

# **INSTALLATION INSTRUCTION**

**2021 Toyota Sienna Rear Bumper**

**Guard Double Layers Bracket - USES 04**

**PART # PRB1T7**



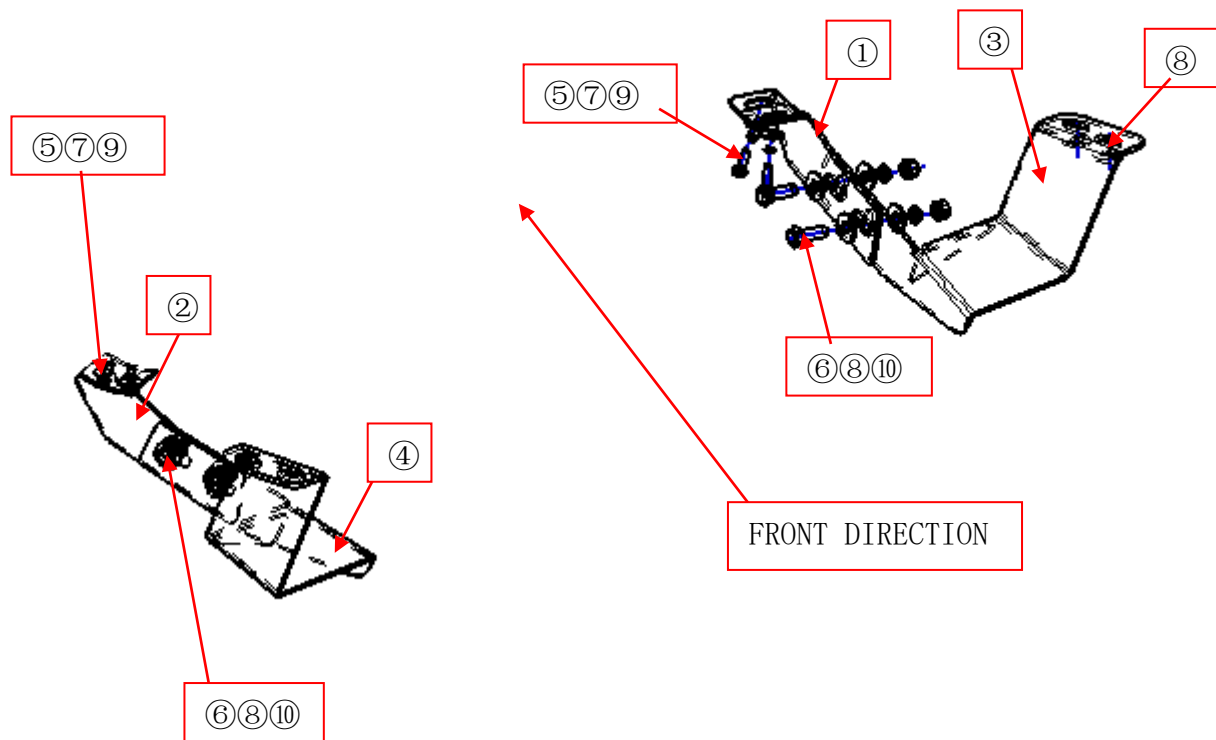
**Attention:**

- Please read this installation menu before installing this part. Protect your car properly in case there is any scratch might have.
- You may need to periodically to re-tighten all hardware for safety use after installation.
- Installation pictures are only for your reference, there might be some differences between pictures and real parts but no affect for your fitting.

**PART LIST**

NO.	NAME	QTY	REMARK	NO.	NAME	QTY	REAMRK
①	L-BRACKET 1	1		⑨	SPRING WASHER	4	Φ8
②	R-BRACKET 1	1		⑩	SPRING WAHSER	4	Φ12
③	L-BRACKET 2	1		⑪	HEXAGON NUT	4	M12
④	R-BRACKET 2	1					
⑤	HEXAGON BOLT	4	M8*25				
⑥	HEXAGON BOLT	4	M12*35				
⑦	LARGE WASHER	4	Φ8*25*2.0				
⑧	LARGE WASHER	12	Φ12*30*3.0				
REMARK:THE LEFT AND RIGHT SIDES ARE INSTALLED IN THE SAME WAY.							

**INSTALLATION PICTURE**

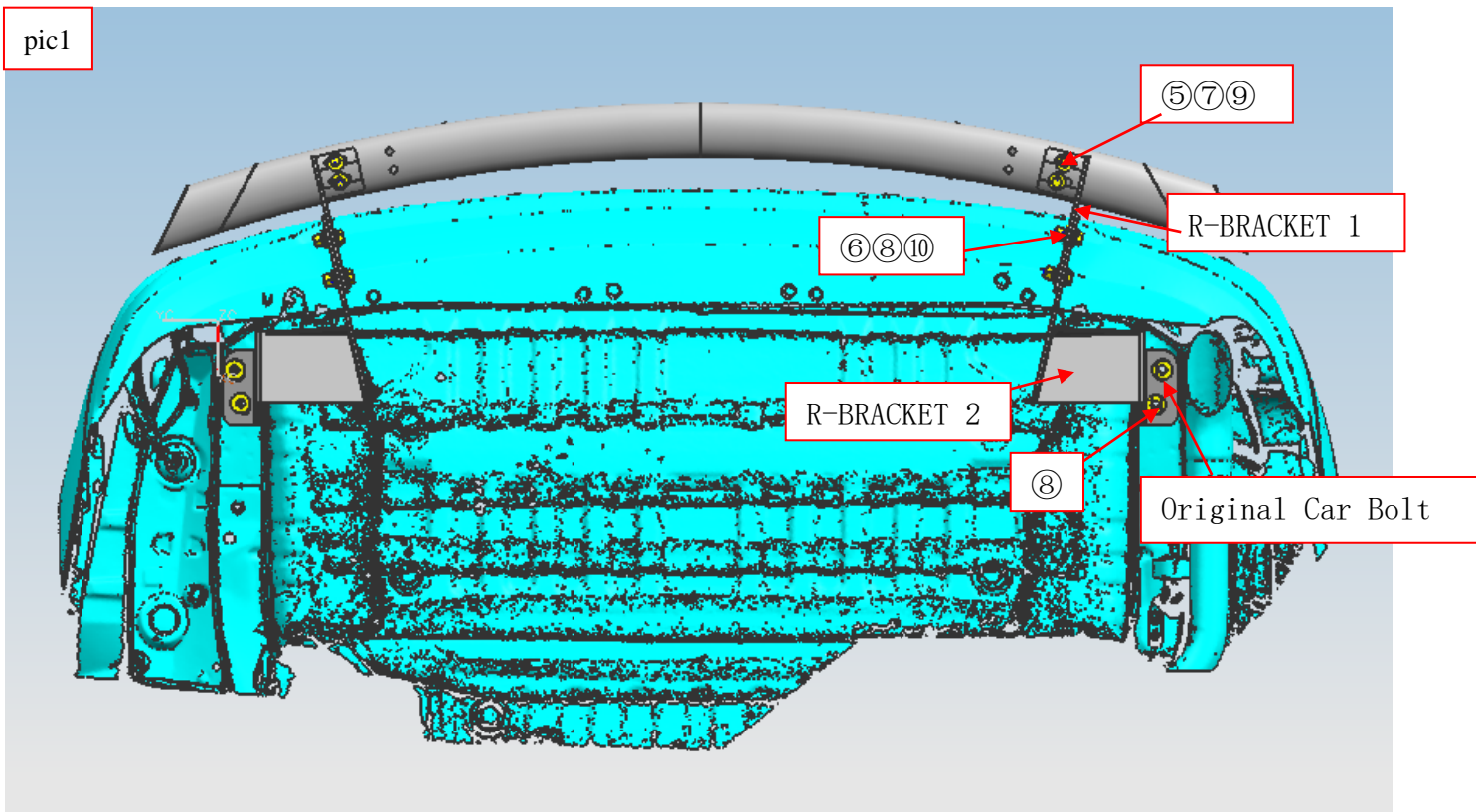


## INSTALLATION PROCEDURE

Step 1: Check all hardware with part list to make sure it is completed.

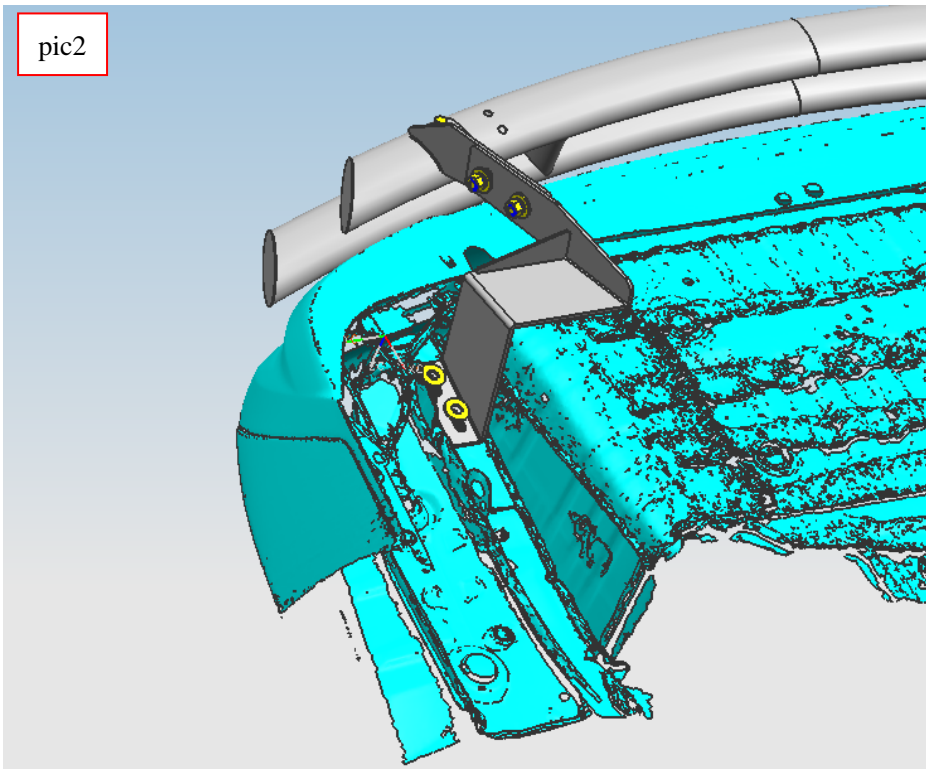
Step 2: Refer to the bottom hole bitmap to install the left and right bracket as shown below

pic1



step3: Install the grille guard on the bracket and then adjust the installation position of the bracket according to the position of the grille guard.

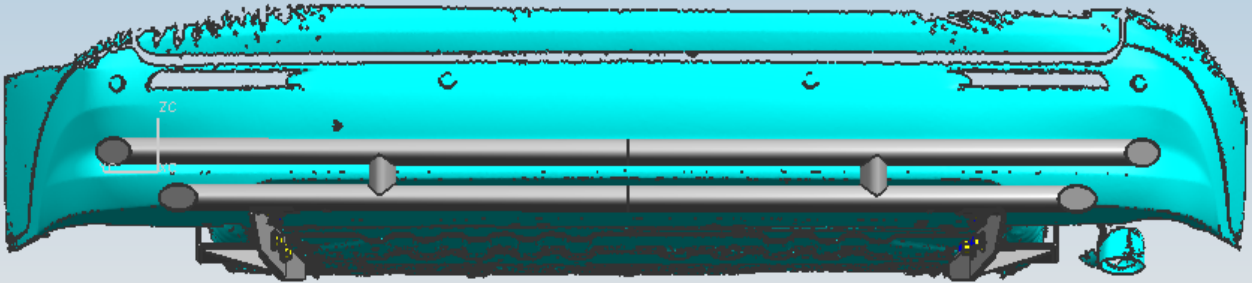
pic2



Step 4: Check whether the standard parts are complete, and then tighten the standard parts.

Step 5: The final installation effect is shown below

pic3



Disclaimer: Caused due to improper installation initiates or some related problem and losses, are beyond our company's quality assurance.