



TEL: 1-866-XANATOS

# **INSTALLATION INSTRUCTIONS**

**RAMBLER GRILLE GUARD BRACKET**

**FOR 05-23 TOYOTA TACOMA**

**PART # RAGT01**

**PROTECTED BY ONE OR MORE PATENT**



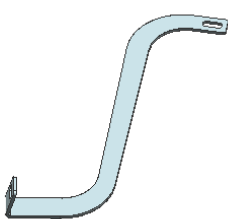
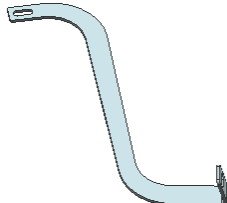




## Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.


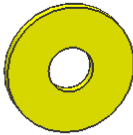
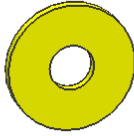




## Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

## Parts list

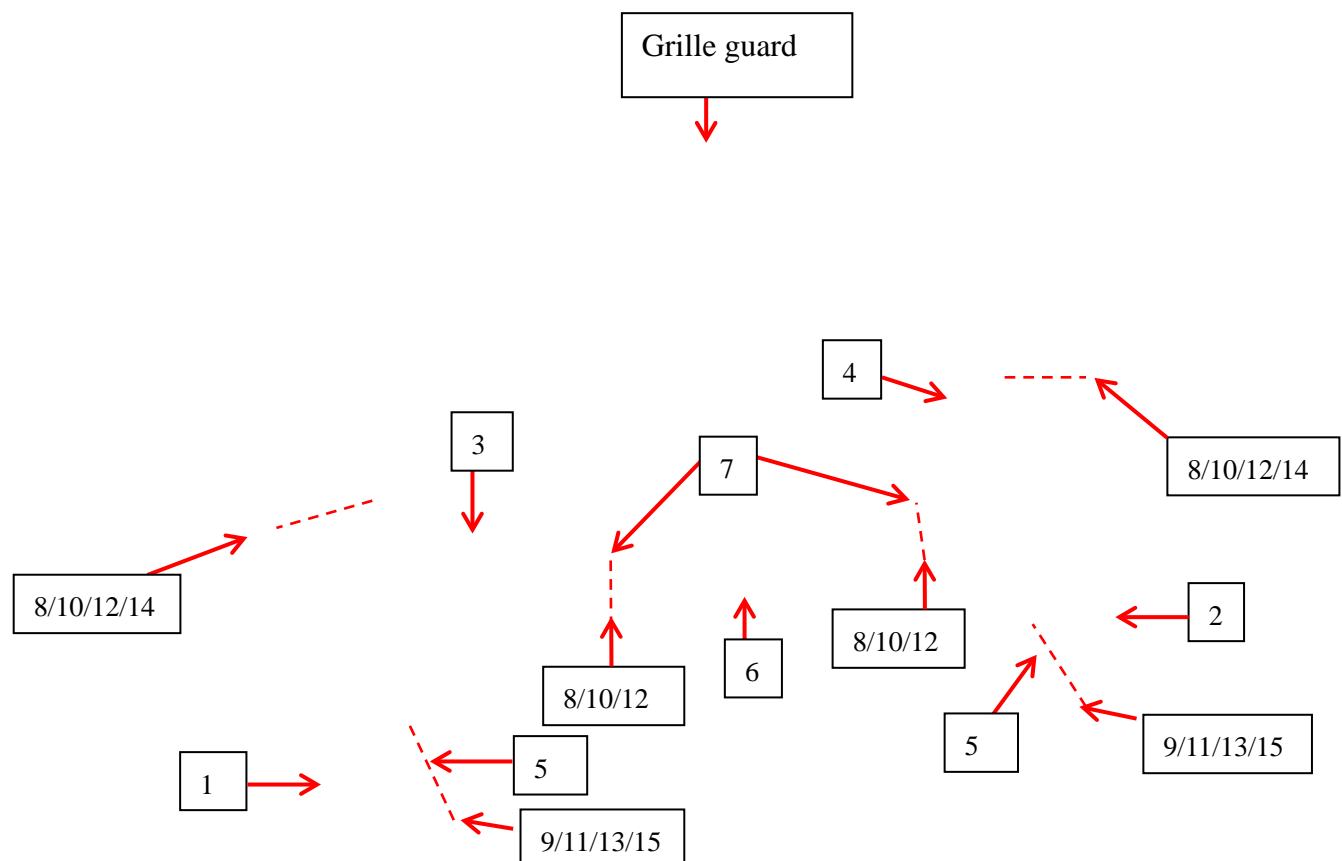
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Driver/Left Mounting Bracket	②	1	 Driver/Right Mounting Bracket
③	1	 Driver/Left Support Bracket	④	1	 Passenger/Right Support Bracket
⑤	4	 Gasket Plate	⑥	2	 M8 Plastic Retainer
⑦	2	 T Bolt type 1 (M8x40 Hex Bolt)(40x13-10-5)(for φ16-17 hole)	⑧	4	 Lock Washer D8

# RAMBLER GRILLE GUARD BRACKET FOR 05-23 TOYOTA TACOMA

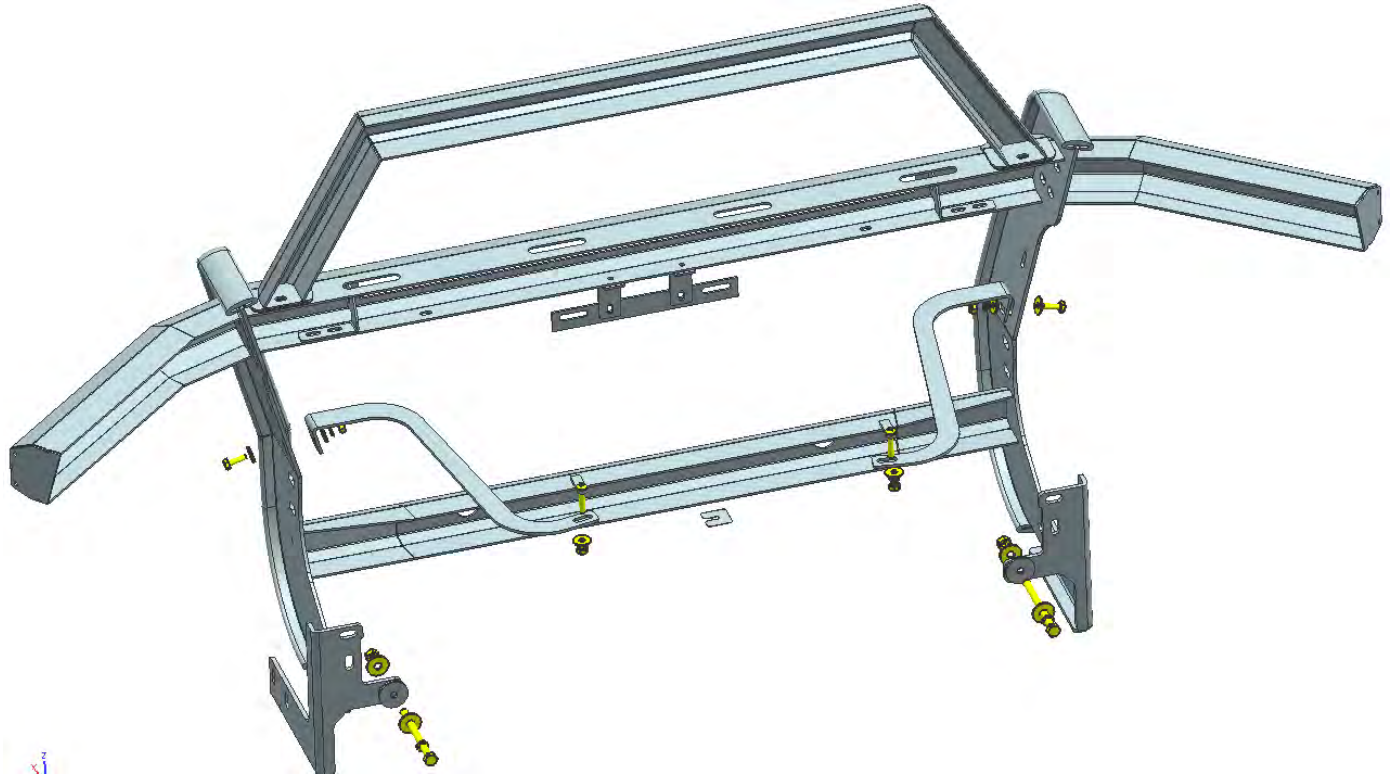
⑨	2		⑩	6	
		Lock Washer D10			Flat Washer D8(8x24x2mm)
⑪	4		⑫	4	
		Flat Washer D10(10x30x2.5mm)			Hex Nut M8
⑬	2		⑭	2	
		Hex Nut M10			Hex Bolt (Full Thread) M8_25
⑮	2				
		Hex Bolt (Full Thread)M10_120			

## Installation Steps

### Installation Figure:

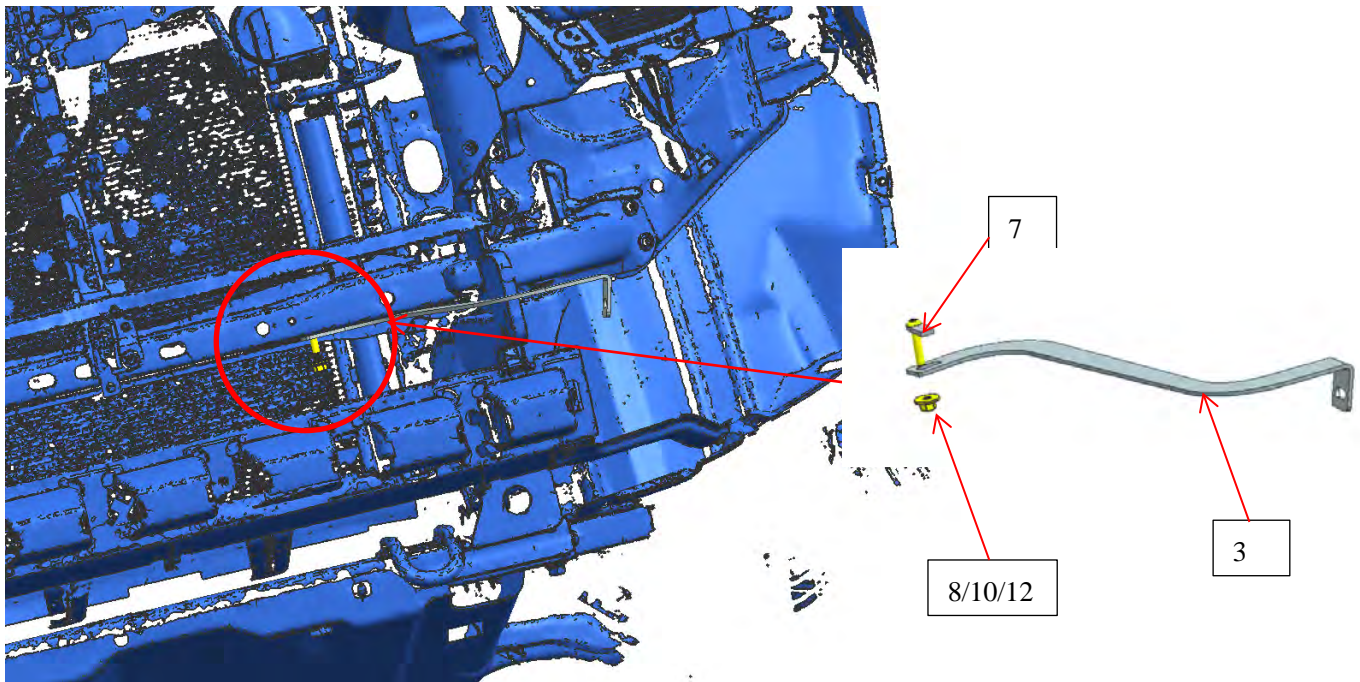


## RAMBLER GRILLE GUARD BRACKET FOR 05-23 TOYOTA TACOMA

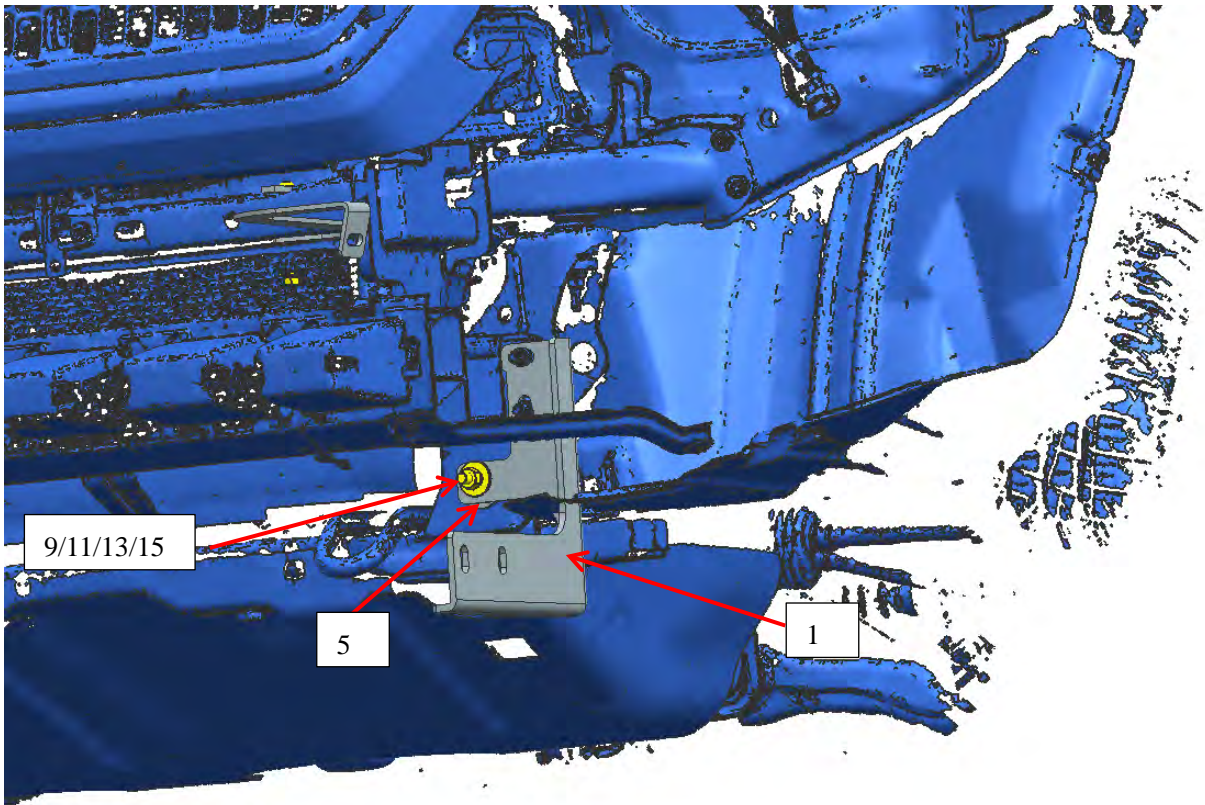


Step 1: Check all the contents are available in accordance with the above list.

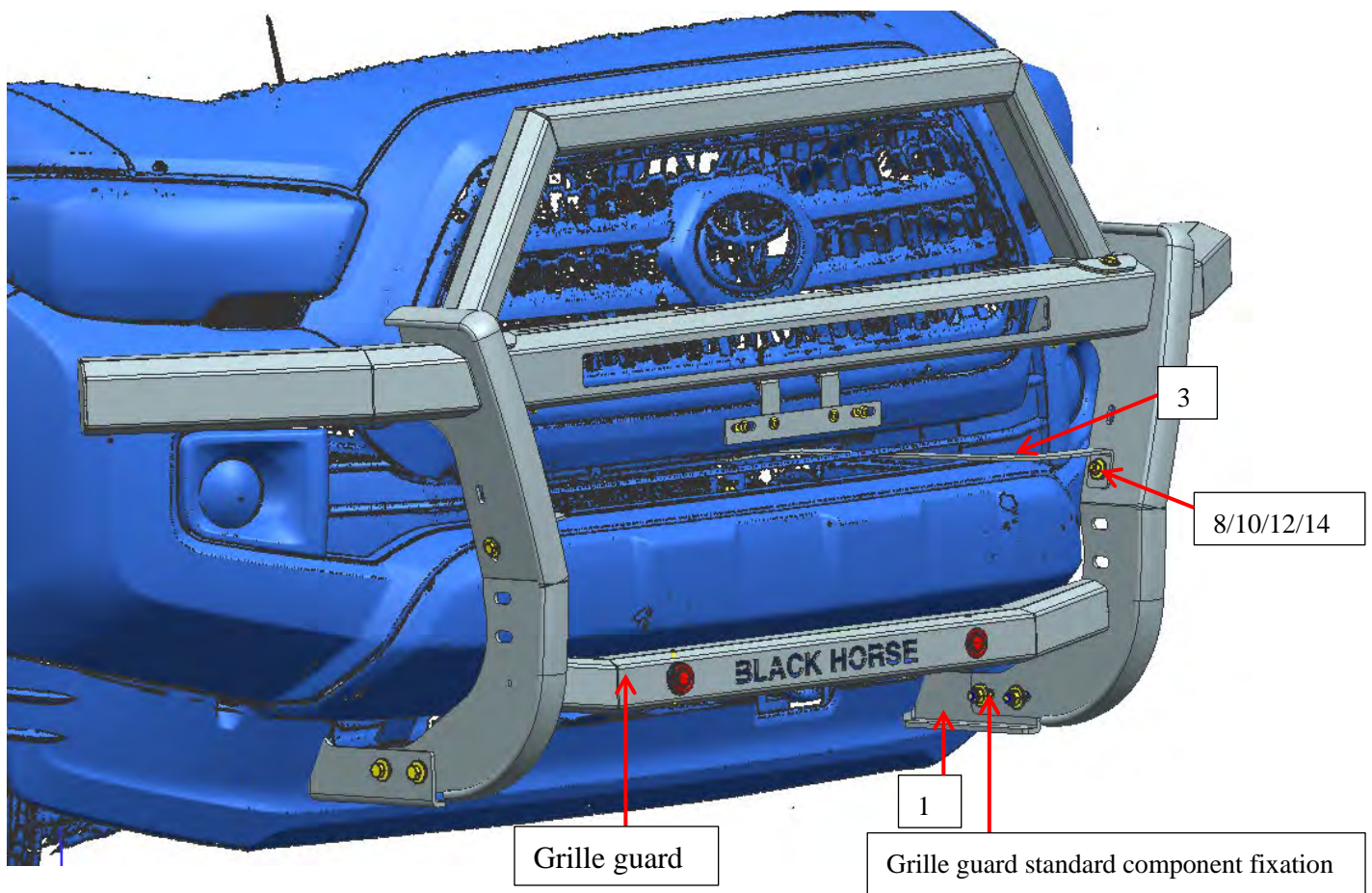
Step 2: Find the installation hole for the driver/left support bracket on the front beam of the vehicle, and fix it with standard parts and T-bolts assembly. The left and right are consistent. The following figure shows the left side.



Step 3: Find the installation hole for driver/left mounting bracket on the front bumper of the vehicle, fix it to the main beam using standard parts 9/11/13/15 combined with gasket plates and the vehicle's own bolts. The left and right are consistent. The following figure shows the left side.

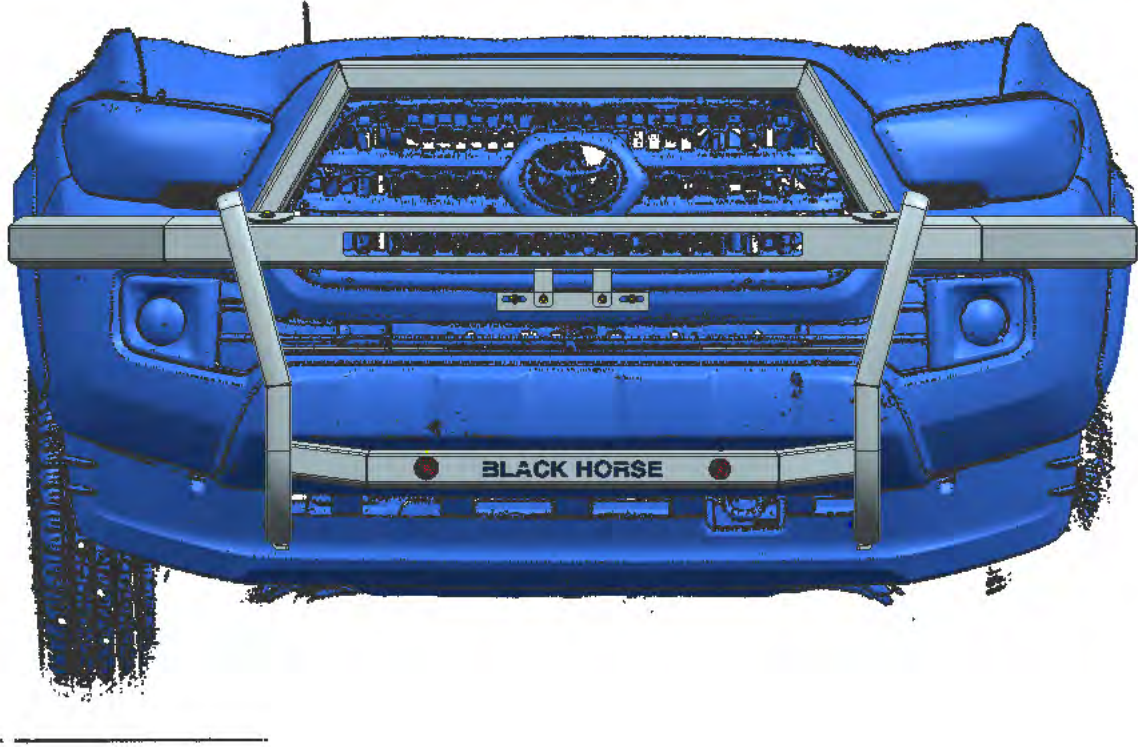


Step 4: Fix the mounting bracket (left), support bracket (left), and grille guard with standard parts, the left and right are consistent. The following figure shows the left side.



Finished installation:

## RAMBLER GRILLE GUARD BRACKET FOR 05-23 TOYOTA TACOMA



### NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.



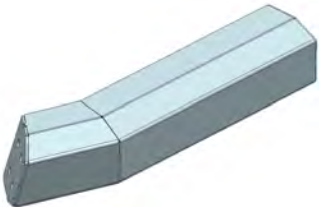
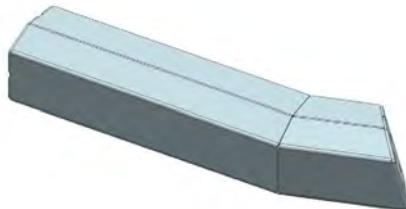


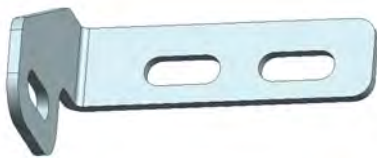
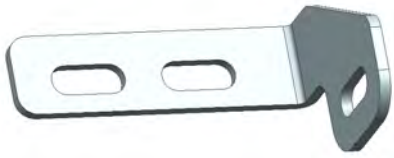
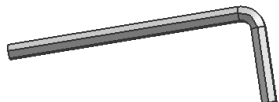
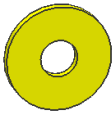
## Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.




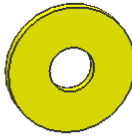

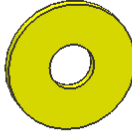









## Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

## Parts list

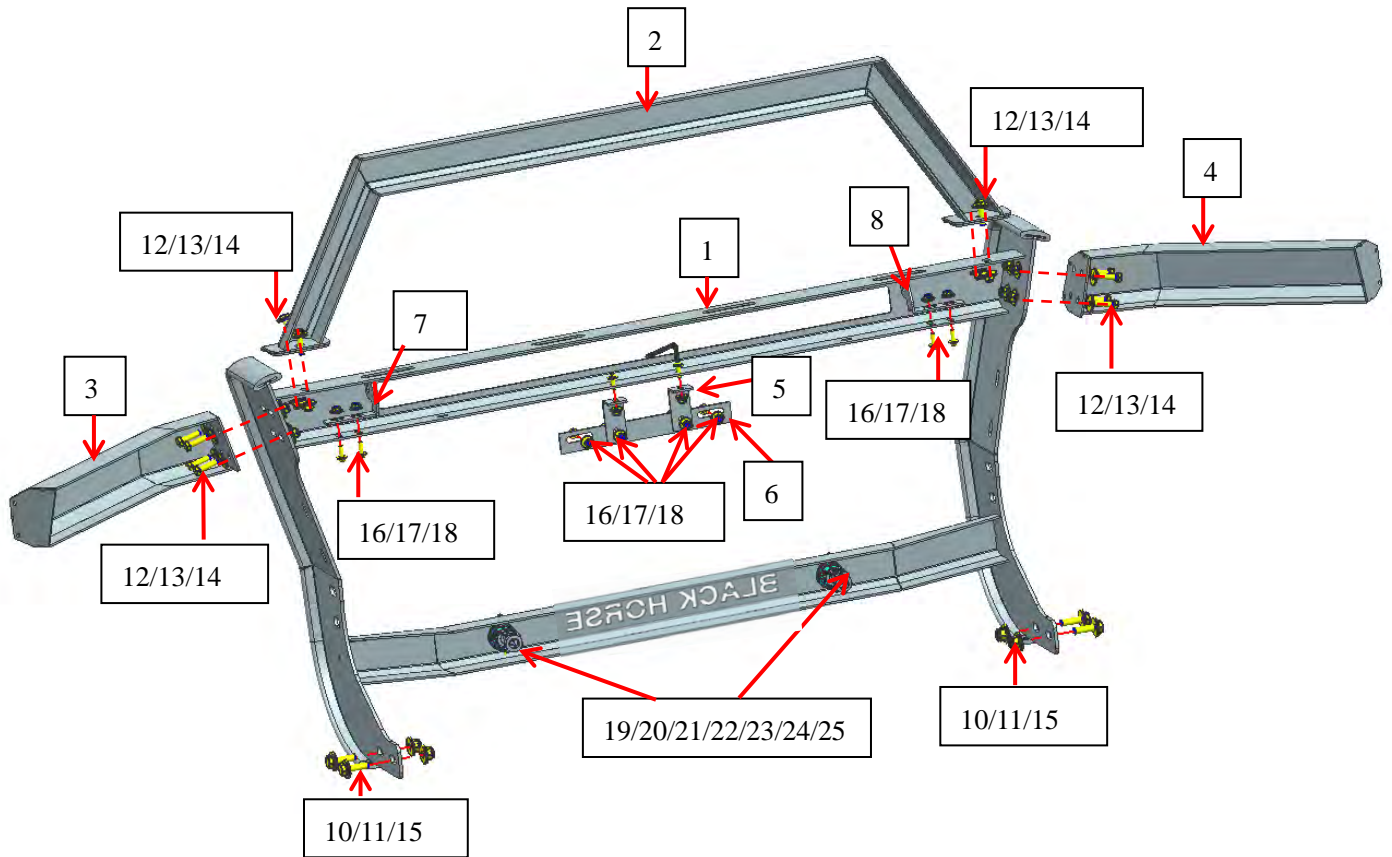
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Main Guard	②	1	 Front Cross bar
③	1	 Left Side Bar	④	1	 Right Side Bar
⑤	2	 License Bracket 1	⑥	1	 License Bracket 2
⑦	1	 Left Spotlight Bracket	⑧	1	 Right Spotlight Bracket
⑨	1	 Allen Wrench S=4	⑩	8	 Flat Washer D10_27_3

UNIVERSAL RAMBLER GRILLE GUARD FOR MID-SIZE TRUCKS

⑪	4	 Nylon Lock Nut M10	⑫	12	 Nylon Lock Nut M8
⑬	12	 Hex Bolt (full thread) M8_30	⑭	24	 Flat Washer D8 (8x24x2mm)
⑮	4	 Hex Bolt (full thread) M10_35	⑯	10	 Flat Washer D6 (6x18x1.6mm)
⑰	10	 Hex Nut M6	⑱	10	 Assembly Button Head Bolt M6_20/A2-70
⑲	2	 Radar Cap	⑳	2	 Plastic Radar Bracket
㉑	2	 Hex Lock Ring M31x1.5	㉒	2	 Adhesive Tape (Half circle with hole D20.6X10)
㉓	6	 Circle Adhesive Tape (D25-d15.5)	㉔	2	 Compression Cover
㉕	4	 Cross Recessed Pan Head Self Tapping Bolt (F-Type Flat Tail) ST4_15			

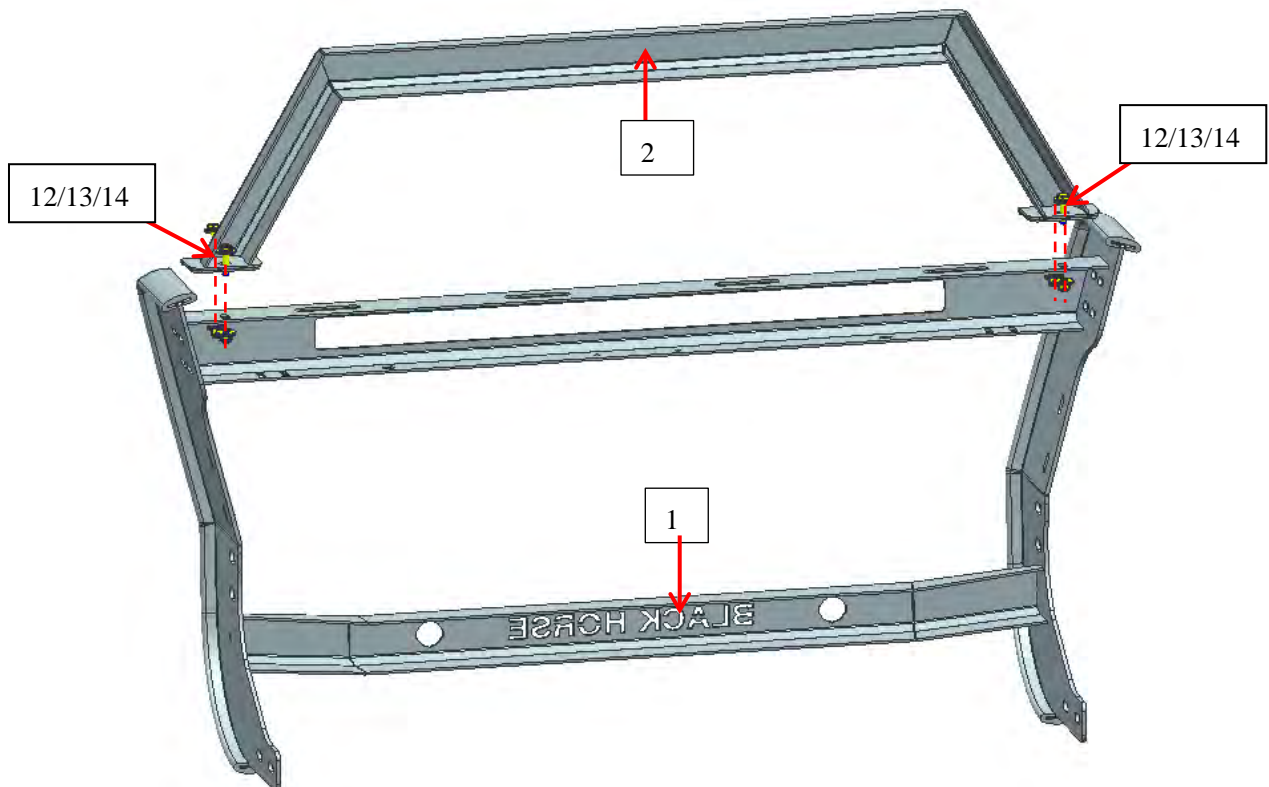
## Installation Steps

### Installation Figure:

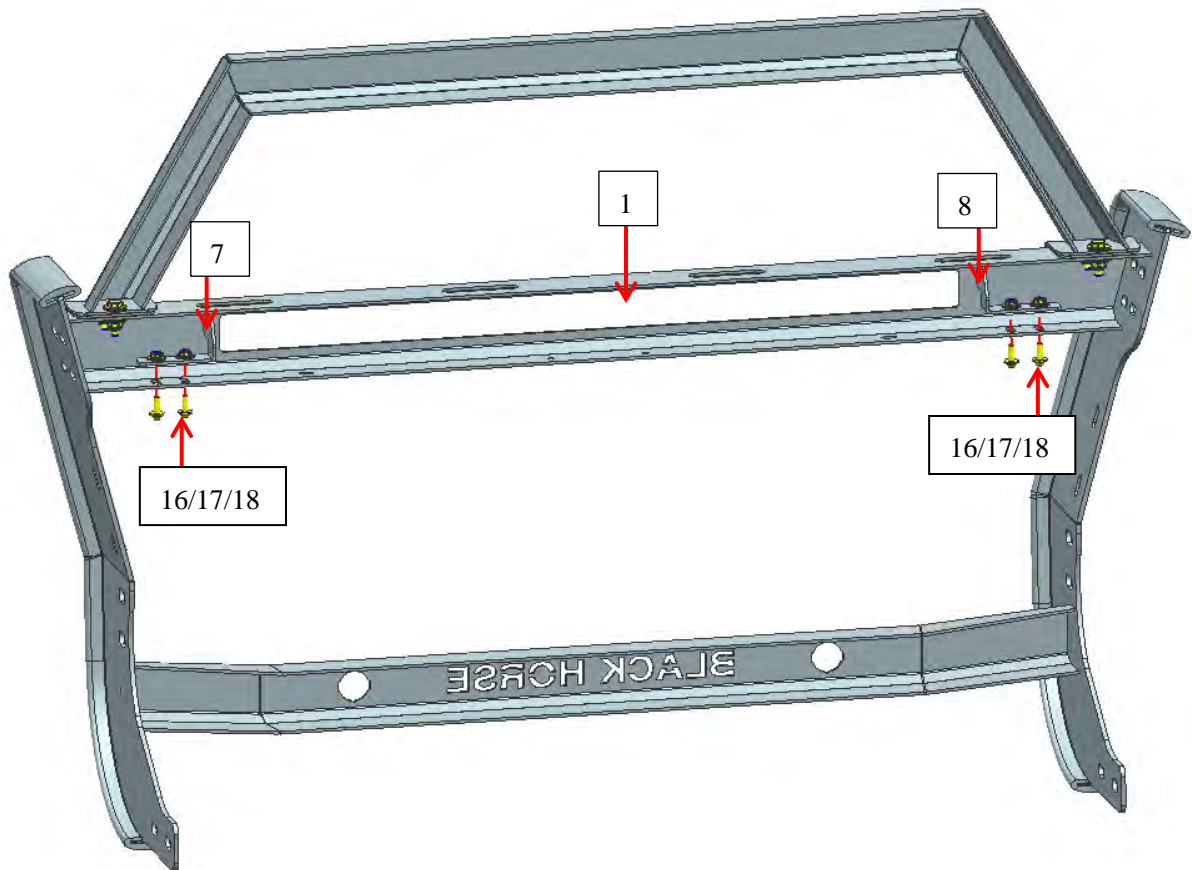


Step 1: Verify all parts are present.

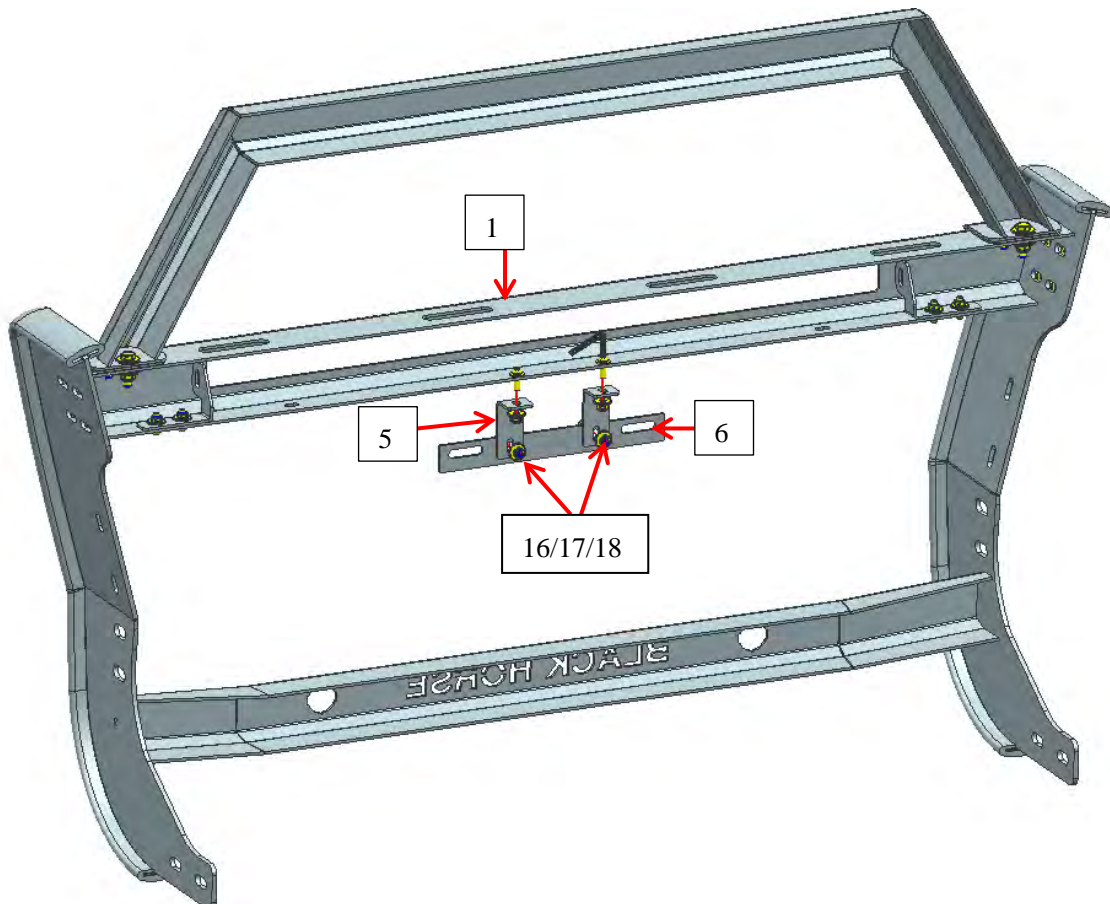
Step 2: Use standard parts to install Front Cross bar with Main Guard as below figure shown.



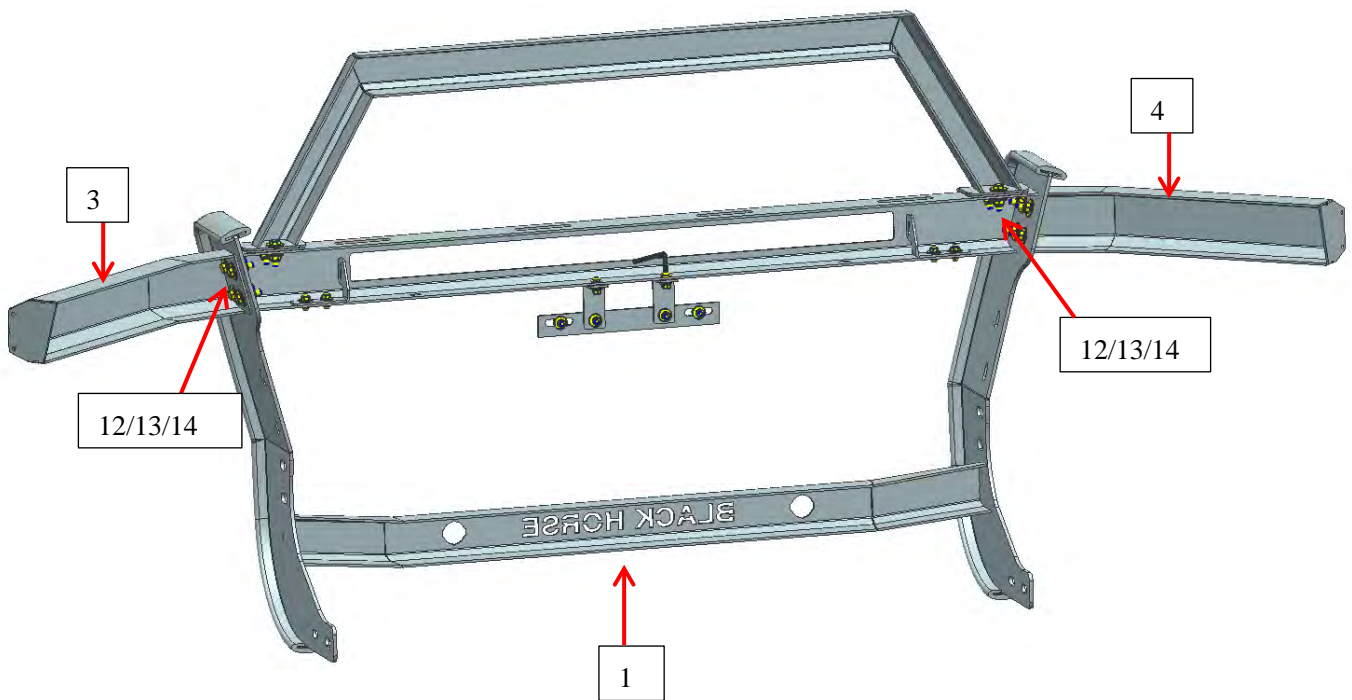
Step 3: Use standard parts to install Left and Right Spotlight Brackets with Main Guard as below figure shown.



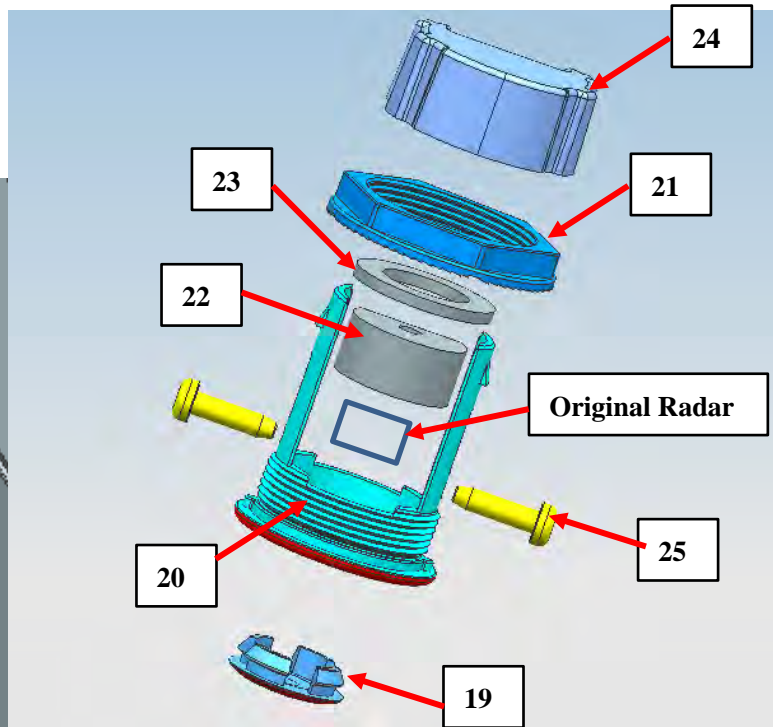
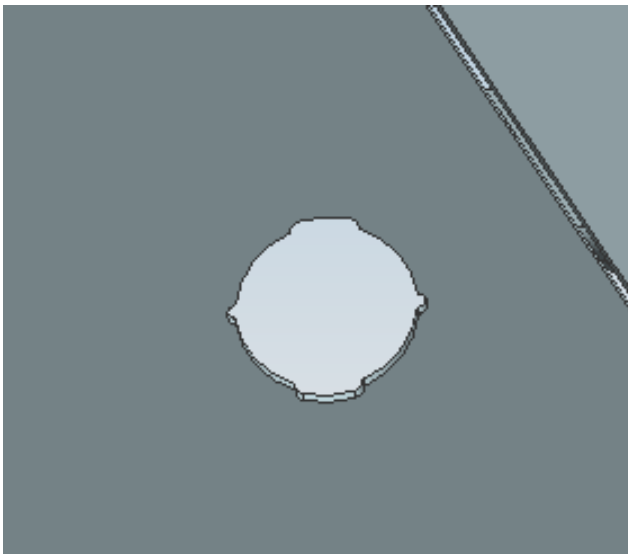
Step 4: Use standard parts to install License Brackets 1 and 2 with Main Guard as below figure shown.



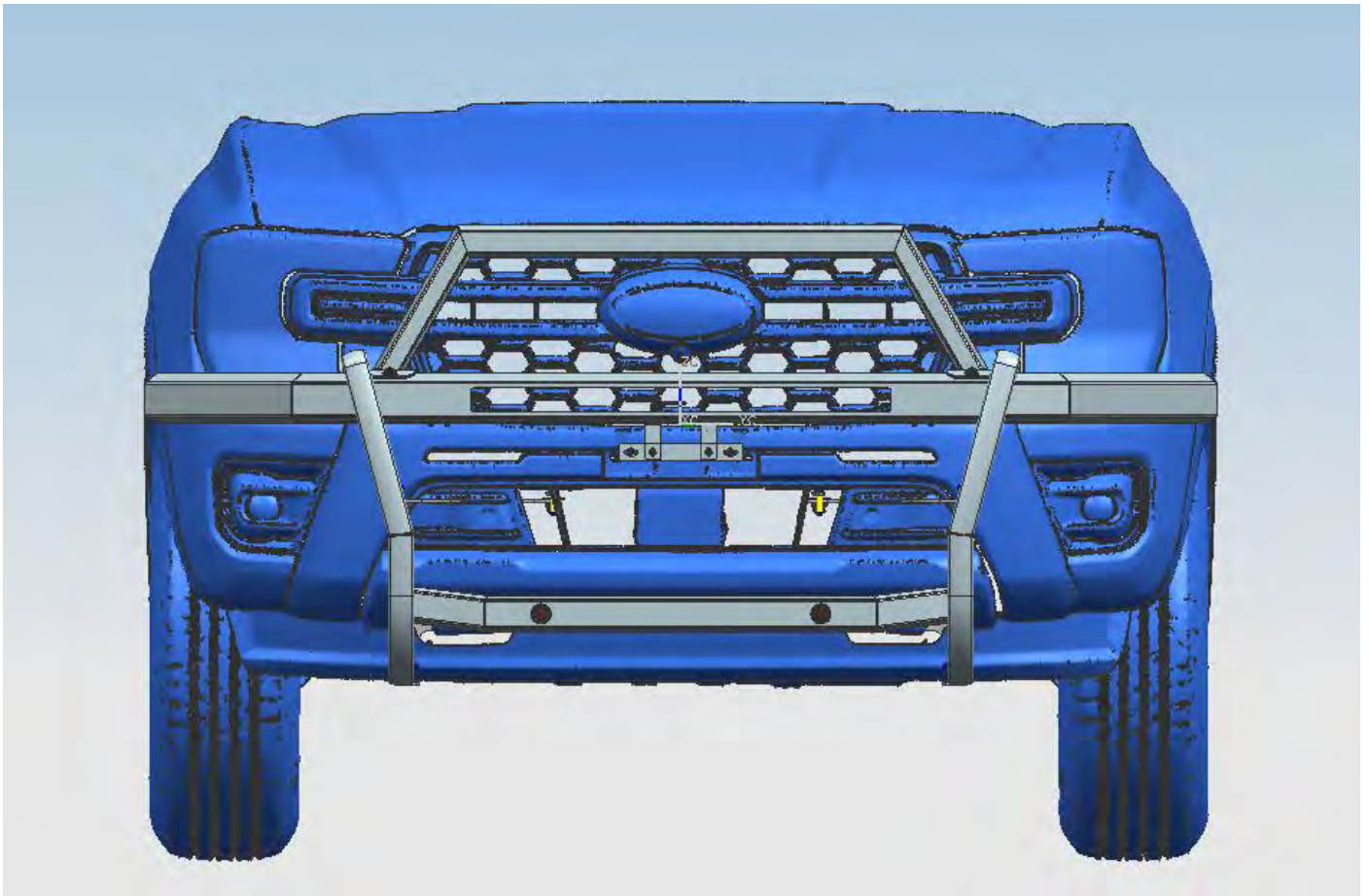
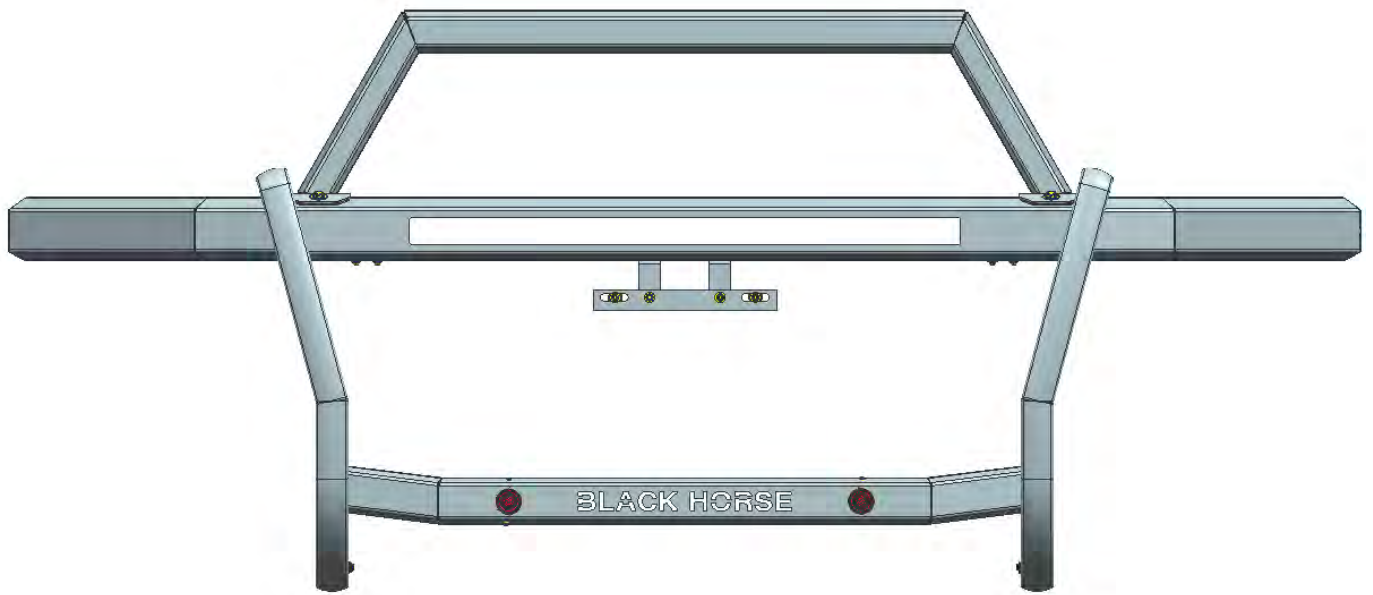
Step 5: Use standard parts to install Left and Right Side Bars with Main Guard as below figure shown.



Step 6: Find 2 radar holes on the grille guard and install them according to the standard parts shown in below pictures.



Completed installation:



## NOTE

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