



INSTALLATION INSTRUCTIONS

IM-TOTACC

2005 2021 Toyota Tacoma

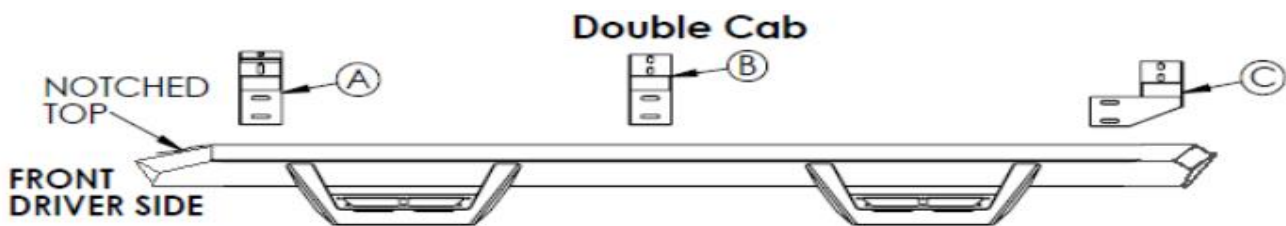
Installation Instructions

PARTS LIST

	2	Step bars	(2)	12	Hex head bolts (M8-1.25*25mm)
(A)	2	Front mounting brackets	(3)	24	Lock washers (8mm)
(B)	2	Middle mounting brackets	(4)	36	Flat washers (8mm)
(C)	2	Rear mounting brackets	(5)	12	Hex head nuts (M8-1.25)
(1)	12	Hex head bolts (M8-1.25*30mm)			

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (center of front foot step is 20" to front of bar AND front of bar notch on top). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the middle bracket is shown in figure B and rear bracket in figure C.
- 4: On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.
- 5: Once all 3 brackets are loose fit to the truck, mount the step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration.
- 6: Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.



D - HARDWARE CONFIGURATION



(A)



(B)



(C)

