



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

STARK TIRE CARRIER FOR 1/2 TON TRUCKS (GM SILVERADO 14+/FORD F150 15+/DODGE RAM 15+/TOYOTA TUNDRA 07-21)

PART # STC01

PROTECTED BY ONE OR MORE PATENT




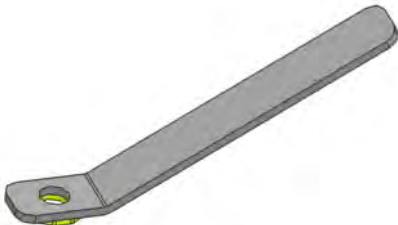








Before Installation


- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

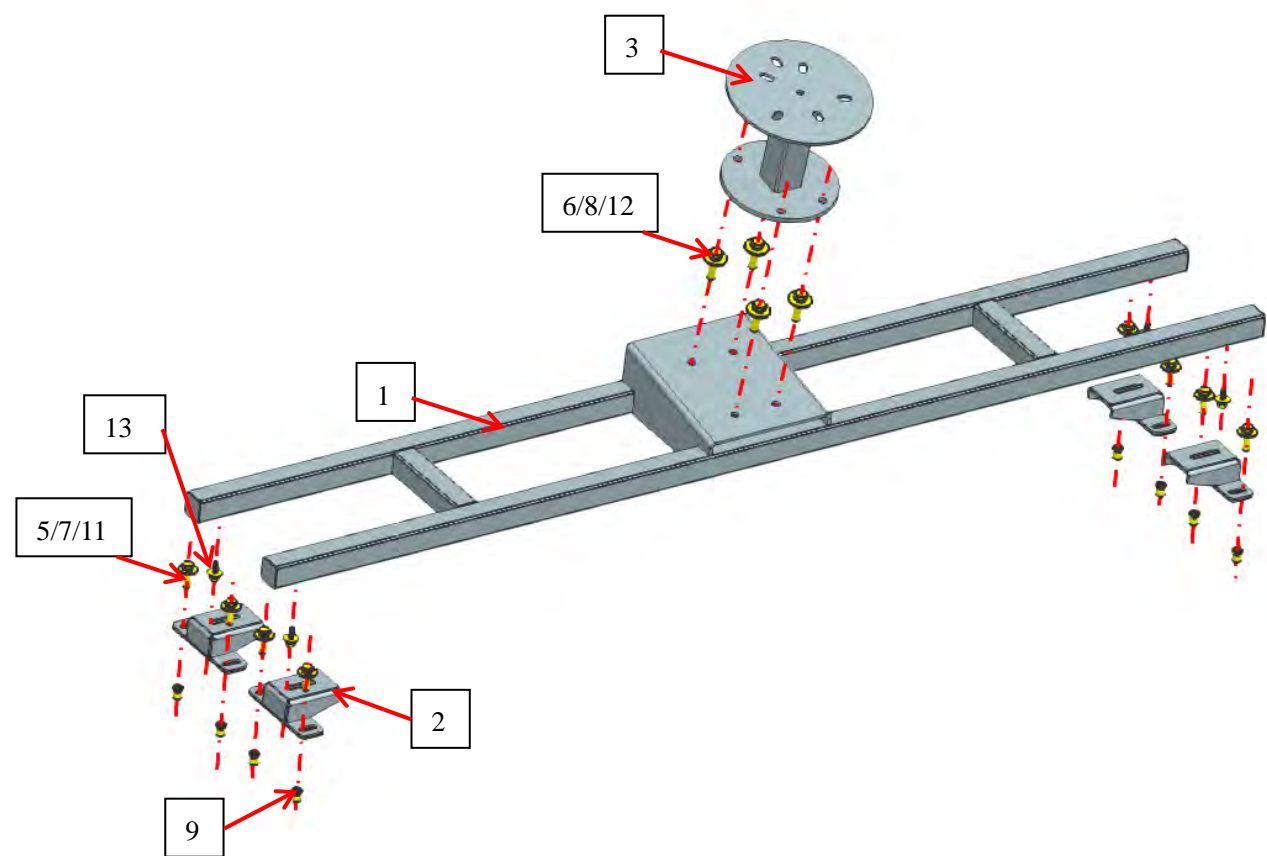
Parts list

NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Cross Bar	②	4	 Connecting Plate
③	1	 Universal Lug Plate	④	1	 M10 Flat Head Rivet Nut Tool
⑤	8	 Lock Washer D10	⑥	4	 Lock Washer D12
⑦	8	 Flat Washer D10 (10x30x2.5mm)	⑧	4	 Flat Washer D12 (12x37x3mm)
⑨	8	 Rivet Nut M10_18	⑩	1	 Hex Bolt (Full Thread) M10_30
⑪	8	 Hex Bolt (Full Thread) M10_35	⑫	4	 Hex Bolt (Full Thread) M12_45

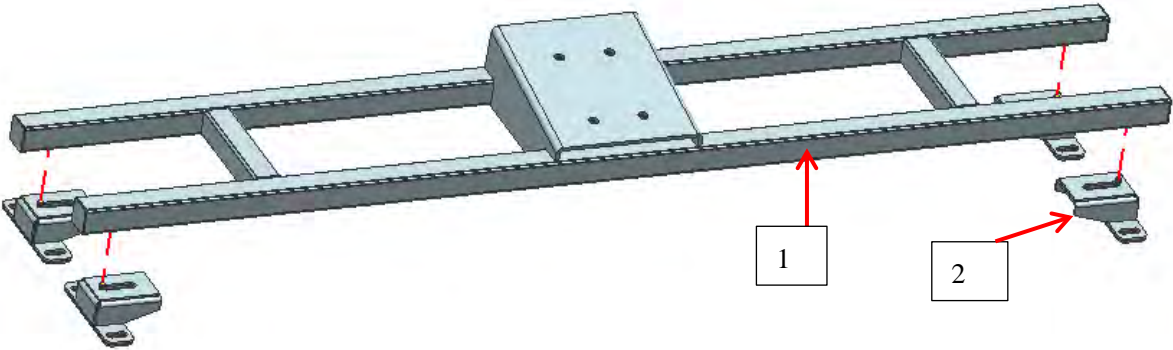
⑬	4				
Hex Bolt Assembly M8_25					

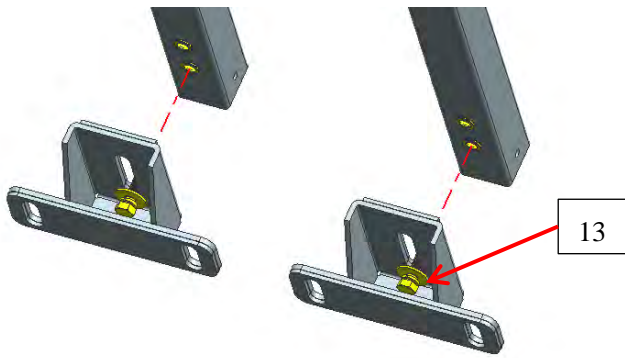
Installation Steps

Installation Figure:

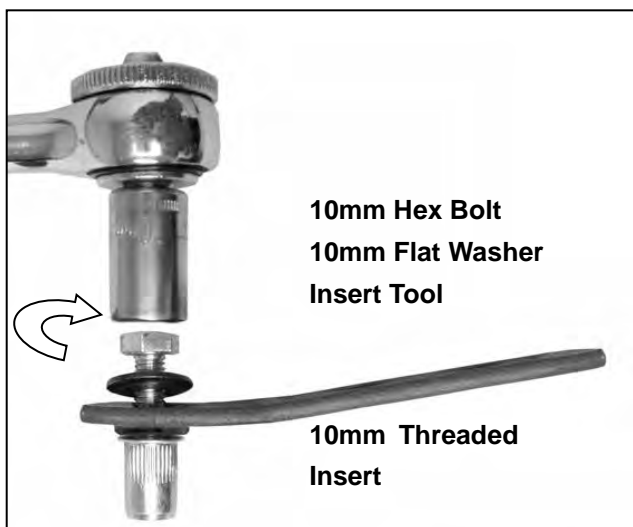
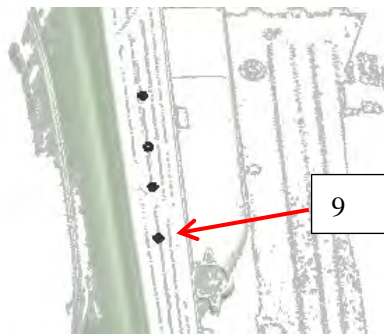
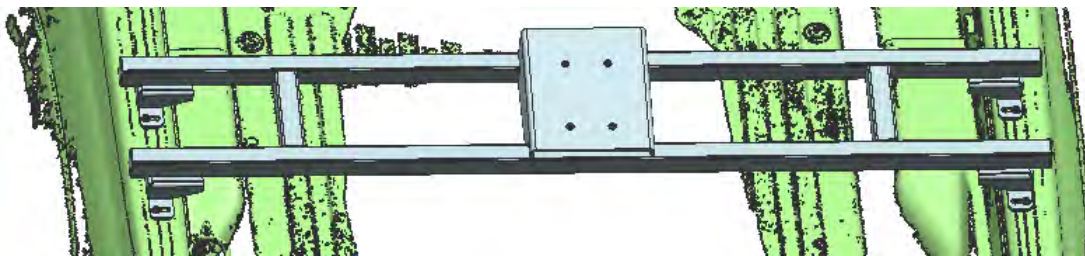


- Step 1: First, check if all components are complete.
- Step 2: Use Hex Bolt Assembly M8_25 (13) to install Connecting Plates (2) with Cross Bar (1)





Step 3: Next, place the installed tire carrier assembly (1) in the appropriate position on the trunk, and mark the mounting points of the Connecting Plates (2). Drill a hole with a diameter of 13.8 on the trunk, then install the rivet nut M10_18 (9) onto the trunk.

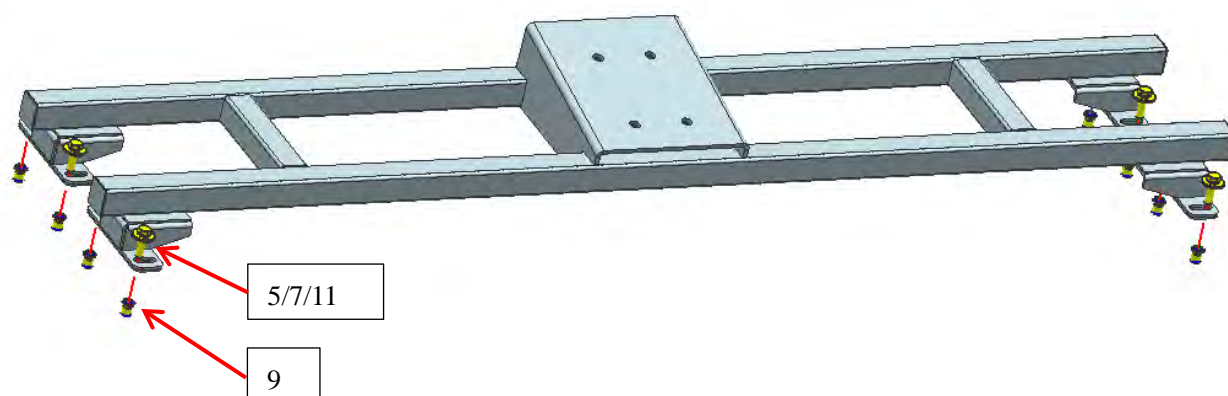


Select Insert Tool and (1) Insert. Thread Insert onto end of Insert Tool. Hand tighten only, do not tighten hex bolt

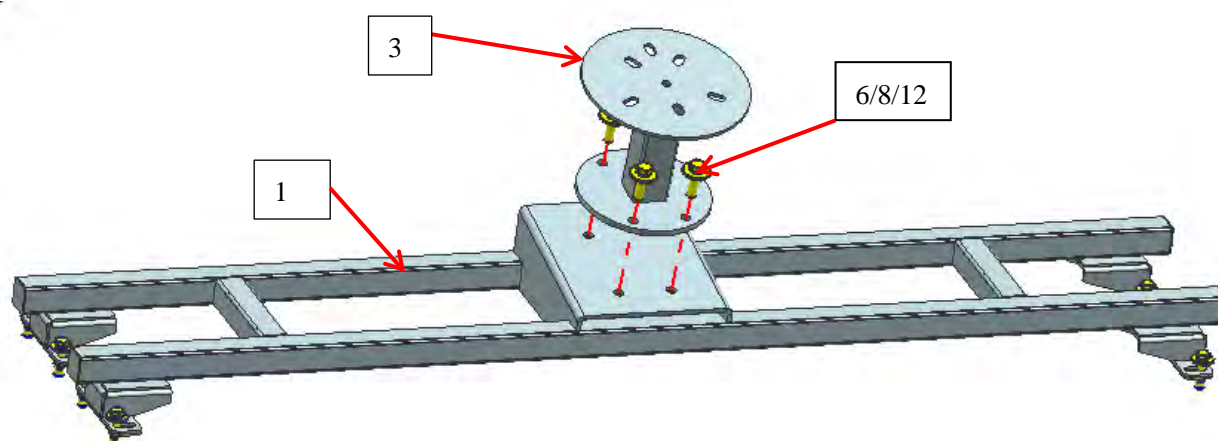
Firmly hold assembly and push Insert into drilled hole.

Hold Tool Assembly up tight in body panel. Turn hex

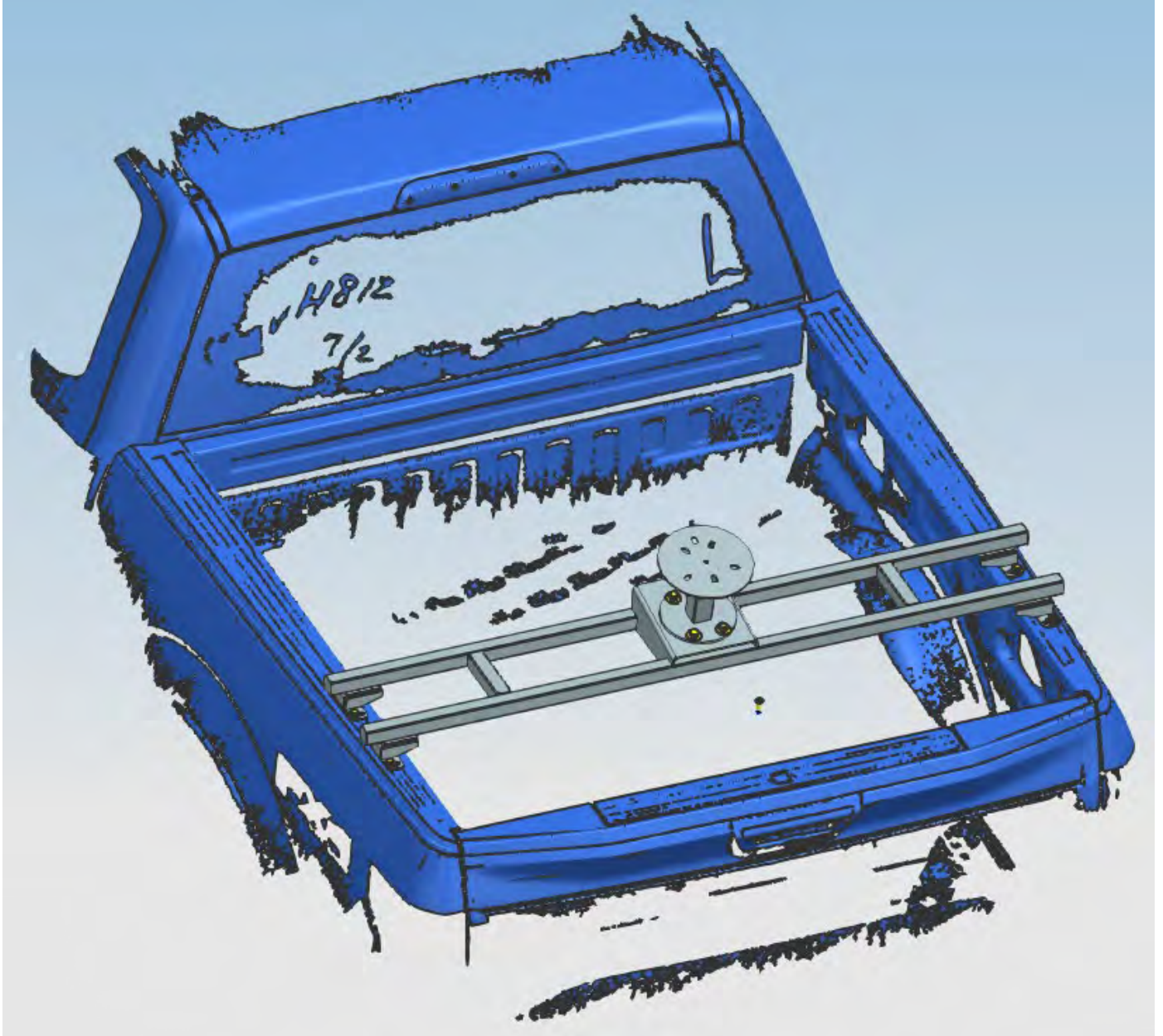
Step 4: Use standard parts (5/7/11) to install the tire carrier assembly (1) onto the trunk.



Step 5: Final use the standard parts (6/8/12) to install Universal Lug Plate (3) on tire carrier assembly (1).



Step6: Finished installation.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.