



**BLACK HORSE
OFF ROAD**

TEL: 1-866-XANATOS

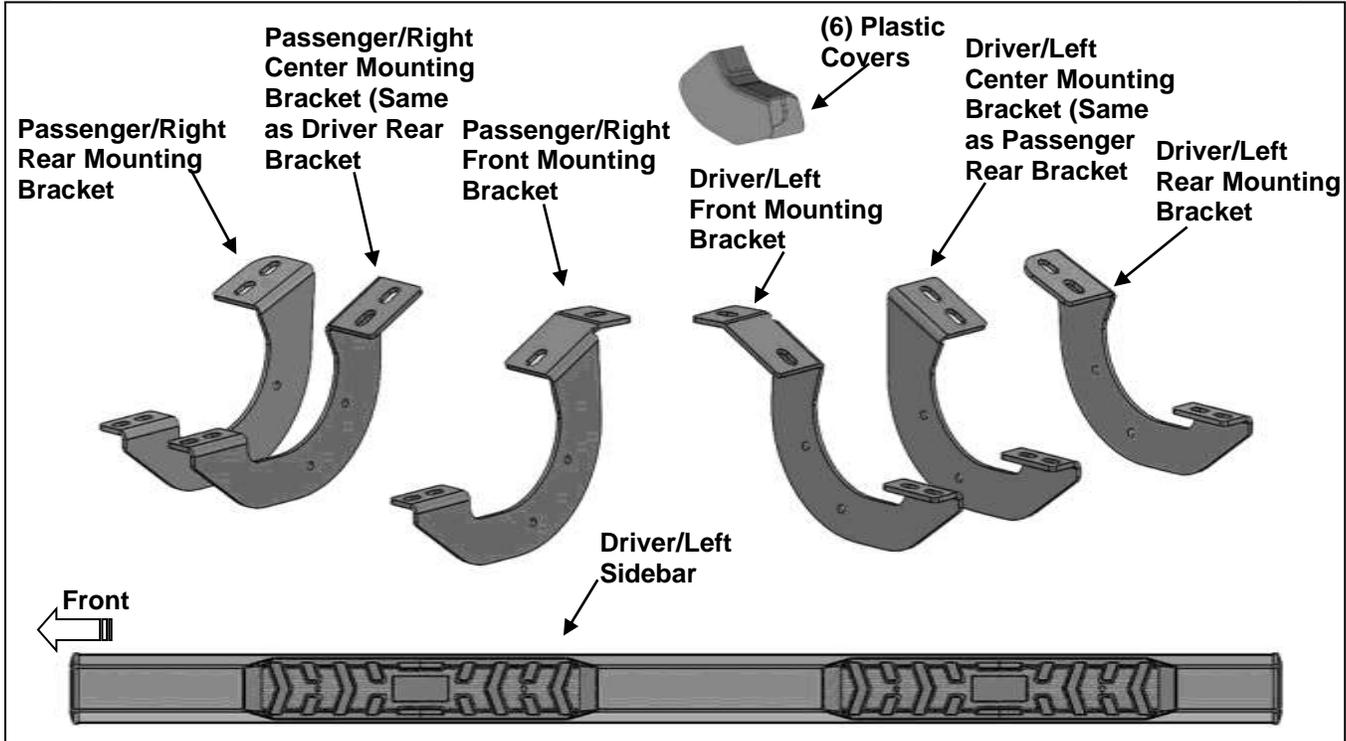
INSTALLATION INSTRUCTIONS

**Epic Running Board
07-21 TOYOTA TUNDRA DOUBLE CAB**

PART# E2479

PARTS LIST:

1	Driver/Left SE5 Sidebar	12	Plastic Clips
1	Passenger/Right SE5 Sidebar	12	8mm x 30mm Hex Bolts
2	Front Mounting Brackets	12	8mm x 20mm T-Bolts
2	Center Mounting Brackets	24	8mm x 24mm OD x 2mm Flat Washers
2	Rear Mounting Brackets	24	8mm Lock Washers
6	Plastic Cover	12	8mm Hex Nuts



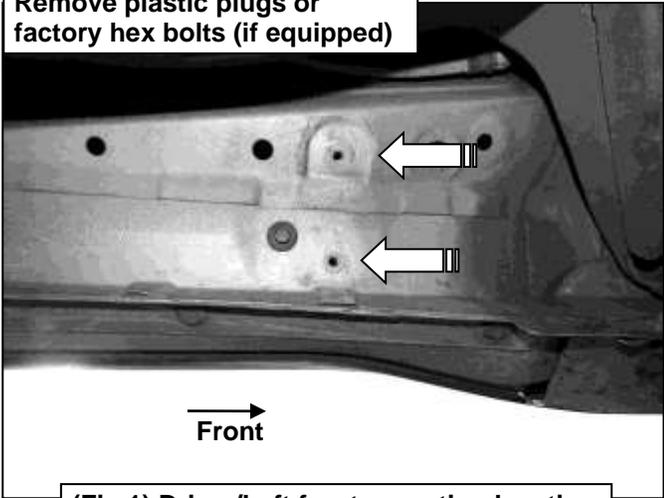
PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO IDENTIFY BRACKETS AND RUNNING BOARDS.**
- Starting on the Driver/Left front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the floor panel, **(Figure 1)**.
- Select (1) Front Mounting Bracket, **(Figure 2)**. Attach the Bracket to the floor panel with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten hardware.
- Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 3)**.
- Next, move to the second mounting location, **(Figure 4)**. Select (1) Center Mounting Bracket. **IMPORTANT:** The Driver/Left Center Mounting Bracket is the same as the Passenger/Right Rear Mounting Bracket. Repeat **Steps 3 & 4** to attach the Bracket to the floor panel, **(Figure 5)**.
- Continue to the rear mounting location, **(Figure 6)**. Repeat **Steps 3 & 4** to attach (1) Rear Mounting Bracket to the floor panel.
- Select the Driver/Left SE5 Sidebar. Insert (6) T-Bolts into the channels in the bottom of the Sidebar, (3) per channel, **(Figure 7)**. Attach the Sidebar to the Mounting Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figure 8)**. Do not tighten hardware
- Level and adjust the SE5 Sidebar and tighten all hardware.
- Repeat **Steps 2—8** to attach the Passenger/Right SE5 Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

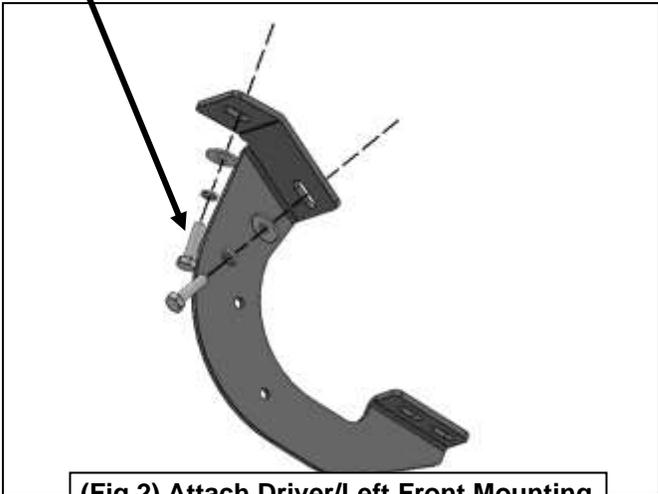
Driver/Left Side Installation Pictured

Remove plastic plugs or factory hex bolts (if equipped)

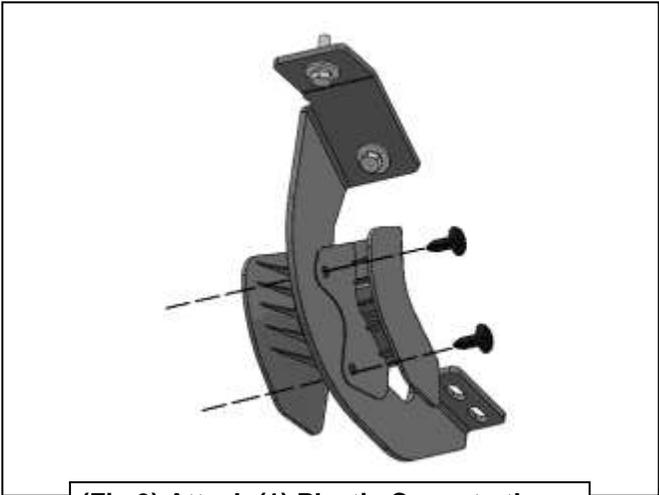


(Fig 1) Driver/Left front mounting location

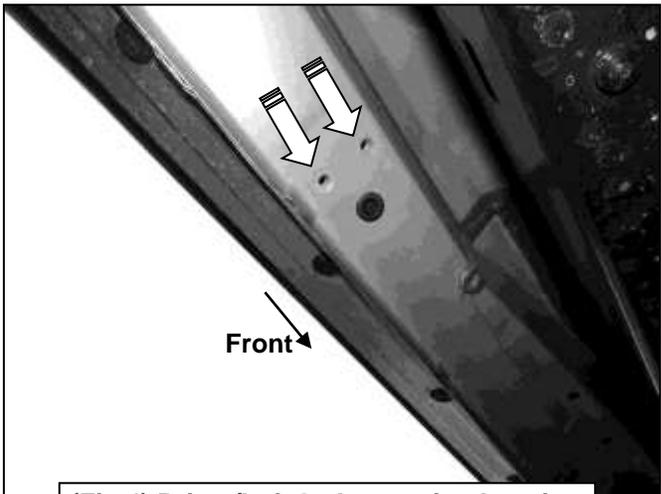
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 2) Attach Driver/Left Front Mounting Bracket to the floor panel

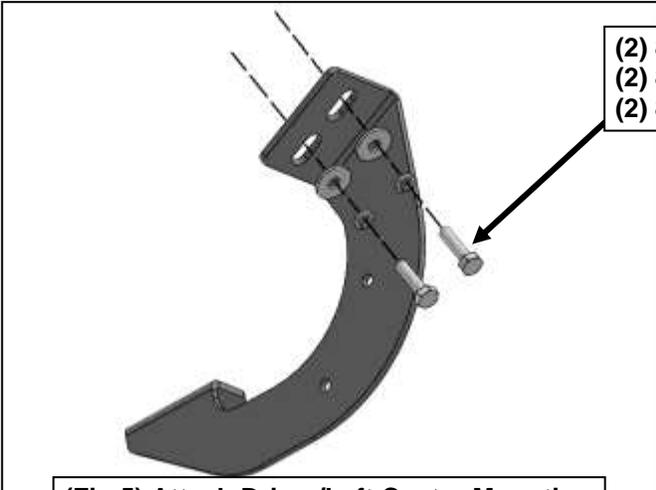


(Fig 3) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Clips



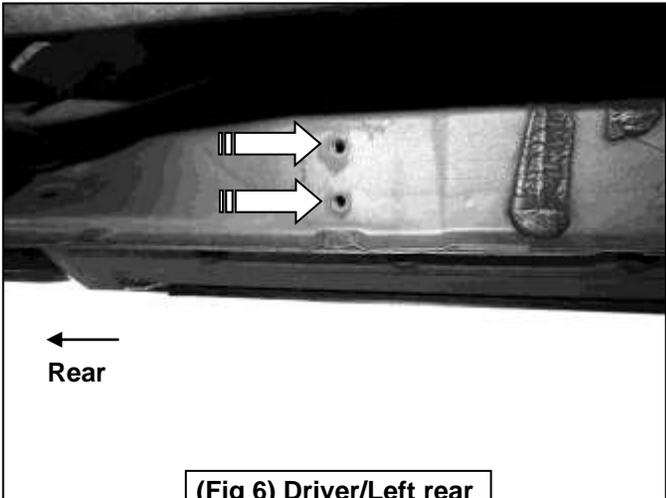
(Fig 4) Driver/Left 2nd mounting location

Driver/Left Side Installation Pictured

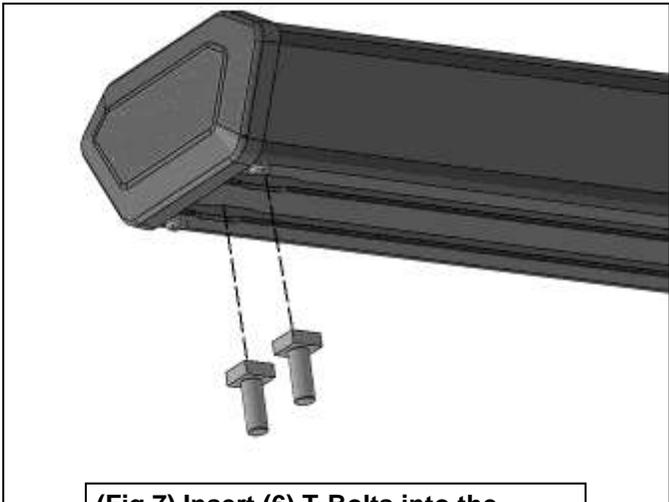


- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

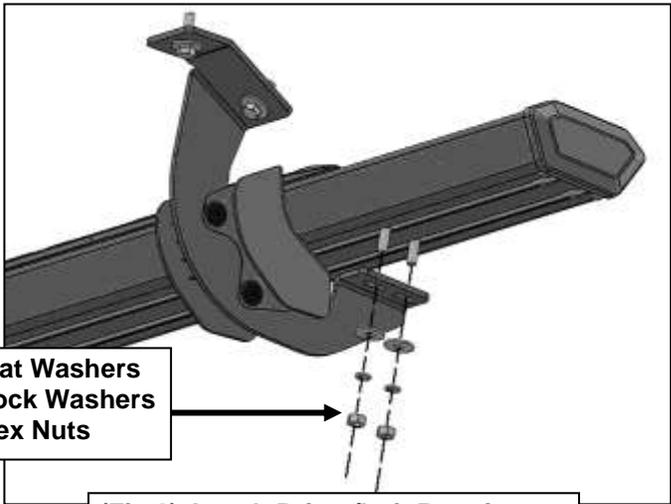
(Fig 5) Attach Driver/Left Center Mounting Bracket to the floor panel



(Fig 6) Driver/Left rear mounting location



(Fig 7) Insert (6) T-Bolts into the bottom of the Sidebar, (3) per channel



- (2) 8mm Flat Washers
- (2) 8mm Lock Washers
- (2) 8mm Hex Nuts

(Fig 8) Attach Driver/Left Running Board to the Front Mounting Bracket