

BLACK BULL BAR WITH SKID PLATE FOR CADILLAC ESCALADE 1500 07-16/ESV/EXT 07-14, CHEVY AVALANCHE 07-13/SUBURBAN 1500 07-17/TAHOE 07-17, SILVERADO 07-17, GMC YUKON/YUKON XL 07-15, SIERRA 07-17

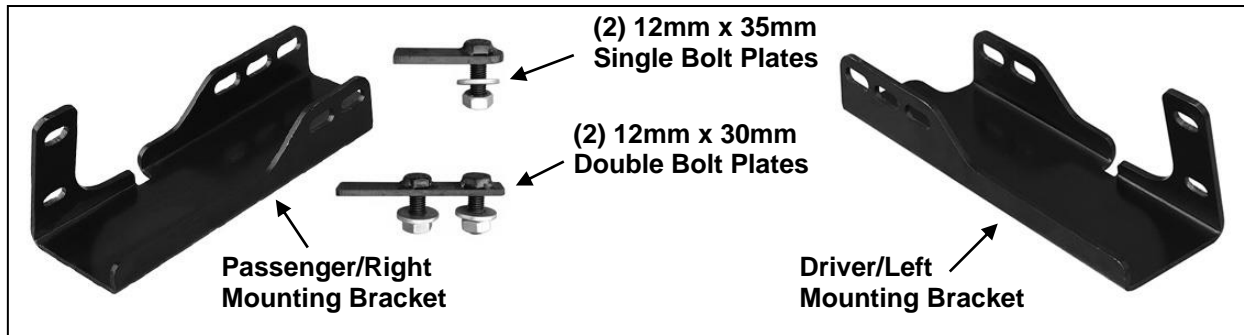


INSTALLATION INSTRUCTIONS

**BLACK BULL BAR WITH SKID PLATE FOR CADILLAC ESCALADE 1500
07-16/ESV/EXT 07-14, CHEVY AVALANCHE 07-13/SUBURBAN 1500 07-
20/TAHOE 07-20, SILVERADO 07-18, GMC YUKON/YUKON XL 07-15,
SIERRA 07-18
PART #BB037411A-SP**

PARTS LIST:

| | | | |
|---|------------------------------------|---|------------------------------------|
| 1 | Bull Bar | 6 | 12mm x 24mm OD x 2.5mm Flat Washer |
| 1 | Driver/Left Mounting Bracket | 6 | 12-1.75mm Nylon Lock Nut |
| 1 | Passenger/Right Mounting Bracket | 4 | 10-1.50mm x 30mm Hex Bolt |
| 2 | 12-1.75mm x 30mm Double Bolt Plate | 8 | 10mm x 27mm OD x 3mm Flat Washer |
| 2 | 12-1.75mm x 35mm Single Bolt Plate | 4 | 10-1.50mm Nylon Lock Nut |



PROCEDURE:

REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. CUTTING MAY BE REQUIRED. INSTALLATION MAY INTERFERE WITH FRONT MOUNTED SENSORS. NOTE: It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a front license plate, license plate relocation kit is available.

1. Start installation from under the front of the vehicle. Determine if the vehicle is equipped with tow hooks. **IMPORTANT:** Tow hooks cannot be reinstalled with the Bull Bar.

Tow Hook equipped vehicles:

- a. Remove the factory tow hook from the end of each frame channel, **(Figure 1)**. Skip to **Step 2** if tow hooks were accessible and have been removed. **NOTE:** The driver side tow hook on some later models may be difficult to remove and assistance is highly recommended on these models. The following info only applies to the later GM models.
 - i. **Tow hook removal-option 1:** Remove the hex bolts securing the driver side of the bumper to the bracket. Use a short pry bar or large screwdriver to move the tab on the bumper bracket up and away to clear the hex bolt and slide it out past the bumper bracket, **(Figures 2A, 2B)**.
 - ii. **Option 2:** Remove plastic radiator grille. Loosen and/or completely remove the front bumper to remove the long hex bolt in the driver side tow hook, **(Figure 2B)**.
- b. Reattach the bumper after both tow hooks have been removed and the openings have been checked for Bracket clearance. Tighten all factory bumper hardware at this time.
- c. Proceed to **Step 2**.

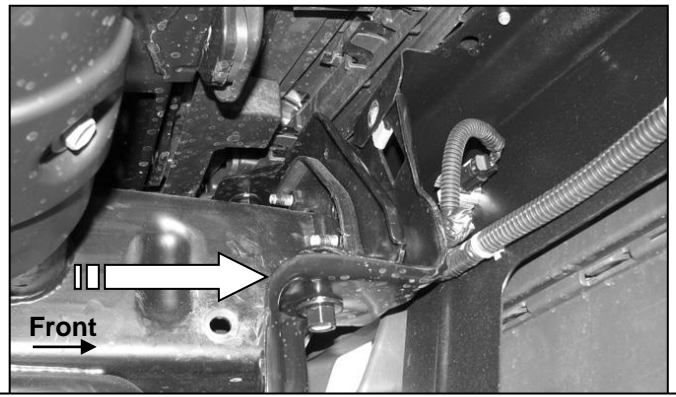
Vehicles without tow hooks:

- a. Cut out the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, **(Figures 3 & 4)**. **IMPORTANT:** Make several small cuts for best fit. Do not cut through the top edge of the panel. **NOTE:** On some later models, the plastic panel is held in place with several small screws. The screws at the top corners are difficult to impossible to reach and remove without damaging the cover with the bumper in place. If you prefer to remove the panel to cut out the openings, it may be necessary or easier to remove the plastic grille then the steel bumper assembly with the plastic panel attached to access all of the small screws and clips.

b. Reattach the bumper and/or bumper insert, (if removed), and grille once openings have been cut out and checked for clearance. Tighten all factory bumper hardware at this time.

- To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For gloss black finishes: Mild soap may be used to clean the Bull Bar.

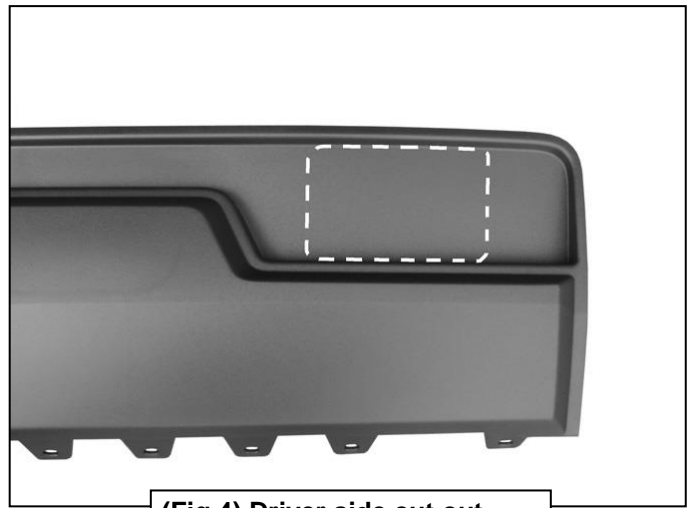


Remove the bolts securing the driver side of the bumper to the bumper bracket. Use a large screwdriver or pry bar to move the mounting tab up enough to get the long bolt through the tow hook out of the end of the frame

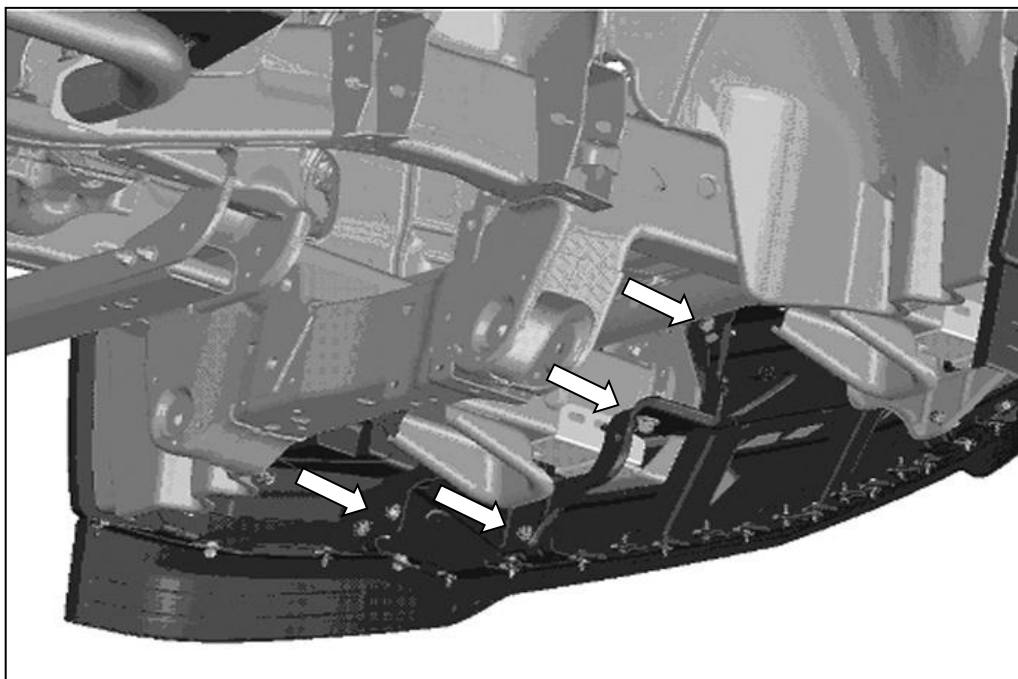
(Fig 2B) 2014 Silverado driver side illustrated from behind bumper to show bumper bolt locations.



(Fig 3) Example of "no tow hook" model

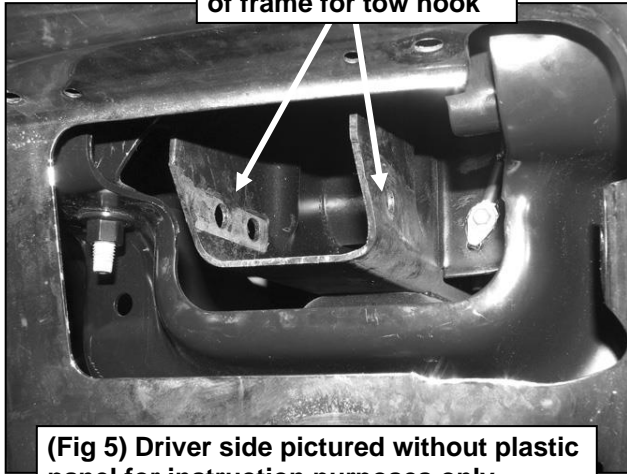


(Fig 4) Driver side cut out illustrated for reference only



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Mounting holes in end of frame for tow hook



(Fig 5) Driver side pictured without plastic panel for instruction purposes only

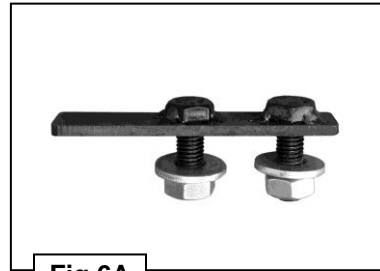
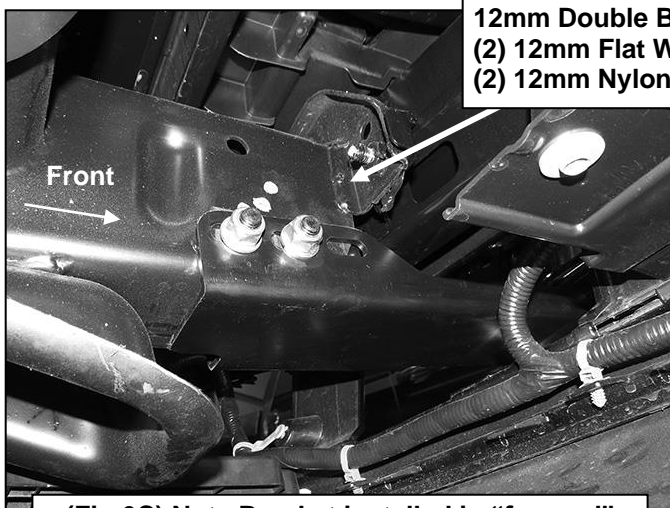


Fig 6A



(Fig 6B) Inner driver side Bracket with Double Bolt Plate



(Fig 6C) Note Bracket installed in "forward" position to move Bull Bar away from bumper

12mm Single Bolt Plate
12mm Flat Washer
12mm Nylon Lock Nut

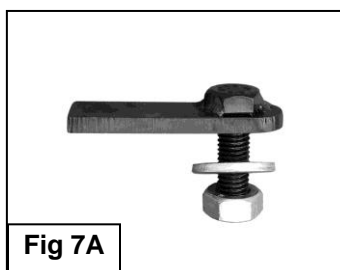
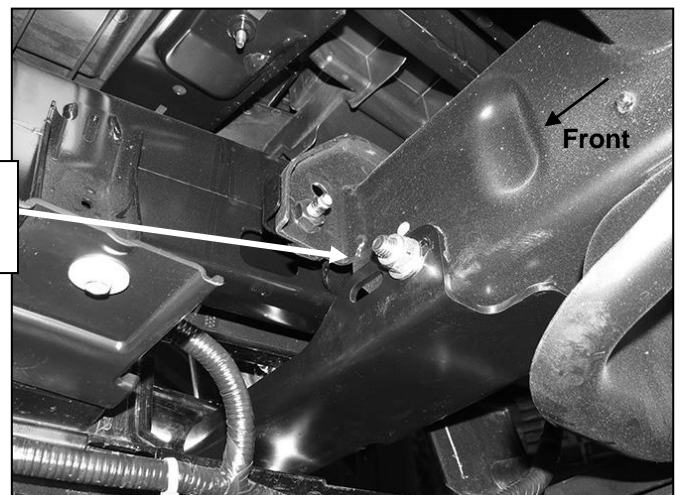
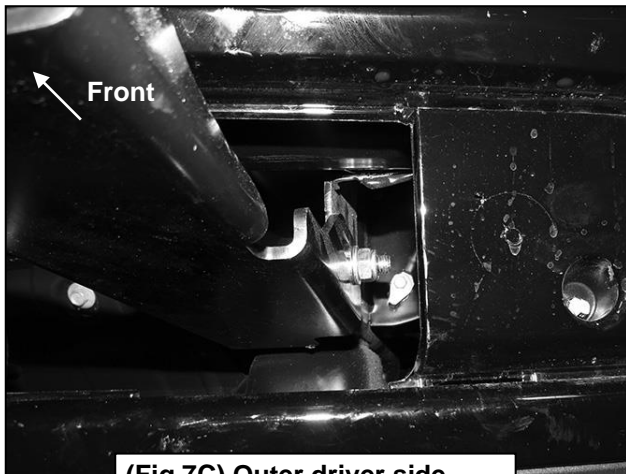


Fig 7A

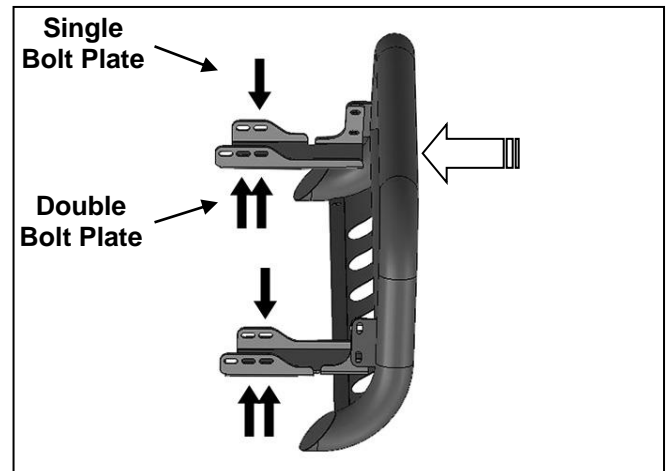


(Fig 7B) Passenger Bracket installed in "forward" position to move Bull Bar away from bumper

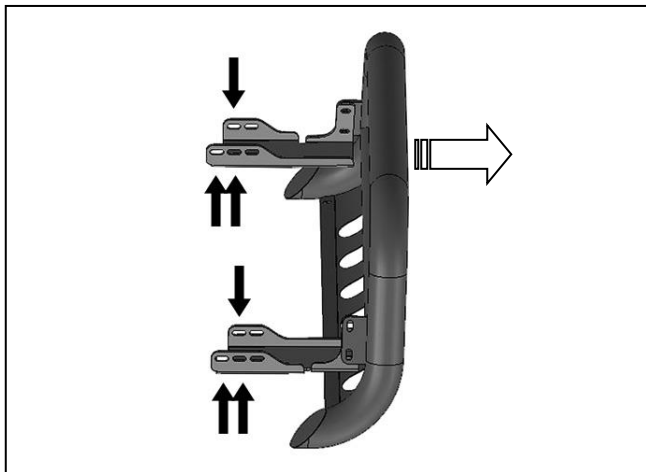
Driver Side Mounting Bracket Installation Pictured



(Fig 7C) Outer driver side Bracket with Single Bolt Plate



(Fig 8A) Typical Silverado/Sierra mounting position



(Fig 8B) Typical Tahoe/Yukon and Suburban mounting position

- (2) 10mm x 30mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts

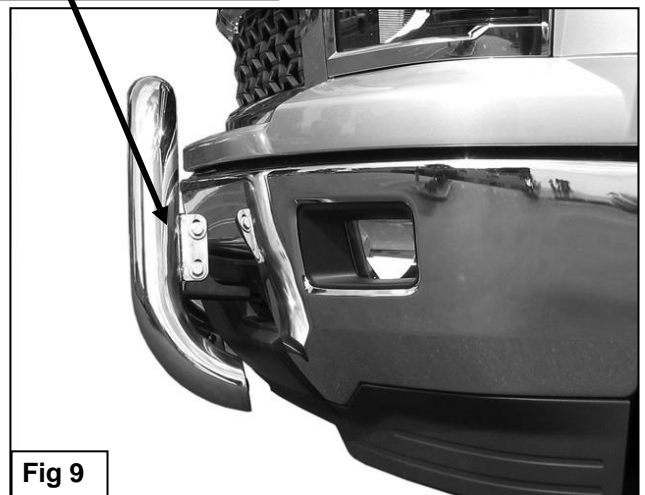


Fig 9



Complete Installation