



INSTALLATION INSTRUCTIONS

**BLACK MODULAR GLADIATOR ROLL BAR FOR FORD RANGER 2019-2020 FLAT BASE WITH LED
BRAKE LIGHT (MS)**

PART #GLRB-07B

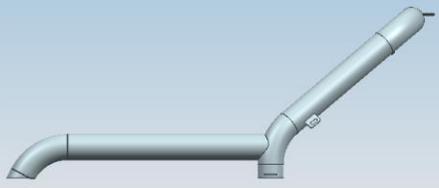
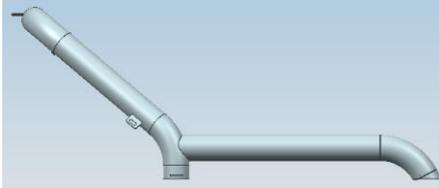
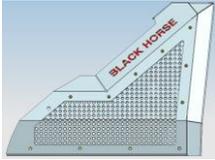
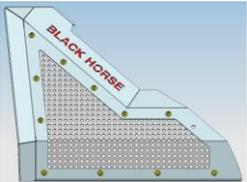
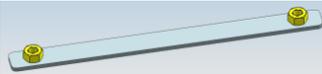
Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

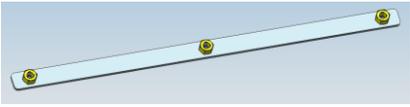
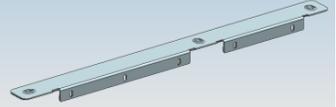
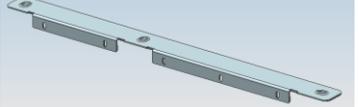
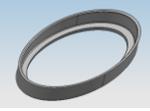
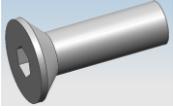
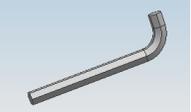
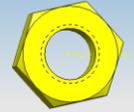
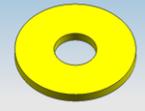
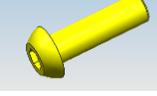
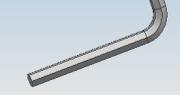
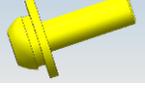
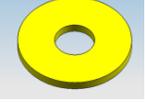
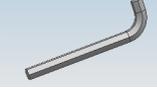
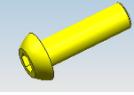
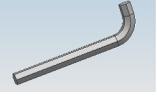
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

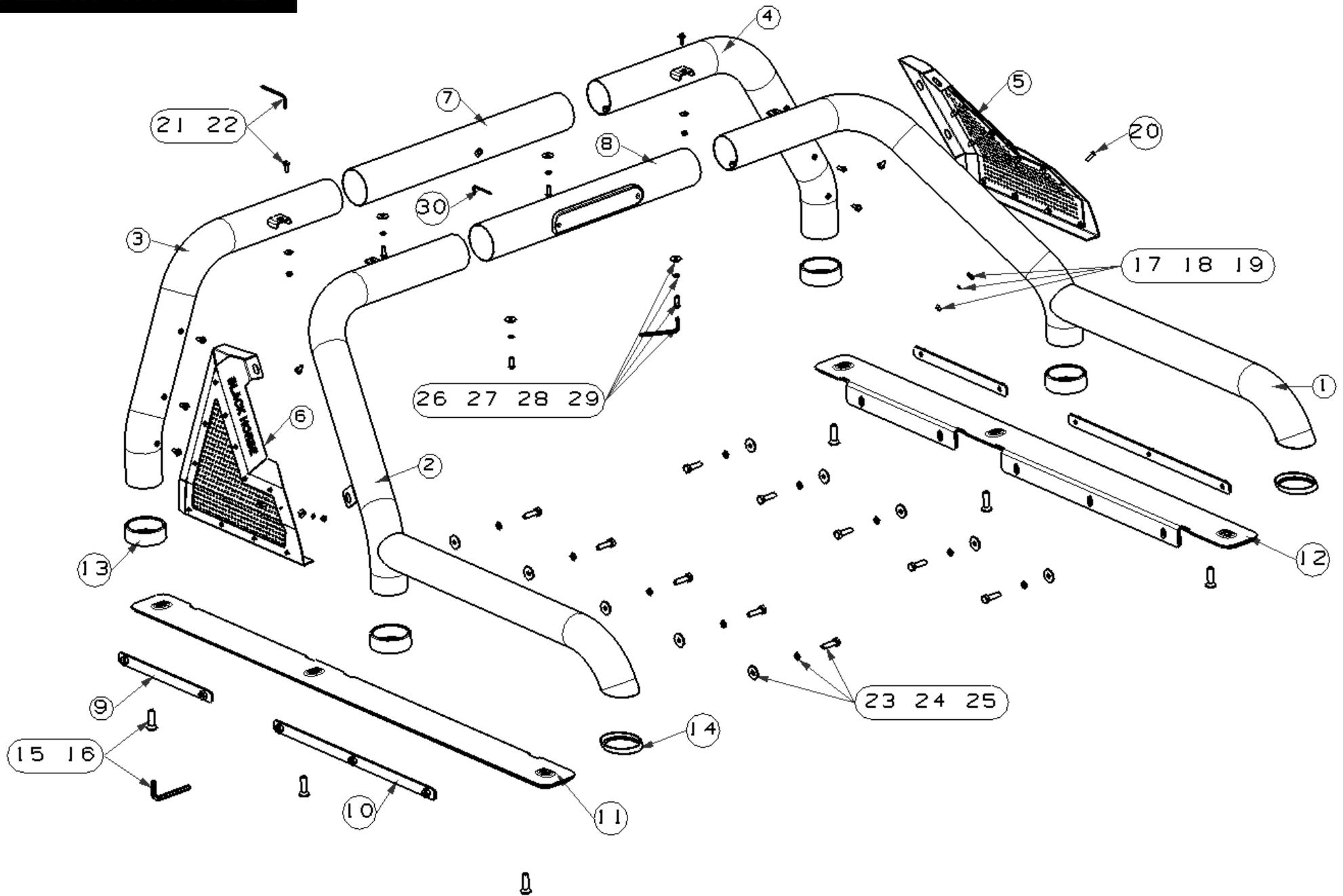
Parts List

NO.	QTY	PICTURE	NO.	QTY	PICTURE	NO.	QTY	PICTURE
①	1	 SIDE RAIL (P)	②	1	 SIDE RAIL (D)	③	1	 SIDE TUBE (D)
④	1	 SIDE TUBE (P)	⑤	1	 SIDE PLATE(P)	⑥	1	 SIDE PLATE(D)
⑦	1	 FRONT SIDE TUBE (MIDDLE)	⑧	1	 REAR SIDE TUBE (MIDDLE)	⑨	2	 REINFORCING PLATE

BLACK MODULAR GLADIATOR ROLL BAR FOR FORD RANGER 2019-2020 FLAT BASE WITH LED BRAKE LIGHT (MS)

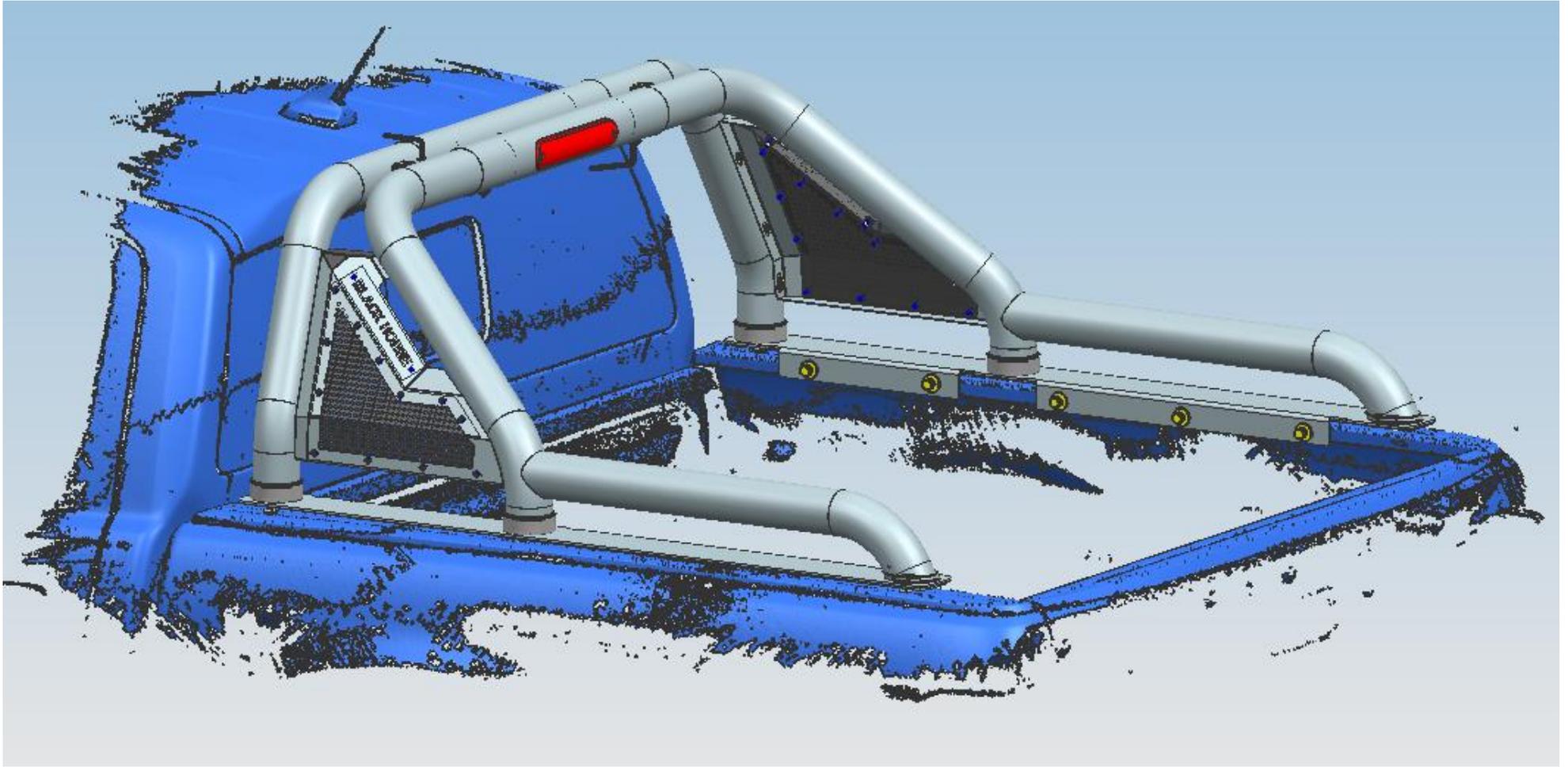
⑩	2	 REINFORCING PLATE 2	⑪	1	 MOUNTING BASE (D)	⑫	1	 MOUNTING BASE (P)
⑬	4	 GUM COVER 1	⑭	2	 GUM COVER 2	⑮	6	 HEX COUNTERSUNK HEAD BOLT M12_40
⑯	1	 ALLEN WRENCH S=8	⑰	4	 HEX NUT M6	⑱	2	 SPRING WASHER D6
⑲	4	 WASHER D6	⑳	2	 HEX SOCKET BUTTON HEAD BOLT M6*20	㉑	1	 ALLEN WRENCH S=4
㉒	10	 BUTTON HEAD BOLT ASSEMBLY M6*20	㉓	10	 HEX BOLT M10_35	㉔	10	 SPRING WASHER D10
㉕	10	 WASHER D10	㉖	1	 ALLEN WRENCH S=5	㉗	4	 HEX SOCKET BUTTON HEAD BOLT M8*20
㉘	4	 SPRING WASHER D8	㉙	4	 WASHER D8	㉚	1	 ALLEN WRENCH S=2.5

INSTALLATION FIGURE:



INSTALLATION STEPS:

1. Use standard parts to connect ③ SIDE TUBE (D), ④ SIDE TUBE (P) and ⑦ FRONT SIDE TUBE (MIDDLE). Do not fully tighten hardware at this time.
2. Use standard parts to connect ① SIDE RAIL (P), ② SIDE RAIL (D), ⑧ REAR SIDE TUBE (MIDDLE). Do not fully tighten hardware at this time.
3. Connect Step1-2 tubes together, and then install ⑤ SIDE PLATE(P), ⑥ SIDE PLATE(D). 9. Adjust the roll bar to the appropriate position and lock the standard parts of side plates.
4. Place ⑬ GUM COVER 1 and ⑭ GUM COVER 2 on the pipe orifice, then install roll bar on ⑪ MOUNTING BASE (D) and ⑫ MOUNTING BASE (P).
5. Place the roll bar on the truck, adjust the appropriate position, then use pen to mark the hole locations on the truck.
6. Drill the ϕ 12 size of holes on the hole locations of the truck.
7. Install the roll bar on the truck, and then tighten all the standard parts.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.