



INSTALLATION INSTRUCTIONS

**BLACK CLASSIC ROLL BAR FOR 99-20 FORD F250/F350/F450 FLAT
BASE WITH LED BRAKE LIGHT**

PART # RB015BK

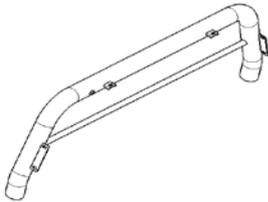
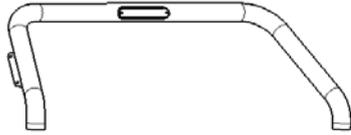
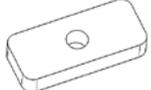
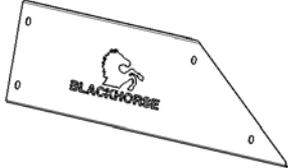
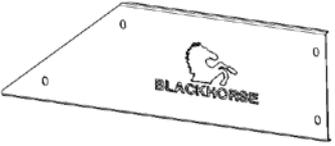
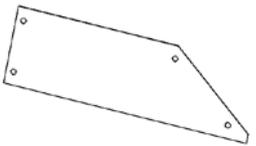
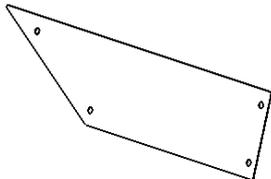
Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

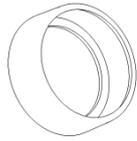
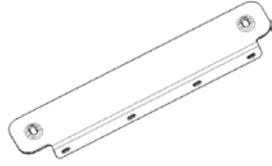
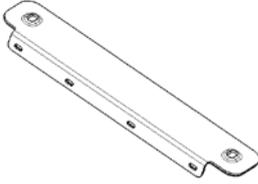
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Pipe 1	②	1	 Pipe 2
③	1	 Connecting plate (FOR LED LIGHT INSTALLATION)	④	2	 Block
⑤	1	 Decoration plate-L	⑥	1	 Decoration plate-R
⑦	2	 Red decoration plate	⑧	2	 Decoration plate backboard

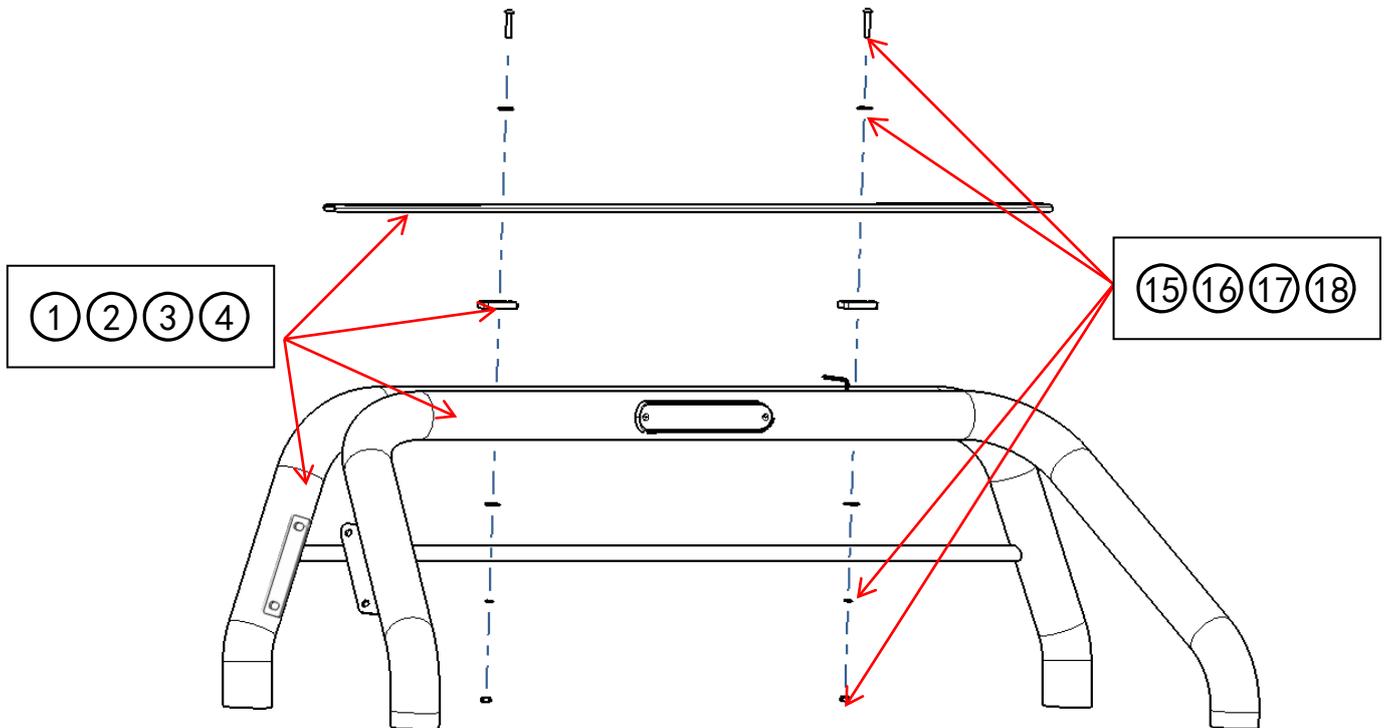
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⑨	4	 Gum cover	⑩	1	 Support bracket (L)
⑪	1	 Support bracket (R)	⑫	8	 M8 Block
Standard parts:					
⑬	4	Countersunk head allen bolts M12_40	⑭	8	Hex bolt M8_40
⑮	2	Button head allen bolts M8_40	⑯	10	Lock washer D8
⑰	12	Flat washer D8(8x24x2mm)	⑱	2	Hex nut M8
⑲	8	Assembly bolt M6_20	⑳	8	Flat washer D6(6x18x1.6mm)
㉑	8	Hex nut M6	㉒	1	Allen wrench S=2.5
㉓	1	Allen wrench S=4	㉔	1	Allen wrench S=5
㉕	1	Allen wrench S=8			

Installation Steps

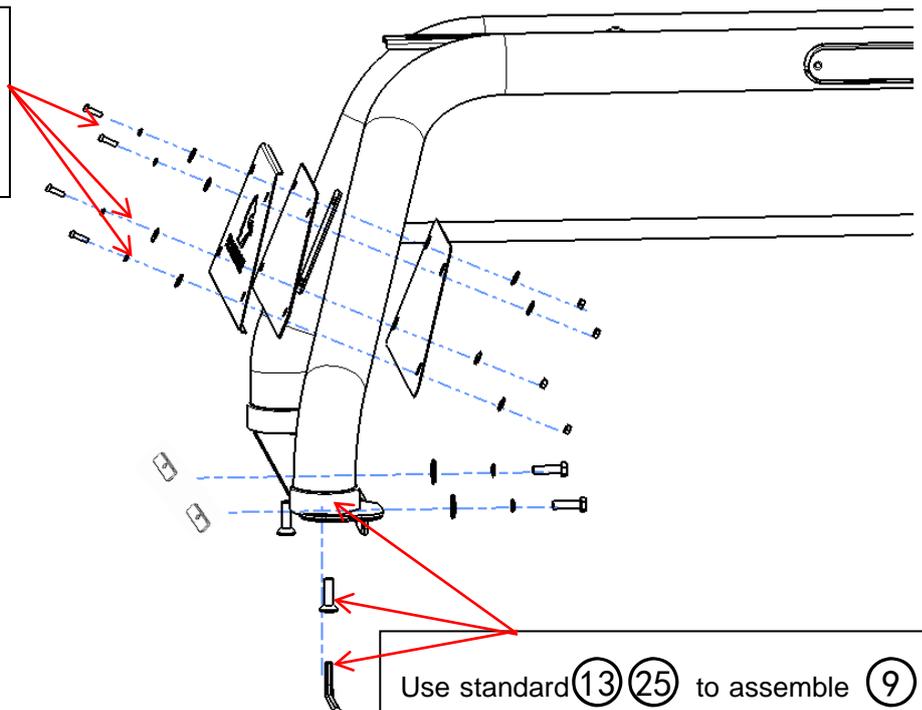
Step1: Assemble ① and ② with standard parts. Lock all the standard parts after adjust the position.

Use standard parts ⑮ ⑯ ⑰ ⑱ to connect ① ② ③ ④.



Step2: Assemble decoration plates and brackets with pipes. Lock all the standard parts after adjust the position.

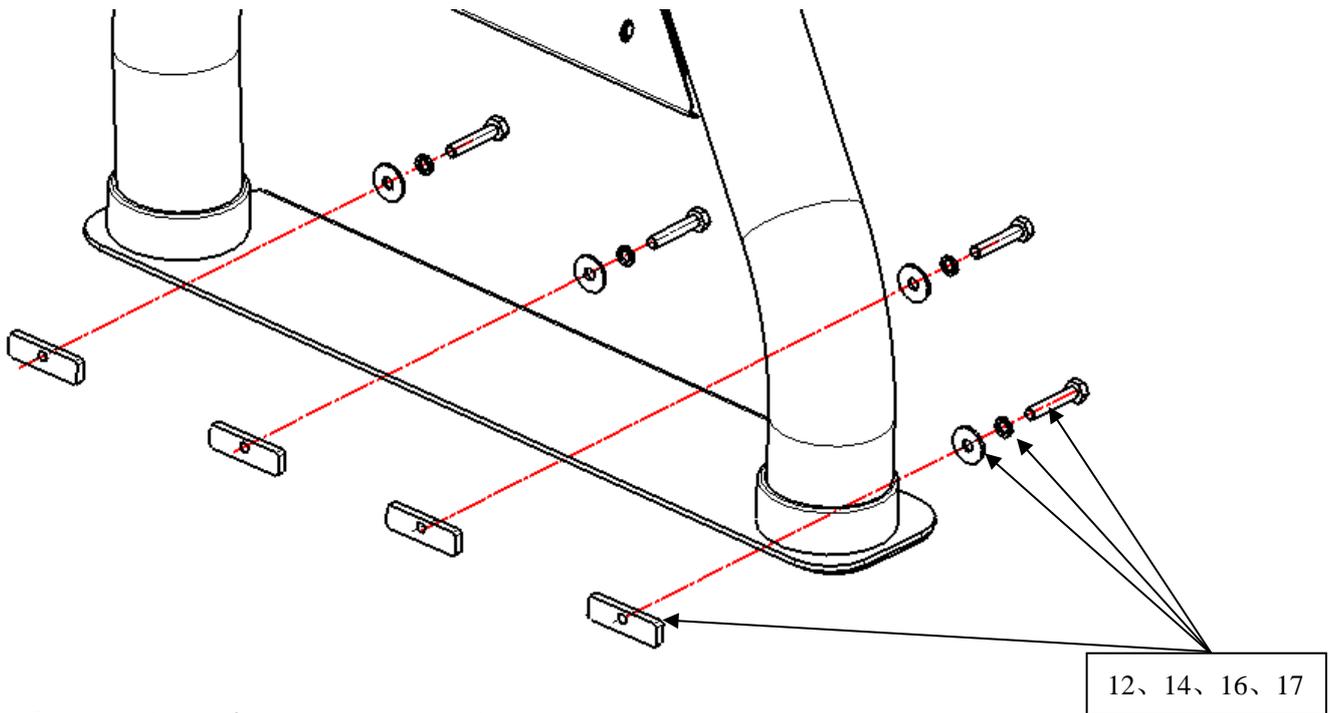
Use standard ⑲ ⑳ ㉑ to connect ⑤ ⑥ ⑦ ⑧.



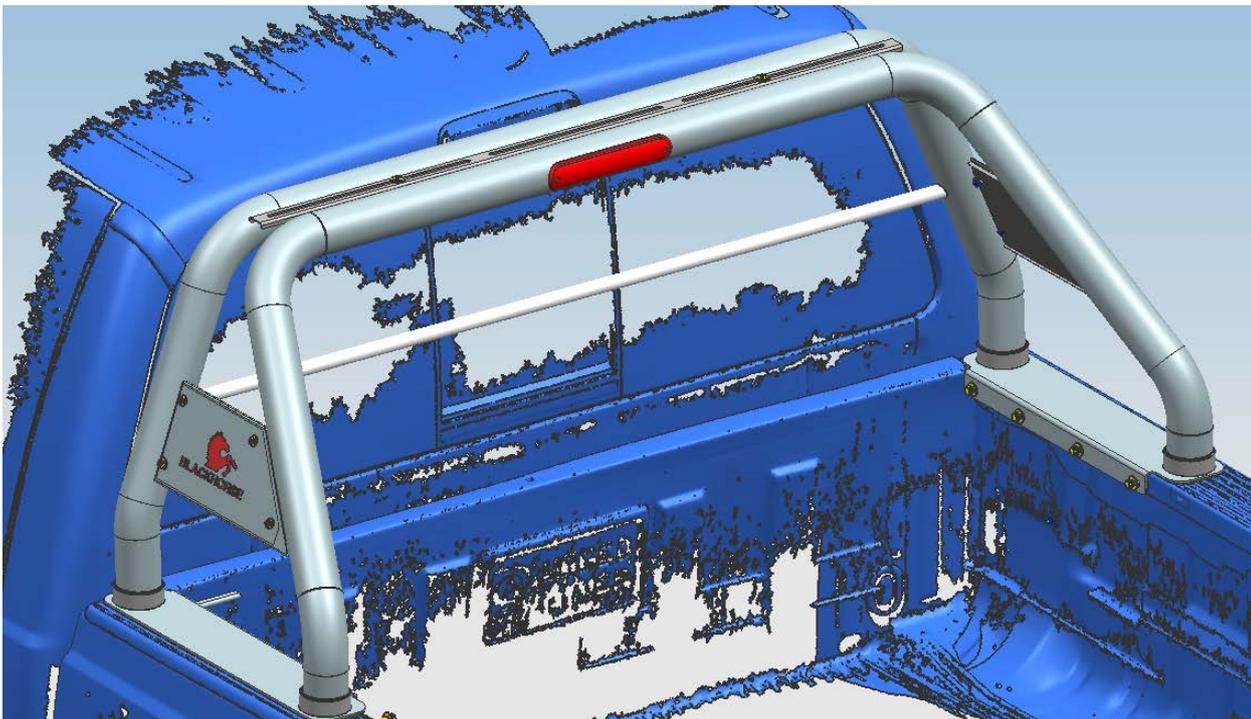
Use standard ⑬ ㉕ to assemble ⑨ ⑩ with pipes.

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Step3: Fix the roll bar on the trunk with parts 12/14/16/17 (need to drill the trunk if there's no installation holes). Test and make sure that the roll bar is steadily fixed, and then tighten all the hardware.



Step 4: Installation is finished, pick up all tools.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.