



**BLACK HORSE
OFF ROAD®**

TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

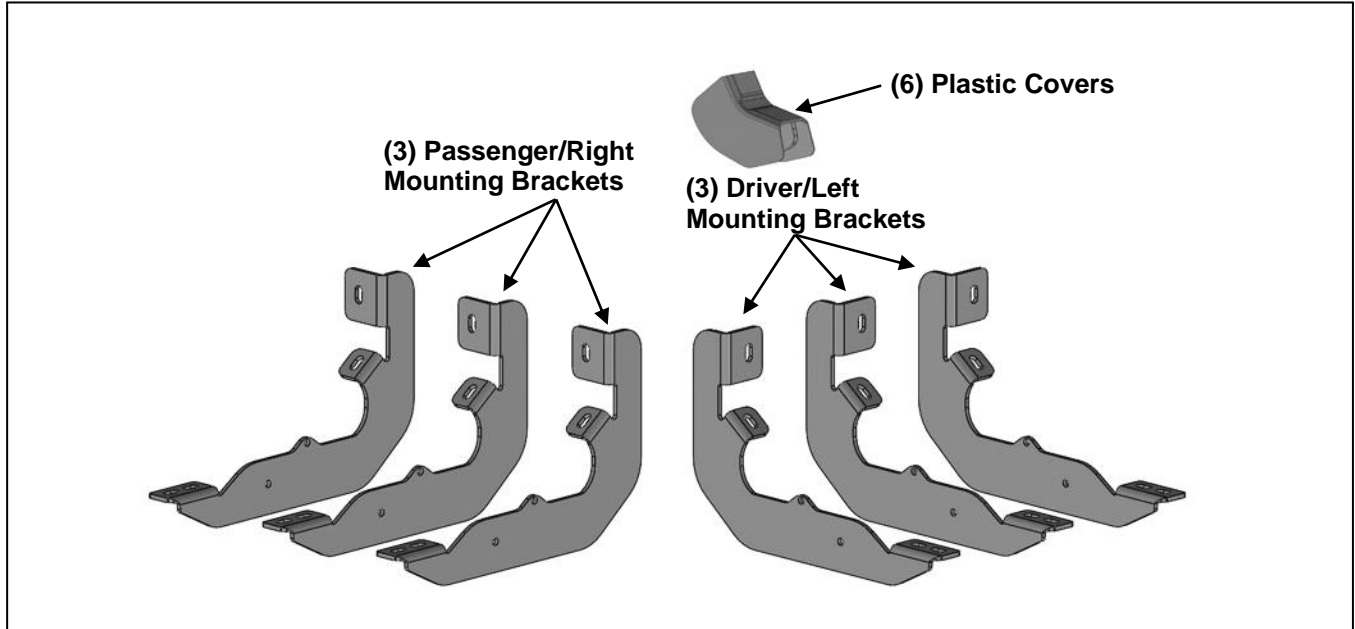
SE5 SIDEBAR

04-15/17-24 NISSAN TITAN AND 16-24 NISSAN TITAN XD CREW CAB

PART# E1685/E16

PARTS LIST:

2	SE5 Sidebars	12	8mm x 20mm T-Bolts
3	Driver/Left Mounting Brackets	18	8mm x 24mm OD x 2mm Flat Washers
3	Passenger/Right Mounting Brackets	6	8mm x 16mm OD x 1.6mm Flat Washers
6	Plastic Covers	24	8mm Lock Washers
12	Plastic Clips	12	8mm Hex Nuts
12	8mm x 30mm Hex Bolts	6	8mm Nylon Lock Nuts



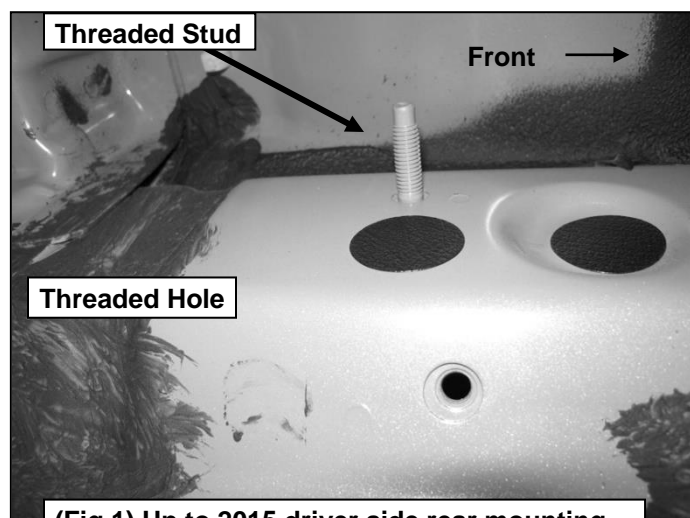
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

- Start installation at the front of the Passenger/Right of the vehicle and locate the factory threaded holes or stud located on the side of the inner body panel, **(Figures 1 & 2)**. There are (4) mounting locations along the body panel. Bracket installation will use the 1st, 2nd and 4th mounting locations. **NOTE:** Remove the plastic plug or any insulation on the side panel to locate the threaded holes.
- Select (1) Passenger/Right Mounting Bracket. Attach the Bracket to the mounting location with:
 - Models with threaded stud:** Attach the Bracket to stud with (1) 8mm x 18mm Flat Washer and (1) 8mm Nylon Lock Nut. Next, use (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 24mm Flat Washer to attach the Bracket to the threaded insert hole on the body panel, **(Figure 4)**. Do not tighten hardware.
 - Models without threaded stud:** Attach the Mounting Bracket to the top threaded hole with (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 18mm Flat Washer. Attach the Bracket to the bottom threaded hole with (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 24mm Flat Washer, **(Figure 3)**. Do not tighten hardware.
- Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 5)**.
- Repeat **Steps 1—3** to attach the remaining (2) Passenger/Right Mounting brackets the center and rear mounting locations.
- Select (1) SE5 Sidebar. Insert (6) T-Bolts into the channels in the bottom of the Sidebar, (3) per channel, **(Figure 6)**. Attach the Sidebar to the Mounting Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figures 7)**. Do not tighten hardware.
- Level and adjust the Sidebar and tighten all hardware.
- Repeat **Steps 1—6** to attach (1) SE5 Sidebar to the Driver/Left side.
- Do periodic inspections of the installation to make sure that all hardware is secure and tight.

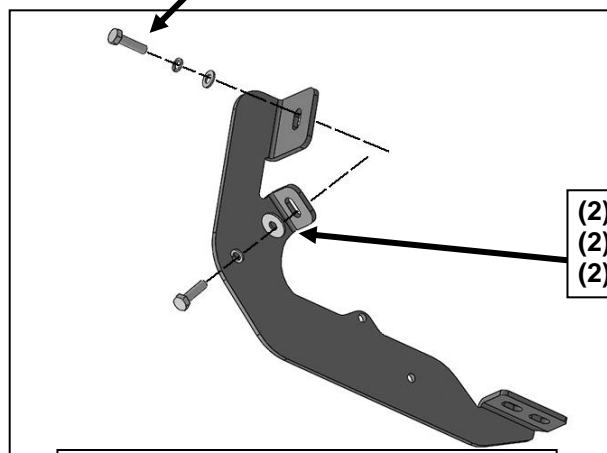
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

Passenger/Right Side Installation Pictured

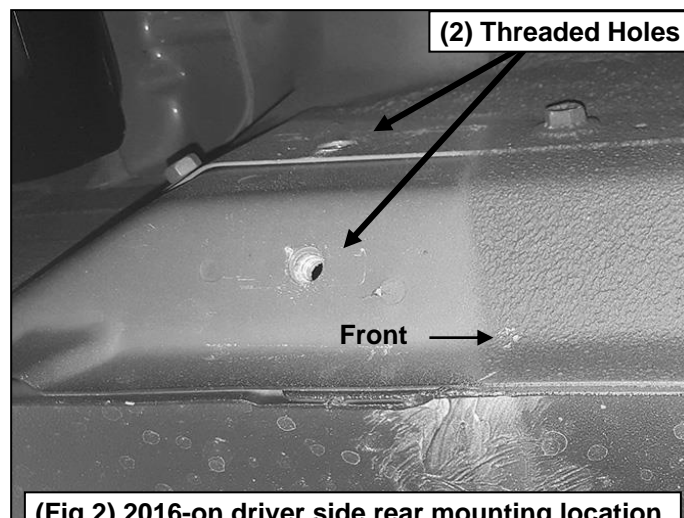


(Fig 1) Up to 2015 driver side rear mounting location pictured. Note: Remove plastic plugs to locate factory threaded holes

- (2) 8mm Hex Bolt
- (2) 8mm Lock Washer
- (2) 8mm x 18mm Flat Washer



(Fig 3) Mounting Bracket installation for (2) threaded holes in rocker panel



(Fig 2) 2016-on driver side rear mounting location pictured. Note: two factory threaded holes only

- (2) 8mm Hex Bolt
- (2) 8mm Lock Washer
- (2) 8mm x 24mm Flat Washer

Passenger/Right Side Installation Pictured

