



## **INSTALLATION INSTRUCTIONS**

### **BLACK ARMOUR ROLL BAR FOR 1/2 TON TRUCKS (NEW SQUARE ONE)**

**2000 2010 Dodge Ram 2500 / 3500**

**2011 2020 Ram 2500 / 3500**

**2019-2020 Ram 1500**

**2001-2020 Chevrolet Silverado 1500 / 2500 HD**

**2000-2020 Ford F-450 Super Duty**

**2009-2020 Ford F-550 Super Duty**

**2001-2020 GMC Sierra 1500 / Sierra 2500 HD**

**2001-2006 GMC Sierra 3500**

**2007-2020 Toyota Tundra**

**PART # RB-AR1B**

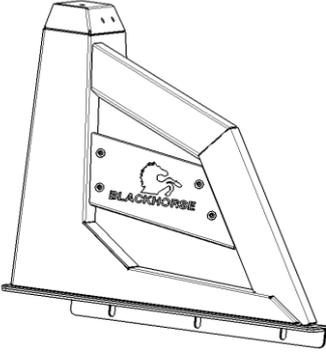
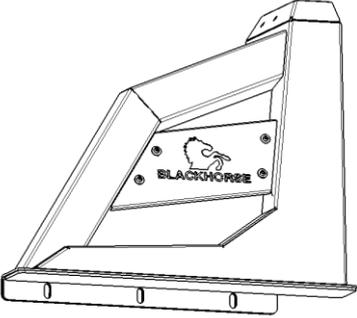
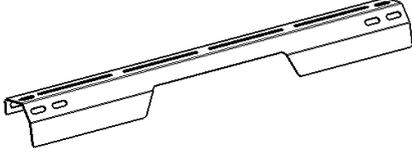
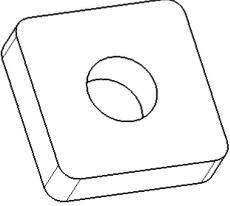
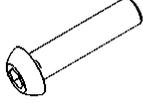
## Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

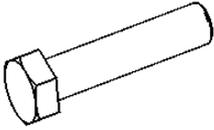
## Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

## Parts list

NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Left installation part	②	1	 Right installation part
③	1	 Connection plate	④	2	 Block
⑤	18	 Flat washer D10	⑥	12	 Button head allen bolts M10_25
⑦	12	 Hex nut M10	⑧	18	 Spring washer D10

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<p>⑨</p>	<p>6</p>	 <p>Hex nut M10_35</p>	<p>⑩</p>	<p>6</p>	 <p>Flat head nut M10_18</p>
<p>⑪</p>	<p>1</p>	 <p>Allen wrench S=6</p>			

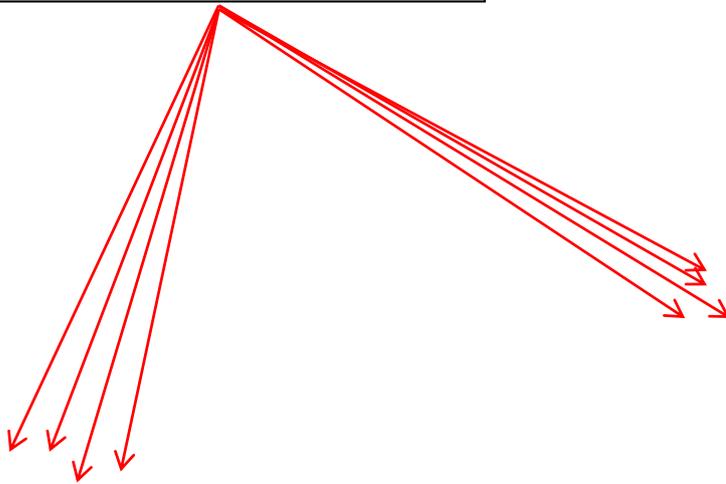
### Installation Steps

**Step1:** Assemble ① Left installation part, ② Right installation part and ③ Connection plate with standard parts.

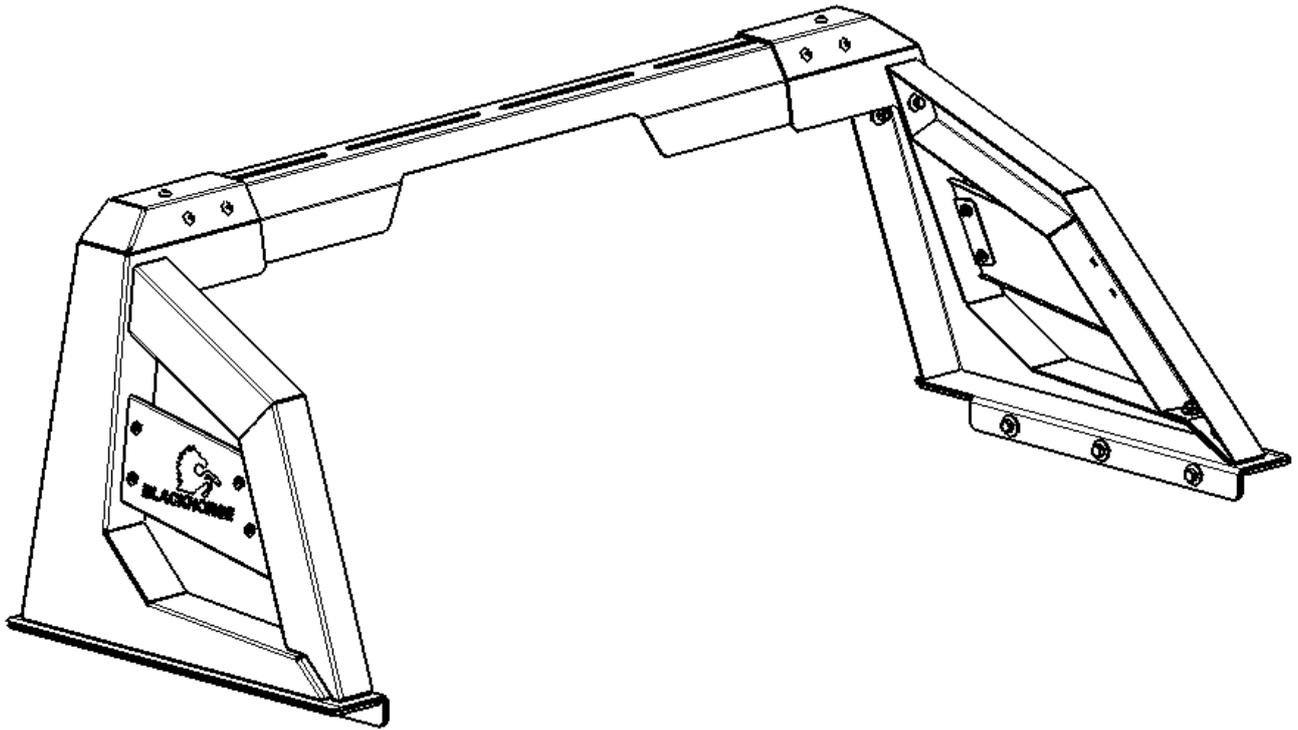
Lock all the standard parts after adjust the position.

Use standard parts ⑤ ⑥ ⑦ ⑧ to connect

① ② ③



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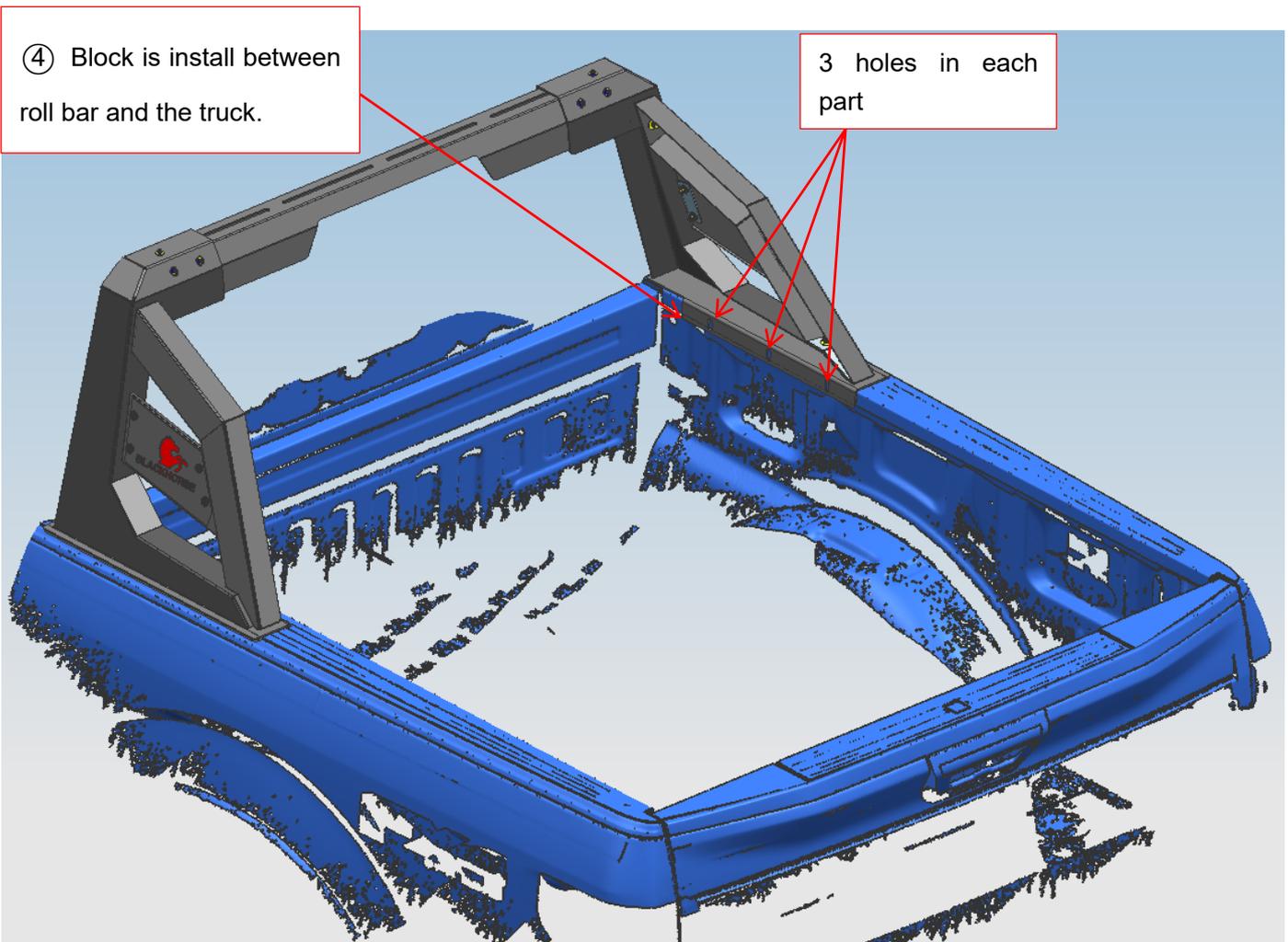
**Step2:** Place the roll bar on the truck in an appropriate location. And mark the hole with pen. (3 places in each part, total are 6 places.)

Remove the product and drill  $\Phi 13.8$  size of holes, then place ⑩ Flat head nut M10\_18 below the holes.

Then place roll bar on the truck and fixed with standard ⑤ Flat washer D10, ⑧ Spring washer D10, and

⑨ Hex nut M10\_35.

④ Block is used for padding the product and the trunk when the car trunk width is big.



## NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.