

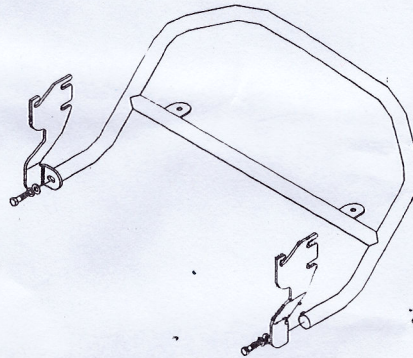
Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compound will scratch the finish and open it to corrosion.



# INSTALLATION INSTRUCTIONS

APPLICATION: 1997 - 99 DODGE DAKOTA  
1998 - 99 DODGE DURANGO

B20



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET
1	MOUNT BRACKET - PASSENGER SIDE	17MM SOCKET
1	MOUNT BRACKET - DRIVER SIDE	18MM SOCKET
2	1/2" -13 X 2.00" LG. HEX HEAD BOLT	RATCHET
2	1/2" FLAT WASHER	TORQUE WRENCH
2	1/2" LOCK WASHER	

- STEP 1. REMOVE THE CONTENTS FROM THE BOX AND CHECK FOR ANY DAMAGE. VERIFY ALL PARTS AGAINST PARTS LIST.
- STEP 2. READ AND UNDERSTAND INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.
- STEP 3. REMOVE PLASTIC TRIM CLIPS THAT RETAIN COVER UNDER AND BEHIND FRONT BUMPER. REMOVE COVER.
- STEP 4. LOOSEN FIVE BOLTS RETAINING EACH BUMPER MOUNT.
- STEP 5. SLIP RIGHT AND LEFT BRACKETS BETWEEN FRAME AND TRIANGULAR FORM OF BUMPER MOUNT. HAND TIGHTEN MOUNTING BOLTS. SEE FIGURE 1.
- STEP 6. REMOVE FACTORY LICENSE PLATE BRACKET. REINSTALL LICENSE PLATE WITHOUT BRACKET USING FACTORY FASTENERS. ATTACH LICENSE PLATE BY ALIGNING BOTTOM TWO PLATE HOLES WITH THE TWO UPPER HOLES IN BUMPER.
- STEP 7. MOUNT SAFARI BAR USING 1/2" FASTENERS. HAND TIGHTEN. SEE FIGURE 2.
- STEP 8. CENTER AND LEVEL SAFARI BAR. TORQUE FASTENERS AS FOLLOWS: 1/2" FASTENERS TO 65 FT. LBS; BUMPER MOUNT FASTENERS TO 60 FT. LBS.
- STEP 9. REPLACE COVER AND TRIM CLIPS.