



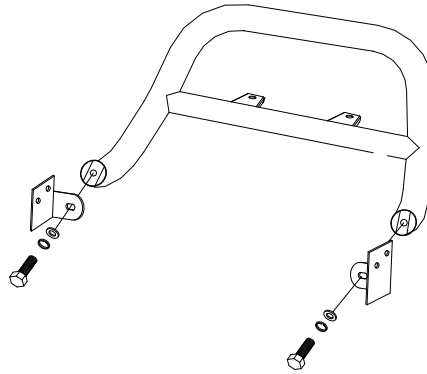
INSTALLATION INSTRUCTIONS

APPLICATION □ 2001 FORD ESCAPE/MAZDA TRIBUTE

TEL: 1-866-XANATOS

MOUNT KIT

B30



QTY	PARTS KIT CONTENTS	TOOLS REQUIRED
	DESCRIPTION	
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET
1	MOUNT BRACKET-DRIVER SIDE	3/4" WRENCH
1	MOUNT BRACKET-PASSENGER SIDE	10MM SOCKET
6	M12×50 HEX BOLT	TORQUE WRENCH
2	M12 BOLT PLATE	PATCHET
8	Φ12 SAE FLAT WASHERS	
4	M12 HEX NUT	
8	Φ8 SPLIT LOCK WASHER	
2	Φ 12 FLAT WASHER	
	NOTE: SOME FASTENERS BE LEFT OVER AFTER INSTALLATION	

STEP1: REMOVE THE CONTENTS FROM THE BOX AND CHECK FOR ANY DAMAGE. VERIFY ALL PARTS AGAINST PARTS LIST.

STEP2: READ AND UNDERSTAND INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.

STEP3: REMOVE 10 MM BOLT FROM EACH SIDE OF THE LOWER AIRDAM (BOLTS ARE LOCATED TO THE OUTSIDE OF EACH TIE DOWN LOOP).

STEP4: ATTACH DRIVER SIDE BRACKET TO THE DOWN LOOP USING M12 BOLT, Φ12 FLAT WASHER, Φ12 LOCK WASHER AND M12 HEX NUT. HAND TIGHTEN. REPEAT FOR OPPOSITE SIDE, SEE FIGURE 2.

NOTE: BRACKETS ATTACH TO THE INSIDE FACE OF TIE DOWN LOOP.

STEP5: ATTACH SAFARI BAR HOOP TO TOP BRACKETS USING M12 HEX BOLT, Φ12 FLAT WASHER AND Φ12 LOCK WASHERS, HAND TIGHTEN. SEE FIGURE 1.

STEP6. CENTER AND LEVEL SAFARI BAR. TIGHTEN AND TORQUE FASTENERS TO 65FT·LBS.
