



INSTALLATION INSTRUCTIONS

APPLICATION : 2002-2005 Ford Explorer & 2002-2005

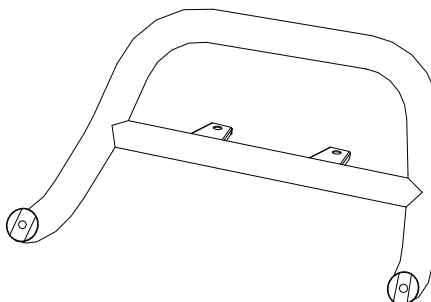
Mercury Mountaineer

TEL~ 1-866-XANATOS

**MAX BULL
BAR
BLACK**

PART NUMBER

MBS-FOB2901



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET
1	MOUNT BRACKET-PASSENGER SIDE	9/16 SOCKET
1	MOUNT BRACKET-DRIVER SIDE	SOCKET EXTENSION
1	M12×50 HEX HEAD BOLT	RATCHET
2	Φ12 FLAT WASHER	TORQUE WRENCH
2	Φ12 HELICAL SPLIT LOCK WASHER	
2	M10×30 HEX HEAD BOLT	
6	Φ10 FLAT WASHER	
12	Φ10 LOCK WASHES	
6	M10 BOLT PLATE	
4	M10 HEX NUT	
6	NOTE: SOME FASTENERS MAY NOT BE USED. FASTENERS ARE CONTAINED IN BOLT KITS 60-1156 AND 60-1220	

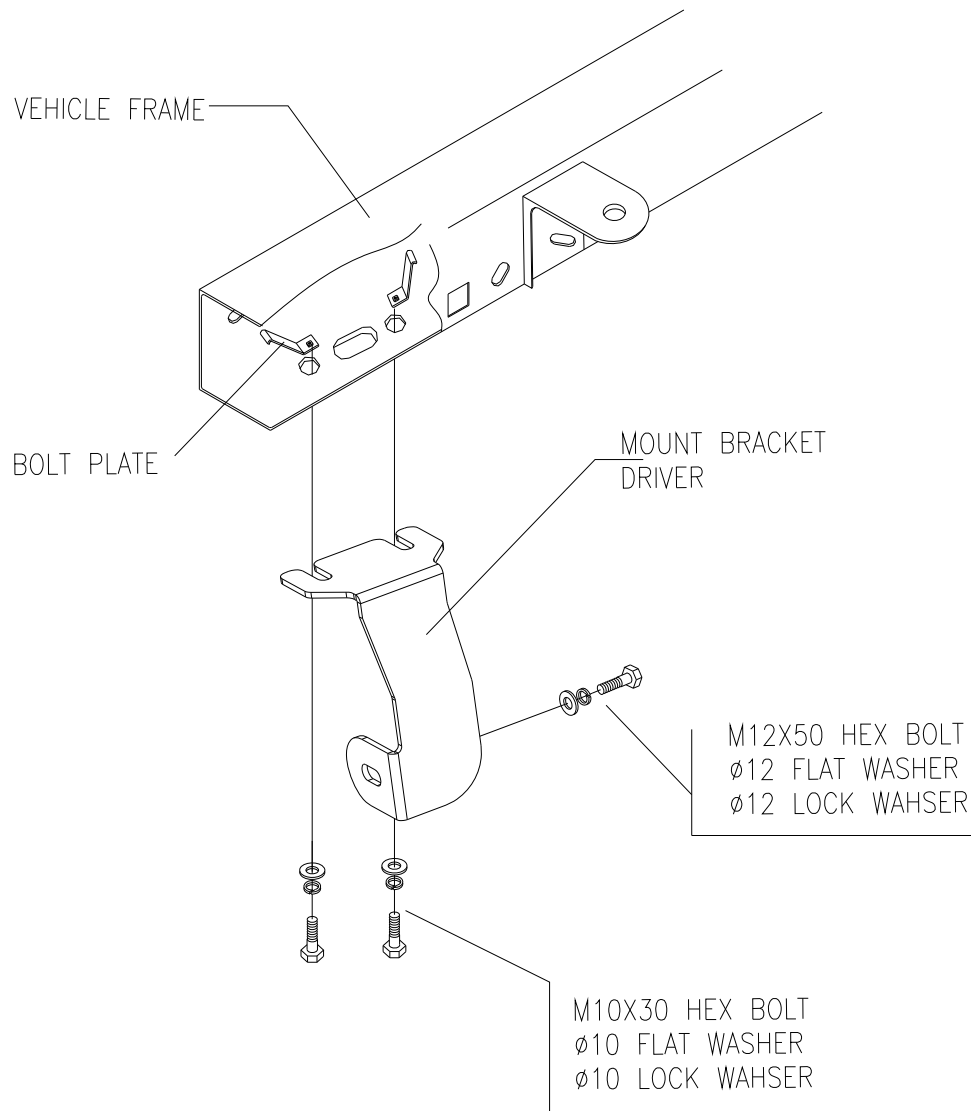
- STEP1. Remove the contents from the box and check for any damage. Verify all parts against parts list.
- STEP2. Read and understand instructions completely before beginning installation.
- STEP3. Determine driver and passenger side brackets. Locate the oblong and two round holes just below the body mount on the bottom side of frame.
- STEP4. Insert one bolt plate through the oblong hole in bottom of frame on passenger side. Position it over one of the round holes. Start the M10 bolt, flat washer and lock washer into the bolt plate. Repeat for the remaining round hole. See Figure 1.
- STEP5. Slide bracket on to the two M10 bolts. Make sure the washers are to the

outside of brackets and not against the frame. Lightly snug up the two M10 bolts.

STEP6. Repeat steps 4 and 5 for the driver side of vehicle.

STEP7. Mount Safari Bar to brackets using (2) M12x50 hex head bolts, (2) Ø12 lock washer, (2) Ø12 flat washers. Leave loose.

Center and level Safari Bar Tighten and torque M12 fasteners 65 FT.LBS and M10 fasteners to 30 FT.LBS.



DRIVER SIDE INSTALLTION SHOWN,PASSENGER SIDE OPPOSITE