



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

SE5 SIDEBAR

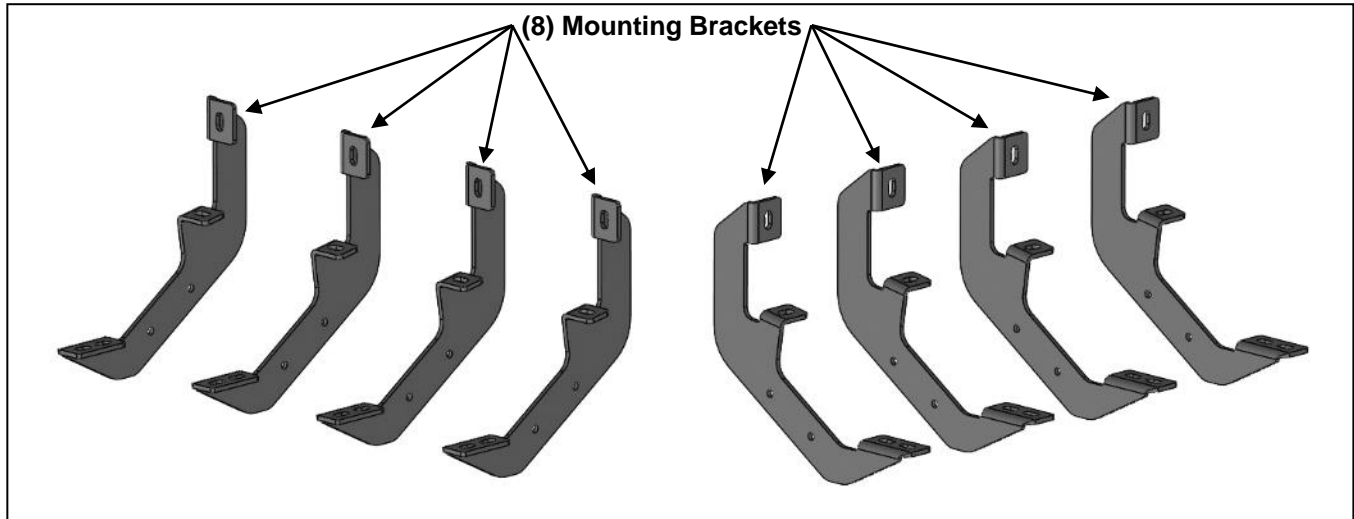
**19-24 1500 CHEVY SILVERADO/GMC SIERRA CREW CAB
(INCLUDES DIESEL MODELS W/DEF, 2022 SILVERADO 1500 LTD AND
2022 SIERRA 1500 LIMITED)**

**20-24 2500/3500 CHEVY SILVERADO/GMC SIERRA CREW CAB
(INCLUDES DIESEL MODELS W/DEF)**

PART# E0485/E04

PARTS LIST:

2	SE5 Sidebars	16	8mm x 30mm Hex Bolts
8	Mounting Brackets	32	8mm x 24mm OD x 2mm Flat Washers
8	Plastic Covers	32	8mm Lock Washers
16	Plastic Clips	16	8mm Hex Nuts
16	8mm x 20mm T-Bolts		



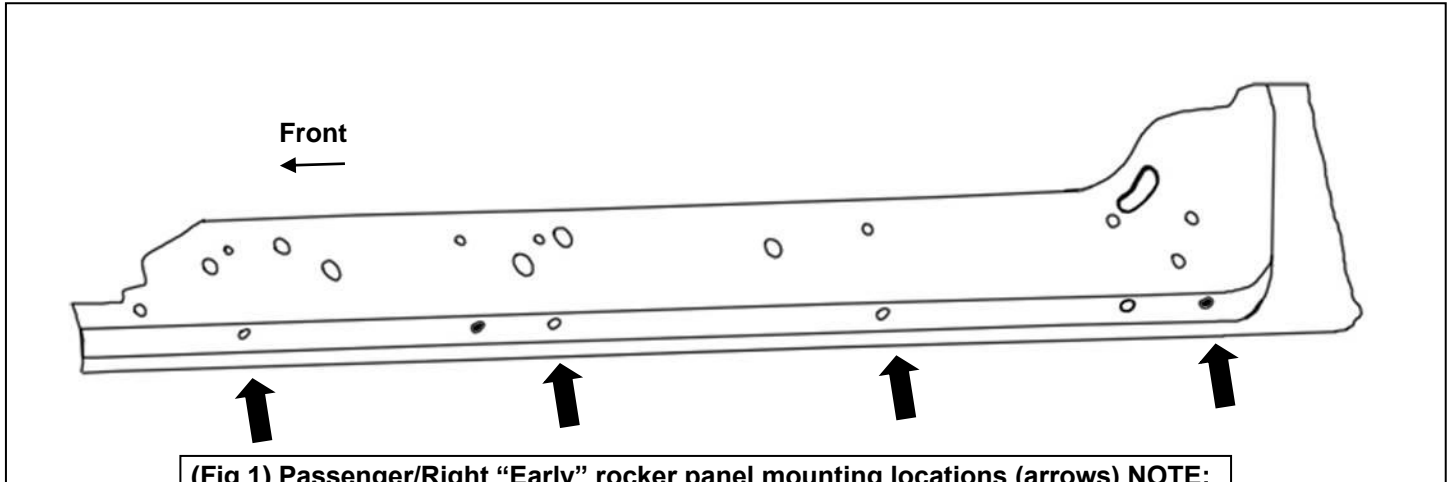
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

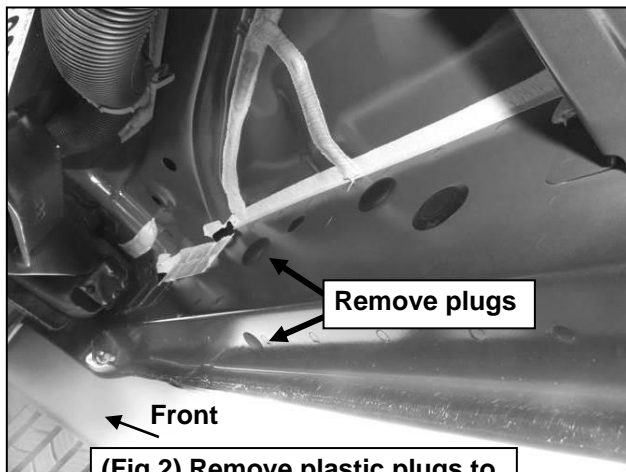
1. Start the installation under the Passenger/Right side of the vehicle.
 - a. For **“Early” 2019 models**, locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, **(Figure 1)**.
 - b. For **“Late” 2019 models**, all (4) mounting locations will be used.
2. Remove the plastic plugs from the Passenger/Right front mounting location. Select (1) Mounting Bracket. Attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figures 2 & 3)**. Do not tighten hardware at this time.
3. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 4)**.
4. Repeat **Steps 1—3** to attach (3) Mounting Brackets and (3) Plastic Covers to the (3) remaining locations along the rocker panel, **(Figures 5—8)**. Do not tighten hardware at this time.
5. Select the Passenger/Right Sidebar. Insert (8) T-Bolts into the channels on the bottom of the Sidebar, (4) per channel, **(Figure 9)**. Carefully place Sidebar on the brackets. Attach Sidebar to the Mounting Brackets with (8) 8mm Flat Washers, (8) 8mm Lock Washers and (8) 8mm Hex Nuts, **(Figure 9)**. Do not tighten hardware at this time.
6. Level and adjust the Sidebar and fully tighten all hardware.
7. Repeat **Steps 1—6** to attach the Driver/Left Sidebar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebar.

Passenger/Right side Installation Pictured

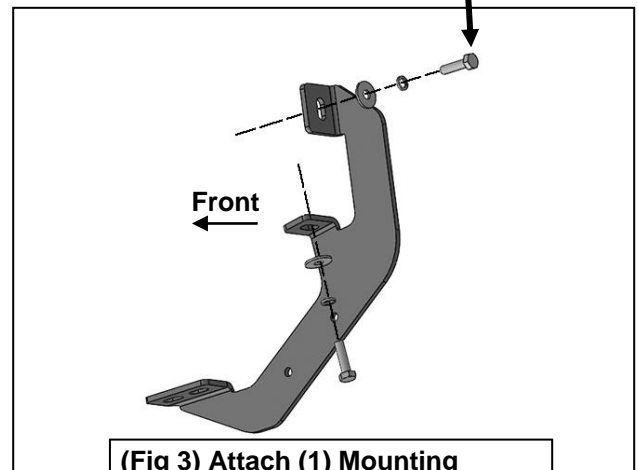


(Fig 1) Passenger/Right "Early" rocker panel mounting locations (arrows) NOTE: Hold Bracket up to body panel to help determine the correct mounting locations.

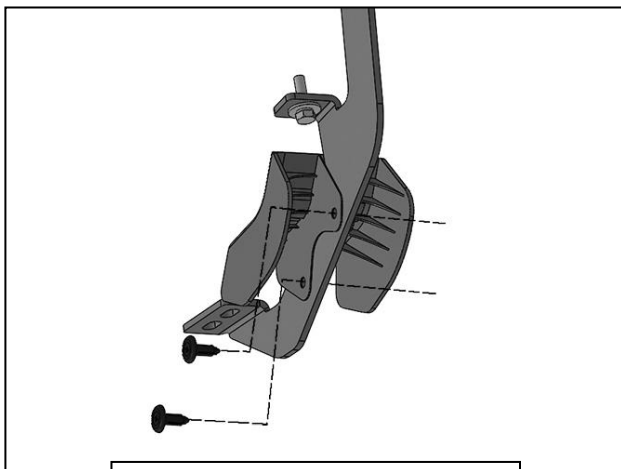


(Fig 2) Remove plastic plugs to uncover threaded inserts

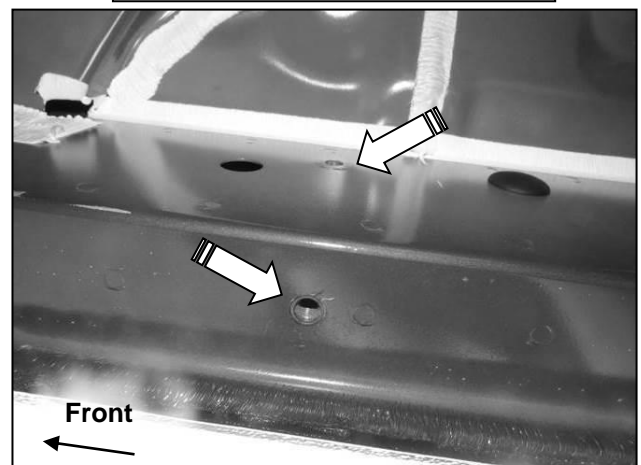
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 3) Attach (1) Mounting Bracket to the mounting location



(Fig 4) Attach (1) Plastic Cover to the Mounting Bracket



(Fig 5) Passenger/Right front mounting location

Passenger/Right side Installation Pictured

