

TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

PREMIUM RUNNING BOARD BRACKET FOR TOYOTA GRAND

HIGHLANDER 2024

PART # BR-T24

PROTECTED BY ONE OR MORE PATENT

Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

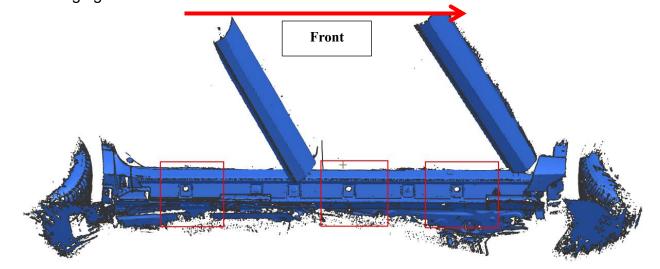
NO.	QTY	NAME	NO.	QTY	NAME
1)	1		2	1	Passenger/Right Front Mounting
		Driver/Left Front Mounting Bracket			Bracket
3	1	Driver/Left Center Mounting Bracket	4	1	Passenger/Right Center Mounting Bracket
3	1	Driver/Left Rear Mounting Bracket	6	1	Passenger/Right Rear Mounting Bracket
7	6	T Bolt (M10x45 Hex Bolt) (70x16-15-5)	8	6	M10 Plastic Retainer

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	9	12		(1)	6					
			Hex Bolt M12_30			Lock Washer D10				
	11)	6		12	12					
			Lock Washer D10_27_3			Lock Washer D12_32_3				
	(13)	12		14	6					
			Lock Washer D12			Hex Nut M10				

Installation Steps

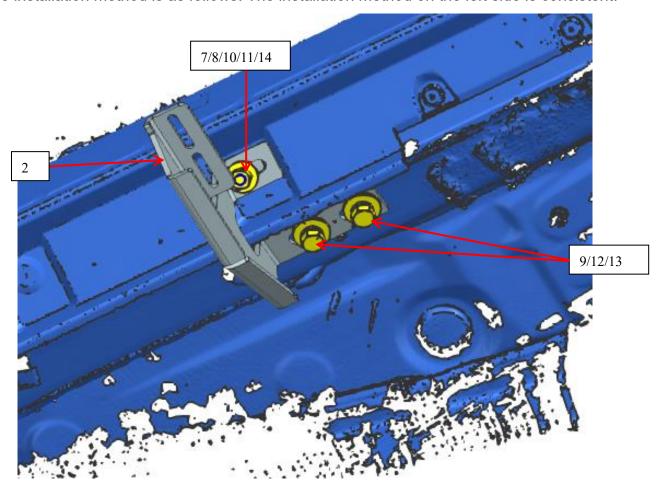
Installation Figure:

Step 1: Verify all parts are present. Read instructions carefully. Use illustration to identify brackets. Step 2: Find three mounting holes for the brackets on the right side of the vehicle body, as shown in the following figure:

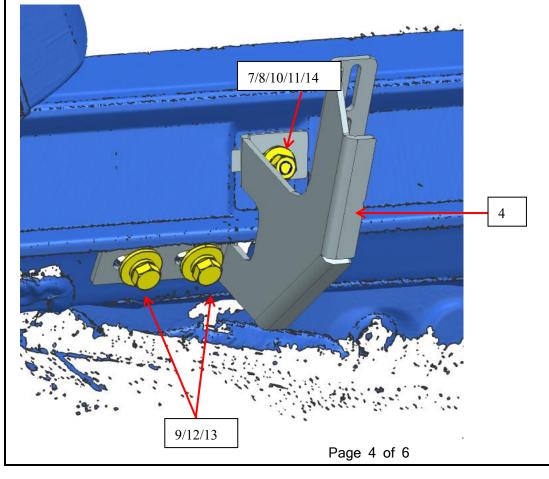


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Step 3: Use standard parts to fix the Passenger/Right Front Mounting Bracket to the vehicle body, and the installation method is as follows. The installation method on the left side is consistent.

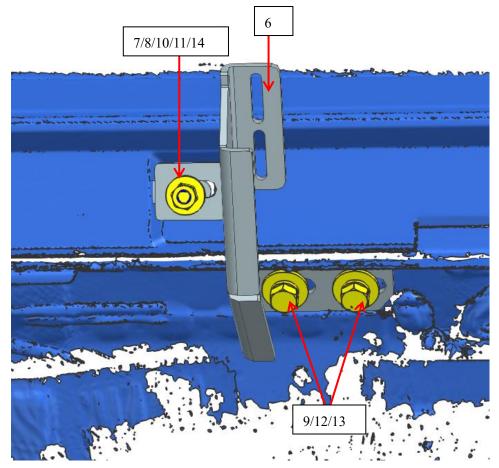


Step4: Use standard parts to fix the Passenger/Right Center Mounting Bracket to the vehicle body, and the installation method is as follows. The installation method on the left side is consistent.



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Step5: Use standard parts to fix the Passenger/Right Rear Mounting Bracket to the vehicle body, and the installation method is as follows. The installation method on the left side is consistent.



Step6: Place the right running board on the installation surface of the right side of front bracket, center bracket and rear bracket. Adjust the appropriate position, and use the small square head bolts on the running board and corresponding standard parts to lock and install the right running board with the right side brackets. Install the left running board symmetrically.

