



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

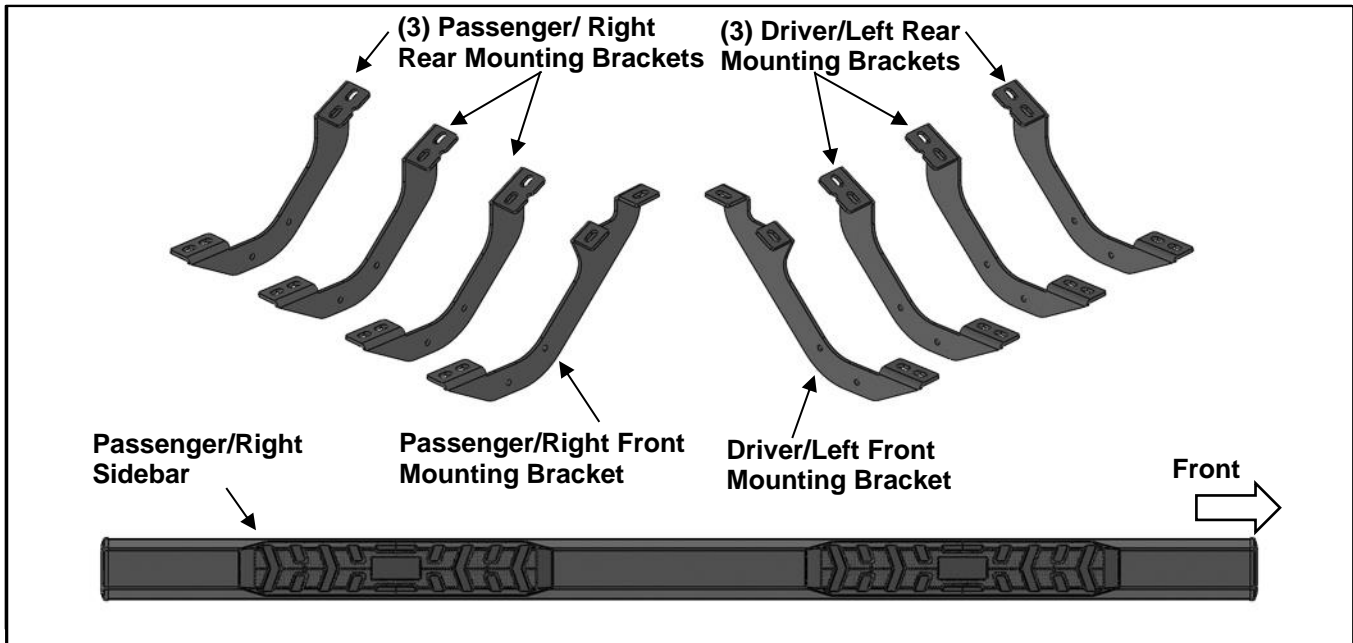
SE5 SIDEBAR

2022-2024 TOYOTA TUNDRA CREWMAX

PART#E40/E4085

PARTS LIST:

2	SE5 Sidebars	16	8mm x 20mm T-Bolts
1	Driver/Left Front Mounting Bracket	32	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	32	8mm x 24mm OD x 2mm Flat Washers
3	Driver/Left Rear Mounting Brackets	16	8mm Hex Nuts
3	Passenger/Right Rear Mounting Brackets	8	Plastic Covers
16	8mm x 30mm Hex Bolts	16	Plastic Clips

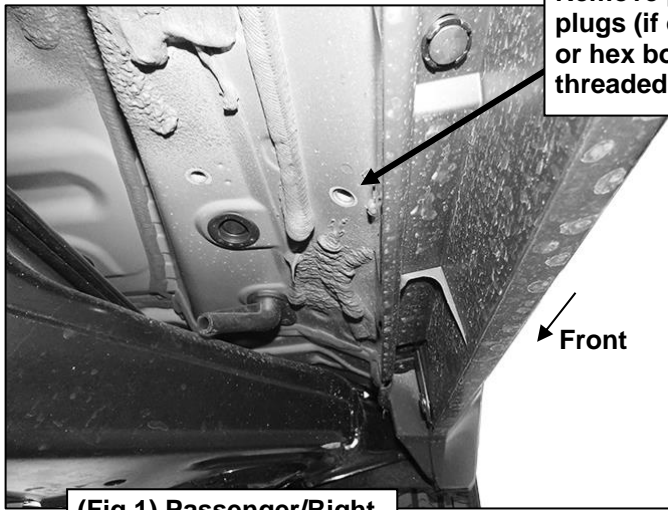


PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.
2. Starting on the Passenger/Right side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, (**Figures 1 & 4**).
3. Select the Passenger/Right Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figures 2 & 3**). Do not tighten hardware.
4. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, (**Figure 4**).
5. Repeat **Steps 2—4** to attach the (3) Rear Mounting Brackets and (3) Plastic Covers, (**Figures 5—9**).
6. Select the Passenger/Right SE5 Sidebar. Insert (8) T-Bolts into the channels in the bottom of the Sidebar, (4) per channel, (**Figure 10**). Attach the Sidebar to the Mounting Brackets with (8) 8mm Flat Washers, (8) 8mm Lock Washers and (8) 8mm Hex Nuts, (**Figure 11**). Do not tighten hardware.
7. Level and adjust the Sidebar as necessary and fully tighten all hardware.
8. Level and adjust the Running Board and tighten all hardware.
9. Repeat **Steps 1—7** to attach the Driver/Left SE5 Sidebar.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Sidebars.

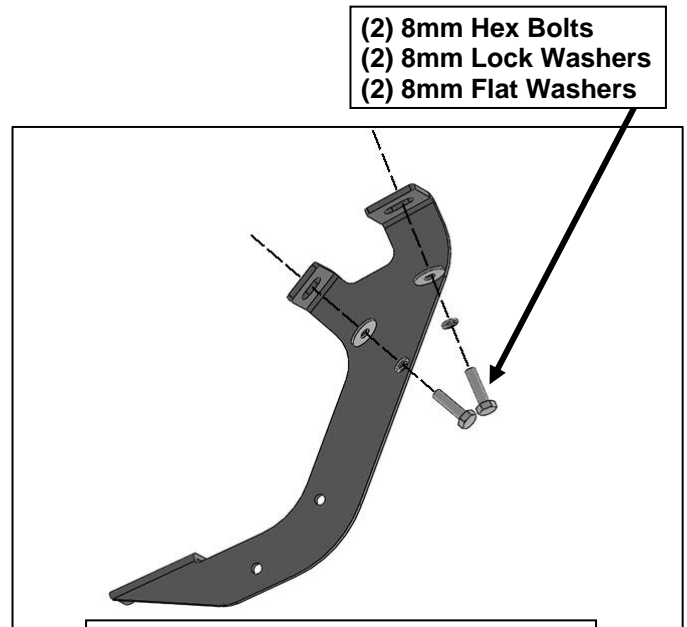
Passenger/Right Side Installation Pictured



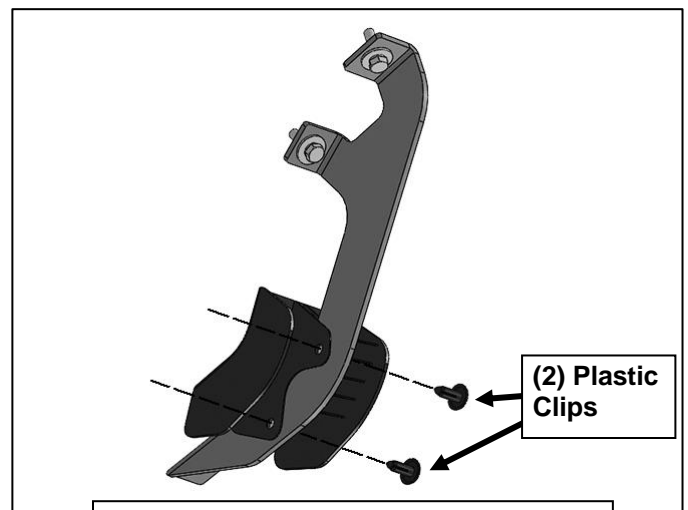
(Fig 1) Passenger/Right front mounting location



(Fig 3) Passenger/Right Front Mounting Bracket attached to the front location



(Fig 2) Attach the Passenger/Right Front Mounting Bracket to the front



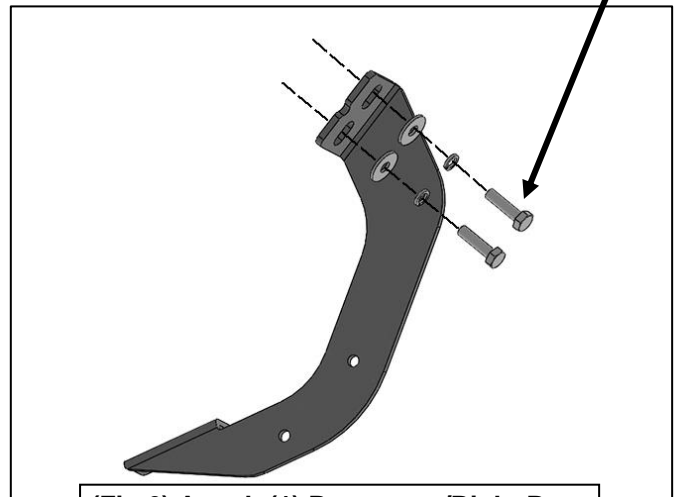
(Fig 4) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Clips

Passenger/Right Side Installation Pictured



(Fig 5) Passenger/Right center (2nd)

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



(Fig 6) Attach (1) Passenger/Right Rear Mounting Bracket to the 2nd location



(Fig 7) (1) Passenger/Right Rear Mounting Bracket attached to the 2nd location

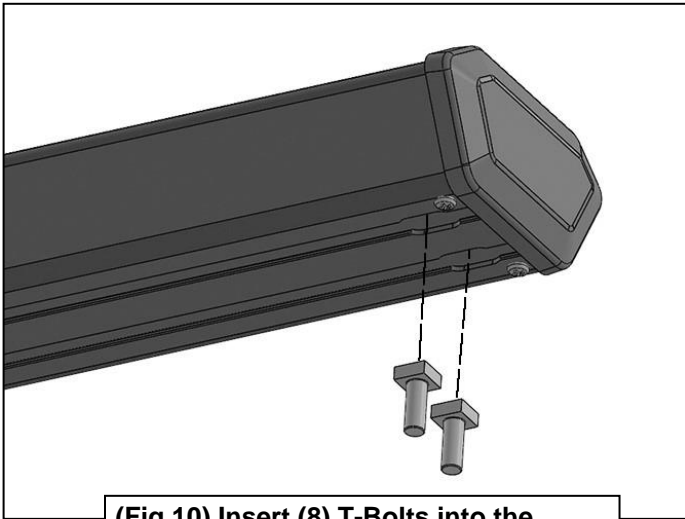
Passenger/Right Side Installation Pictured



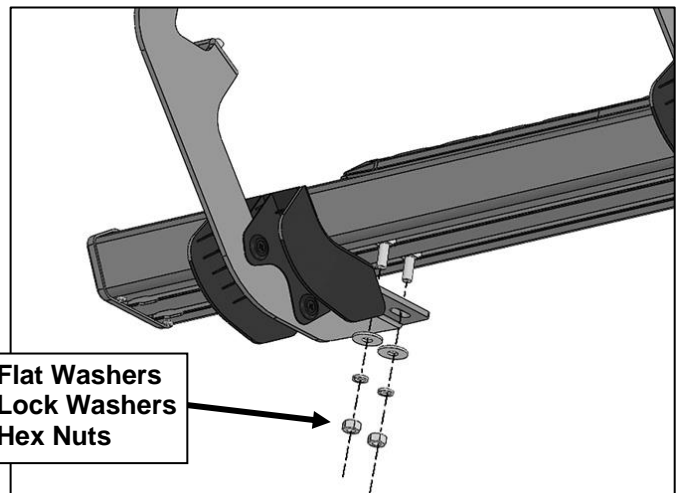
(Fig 8) (1) Passenger/Right Rear Mounting Bracket attached to the 3rd location



(Fig 9) (1) Passenger/Right Rear Mounting Bracket attached to the rear location



(Fig 10) Insert (8) T-Bolts into the bottom of the Sidebar, (4) per channel



(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts

(Fig 11) Attach the Passenger/Right Running Board to the (4) Mounting Brackets