



**BLACK HORSE  
OFF ROAD®**

**TEL: 1-866-XANATOS**

## **INSTALLATION INSTRUCTIONS**

### **LD2 FRONT BUMPER**

#### **19-24 CHEVY SILVERADO 1500**

**(Incl. 2022 1500 LTD & Excl. 19-21 Silverado 1500 LD and vehicles with blind spot monitors/22-24 super cruise system)**

**19-24 GMC SIERRA 1500 (Excl. 19-21 Limited and vehicles with blind spot monitors & Incl. 2022 1500 Limited and Multi-function tailgate)**

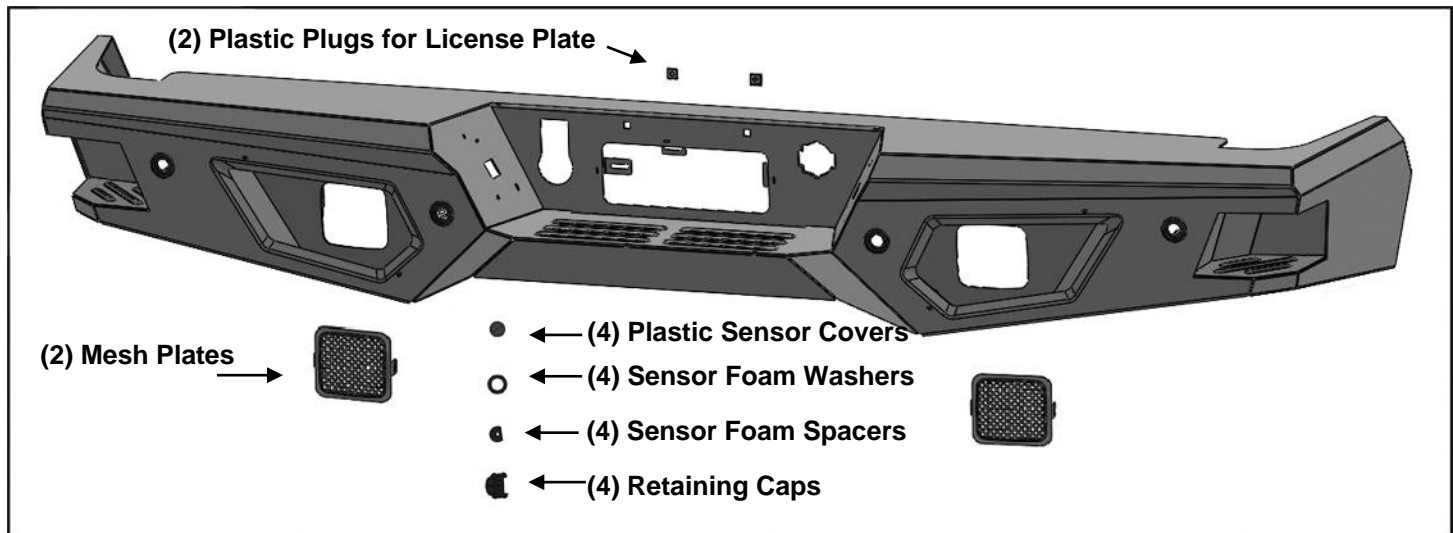
**20-23 CHEVY SILVERADO 2500/3500 (Excl. vehicles with blind spot monitors)**

**PART# ARB-SI19**

LD2 REAR BUMPER  
19-24 CHEVY SILVERADO 1500  
19-24 GMC SIERRA 1500  
(Incl. 2022 1500 LTD & Excl. 19-21 Silverado 1500 LD and vehicles with blind spot monitors/22-24 super cruise system)  
(Excl. 19-21 Limited and vehicles with blind spot monitors & Incl. 2022 1500 Limited and Multi-function tailgate)  
20-23 CHEVY SILVERADO 2500/3500 (Excl. vehicles with blind spot monitors)

### PARTS LIST:

1	LD2 Rear Bumper	4	12mm Plastic Retainers
2	Mesh Plates	8	12mm x 37mm x 3mm Flat Washers
4	20mm x 10mm Foam Spacers	4	12mm Nylon Lock Nuts
4	15.5mm x 25mm OD x 2mm Foam Washers	6	6-1.0mm x 20mm Button Head Combo Bolts
4	Plastic Sensor Covers	4	6mm Flange Nuts
4	Retaining Caps	8	4mm Self Tapping Screws
1	Sensor Cover Kit	1	4mm Hex Wrench
2	Plastic Plugs for License Plate	10	Nylon Ties
4	12-1.75mm x 40mm Hex Bolts		



### PROCEDURE:

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE. EXCLUDES MODELS WITH BLIND SPOT MONITORING SYSTEM.**

1. Remove the license plate, **(Figure 1)**. Remove the (2) bolts behind the license plate, **(Figure 2)**.
2. Unplug all wiring harnesses leading to the bumper, **(Figure 3)**. Unplug trailer plug, **(Figure 4)**.
3. Place blocks or jack stands under the bumper to support it during mounting bolt removal. Assistance is highly recommended to remove the bumper. Starting on the passenger/right side, remove the factory bolt attaching the outer end of the bumper support to the bottom of the bumper, **(Figure 5)**. Remove the (2) factory flange nuts attaching the bumper to the frame, **(Figure 6)**. Repeat this Step to remove the factory hardware from the driver/left side. With assistance, pull bumper straight out from vehicle.
4. Move the OE rear bumper to stable, flat surface. Disassemble bumper to remove the sensors, if equipped, trailer plug, license lights, remote antenna with Tire Pressure Monitoring System (TPMS) assembly bracket & the spare tire access lock, **(Figure 7)**. Release clips and remove wire harness.
5. Determine if the vehicle is equipped with bumper mounted sensors.

#### **Models without bumper sensors:**

- a. Select the included (4) Plastic Sensor Covers, **(Figure 8)**.
- b. From the front of the bumper, push Covers into sensor mounting holes, **(Figure 8)**.

#### **Models with bumper mounted parking sensors:**

- a. Remove the silicone seal from the end of the sensor. Slide (1) Foam Washer over front of sensor, **(Figure 9)**.
- b. Insert sensor with Foam Washer into sensor mount, **(Figure 10)**.

- c. Place Foam Spacer over end of sensor. Push (1) Sensor Retaining Cap into sensor mount and lock into mounting holes, **(Figure 10)**.
- d. Repeat previous Steps to install remaining sensors.
- e. **Optional:** Secure each sensor to the socket with (2) 4mm x 15mm Self Tapping Screws.  
**IMPORTANT:** Sensors fit snug in sockets. The 4mm Screws are used to apply slight pressure to lock the sensors in place. Tighten both screws evenly until they touch the sensor body only. Do not overtighten screws or damage to sensors will result.
6. Select the driver/left license plate light. Attach the light to the back of the bumper using (1) 6mm Button Head Combo Bolt, **(Figure 11)**. Repeat this Step to install the passenger side factory light.
7. Select the factory remote antenna with TPMS assembly, **(Figure 12)**. Snap the (3) clips on the bracket into the slots on the back of the bumper mounting tabs, **(Figure 13)**.
8. Push the provided (2) Plastic Plugs into the square holes in the Bumper to attach the license plate. Snap the trailer plug & spare tire access key into the Rear Bumper, **(Figure 13)**.
9. Plug the factory wire harness into the sensors, license lights & remote antenna with TPMS assembly.  
**NOTE:** Run the wire harness over the LED light mounting tabs on the back of the Bumper to avoid any interference with the exhaust. If necessary, cut the electrical tape on the wire harness to reach the outer sensors.
10. **If installing LED Lights, (sold separately).**
  - a. Insert light into opening and up to mounting slot, **(Figure 14)**.
  - b. Follow the light manufacturer's instructions to attach (1) light to the mounting tab.
  - c. Repeat the above steps for passenger side light installation.
  - d. Follow light manufacturer's instructions to properly wire the light.
11. **If installing Mesh Plates instead of LED Lights:**
  - a. Select (1) Mesh Plate. Attach the Mesh Plate to the back of the Bumper using (2) 6mm Button Head Combo Bolts and (2) 6mm Flange Nuts, **(Figure 14)**.
12. Remove the (2) bumper support brackets from the outside of the frame, **(Figure 15)**.
13. Determine the model of the vehicle.  
**1500 models:**  
Select (2) 12mm x 40mm Hex Bolts and (2) 12mm Flat Washers. Insert the Hex Bolts with Washers through the **OUTER SLOTS** in the back of the passenger/right bumper mounting bracket, **(Figure 16)**. Thread (2) Plastic Retainers onto the Hex Bolts. **NOTE:** The Plastic Retainers are used to hold the Hex Bolts in place during Bumper installation. Repeat this Step to install (2) 12mm Hex Bolts and (2) 12mm Flat Washers on the driver/left side of the Bumper.  
**25-3500 models:**  
Repeat the previous Step to insert (2) 12mm x 40mm Hex Bolts and (2) 12mm Flat Washers into the **INNER SLOTS** on the back of the passenger/right bumper mounting bracket, **(Figure 17)**. Thread (2) Plastic Retainers onto the Hex Bolts. Repeat this Step to install (2) 12mm Hex Bolts and (2) 12mm Flat Washers on the driver/left side of the Bumper.
14. Temporarily support the weight of the Bumper. **WARNING:** To avoid possible injury or damage to the vehicle, do not proceed until the Bumper is fully and safely supported. With assistance, position the Bumper Assembly up to the frame.
15. Attach the Bumper to the frame with (4) 12mm Flat Washers and (4) 12mm Nylon Lock Nuts, **(Figure 18)**. Do not fully tighten hardware at this time.
16. Level and adjust the position of the bumper. Slowly open tailgate and check for clearance. Adjust as necessary and fully tighten all hardware.
17. Reuse factory hardware to attach the license plate.
18. Plug the bumper wire harness & trailer plug into the vehicle harness.
19. Use the included Wire Ties to secure the wiring harness to the bumper and frame as necessary.
20. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

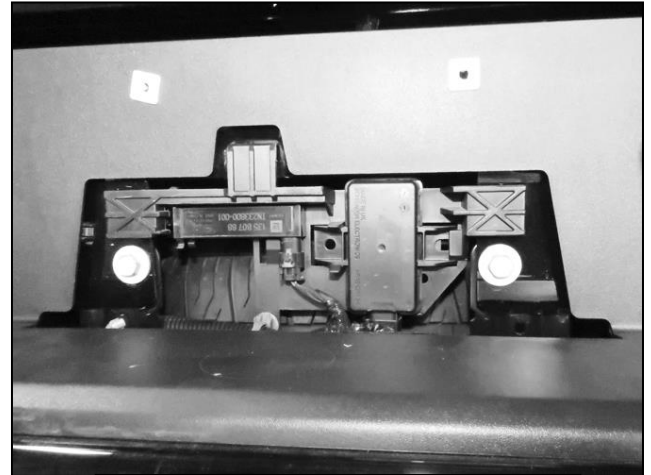
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**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Bumper assembly.

**Passenger/right side installation pictured**



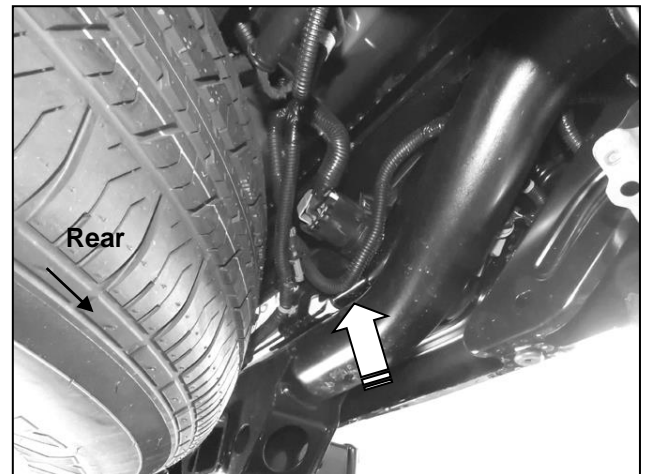
**(Fig 1) Remove the license plate**



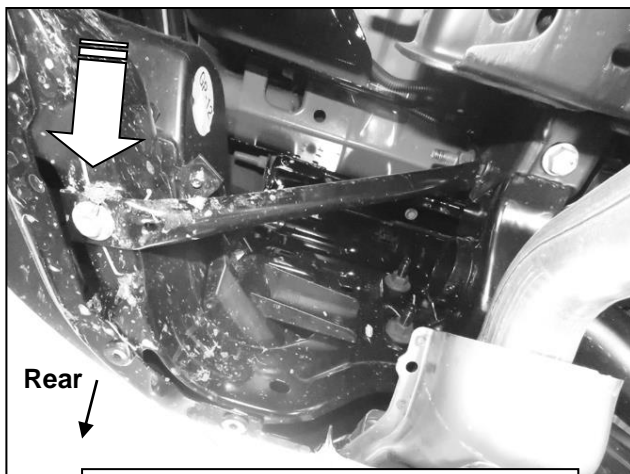
**(Fig 2) Remove the (2) factory bolts from behind the license plate**



**(Fig 3) Unplug wire harness leading to Bumper**

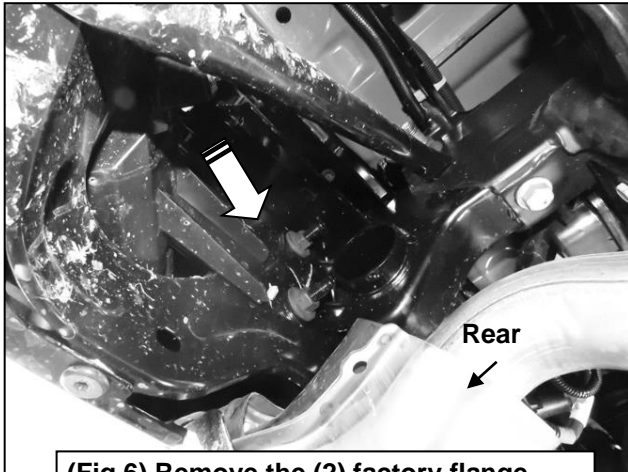


**(Fig 4) Unplug the trailer towing plug**

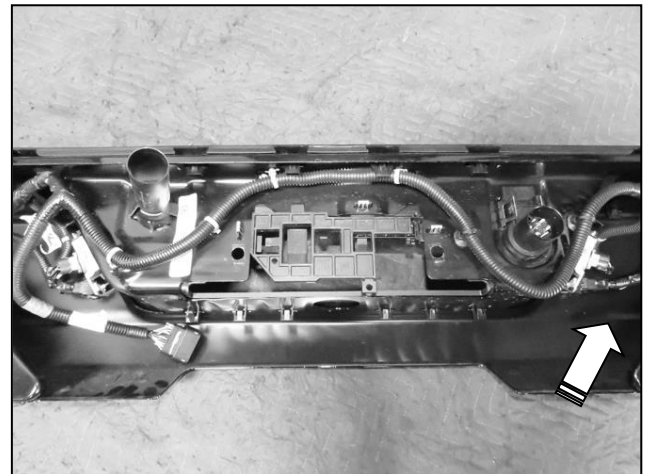


**(Fig 5) Remove bolt connecting outer support bracket to bumper**

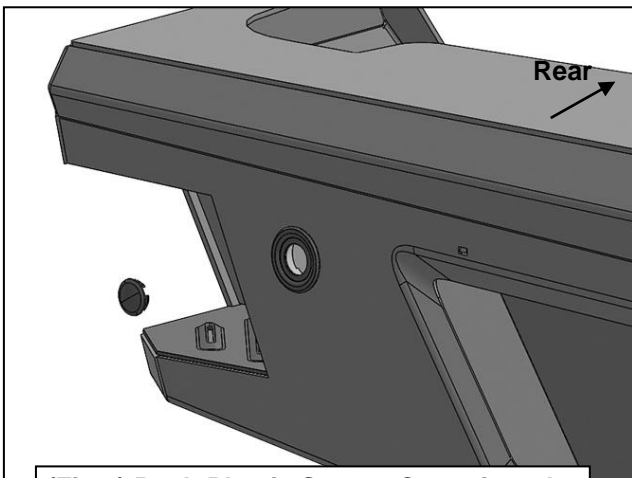
### Passenger/right side installation pictured



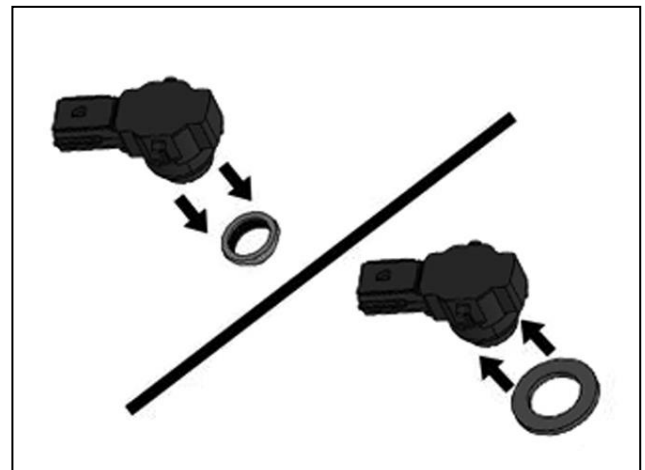
**(Fig 6) Remove the (2) factory flange nuts attaching the bumper to the frame**



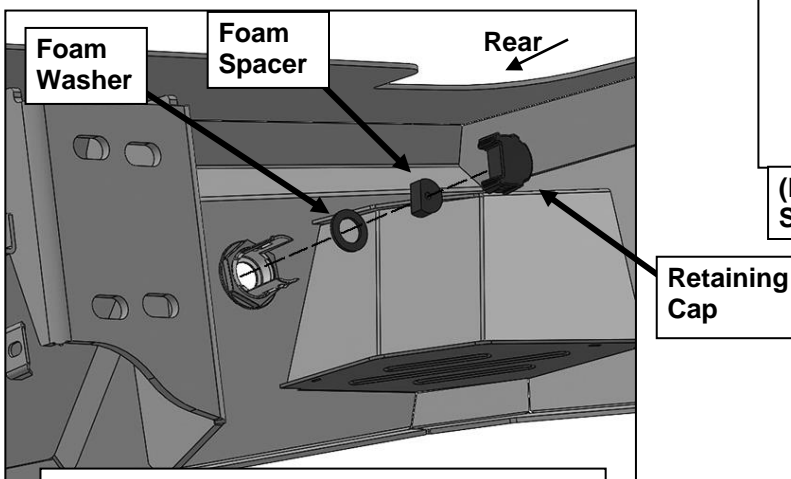
**(Fig 7) Unplug and remove the sensors, license lights, trailer plug, remote antenna with TPMS assembly, & spare tire access key from the back of the bumper. Release and remove wire harness.**



**(Fig 8) Push Plastic Sensor Cover into the front of the sensor mounting sleeve**

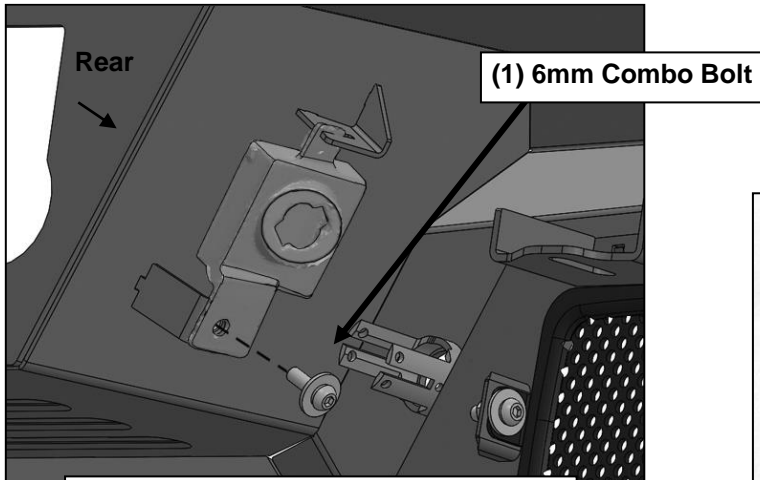


**(Fig 9) Remove silicone seal from sensor. Slide Foam Washer over end of sensor (arrow)**

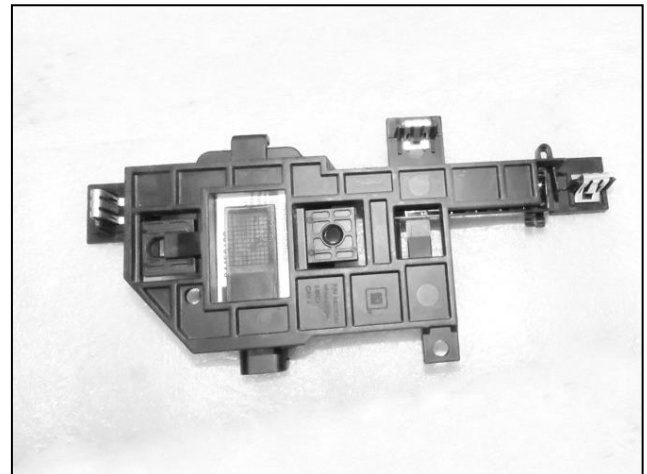


**(Fig 10) Insert sensor assembly into the sensor sleeve. Secure with Retaining Cap.**

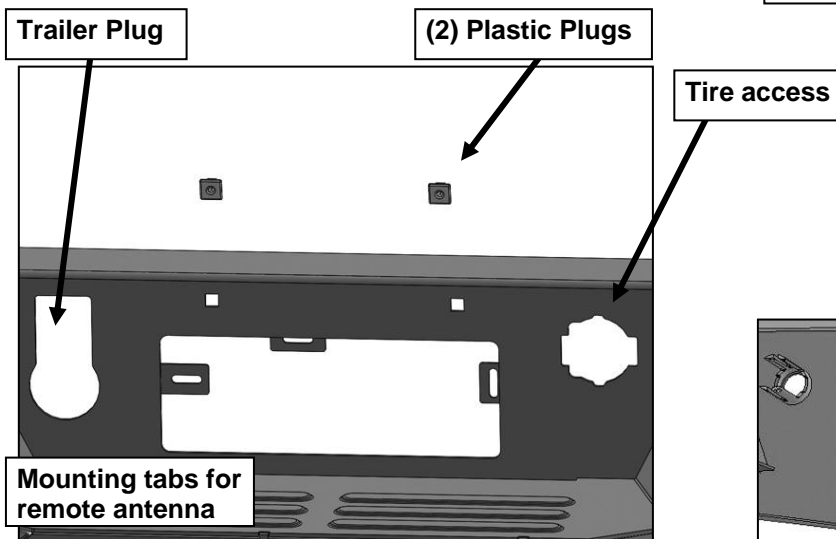
### Passenger/right side installation pictured



**(Fig 11) Attach driver/left side factory license plate light to the Bumper**

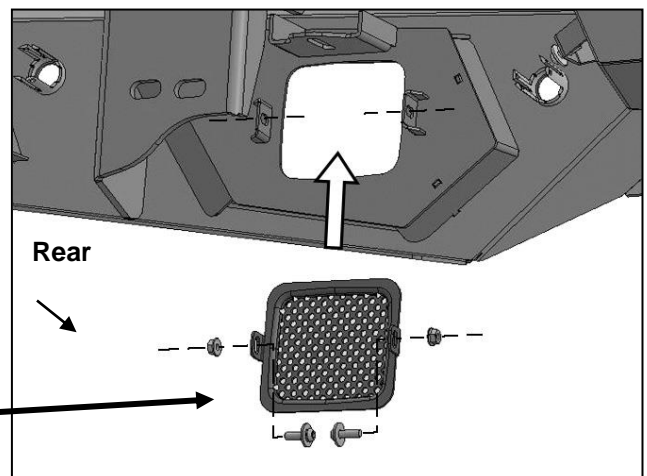


**(Fig 12) Remote antenna with TPMS assembly**



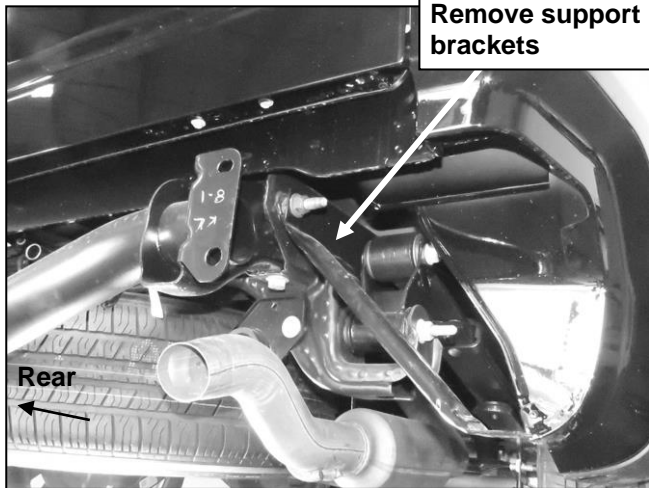
**(Fig 13) Attach trailer plug, spare tire access key and remote antenna assembly. Push Plastic Plugs into square holes for license plate**

**(2) 6mm Combo Bolts  
(2) 6mm Flange Nuts**



**(Fig 14) Attach Mesh Fill Panel to tabs on back of Bumper**

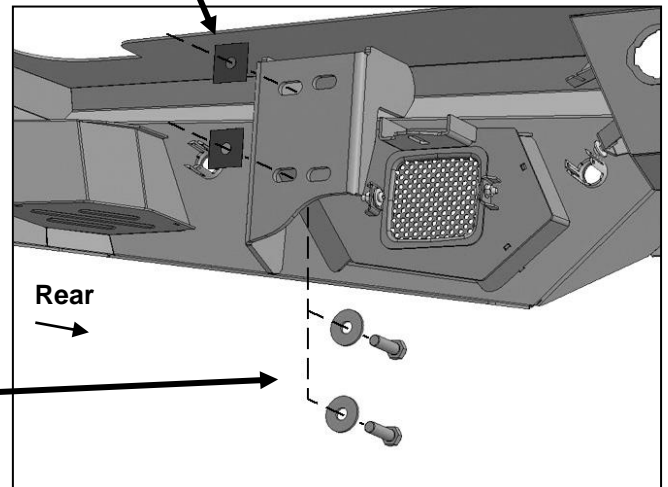
### Passenger/right side installation pictured



(Fig 15) Remove the bumper support brackets attached to the outside of the frame

**WARNING! Fully support the weight of the bumper with blocks or stands to prevent injury or damage to the vehicle.**

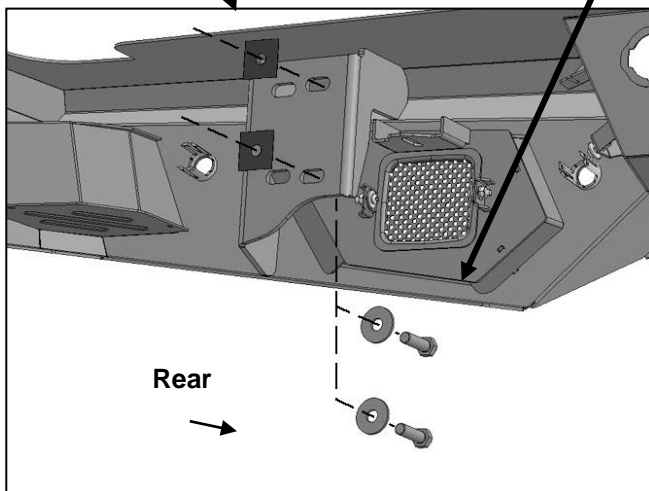
(2) 12mm Plastic Retainers



(Fig 16) On 1500 models, insert hardware into OUTER mounting slots. Thread Plastic Retainers onto Hex Bolts to hold Bolts in place

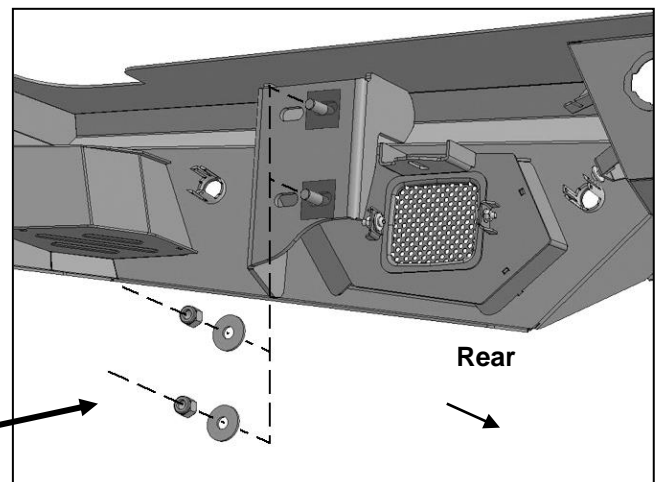
(2) 12mm Plastic Retainers

(2) 12mm Flat Washers  
(2) 12mm x 40mm Hex Bolts



(Fig 17) On 25-3500 models, insert hardware into INNER mounting slots. Thread Plastic Retainers onto Hex Bolts to hold Bolts in place

(2) 12mm Flat Washers  
(2) 12mm Nylon Lock Nuts



(Fig 18) Attach Bumper to end of frame (passenger/right side of 1500 model illustrated)