



## INSTALLATION INSTRUCTION

**BRACKETS PART No#: B111800**  
**FRONTIER PICK UP 98-04/ XTERRA 00-04**

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TEL:1-866-XANATOS

### ATTENTION

≡ Read the instructions completely before you begin the installation. NOTE: Pictures are for reference only, actual part may be different. Installation is the same.

≡ You may need to periodically re-tighten all hardware, such as one month or two month.

### PART LIST

No.	Name	Qty	Remarks
○ <sub>1</sub>	Bracket	2	
○ <sub>2</sub>	Hex bolt	2	1/2 " × 13 × 2 "
○ <sub>3</sub>	Flat washer	2	1/2 "
○ <sub>4</sub>	Spring washer	2	1/2 "

### INSTALLATION STEPS

STEP 1. Remove the contents from box and check for damage. Verify all parts are present.

Read instructions completely before beginning.

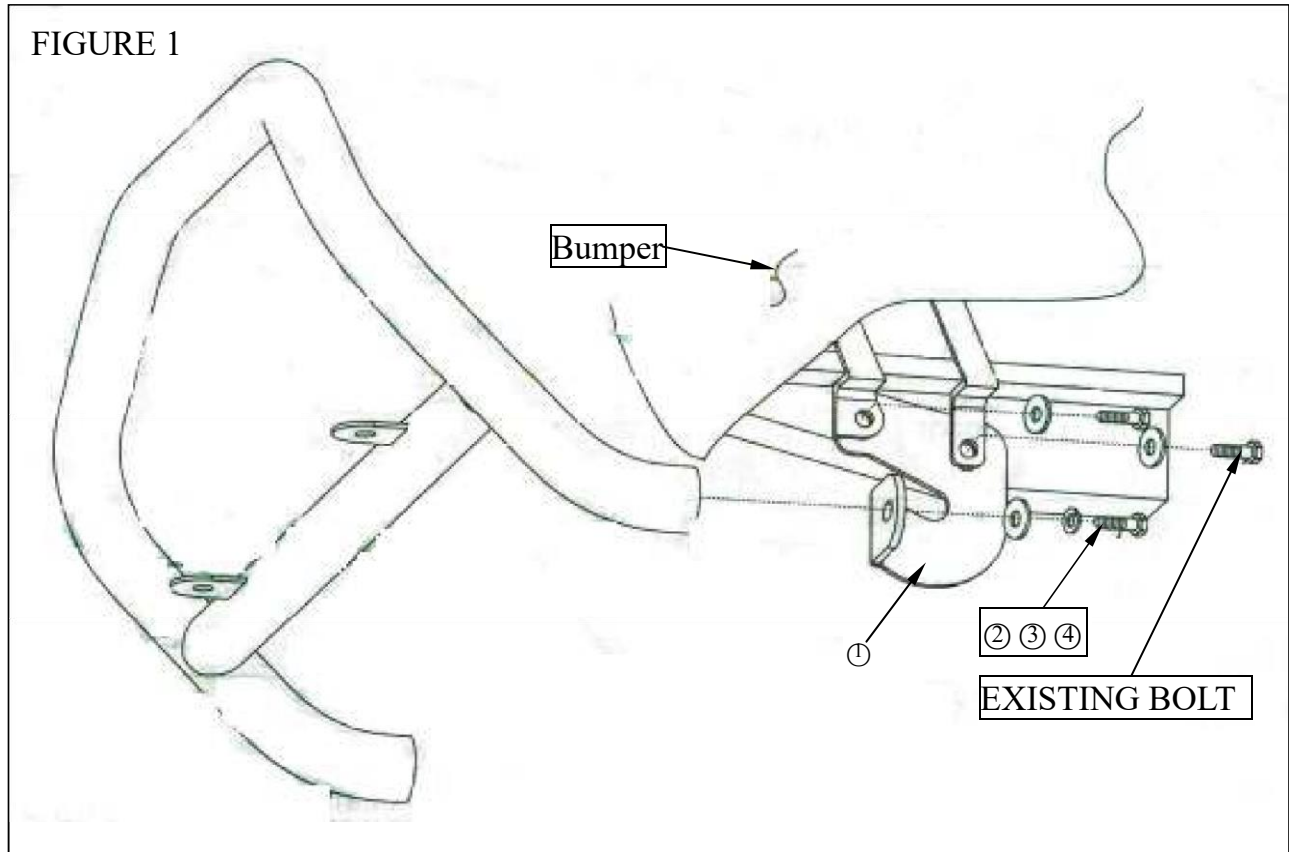
STEP 2. Determine passenger and driver brackets.

STEP 3. Remove (2) 10mm bolts from outside of vehicle frame that attaches the bumper to frame. NOTE: If vehicle is equipped with an optional tow hook, it must be removed. STEP

4. Attach bracket between frame and existing bumper bracket where bolts were removed and reinstall bolts. Hand tightens. Repeat for opposite side of vehicle. SEE FIGURE 1.

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STEP 5. Attach Safari Bar to brackets using 1/2" fasteners. Hand tightens.

STEP 6. Center and level the Safari Bar. Torque 1/2" fasteners to 65 FT.LBS.

