

# **INSTALLATION INSTRUCTION**

**Double layers Front Runner Brackets**

**Toyota RAV4 2019-2023**

**PART # TR03**



**BLACK HORSE  
OFF ROAD**

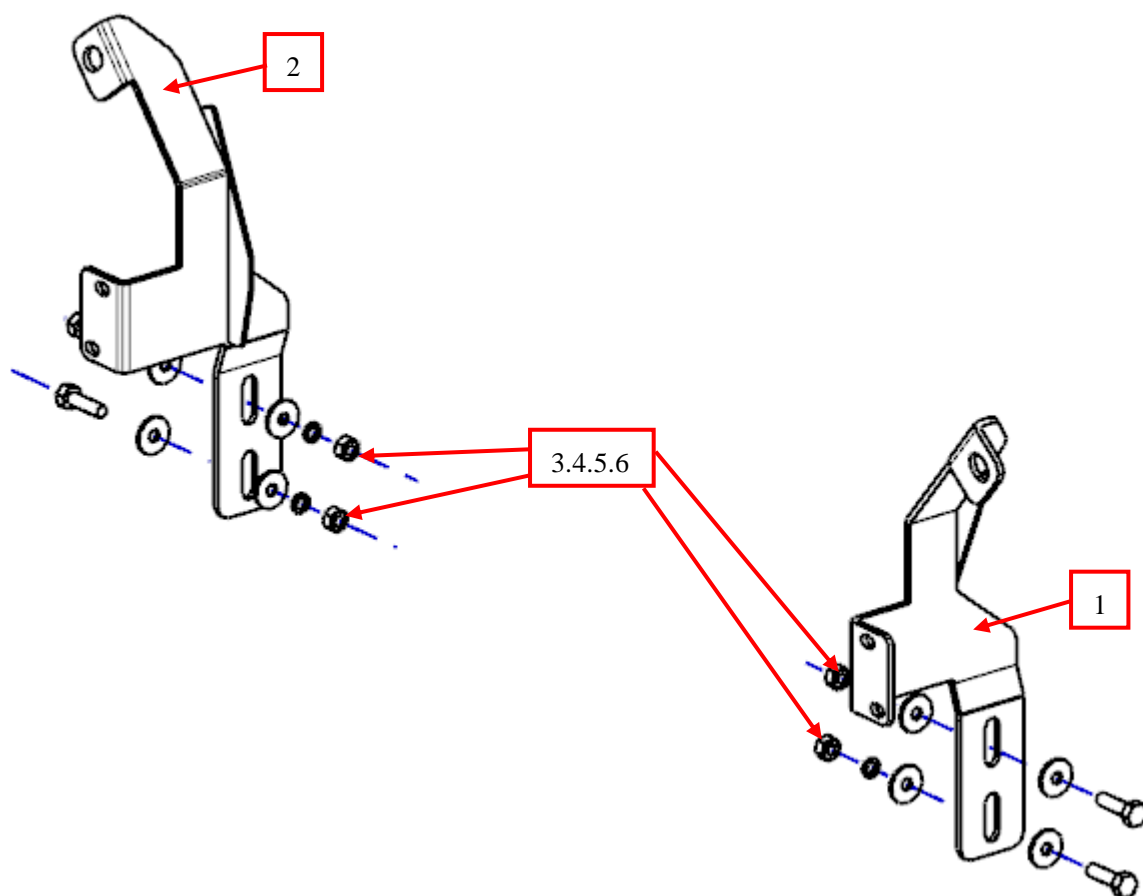
- Please read this installation menu before installing this part. Protect your car properly in case there is any scratch might have.
- You may need to periodically to re-tighten all hardware for safety use after installation.
- Installation pictures are only for your reference, there might be some differences between pictures and real parts but no affect for your fitting.

#### PART LIST

NO.	NAME	QTY	REMARK	NO.	NAME	QTY	REAMRK
1	Left Bracket	1		4	Large Washer	8	Φ 10*30*2.5
2	Right Bracket	1		5	Hexagon Nut	4	M10
3	Hexagon Bolt	4	M10*35	6	Spring Washer	4	Φ 10

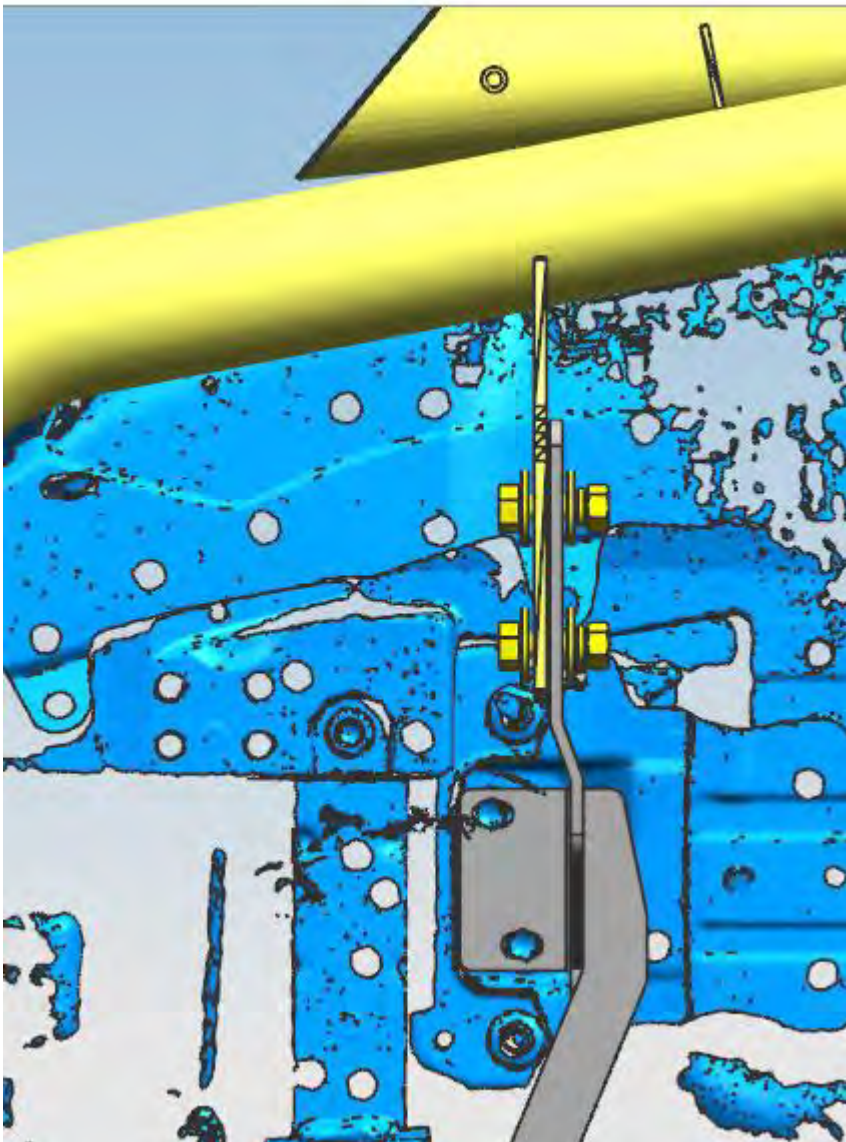
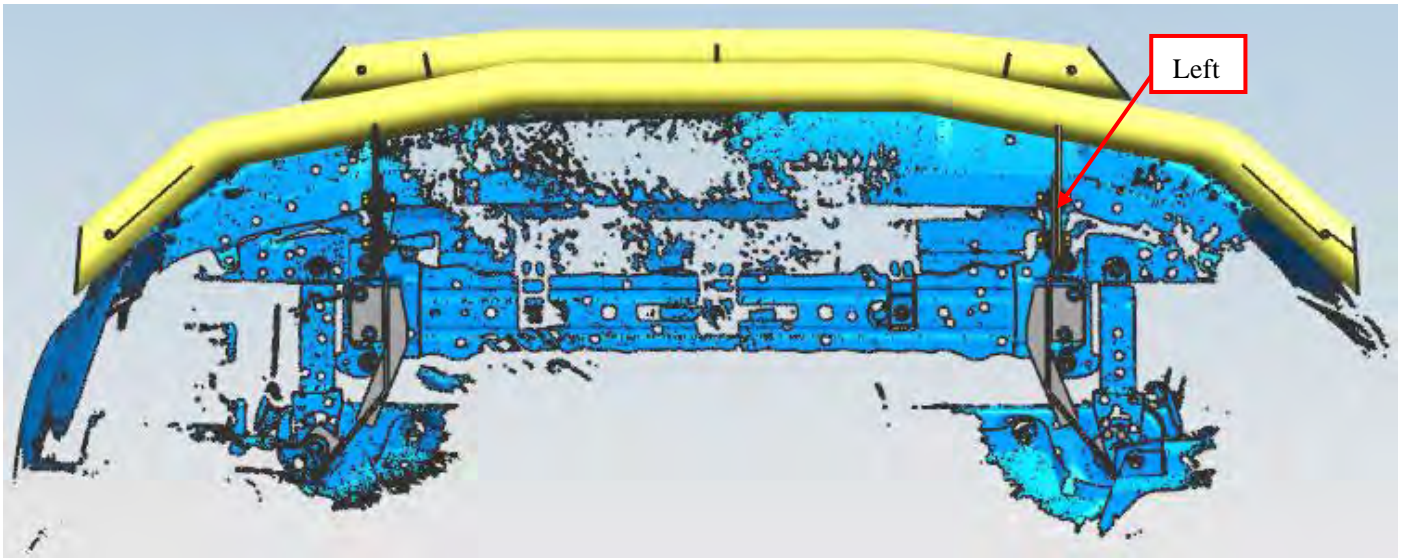
REMARK:THE LEFT AND RIGHT SIDES ARE INSTALLED IN THE SAME WAY.

### INSTALLATION PICTURE



### INSTALLATION PROCEDURE

- Step 1: Check all hardware with part list to make sure it is completed.
- Step 2: Refer to the bottom hole bitmap to install the left and right bracket as shown below



Step 3: Install the bar body on the bracket and adjust the mounting position of the bracket according to the position of the bar body

Step 4: Check whether the standard parts are complete, and then tighten the standard parts.

Disclaimer: Caused due to improper installation initiates or some related problem and losses, are beyond our company's quality assurance.