

TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

BLACK MODULAR GRILLE GUARD FOR 22-24 CHEVY SILVERADO

1500 (Incl. Diesel models with DEF tanks & Excl. 2022 1500 LTD and 22-24

models with super cruise system)

PART # 17GT22MA

PROTECTED BY ONE OR MORE PATENT

Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches
 or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

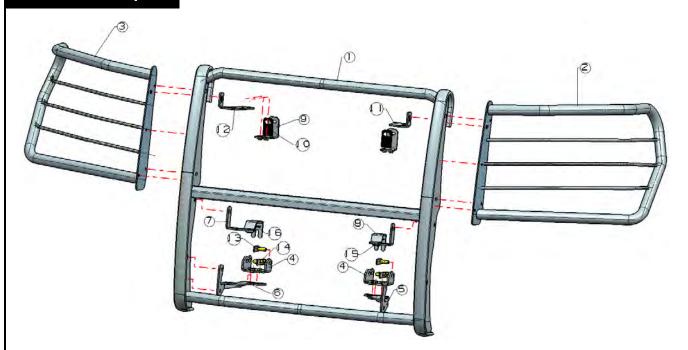
Parts list

NO.	QTY	NAME	NO.	QTY	NAME
1	1	Middle Guard	2	1	Left Brush Guard
3	1	Right Brush Guard	4	2	Mounting Bracket
(5)	1	Driver/Left Lower Mounting Bracket	6	1	Passenger/Right Lower Mounting Bracket
7	1	Driver/Left Support Bracket	8	1	Passenger/Right Support Bracket
9	2	Top Support Bracket	10	2	Top Support Bracket Adhensive tape
(1)	1	Driver/Left Upper Support Bracket	(12)	1	Passenger/Right Upper Support Bracket

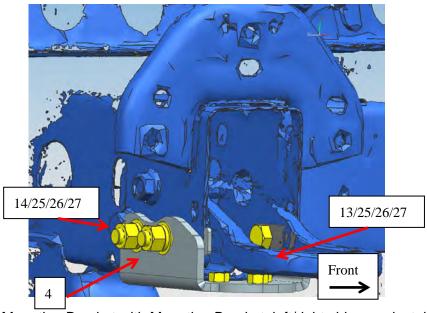
Excl. 2022 1500 LTD and 22-24 models with super cruise system) (13)2 2 Bolt Plates M12x35 Double Bolt Plates M12x30 (15)(16)1 1 Adhensive Tape (L) Adhensive Tape (R) Hardware List: (12) 12 Hex Bolt (Full Thread) M8_25 Lock Washer D8 (14)(15)2 8 Flat Washer D8_28_3 Hex Bolt (Full Thread) M8_30 (16) 8 4 Button Head Bolt M8_30 Flat Washer D8_16_1.6 (18)(19) 22 8 Flat Washer D8_24_2 Nylon Lock Nut M8 (20)(21)6 2 Hex Bolt(Full Thread) M10_30 Hex Bolt(Full Thread) M10_45 22 (23)8 8 Hex Nut M10 Lock Washer D10 (24)(25)16 6 Flat Washer D12_24_2.5 Flat Washer D10_27_3 27) 26 6 6 Hex Nut M12 Lock Washer D12 (28)1 Allen Wrench S=5

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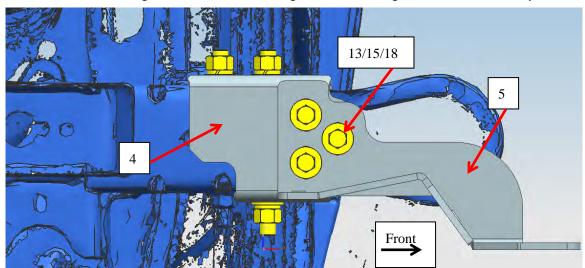
Installation Steps



STEP1: Attach Mounting Bracket to Middle Guard, left/right sides installation way are same.



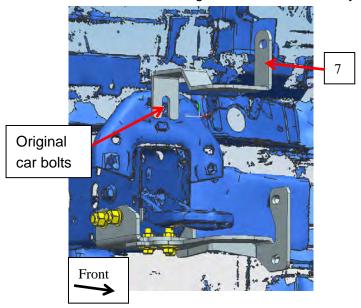
STEP2: Attach Lower Mounting Bracket with Mounting Bracket, left/right sides are install symmetrically.



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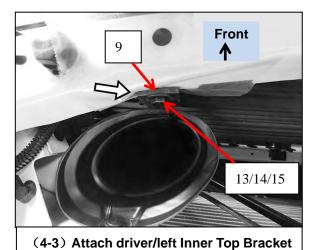
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STEP3: Attach Support Bracket to Middle Guard, left/right sides are installed symmetrically.



STEP4: Attach Top Support Bracket to the Car, left/right sides installation way are same.





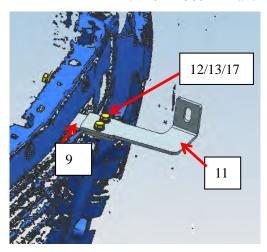
to back of core support



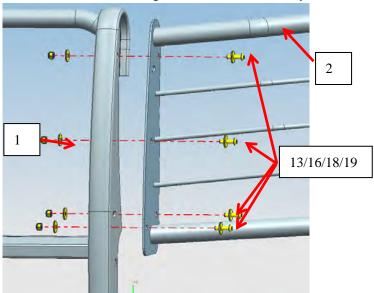
(4-2) Remove screws attaching grille and carefully pull grille straight out to remove grille

STEP5: Attach Upper Support Bracket to Top Support Bracket, left/right sides are installed symmetrically.

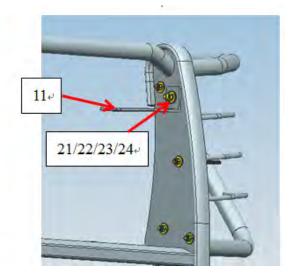
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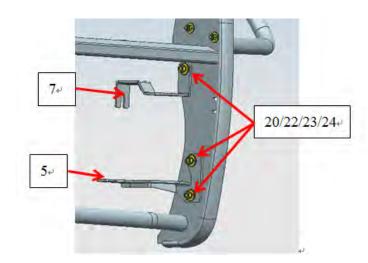


STEP6: Attach Middle Guard with Brush Guard, left/right side installation way are same.



STEP7: Attach Middle Guard to Lower Mounting Bracket and Support Bracket and Upper Support Bracket, left/right sides are installed symmetrically.





STEP 8: Adjust the gap between Middle Guard and Car body, tighten all hardware.

STEP 9: Complete installation, pick up all tools.

NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.