



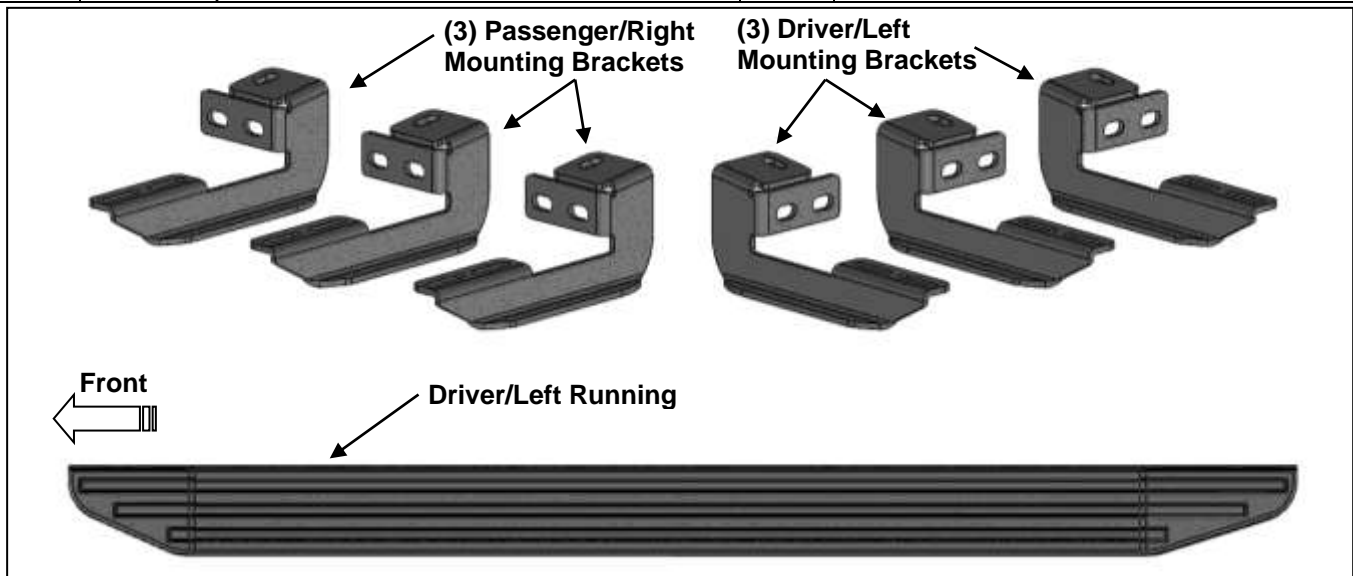
# **INSTALLATION INSTRUCTIONS**

**PREMIUM RUNNING BOARD  
FOR 2020 FORD EXPLORER**

**PART # PR-F576**

**PARTS LIST:**

1	Driver/Left Viewpoint Running Board	12	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Viewpoint Running Board	24	8mm x 24mm OD x 2mm Flat Washers
3	Driver/Left Mounting Brackets	12	8mm Lock Washers
3	Passenger/Right Running Board	12	8mm Hex Nuts
6	10-1.5mm x 30mm Hex Bolts	12	6mm T-Bolts
6	10mm Lock Washers	12	6mm x 22mm OD x 2mm Flat Washers
6	10mm x 30mm OD x 2.5mm Flat Washers	12	6mm Lock Washers
6	10mm Clip Nuts	12	6mm Hex Nuts

**PROCEDURE:**

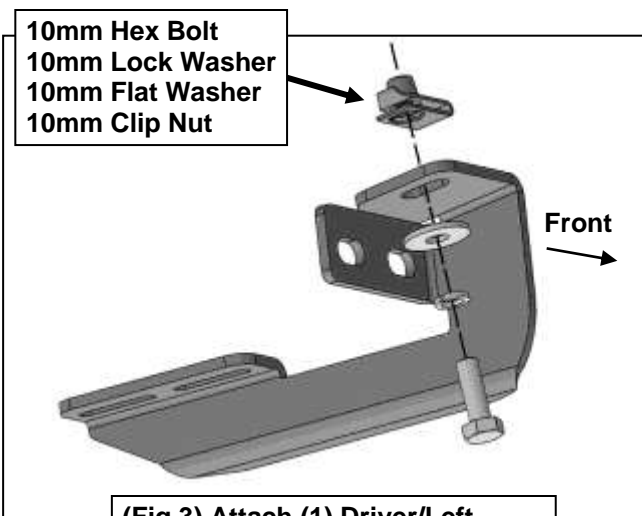
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting from under the front Driver/Left side, temporarily remove the plastic side panel. Move to the floor panel, locate the square holes and (2) round holes in the pinch weld, **(Figure 1)**. Select (1) 10mm Clip Nut. Attach the Clip Nut into the square hole in the floor panel, **(Figure 2)**.
- Select (1) Driver/Left Mounting Bracket. Attach the Bracket to the 10mm Clip Nut with (1) 10mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, **(Figures 3 & 5)**. Do not tighten hardware.
- Attach the Mounting Bracket to the pinch weld with (2) 8mm Hex Bolts, (4) 8mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Bolts, **(Figures 4 & 5)**. Do not tighten hardware.
- Move along the body to the center mounting location, **(Figure 6)**. Repeat **Steps 2—4** to attach the Mounting Bracket to the center location. Do not tighten hardware.
- Move to the rear mounting location, **(Figure 7)**. Repeat **Steps 2—4** to attach the remaining (1) Driver/Left Mounting Bracket. Do not tighten hardware.
- Reattach the plastic side panel.
- Select the Passenger/Right Running Board. Insert (6) 6mm T-Bolts into the channels in the bottom of the Running Board, (3) per channel, **(Figure 8)**. Place the Running Board on the Brackets. Line up the T-Bolts with the Mounting Brackets. Attach the Running Board to the Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, **(Figure 9)**. Do not tighten hardware.
- Level and adjust the Running Board and tighten all hardware.
- Repeat **Steps 2—8** to attach the Passenger/Right Running Board.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Boards.

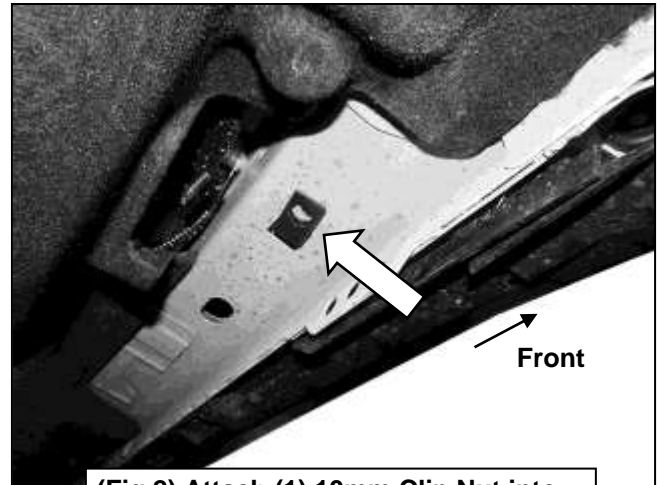
# Driver/Left side Installation Pictured



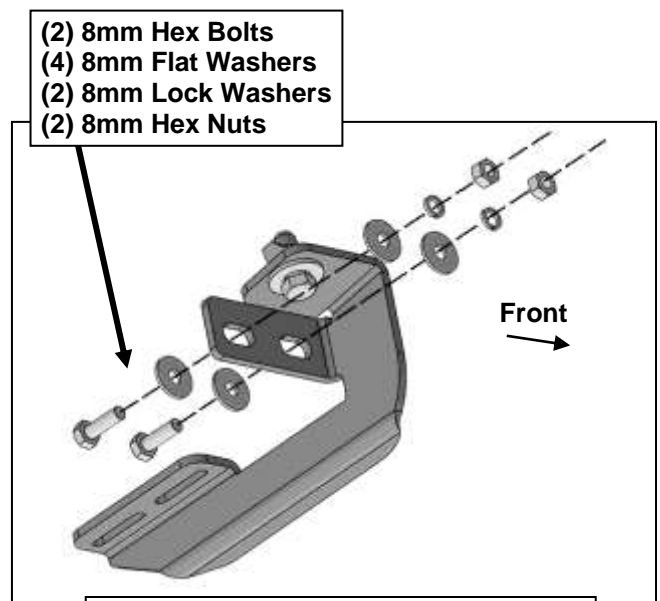
(Fig 1) Driver/Left front mounting location



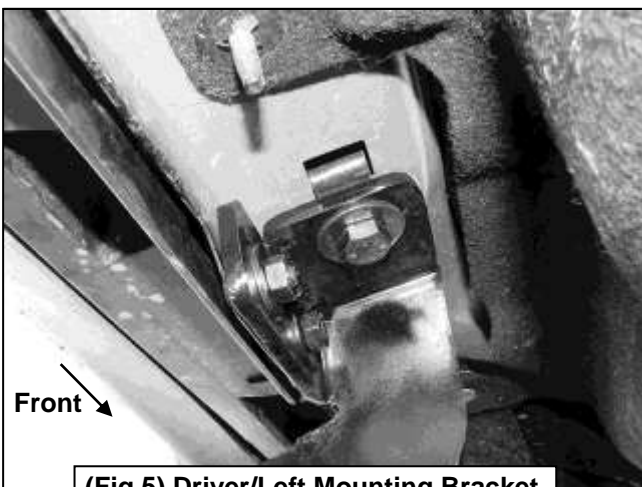
(Fig 3) Attach (1) Driver/Left Mounting Bracket to the Clip Nut



(Fig 2) Attach (1) 10mm Clip Nut into the Driver/Left front mounting location

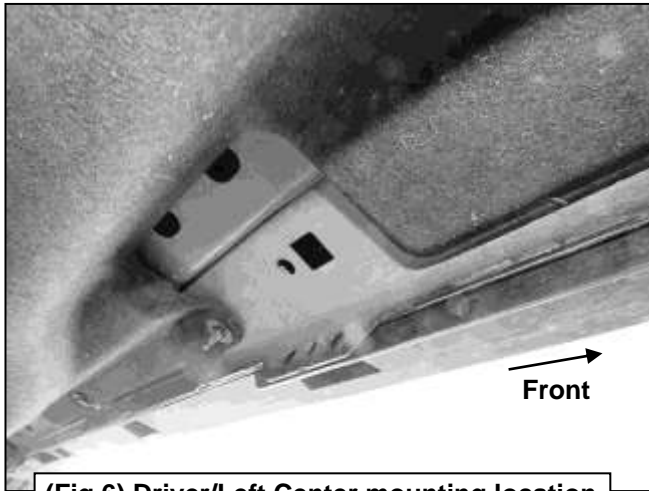


(Fig 4) Attach the Driver/Left Mounting Bracket to the pinch weld

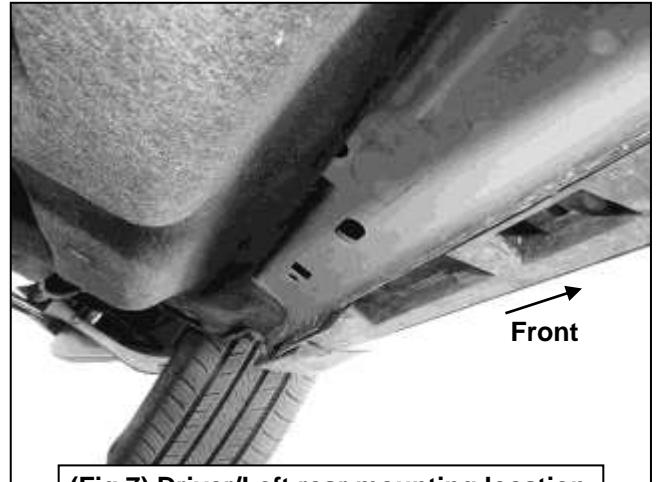


(Fig 5) Driver/Left Mounting Bracket attached to the front location

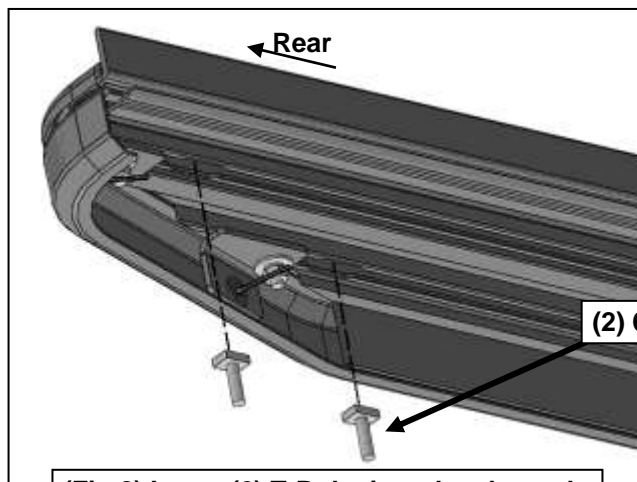
## Driver/Left side Installation Pictured



(Fig 6) Driver/Left Center mounting location

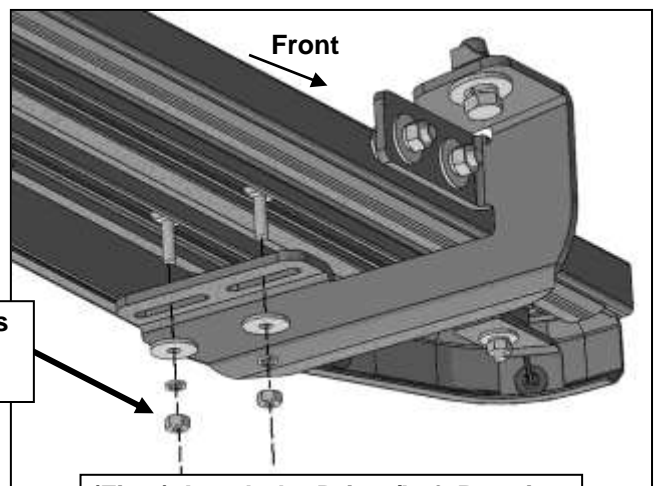


(Fig 7) Driver/Left rear mounting location



(Fig 8) Insert (6) T-Bolts into the channels on the bottom of the Running Board

(2) 6mm T-Bolts



(2) 6mm Flat Washers  
(2) 6mm Lock Washers

(Fig 9) Attach the Driver/Left Running Board to the Mounting Brackets