



**TEL: 1-866-XANATOS**

# **INSTALLATION INSTRUCTIONS**

**PART #: MBS-TOB4701**

**SAFARI BAR ASSEMBLY**



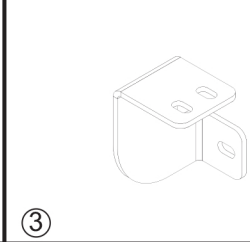
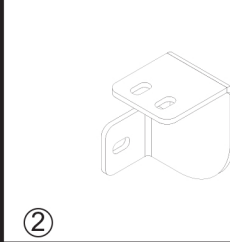
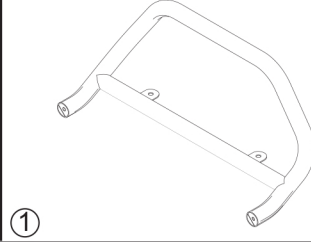
# INSTRUCTIONS-INSTRUCCIONES-CONSIGNES

APPLICATION: 1998-04 TOYOTA TACOMA

APLICACIÓN: TOYOTA TACOMA, MOD. 1998-2004

APPLICATION: TOYOTA TACOMA 1998-04

## SAFARI BAR ASSEMBLY



| ITEM | QTY | CONTENTS - CONTENIDO - CONTENU                           | TOOLS - HERRAMIENTA - OUTILS                               |
|------|-----|--|--|
| 1    | 1   | SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)               | 3/4" SOCKET<br>17MM SOCKET<br>RATCHET<br>TORQUE WRENCH     |
| 2,3  | 2   | BRACKET, PASSENGER (2) AND DRIVER (3)                    |  |
| 4    | 2   | 1/2-13 X 2.00" HEX HEAD BOLT                             |  |
| 5    | 2   | 1/2" FLAT WASHER   |  |
| 6    | 2   | 1/2" LOCK WASHER   |  |
|      |     |  |  |
| 1    | 1   | BARRA PARA PARRILLA SAFARI (SE COMPRA SEPARADO)          | DADO DE 3/4"<br>DADO DE 17MM<br>MANERAL<br>LLAVE DE TORQUE |
| 2,3  | 2   | SOPORTE, ACOMPAÑANTE (2) Y EL CONDUCTOR (3)              |  |
| 4    | 2   | PERNOS CON CABEZA HEXAGONAL DE 1/2-13 X 2,00"            |  |
| 5    | 2   | ARANDELAS PLANAS SAE DE 1/2"                             |  |
| 6    | 2   | ARANDELAS DE PRESIÓN DE 1/2"                             |  |
|      |     |  |  |
| 1    | 1   | MONTAGE DE LA BARRE PARE-CHOCS SAFARI (ACHETE SEPARMENT) | DOUILLE 3/4 PO<br>DOUILLE 17MM<br>CLIQUET<br>CLE DE COUPLE |
| 2,3  | 2   | SUPPORTS,PASSAGER (2) ET CONDUCTEUR (3)                  |  |
| 4    | 2   | BOULON A TETE HEXAGONALE DE 1/2-13 X 2,00 PO             |  |
| 5    | 2   | RONDELLE PLATE 1/2 PO                                    |  |
| 6    | 2   | RONDELLE A FREIM DE 1/2 PO                               |  |
|      |     |  |  |

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Locate and remove tie down loops and tow hook fasteners. Install driver bracket between frame and tie down loop and passenger bracket between frame and tow hook. Use previously removed fasteners. Leave loose.
- STEP 3. Attach Safari Bar to mount brackets using 1/2" stainless steel fasteners. Level and adjust Safari as desired and tighten all fasteners. Recommended torque values are 64 Ft. Lbs. for 1/2" fasteners and 61 Ft. Lbs.