



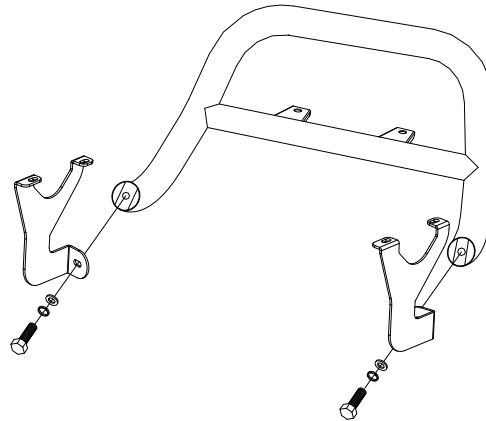
Installation Instructions

APPLICATION □ 99-04 JEEP GRAND CHEROKEE

TEL:1-866-XANATOS

MOUNT KIT

B40



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	19MM SOCKET
1	MOUNT BRACKET-DRIVER SIDE	17MM SOCKET
1	MOUNT BRACKET-PASSENGER SIDE	RATCHET
2	M12×50 HEX BOLT	TORQUE WRENCH
2	Φ12 FLAT WASHER	SOCKET EXTENSION
2	M12 LOCK WASHER	FLAT SCREWDRIVER
4	M10×30 HEX BOLT	
4	Φ10 FLAT WASHER	
4	M10 NYLOCK NUT	

- STEP1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP2. Read and understand instructions completely before beginning installation.
- STEP3. Determine driver and Passenger Mount Brackets from figure above.
- STEP4. Remove plastic sway-bar shroud from underneath vehicle with flat screwdriver. Shroud is held in with four (4) plastic “push-in” style pins that secure it to the bottom part of the frame. Note: Reinstallation of shroud is optional.
- STEP5. Install driver side Mount Bracket using M10×30mm bolts, Φ10 Flat Washers and M10 Nylock nuts. Leave loose. Repeat for the passenger side.
- STEP6. Attach Safari Bar to Mount Brackets using the 1/2” hardware. Leave loose.SA
- STEP7. Center and level the Safari Bar. Tighten and torque fasteners to: M10 Bolts 35Ft.Lbs.
M12 fasteners 65Ft.Lbs.