



**TEL: 1-866-XANATOS**

## **INSTALLATION INSTRUCTIONS**

### **EPIC RUNNING BOARD**

**07-18 1500 SILVERADO/SIERRA EXTRA/DOUBLE CAB  
(INCL. 2019 SILVERADO 1500 LD & 2019 SIERRA 1500 LIMITED)**

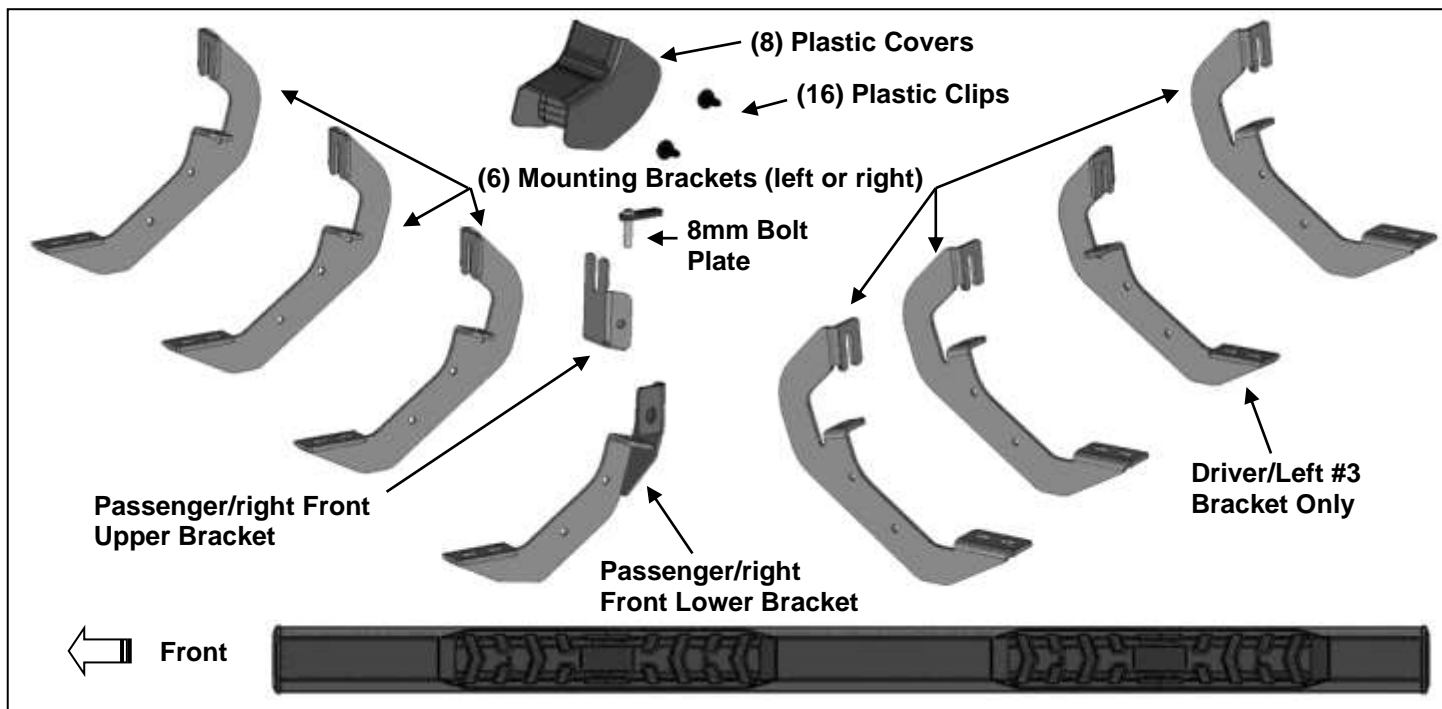
**07-19 2500-3500 SILVERADO/SIERRA EXTRA/DOUBLE CAB**

**INCLUDES DIESEL W/DEF**

**PART# E0279**

**PARTS LIST:**

1	Driver/Left SE5 Sidebar	1	8mm Bolt Plate
1	Passenger/Right SE5 Sidebar	17	8mm x 25mm Hex Bolts
6	Mounting Brackets	16	8mm x 20mm T-Bolts
1	Driver/Left 3rd Mounting Bracket	33	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/Right Upper Mounting Bracket	33	8mm Lock Washers
1	Passenger/Right Lower Mounting Bracket	16	8mm Hex Nuts
8	Plastic Covers	15	8mmClip Nuts
16	Plastic Clips	1	8mm Nylon Lock Nut



**PROCEDURE: REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ON MODELS WITH DEF TANK, SELECT A FLAT, LEVEL AREA FOR INSTALLATION. MAY REQUIRE CUTTING.**

1. Start the installation under the Driver/Left side of the vehicle. Locate the 4 tabs along the bottom edge of the body, (pinch weld). Installation will use the (4) factory running board mounting locations, **(Figure 1)**. Directly above each tab is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body.
2. Determine the correct procedure for your model year and each Bracket location.

**Bottom mounting location on the edge of the pinch weld.**

**Flat tab on pinch weld with factory installed weld nut:**

Thread hex bolt into weld nut from the backside-down to clear paint from threads, **(Figure 2)**.

**Flat tab on pinch weld with hole:**

Select (1) 8mm Clip Nut. Slide the Clip Nut over the tab with the nut facing up behind the tab, **(Figures 3, 7 & 8)**. Line up threaded nut with hole in the tab.

**Locate top mounting location on the back side of the rocker panel.**

**Models with factory installed threaded insert in rocker panel:**

Thread 8mm Hex Bolt into threaded insert to clear paint as required.

**Large and small hole in side of rocker panel:**

Remove the rubber plug from the larger hole. Select (1) 8mm Clip Nut. Slide the Clip Nut into the larger hole. Line up the threaded nut with the smaller hole, **(Figures 3, 7 & 8)**.

3. Select (3) of the driver/passenger Mounting Brackets and the unique driver/left #3 Bracket. **IMPORTANT**, on the driver/left side installation, the front, #2 and rear Brackets are the same. The #3 location requires the unique Bracket, **(Figure 4)**. Attach the driver/left front Bracket to the Clip Nuts and/or the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 5)**. Do not tighten hardware.
4. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 6)**.
5. Move to the #2 mounting location. Repeat **Steps 1—4** to attach the #2 Mounting Bracket, **(Figure 7)**.
6. Continue to the #3 mounting location and repeat the previous Steps to install the unique #3 Bracket.
7. Next, move to the last mounting location and repeat the previous Steps to install the rear Bracket, **(Figure 8)**.
8. Select the Driver/Left SE5 Sidebar. Insert (8) T-Bolts into the channels in the bottom of the Sidebar, (4) per channel, **(Figure 9)**. Attach the Driver/Left SE5 Sidebar to the Mounting Brackets with (8) 8mm Flat Washers, (8) 8mm Lock Washers and (8) 8mm Hex Nuts, **(Figure 10)**. Do not tighten hardware.
9. Level and adjust the Sidebar and fully tighten all hardware.
10. Move to the passenger/right side of the vehicle. On the passenger/right side, determine if the vehicle is equipped with a plastic diesel exhaust fluid (DEF) tank, **(Figures 11—13)**.

**Models without DEF tank, skip to Step 11.**

**Models with DEF tank:** The tank sits close to the side of the body. With specialized tools, the passenger front upper and lower Bracket can be installed but room is very limited.

**Determine model year of vehicle before proceeding.**

**Up to 2016 models:**

It may be easier to drop the tank down to access the inner side of the body panel for upper bracket installation. Tank will not need to be removed, only dropped down for access to mounting location.

**IMPORTANT:** If tank is full, it will be very heavy and assistance is highly recommended to avoid injury or damage to the vehicle or the tank. It is recommended that installation is performed when the DEF tank is low on fluid before dropping the tank.

- a. On models with plastic lower tray under the tank, remove the (3) hex bolts attaching the tray to the frame, **(Figure 11)**, and remove the tray.
- b. Release the tank filler hose. Release the plug for the sending unit on the top of the tank.
- c. Support the tank with a floor jack. Place a smooth flat surface, (wooden block for example), between the floor jack and the tank to avoid damaging the plastic tank. Do not push up on the tank; only support the weight of the tank with the jack.
- d. Remove the (2) bolts securing the tank straps to the vehicle, **(Figure 12)**. Tilt the straps to release from the brackets. Slowly lower the tank until the top of the tank is almost visible. Use blocks or stands to support the tank while installing the front Upper and Lower Brackets.
- e. Proceed to **Step 11**.

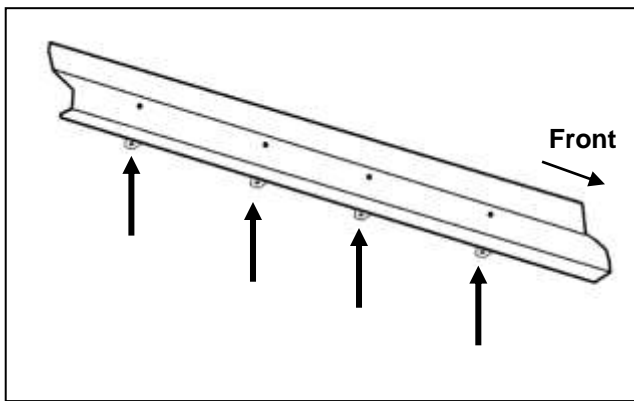
**2017 models and on:**

- a. Remove the (4) hex bolts attaching plastic cover to DEF tank, **(Figure 13)** and remove plastic cover. **NOTE:** On 2017-on 2500/3500 models, only remove plastic cover from DEF tank. **Do not lower DEF tank** and proceed to **Step 11**.
11. Locate the first tab on the edge of the pinch weld, **(Figure 14)**. Select the passenger/right front Upper Bracket, **(Figure 15)**. Attach the Upper Bracket with (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figure 16)**. Do not tighten hardware at this time.
12. Line up the hole in the bottom of the Upper Bracket with the hole in the tab on the pinch weld.
  - a. **Models with a weld-nut:** Slide the Bracket over the weld-nut. Attach the Lower Bracket to the bottom of the body and weld-nut with (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figures 16 & 17)**. Do not tighten hardware.
  - b. **Models with flat tab and hole:** Insert the 8mm Bolt Plate down through the hole in the Upper Bracket and tab, **(Figures 18 & 19)**. Attach the Lower Bracket to the bottom of the body and Bolt Plate with (1) 8mm Flat Washer and (1) 8mm Nylon Lock Nut, **(Figure 20)**. Do not tighten hardware.
13. Repeat **Steps 1—4** to attach the (3) remaining Passenger/Right Mounting Brackets, **(Figures 5 & 6)**.

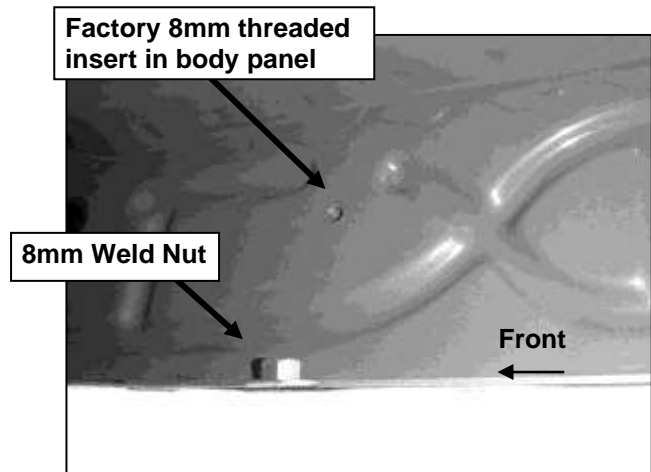
- a. **2017-on DEF tank models:** Locate the #2 tab bracket location along the bottom edge of the body, (pinch weld), (**Figure 13**). Hold the DEF cover in place and mark the location onto the cover, (**Figures 21A & 21B**). Use a sharp knife or hacksaw blade to carefully cut a slot in the plastic cover to clear the #2 Bracket only. Remove as little plastic as possible.
14. Repeat **Steps 8 & 9** to attach the Passenger/Right Sidebar to the Brackets.
15. Once the Sidebar has been installed and all hardware fully tightened, reinstall the DEF tank and cover, if equipped, as described in **Step 10**.
16. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebars.

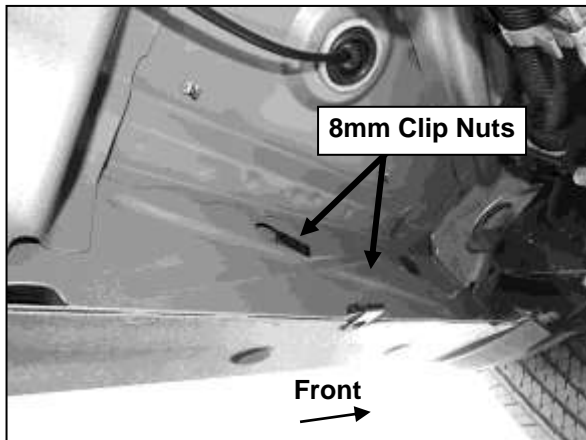
### Driver/Left Side Installation Pictured



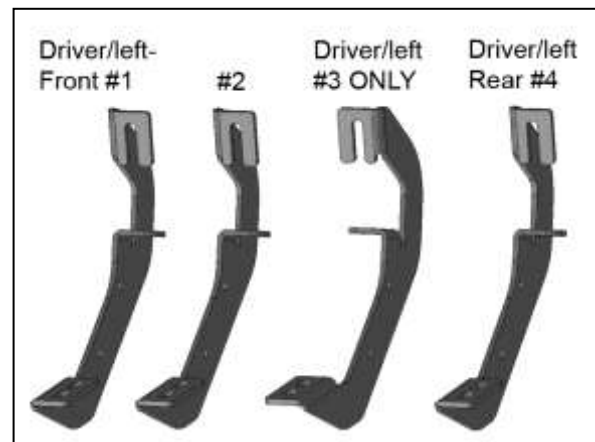
(Fig 1) Driver/Left (4) mounting locations



(Fig 2) Passenger/Right Front mounting location pictured to show model with threaded holes in body panel

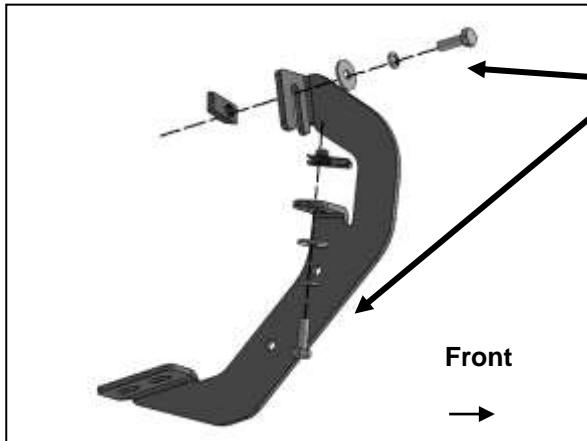


(Fig 3) Driver/Left Front mounting location



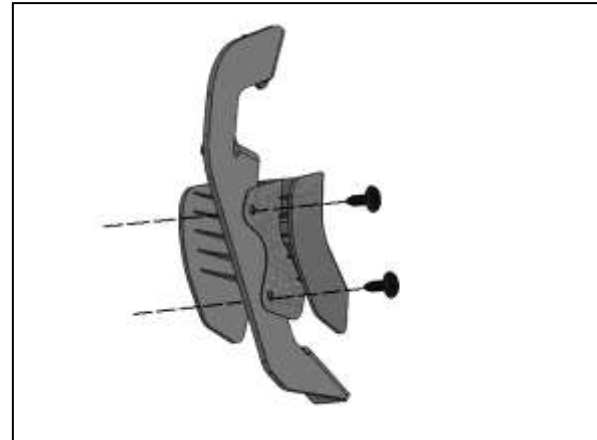
(Fig 4) IMPORTANT: Driver/Left Mounting Brackets, note unique Bracket required for installation in #3 position only

# Driver/Left Side Installation Pictured

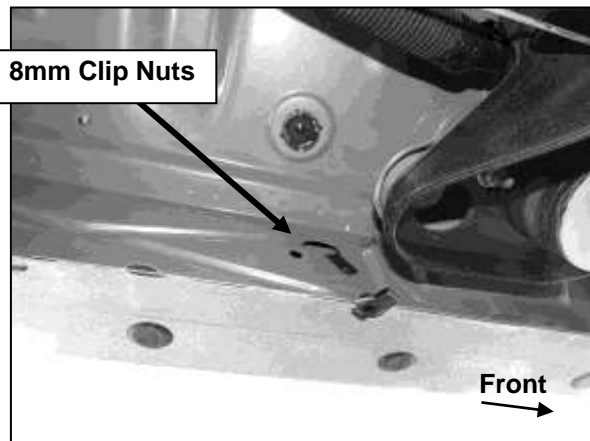


(2) 8mm Hex Bolts  
 (2) 8mm Lock Washers  
 (2) 8mm Flat Washers  
 (2) 8mm Clip Nuts

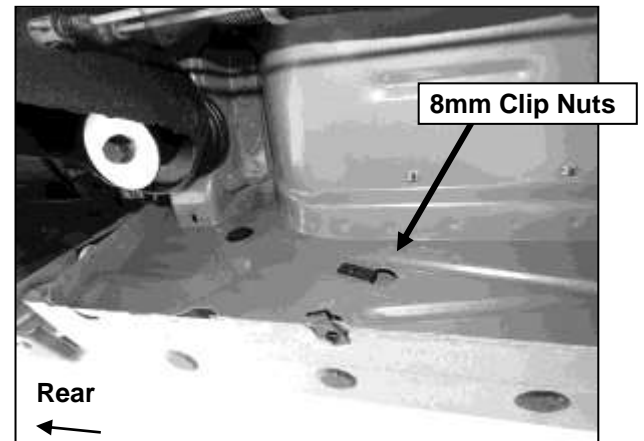
(Fig 5) Driver/Left Front bracket installed



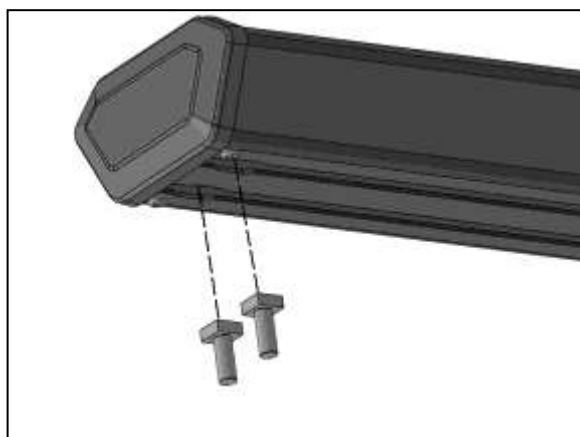
(Fig 6) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Clips



(Fig 7) Example Driver/Left #2 mounting location

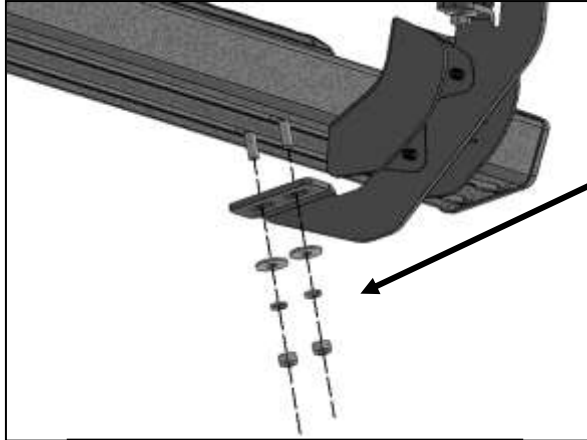


(Fig 8) Example Driver/Left rear mounting location



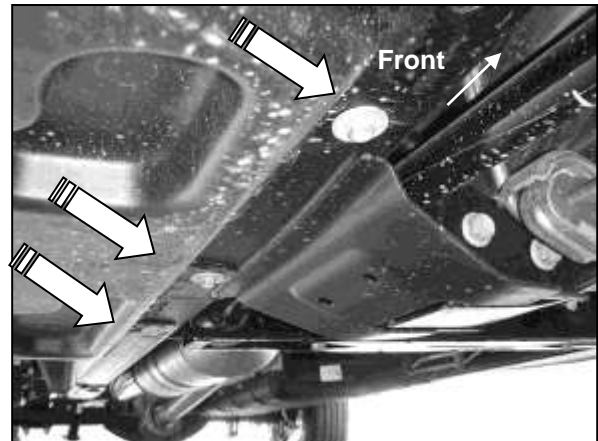
(Fig 9) Insert (8) T-Bolts into the channels in the bottom of the Sidebar, (6) per channel

## Passenger/Right Side Installation Pictured



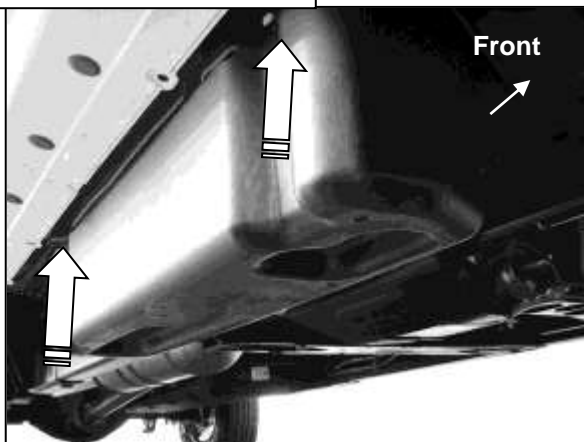
(2) 8mm Flat Washers  
 (2) 8mm Lock Washers  
 (2) 8mm Hex Nuts

(Fig 10) Attach the Driver/Left SE5 Sidebar to the Mounting Brackets

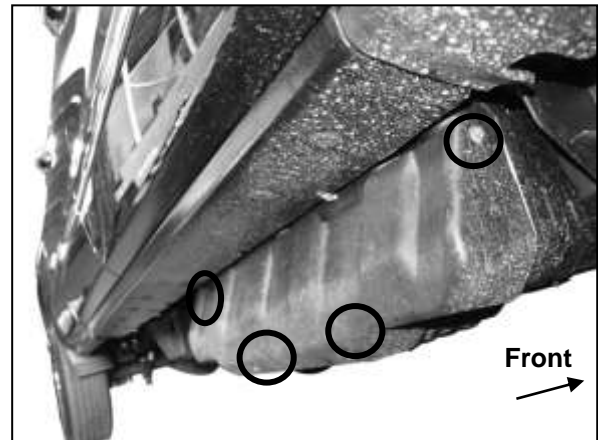


(Fig 11) 07-16 Passenger/Right front pictured with DEF tank cover. Remove (3) hex bolts to remove cover

Remove (2) factory bolts to remove tank straps

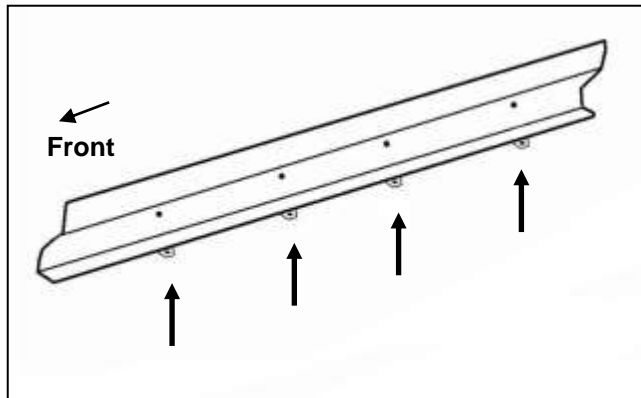


(Fig 12) 07-16 Passenger/Right DEF tank and cover



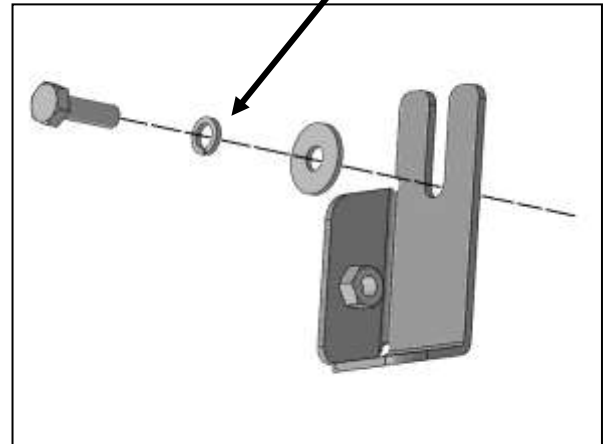
(Fig 13) 2017-on Passenger/Right pictured with DEF plastic tank cover. Remove (4) hex bolts to remove plastic cover

## Passenger/Right side Installation Pictured



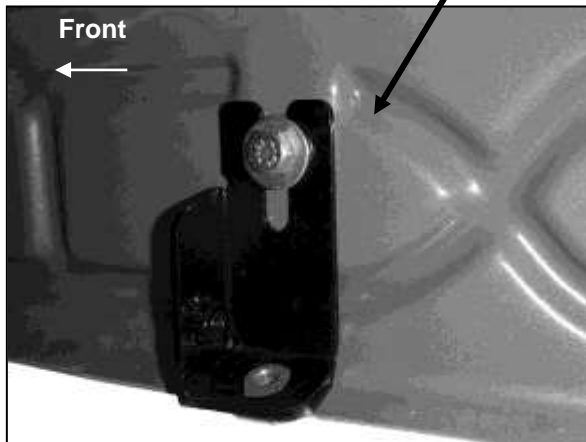
(Fig 14) Passenger/Right Front, #2, #3 and Rear bracket location from back of body panel

8mm Hex Bolt  
 8mm Lock Washer  
 8mm Flat Washer  
 8mm Clip Nut



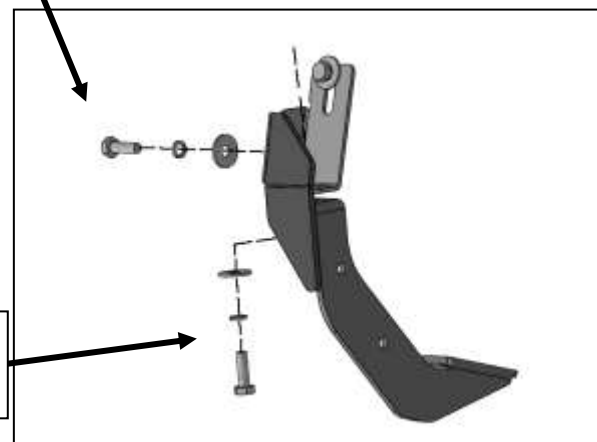
(Fig 15) Slide Upper Bracket over weld nut if equipped-also see Figure 2

8mm Hex Bolt  
 8mm Lock Washer  
 8mm Flat Washer



(Fig 16) Slide Upper Bracket over weld nut if equipped

8mm Hex Bolt  
 8mm Lock Washer  
 8mm Flat Washer



(Fig 17) For models with welded nut on the tab on the pinch weld

8mm Hex Bolt  
 8mm Lock Washer  
 8mm Flat Washer

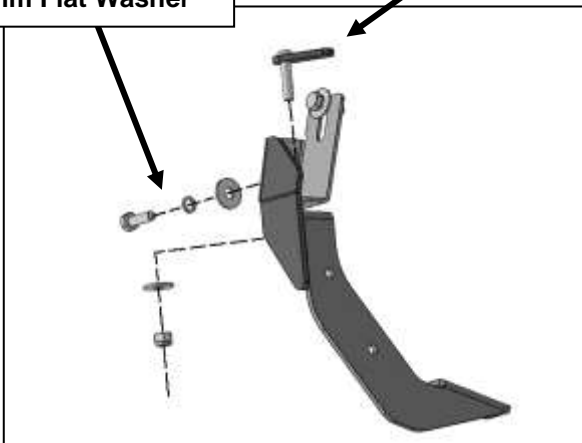
## Passenger/Right side Installation Pictured



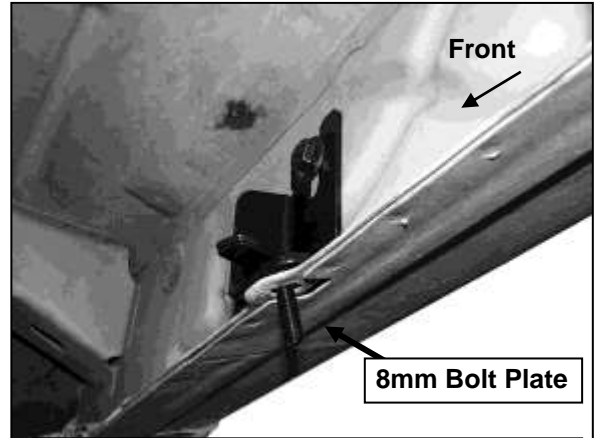
(Fig 18) 8mm x 35mm Bolt Plate

8mm Hex Bolt  
 8mm Lock Washer  
 8mm Flat Washer

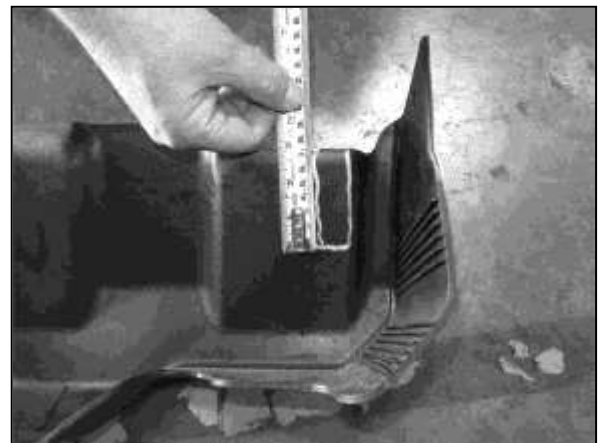
8mm Bolt Plate  
 8mm Flat Washer  
 8mm Nylon Lock Nut



(Fig 20) For models with a hole in the flat tab on the pinch weld



(Fig 19) On models with flat tab, insert 8mm Bolt Plate (Fig 14) down through Upper Bracket and mounting tab



(Fig 21A) 2017-on DEF tank Mark for cut is approximately 70mm x 10mm



(Fig 21B) 2017-on Passenger DEF cut for example only