Head Bolt, (6) 8mm Flat Washers, and (6) 8mm Lock Washers (Figure 5). Do not tighten at this time.
- Level and adjust Side Bar, and then tighten all hardware at this time now.
- Repeat Steps 2-6 for driver/left side
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

INCLUDED COMPONENTS

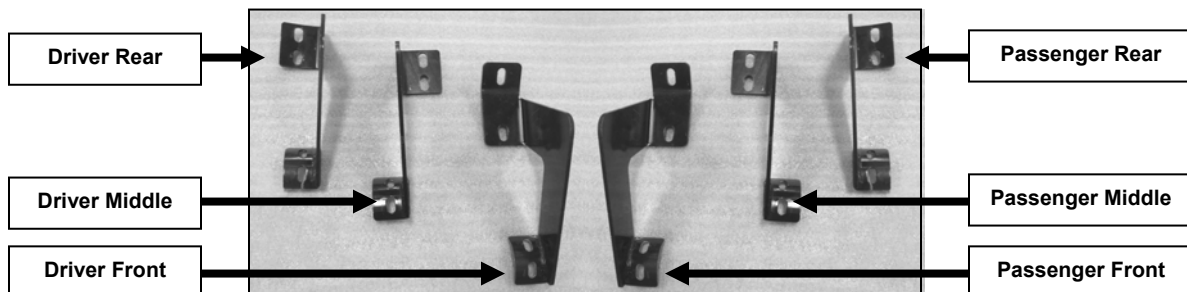
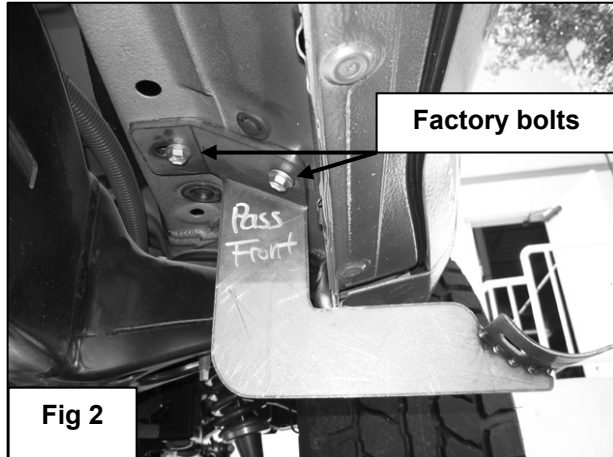


Figure 1

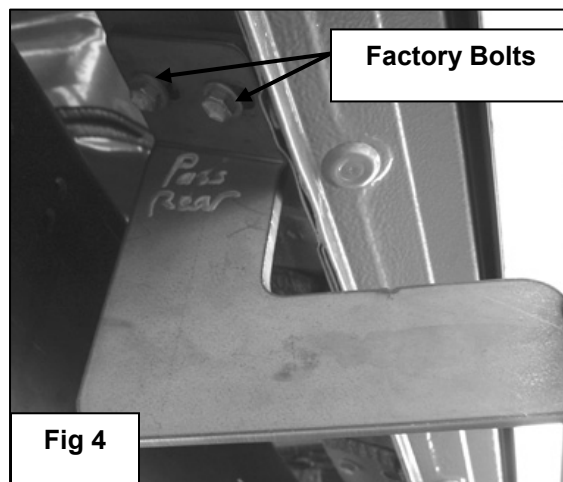
Passenger/Right Front Mounting Bracket Shown



Passenger/Right Middle Mounting Bracket Shown



Passenger/Right Rear Mounting Bracket Shown



Passenger/Right Side Shown



8mm x 25mm Hex Bolts,
8mm Lock Washers, &
8mm Flat Washers