



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS
BLACK TRANSPORTER RUNNING BOARD FOR 2022-2026 Ford E-
Transit VAN 35"/96" WHEEL BASE
PART # TR-F83596
PROTECTED BY ONE OR MORE PATENT

BLACK TRANSPORTER RUNNING BOARD FOR 2022-2026 Ford E-Transit VAN 35"/96" WHEEL BASE
PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Running Board (32in)	2	10mm Plastic Retainers
1	Passenger/Right Running Board (96in)	2	10 x 30 x 2.5mm Flat Washers
1	Passenger/Right Front Mounting Bracket	2	10mm Hex Nuts
2	Passenger/Right Center Mounting Brackets	9	8-1.25 x 25mm Hex Bolts
1	Passenger/Right Rear Mounting Bracket	19	8 x 24 x 2mm Flat Washers
1	Driver/Left Front Mounting Bracket	9	8mm Lock Washers
1	Driver/Left Rear Mounting Bracket	10	8mm Nylon Lock Nuts
1	Driver/Left Rear Support Bracket	1	8mm L Bolt
2	10mm Bolt Plates		



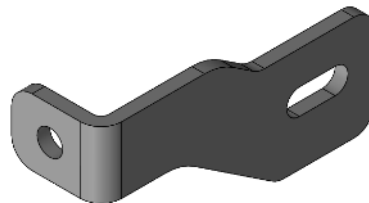
Passenger/right Running Board



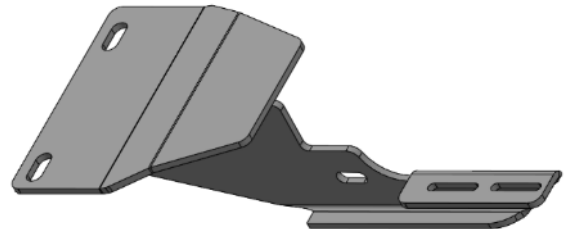
Driver/left Running Board



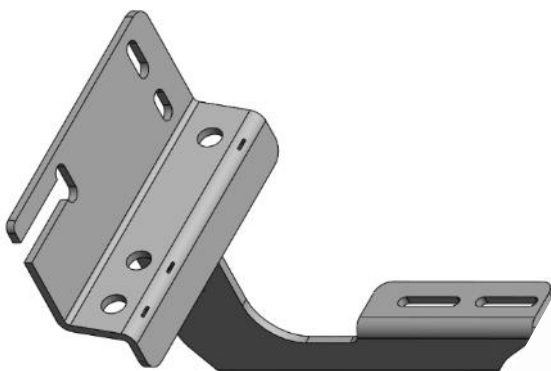
Driver/left Front Mounting Bracket



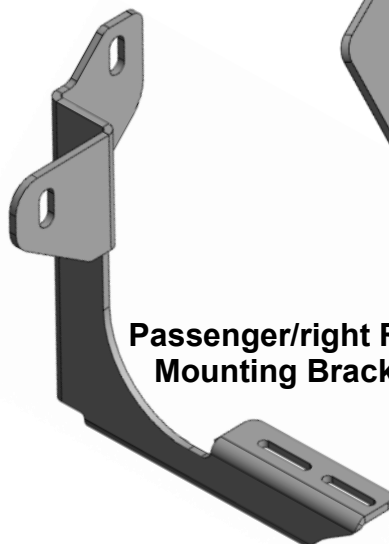
Driver/left Rear Support Mounting Bracket



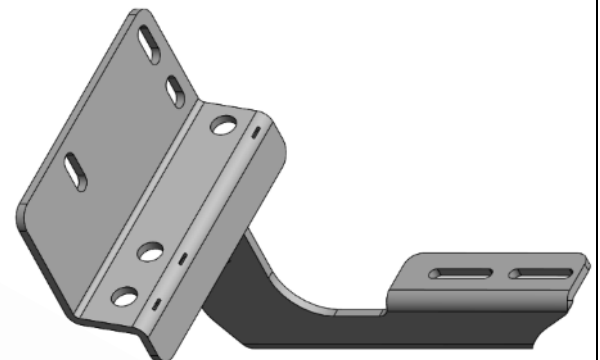
Driver/left Rear Mounting Bracket



Passenger/right Front Mounting Bracket

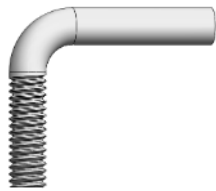


Passenger/right Rear Mounting Bracket

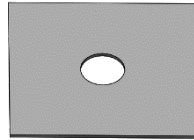


Passenger/right Center Mounting Bracket

BLACK TRANSPORTER RUNNING BOARD FOR 2022-2026 Ford E-Transit VAN 35"/96" WHEEL BASE



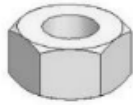
L Bolt



Plastic Retainer



Bolt Plate



Hex Nut



Lock Washer



Hex Bolt



Flat Washer



Nylon Lock Nut

TOOLS REQUIRED



Ratchet



13mm Socket
16mm Socket



Extensions



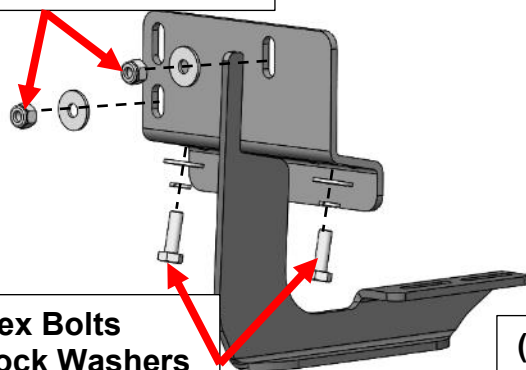
Wrench

1

Follow (Fig 1 – 7) to install the Driver/left Mounting Brackets to the vehicle. The mounting locations below can be found under the Driver/left side door. Do not fully tighten at this point.

Note: On some vehicles, paint or other substances may interfere with the thread pitch on the studs and/or the threaded insert mount points. In those cases, utilize a tap and die set before mounting hardware.

(2) 8mm Nylon Lock Nuts
(2) 8mm Flat Washers

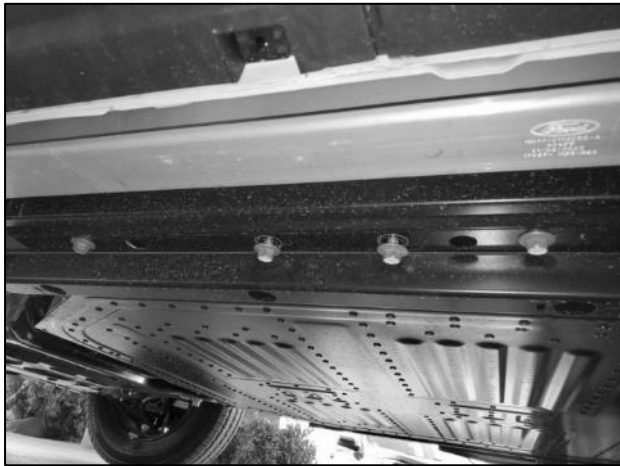


(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



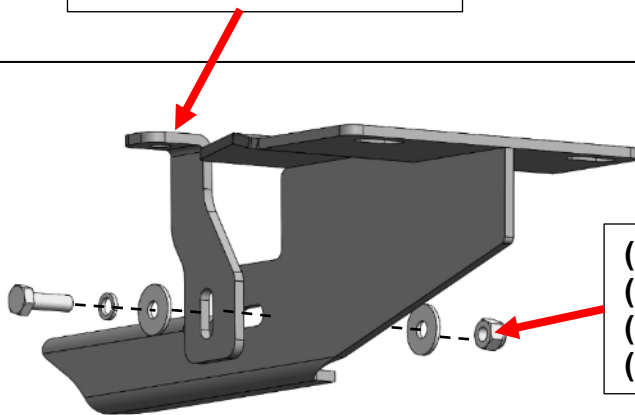
(Fig 1) Locate the front Driver/left mounting points.

(Fig 2) Install the DS Front Mounting Bracket to the studs as shown.



(Fig 3) Locate the rear Driver/left mounting points. Uninstall the OEM 8mm bolts circled and set them aside, they will be re-used.

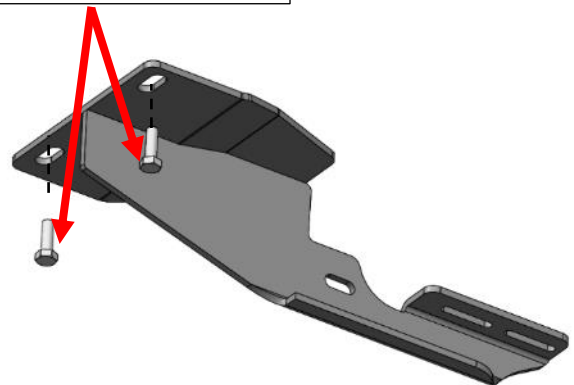
(1) DS Support Bracket



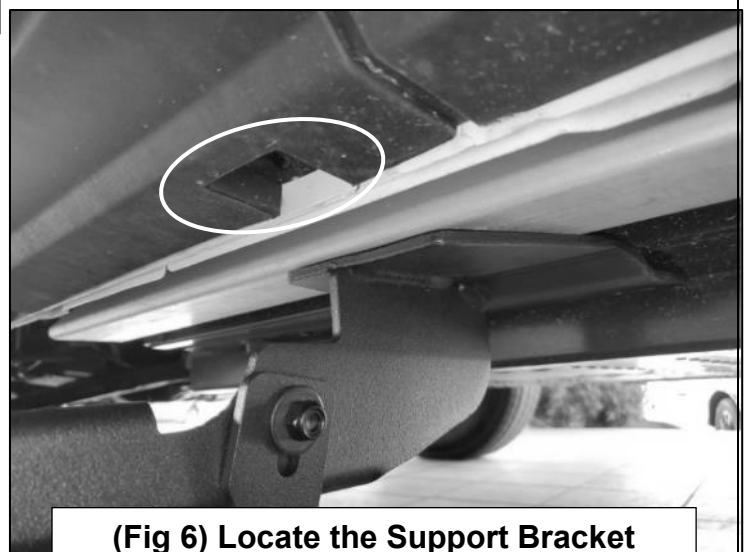
(Fig 5) Install the Support Bracket to the Rear Mounting Bracket.

- (1) 8mm Hex Bolt
- (1) 8mm Lock Washer
- (2) 8mm Flat Washers
- (1) Nylon Lock Nut

(2) OEM 8mm Bolts

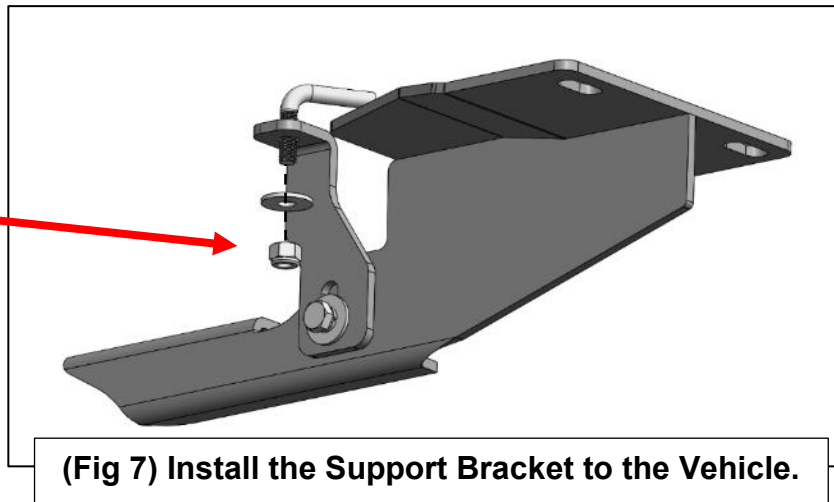


(Fig 4) Install the DS Rear Mounting Bracket.

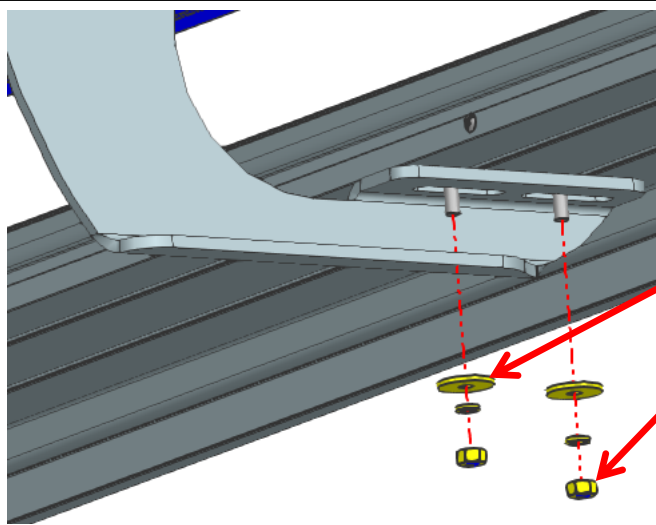


(Fig 6) Locate the Support Bracket Mounting Point and insert the L-Bolt.

- (1) 8mm L Bolt
- (1) 8mm Flat Washer
- (1) Nylon Lock Nut



2 Follow (Fig 8) to install the running board to the Driver/left side Mounting Brackets.

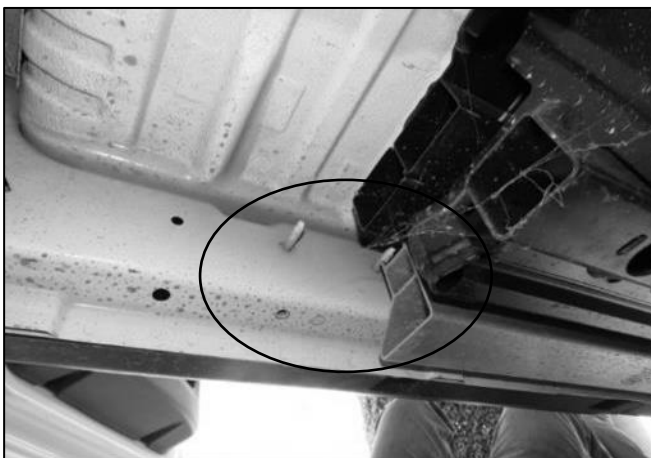


Use the hardware on the running board to fix

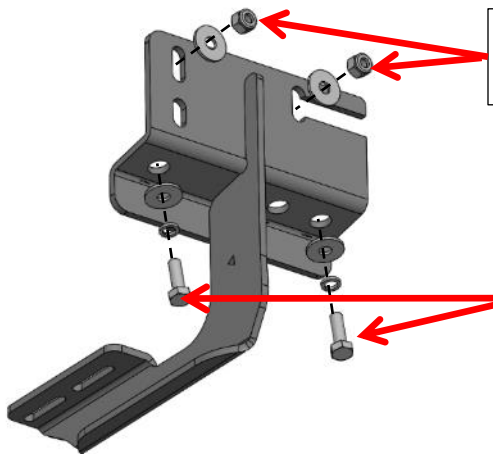
(Fig 8) Attach the Running Board to the Brackets.
NOTE: Do not use electric tools when tightening hardware.

Note: The Running Board can be shifted forward and rearwards depending on the placement of the hardware. Before tightening, ensure that the Running Board is in the desired position.

3 Follow (Fig 9 - 16) to install the Passenger/right Mounting Brackets to the vehicle. Do not fully tighten at this point.



(Fig 9) Locate the Passenger/right Front Mounting Bracket location.



**(2) 8mm Nylon Lock Nut
(2) 8mm Flat Washer**

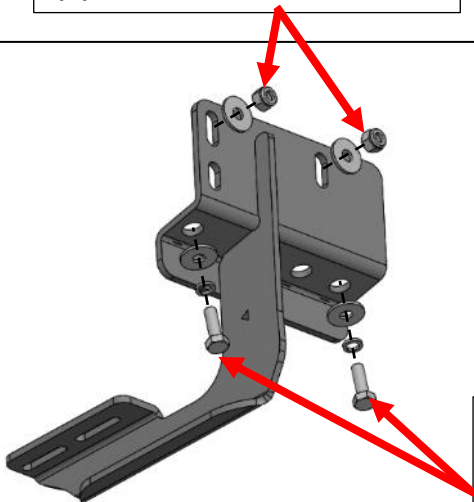
**(2) 8mm Hex Bolt
(2) 8mm Lock Washer
(2) 8mm Flat Washers**

(Fig 10) Install the PS Front Mounting Bracket as shown.



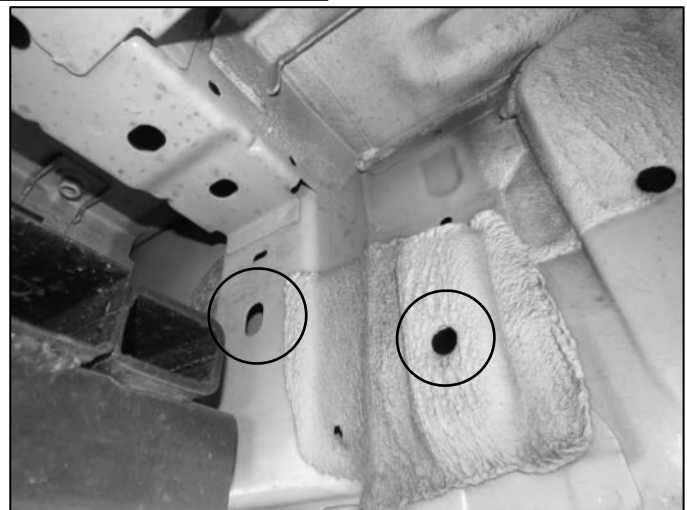
(Fig 11) Locate the Passenger/right Center Mounting Bracket locations.

**(2) 8mm Nylon Lock Nut
(2) 8mm Flat Washer**

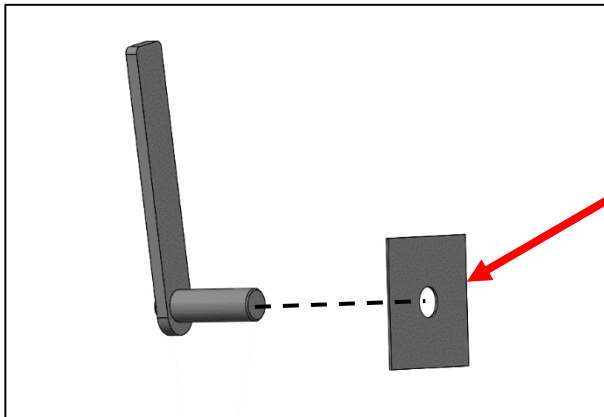


**(2) 8mm Hex Bolt
(2) 8mm Lock Washer
(2) 8mm Flat Washers**

(Fig 12) Install the PS Center Mounting Bracket as shown.

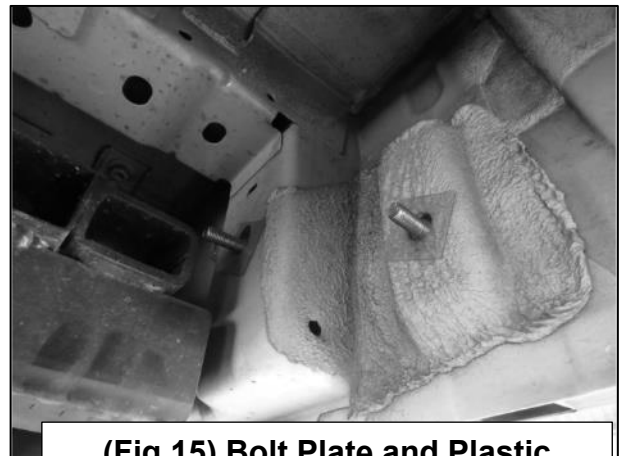


(Fig 13) Locate the Passenger/right Rear Mounting Bracket locations.

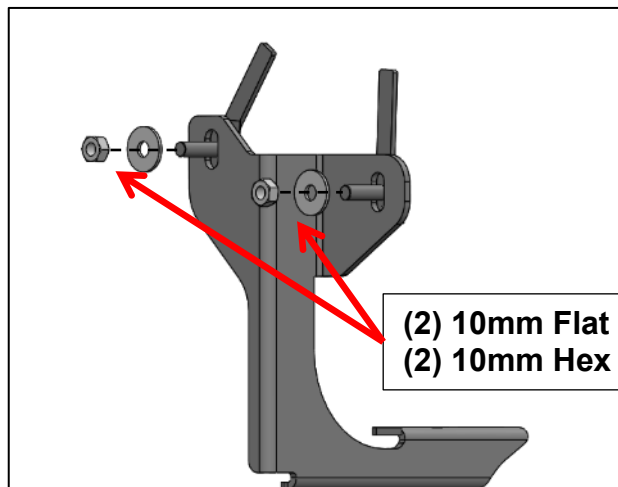


**(1) 10mm Bolt Plate
(1) 10mm Plastic Retainer**

(Fig 14) Insert a 10mm Bolt Plate into each hole and secure it with a Plastic Retainer.



(Fig 15) Bolt Plate and Plastic Retainer is installed to the vehicle.

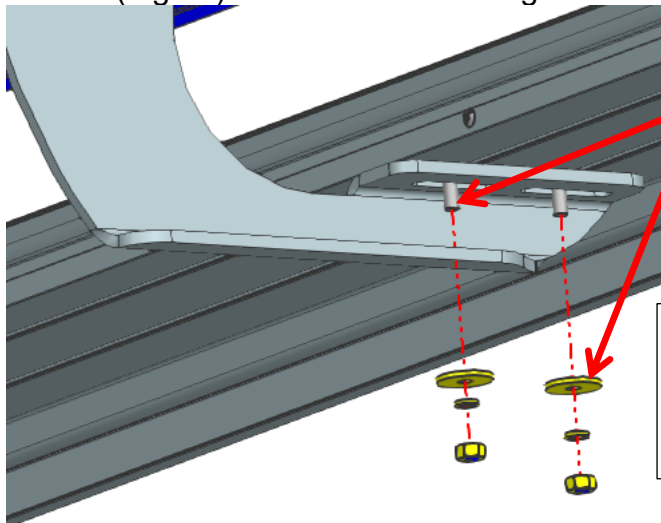


**(2) 10mm Flat Washers
(2) 10mm Hex Nuts**

(Fig 16) Install the PS Rear Mounting Bracket to the Bolt Plate as shown.

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Follow (Fig 17) to install the Passenger/left side Running Board to the Mounting Brackets.



Use the hardware on the running board to fix

(Fig17) Attach the Running Board to the Brackets.

NOTE: Do not use electric tools when tightening hardware.

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Installation is now complete. Adjust and tighten all Mounting Brackets to the desired position. Perform periodic inspections to ensure that all hardware is fully tightened.