

# Installation Instructions

## IM-TOTU22

### 22 Toyota Tundra CrewMax All Beds

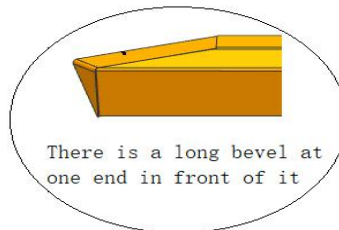
#### PARTS LIST

	2	Step bars			
(A)	2	Front Mounting brackets	(B)	4	Middle mounting brackets
(1)	12	Hex head bolts with washer (M8-1.25*30)	(5)	6	M8 T-bolts
(2)	12	Flat washers (8 mm)	(6)	6	M8 Plastic Retainer Square
(3)	12	Lock washers (8 mm)	(7)	6	Hex head bolts (M8-1.25*25)
(4)	6	Hex head nut (M8-1.25)			

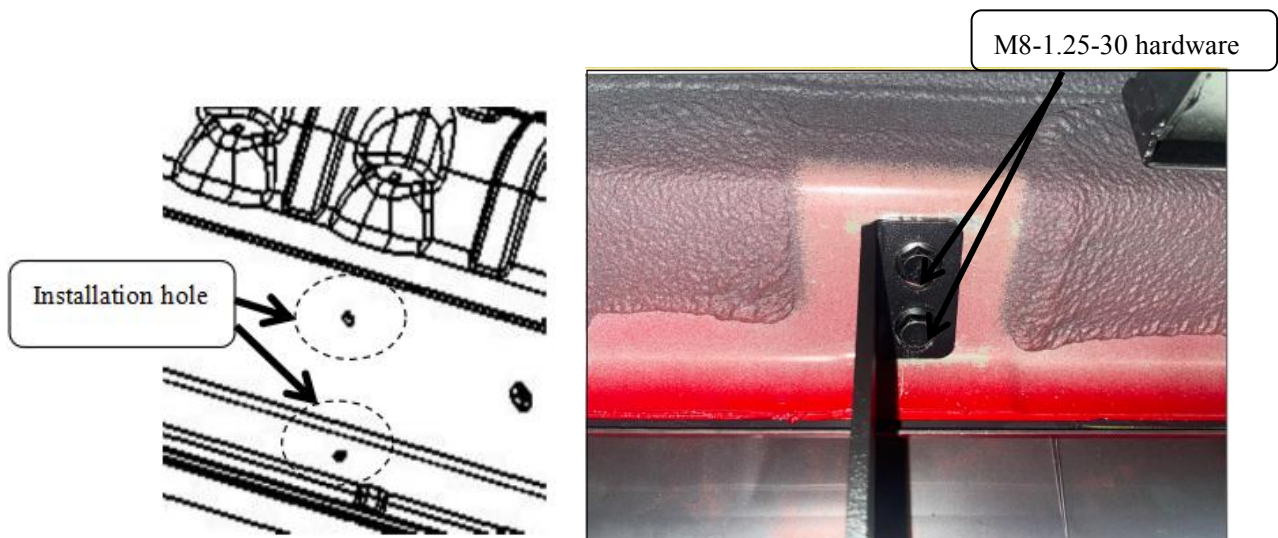
#### PROCEDURE

1. Read and understand instructions completely before beginning installation. Remove all old steps and hardware from truck.
2. Locate the driver's side step (There is a long bevel at one end in front of it.). See (fit A)

A



3. Remove any factory hardware and discard.
4. Beginning with the (#1) driver side, carefully raise the step rail up and match the brackets with the factory mounting locations. Next, starting with the center bracket and using the supplied (1) M8X30mm Hex head bolts with washer, start and leave loose.



5. Start the remaining hardware with the front and rear bracket and leave loose
6. Install the rocker panel brackets to the attachments points located on the backside of the channel using the (5)M8 T-bolts, (6)Plastic Retainer Square, (2)Flat washers (8 mm), (3)Lock washers (8 mm), (7)Hex head bolts (M8\*25) and (4) Hex head nuts (M8) .See the following installation diagram.



7. Adjust the front/back and up/down, then fully tighten.



8. Repeat steps with the passenger side. NOTE: Periodically check all hardware for tightness to insure longevity and safety of your steps