

# INSTALLATION INSTRUCTIONS

BLACK ATLAS ROLL BAR FOR 99-20 FORD F250/F350/F450 WITH

CARGO BASKET

PART # RB-BA15B

#### **Before Installation**

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you
  received, however they share the same assembly way.

### Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

#### Parts list

NO.	QTY	NAME	NO.	QTY	NAME
1	1	Luggage frame	2	1	Main tube-L
3	1	Main tube-R	4	1	Main tube-Middle
5	1	Side tube-L	6	1	Side tube-R
7	1	Decoration plate-L	8	1	Decoration plate-R
9	1	Red decoration plate-L	10	1	Red decoration plate-R

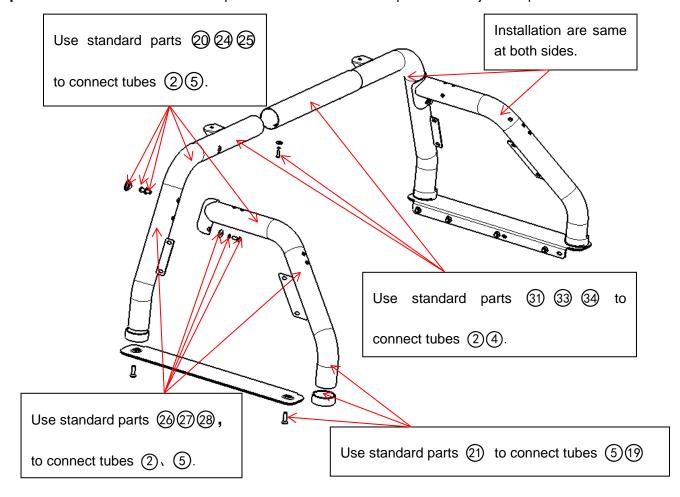
BLACK ATLAS ROLL BAR FOR 99-20 FORD F250/F350/F450 WITH CARGO BASKET						
11)	2	Decoration plate backboard	12	1	Connecting plate	
13	1	Connect bracket 2-L	14)	1	Connect bracket 2-R	
15)	2	Connect bracket	16	2	Block	
17)	1	Support bracket-L	(18)	1	Support bracket-R	
19	4	Gum cover	20	2	Rubber plug	
21	8	Nut block M8 (20*55*6)	22	5	6mm*200mm Cable ties (black)	
23	4	Countersunk head allen bolt M12_40	24	2	Button head allen bolt M12_40	
25	2	Flat washer D12(12x24x2.5mm)	26	2	Hex bolt M10_25	

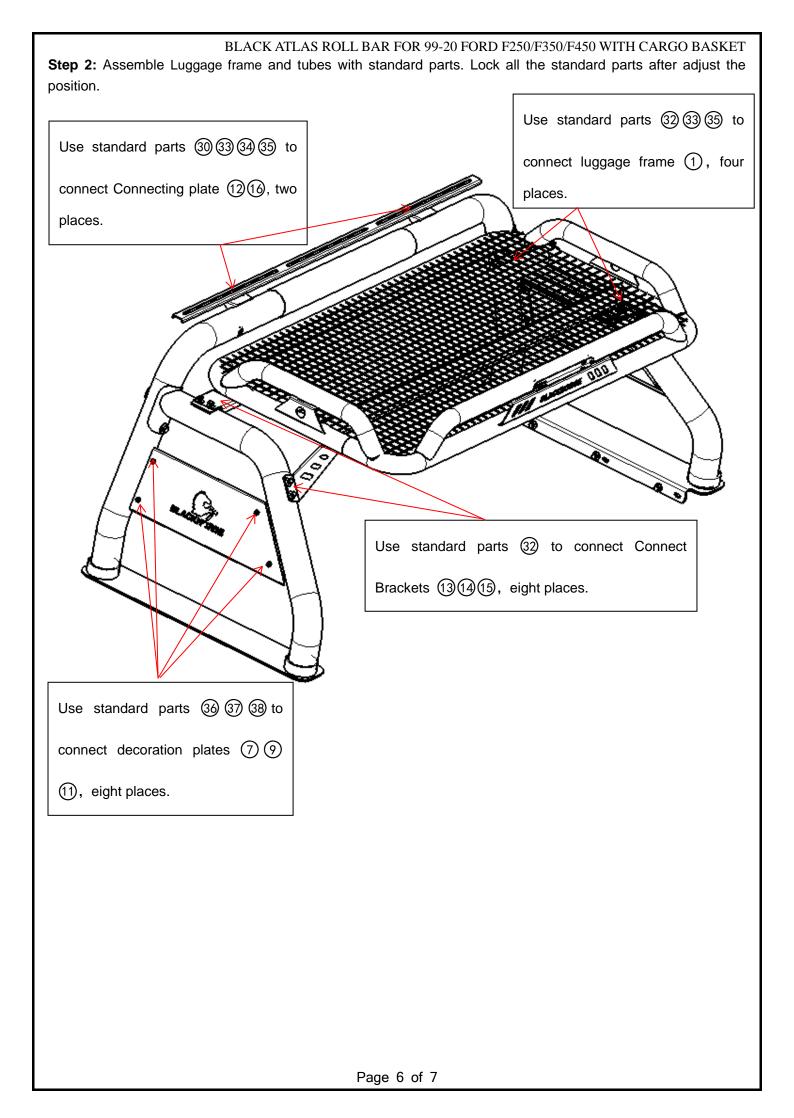
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27	2	Flat washer D10(10x30x2.5mm)	28	2	Lock washer D10	
		That washer DTO(TOX30X2.5IIIII)			LOCK Washer DTO	
29	8	Hex bolt M8_40	30	2		
					Button head allen bolt M8_30	
31)	2	Dutter hand aller half MO OF	32	14	Assembly bolt M8_25	
		Button head allen bolt M8_25				
33	18		34)	12		
		Flat washer D8(8x24x2mm)			Lock washer D8	
35)	6		36	8	Assembly bolt M6_20	
		Hex nut M8				
37	8	Flat washer D6(6x18x1.6mm)	38	8	Hex nut M6	
					HEX HULINIO	
39	1	Allen wrench S=8	40	1	Allen wrench S=5	
41)	1	Allen wrench S=4				
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## **Installation Steps**

Step1: Assemble tubes with standard parts. Lock all the standard parts after adjust the position.



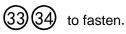


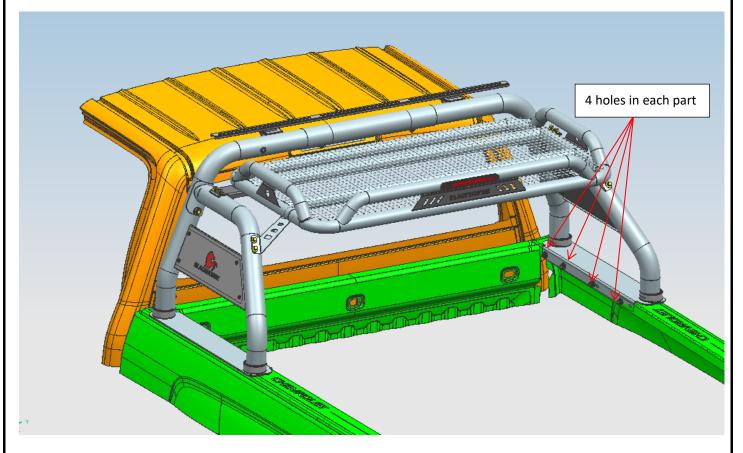
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Step 3: Put roll bar on the truck in an appropriate place. And use pen to mark the holes. 4places in each part, 8

places total. Remove the roll bar then drill the size of  $\,^{\oplus}$  12 holes. Put the roll bar back and use standard 21







# NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.