



**TEL: 1-866-XANATOS**

**INSTALLATION INSTRUCTION  
TAIL LIGHT GUARD FOR TOYOTA TACOMA 98-04  
PART # 7G096304SS / 7G096304A**

1	Driver/Left Taillight Guard
1	Passenger/Right Taillight Guard
4	ST4.2 x19mm Sheet Metal Screws
4	6mm ID x 18mm OD x 1.6mm Flat Washers

**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Open the tailgate and position the passenger Taillight Guard over taillight housing. Center and align the Taillight Guard; then use the holes on the mounting tabs as a template to mark the drilling location on the vehicle (**Figure 1**).
- Remove the Taillight Guard and set aside.
- Center punch the marked locations, then use a 3mm drill bit to drill the marked locations (**Figure 2**). **IMPORTANT:** *Any cutting tool may break or shatter. Government regulations require safety glasses & equipment at all times when drilling.*
- Reposition the Taillight Guard back onto the taillight housing. Align the previously drilled holes with holes on the mounting tabs.
- Attach Taillight Guard to vehicle using the included (2) ST4.2 x 19mm Sheet Metal Screws and (2) 6mm Flat Washers (**Figure 3**). Tighten screws all the way. **NOTE:** *Do not over tighten screws or a pull out may occur.*
- Repeat steps 2-6 for driver side Taillight Guard.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

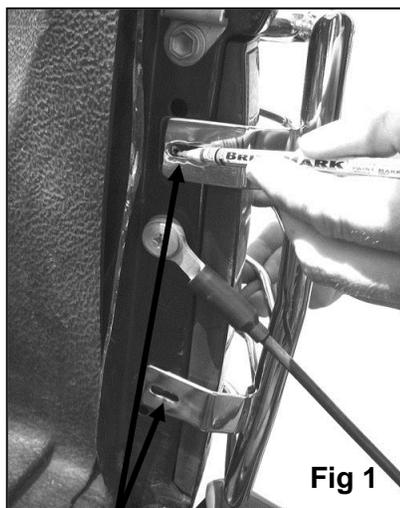


Fig 1

Mark the drilling locations

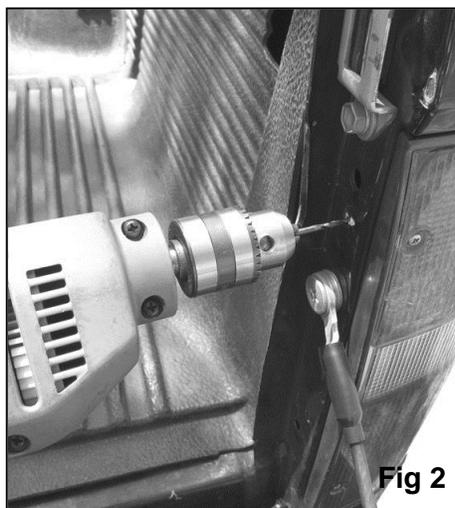


Fig 2

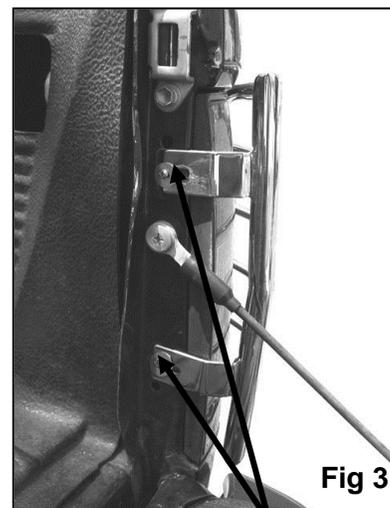


Fig 3

-ST4.2 x 19mm Sheet Metal Screws  
-6mm Flat Washers