BLACK HORSE OFF ROAD

TEL:1-866-XANATOS

MOUNT KIT

B45
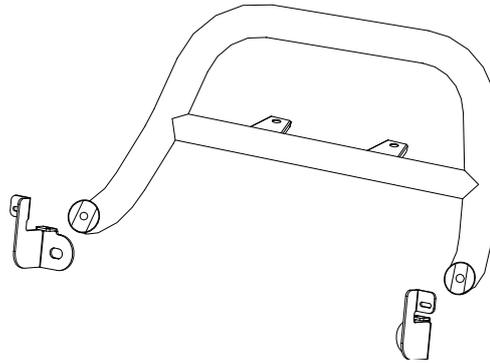
QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4"SOCKET
1	MOUNT BRACKET-DRIVER SIDE	SMALL FLAT SCREW DRIVER
1	MOUNT BRACKET-PASSENGER SIDE	UTILITY KNIFE
2	M12×50 HEX HEAD BOLT	10MM SOCKET
4	Φ12 FLAT WASHER	13MM SOCKET
2	Φ12 APLIT LOCK WASHER	3"EXTENSION
2	M8×25 HEX HEAD BOLT GRADE 10.9	RATCHET
2	Φ8 FLAT WASHER	TORQUE WRENCH
2	Φ8 SPLIT LOK WASHER	
2	M6×25 HEX HEAD BOLT GRADE 10.9	
2	Φ6 FLAT WASHER	
2	Φ6 SPLIT LOCK WASHER	

STEP1. Remove the contents from the box and check for any damage, Verify all parts against the parts list.

STEP2. Read and understand instructions completely before beginning installation.

STEP3. From under side of front bumper remove (6) M6 Hex Head Bolts with 10mm socket and (2) Plastic Pin (near center) with screw driver so that the plastic shroud can be pulled away to access the front frame cross member.

STEP4. Determine passenger and driver Mount Brackets.9Brackets line up with farthest out side M6 bolts that were previously removed).

STEP5. Fasten Mount Brackets in place using (2) M6X25mm Hex Head Bolt, (2) M6 Lock Washer, (2) M6 Flat Washer, (2) Φ12Flat Washers as spacers, (2) M8

×25mm Hex Head Bolt, (2) M8 Lock Washers, and (2) M8 Flat Washers. Torque 8nn fasteners on each side to 26 ft. lbs, Leave 6mm fasteners loose

STEP6. Trim a notch in plastic shroud to clear the back side of Mount Bracket on each side so that it can be re-fastened.

STEP7. Remove 6mm fasteners from Mount Brackets and reinsert with plastic shroud in place. Replace (4) factory M6 Bolts and (2) Plastic Push Pins though remaining holes in plastic shroud, (Factory M6 Bolts with shoulder go though plastic bumper tabs.)

STEP8. Torque 6mm fasteners to 11 ft. Lbs.

STEP9. Fasten Safari Bar hoop to Mount Brackets using (2) M12×50 Hex Head Bolts, (2) Φ12 Lock Washers, (2) Φ12 flat Washers. Torque 1/2" fasteners to 65 ft. lbs.

FRAME FRONT CROSS MEMBER

ø12 FLATE WAHSER (SPACER)

SAFARI BAR ASSEMBLY

M12X50 HEX BOLTS
ø12 SPLIT LOCK WASHER
ø12 FLAT WASHER

M12X50 HEX BOLTS
ø12 SPLIT LOCK WASHER
ø12 FLAT WASHER

MOUNT BRACKET PASSENGER

M12X50 HEX BOLTS
ø12 SPLIT LOCK WASHER
ø12 FLAT WASHER