



## **INSTALLATION INSTRUCTIONS**

**#IM-CHSICC-19**

2019 2021 GMC Sierra 1500

2019 2021 Chevrolet Silverado 1500

2020 2021 GMC Sierra 2500 HD

2020 2021 Chevrolet Silverado 2500 HD

2020 2021 GMC Sierra 3500 HD

2020 2021 Chevrolet Silverado 3500 HD

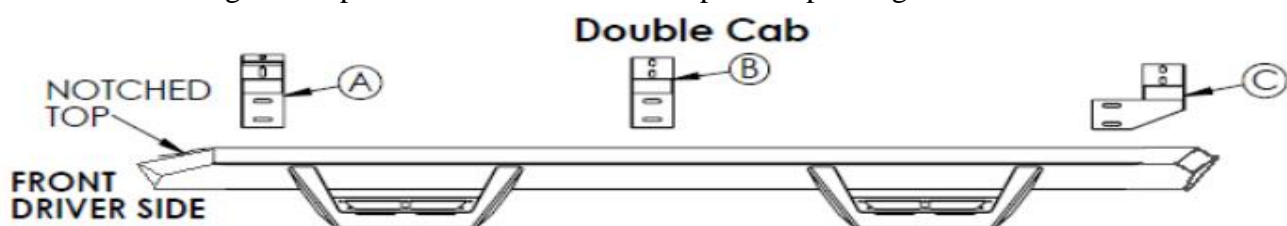
# Installation Instructions

## PARTS LIST

	2	Step bars	(2)	12	Hex head bolts (M8-1.25*25mm)
(A)	2	Front mounting brackets	(3)	24	Lock washers (8mm)
(B)	2	Middle mounting brackets	(4)	36	Flat washers (8mm)
(C)	2	Rear mounting brackets	(5)	12	Hex head nuts (M8-1.25)
(1)	12	Hex head bolts (M8-1.25*30mm)			

## PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (center of front foot step is 20" to front of bar AND front of bar notch on top ). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A , the middle bracket is shown in figure B and rear bracket in figure C.
- 4: On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.
- 5: Once all 3 brackets are loose fit to the truck, mount the step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration .
- 6: Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.



**D - HARDWARE CONFIGURATION**

