



TEL: 1-866-XANATOS

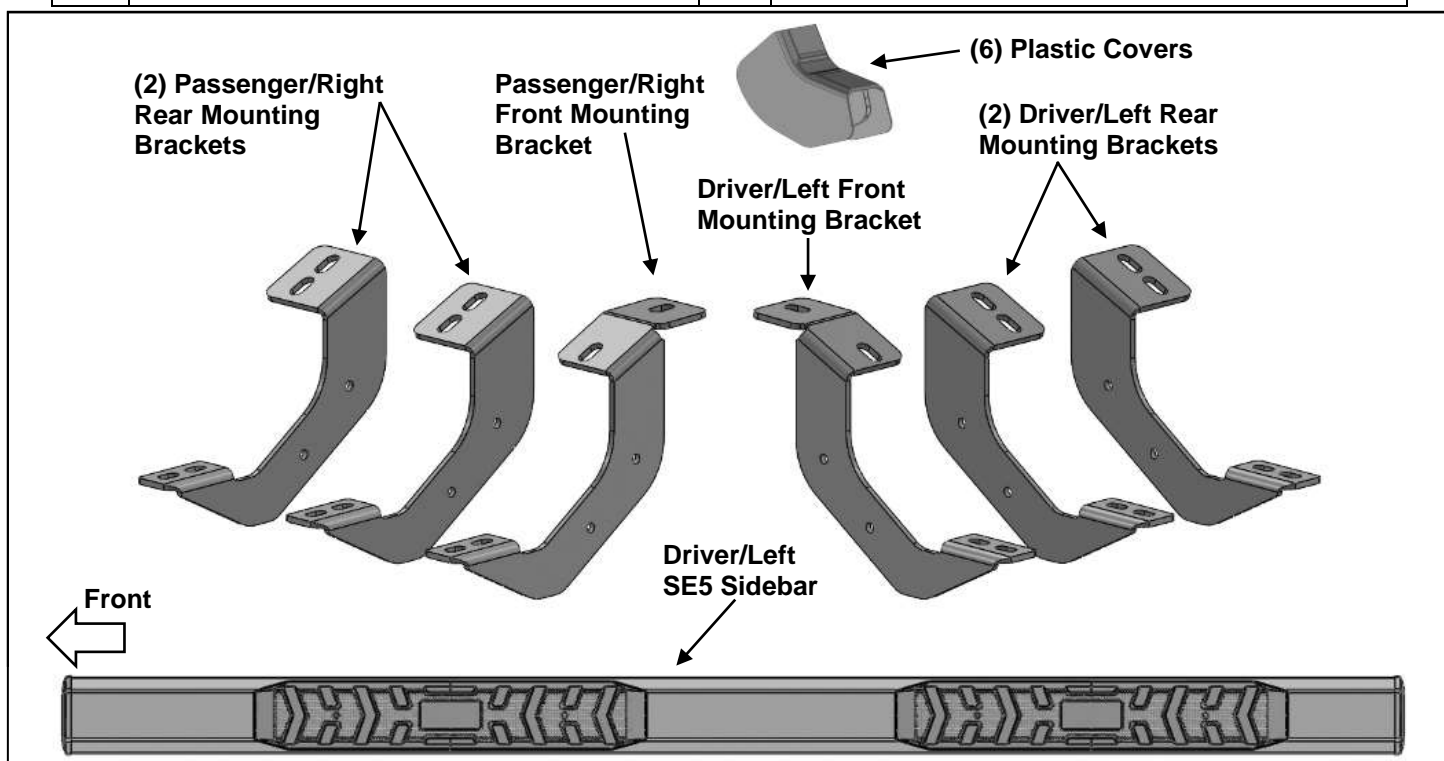
INSTALLATION INSTRUCTIONS

**EPIC RUNNING BOARD
05-21 TOYOTA TACOMA DOUBLE CAB**

PART# E2179

PARTS LIST:

1	Driver/Left SE5 Sidebar	12	Plastic Clips
1	Passenger/Right SE5 Sidebar	12	8mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	12	8mm x 20mm T-Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
2	Driver/Left Rear Mounting Bracket	24	8mm x 24mm OD x 2mm Flat Washers
2	Passenger/Right Rear Mounting Brackets	12	8mm Hex Nuts
6	Plastic Covers		

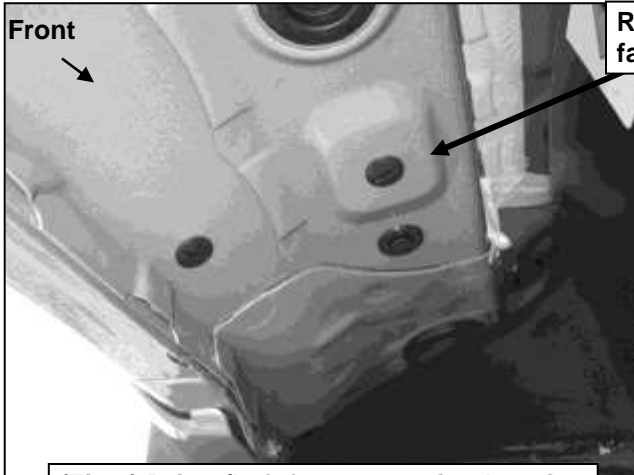


PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO IDENTIFY BRACKETS AND RUNNING BOARDS.**
- Starting on the Driver/Left front of the vehicle, remove the plastic plugs, (or hex bolts), covering the threaded holes in the body panel, **(Figure 1)**. Select the Driver/Left Front Mounting Bracket. Attach the Bracket to the vehicle with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten hardware at this time.
- Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 3)**.
- Move along the body panel to the center mounting location. Select (1) Driver/Left Rear Mounting Bracket. Repeat **Steps 2 & 3** to attach the Mounting Bracket and (1) Plastic Cover, **(Figures 4 & 5)**. Do not tighten hardware at this time.
- Continue to the last mounting location at the back of the cab, **(Figure 6)**. Select (1) Driver/Left Rear Mounting Bracket. Repeat **Steps 2 & 3** to attach the Mounting Bracket and (1) Plastic Cover. Do not tighten hardware at this time.
- Select (1) SE5 Sidebar. Insert (6) T-Bolts into the channels into the bottom of the Sidebar, (3) per channel, **(Figure 7)**. Attach the Sidebar to the Mounting Brackets with (6) 8mm Flat Washers, (8) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figure 8)**. Do not tighten hardware at this time.
- Level and adjust the Sidebar and tighten all hardware.
- Repeat **Steps 2—7** to attach (1) Sidebar to the Passenger/Right Side.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

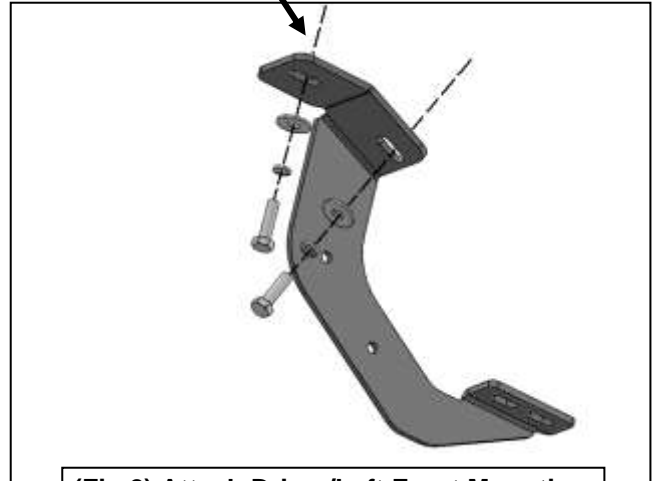
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

Driver Side Installation Pictured

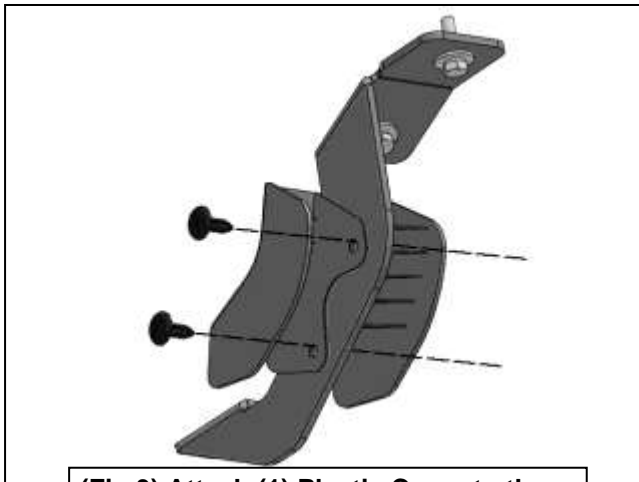


(Fig 1) Driver/Left front mounting location

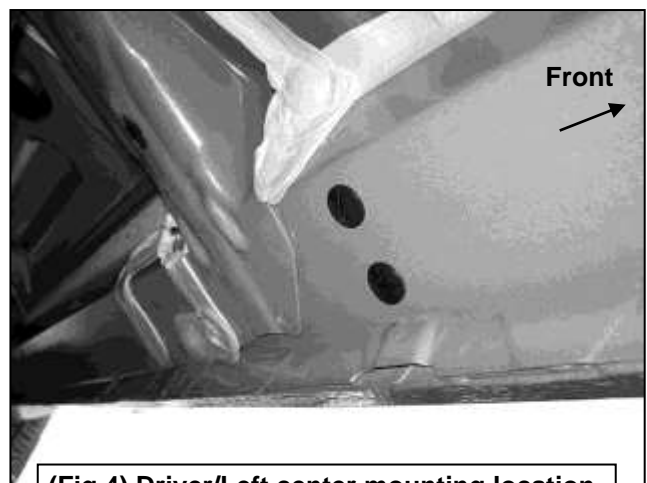
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 2) Attach Driver/Left Front Mounting Bracket to the front mounting location

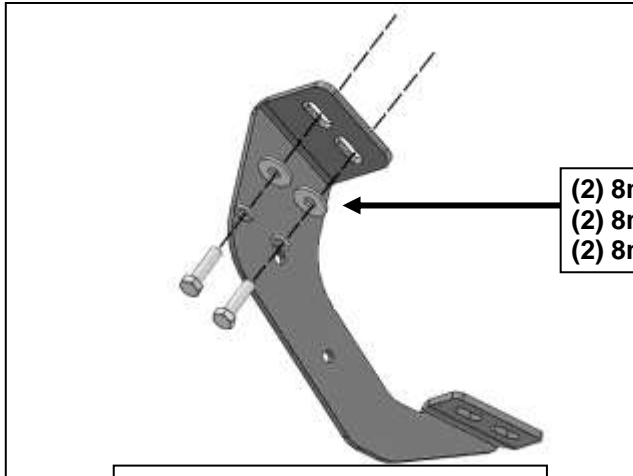


(Fig 3) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Clips



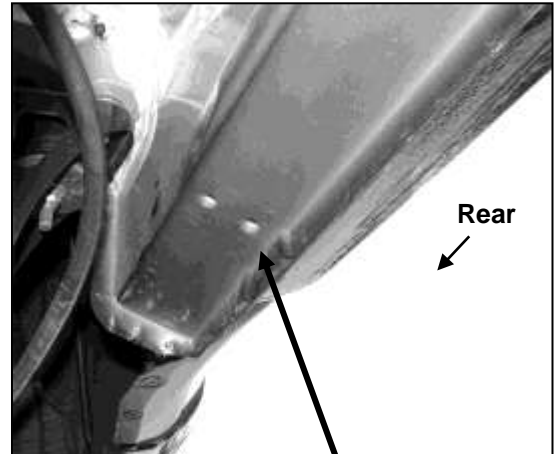
(Fig 4) Driver/Left center mounting location

Driver Side Installation Pictured

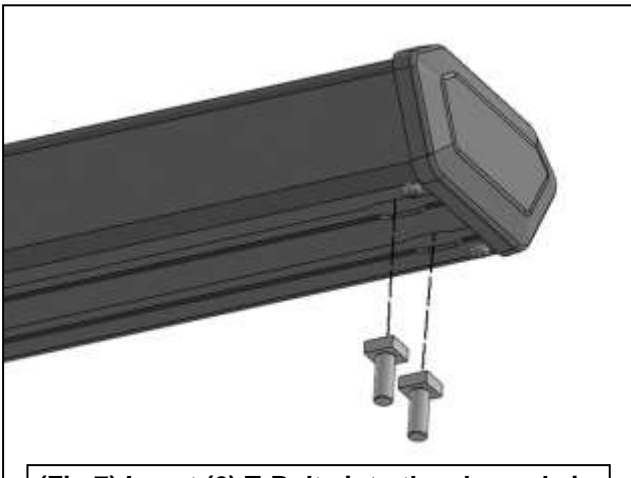


(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

(Fig 5) Attach Driver/Left Rear Mounting Brackets to the center and rear mounting locations

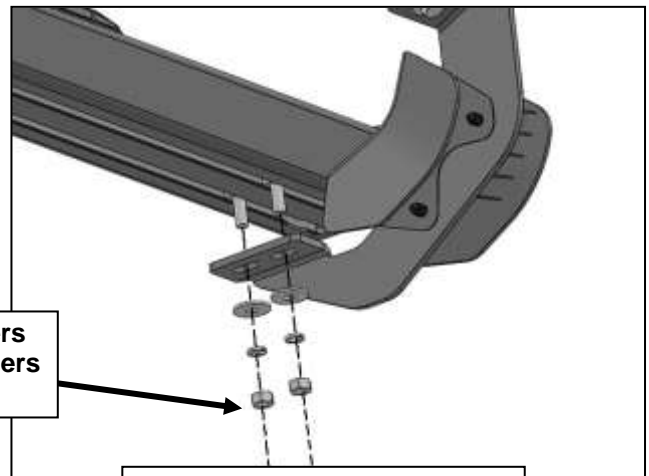


(Fig 6) Driver/Left rear mounting location



(Fig 7) Insert (6) T-Bolts into the channels in the bottom of the Sidebar, (3) per channel

(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts



(Fig 8) Attach (1) SE5 Sidebar to the Mounting Brackets