



INSTALLATION INSTRUCTIONS

BLACK ARMOUR ROLL BAR FOR 1/2 TON TRUCKS (NEW SQUARE ONE)

2000 2010 Dodge Ram 2500 / 3500

2011 2020 Ram 2500 / 3500

2019-2020 Ram 1500

2001-2020 Chevrolet Silverado 1500 / 2500 HD

2000-2020 Ford F-450 Super Duty

2009-2020 Ford F-550 Super Duty

2001-2020 GMC Sierra 1500 / Sierra 2500 HD

2001-2006 GMC Sierra 3500

2007-2020 Toyota Tundra

PART # RB-AR1B

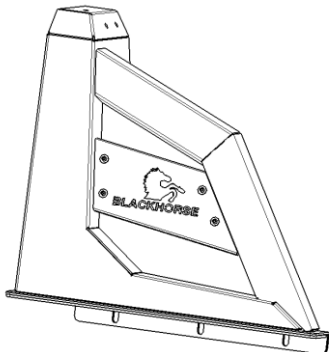
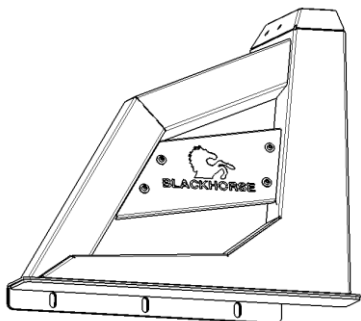
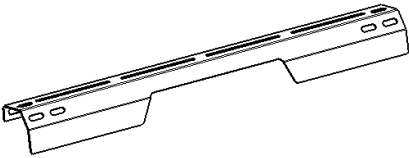
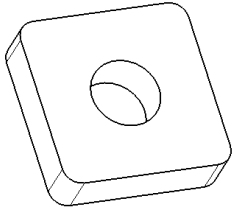

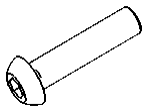


Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

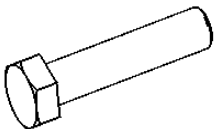
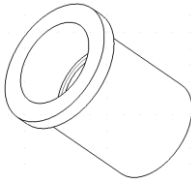

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Left installation part	②	1	 Right installation part
③	1	 Connection plate	④	2	 Block
⑤	18	 Flat washer D10	⑥	12	 Button head allen bolts M10_25
⑦	12	 Hex nut M10	⑧	18	 Spring washer D10

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⑨	6	 Hex nut M10_35	⑩	6	 Flat head nut M10_18
⑪	1	 Allen wrench S=6			

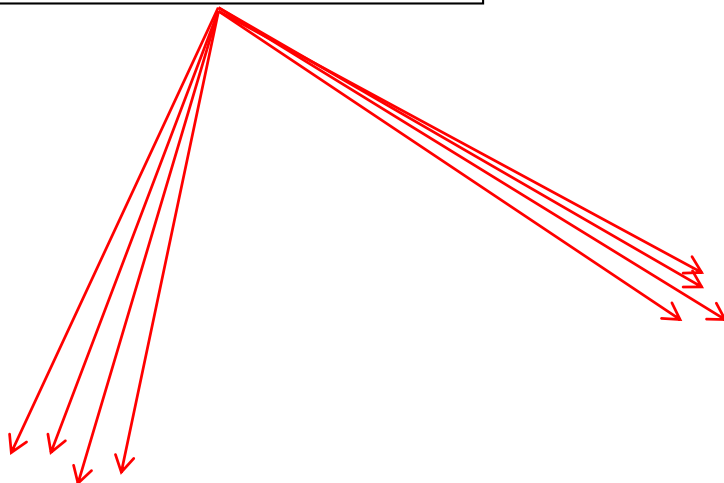
Installation Steps

Step1: Assemble ① Left installation part, ② Right installation part and ③ Connection plate with standard parts.

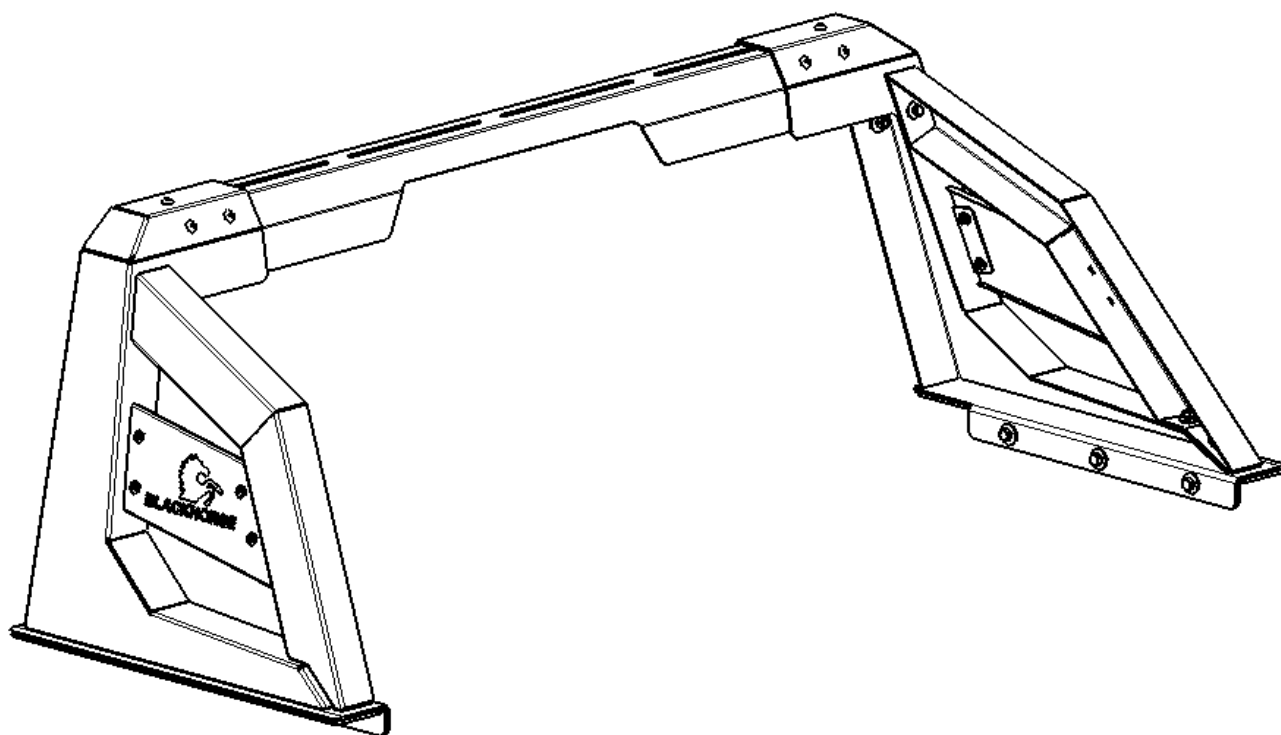
Lock all the standard parts after adjust the position.

Use standard parts ⑤ ⑥ ⑦ ⑧ to connect

① ② ③



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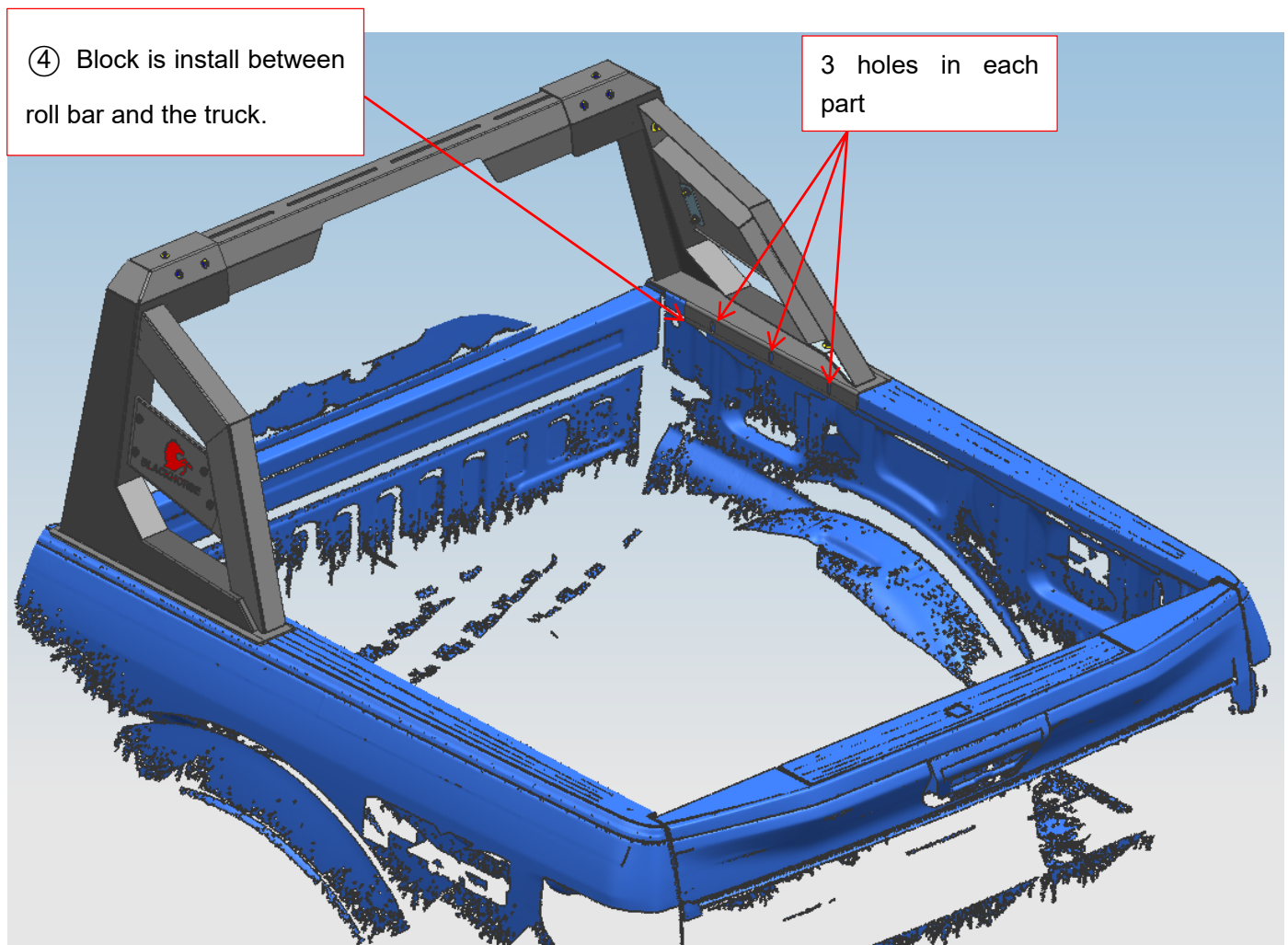
Step2: Place the roll bar on the truck in an appropriate location. And mark the hole with pen. (3 places in each part, total are 6 places.)

Remove the product and drill $\Phi 13.8$ size of holes, then place ⑩ Flat head nut M10_18 below the holes.

Then place roll bar on the truck and fixed with standard ⑤ Flat washer D10, ⑧ Spring washer D10, and

⑨ Hex nut M10_35.

④ Block is used for padding the product and the trunk when the car trunk width is big.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.