



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

RAMBLER GRILLE GUARD FOR 2025-2026 TOYOTA 4RUNNER

PART # RAG3T21

PROTECTED BY ONE OR MORE PATENT

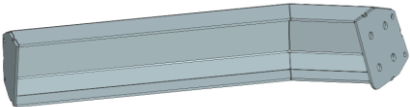
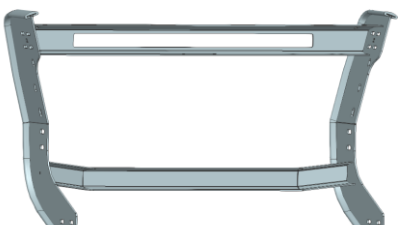
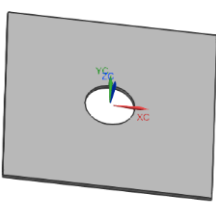
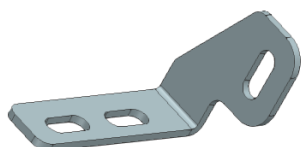
Before Installation

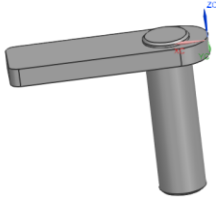
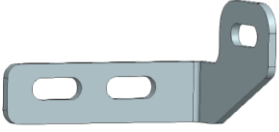
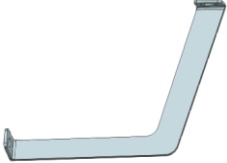
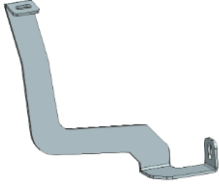
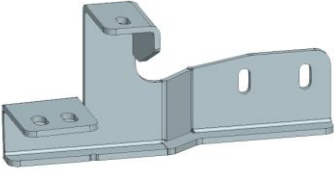
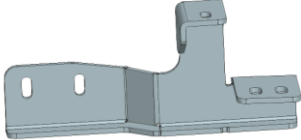
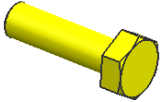
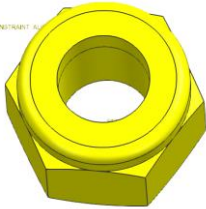
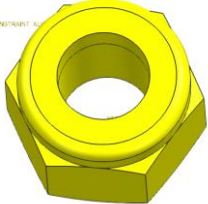
- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

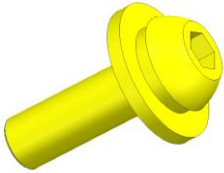
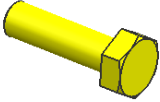
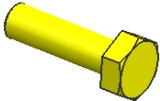
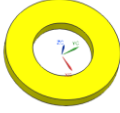
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

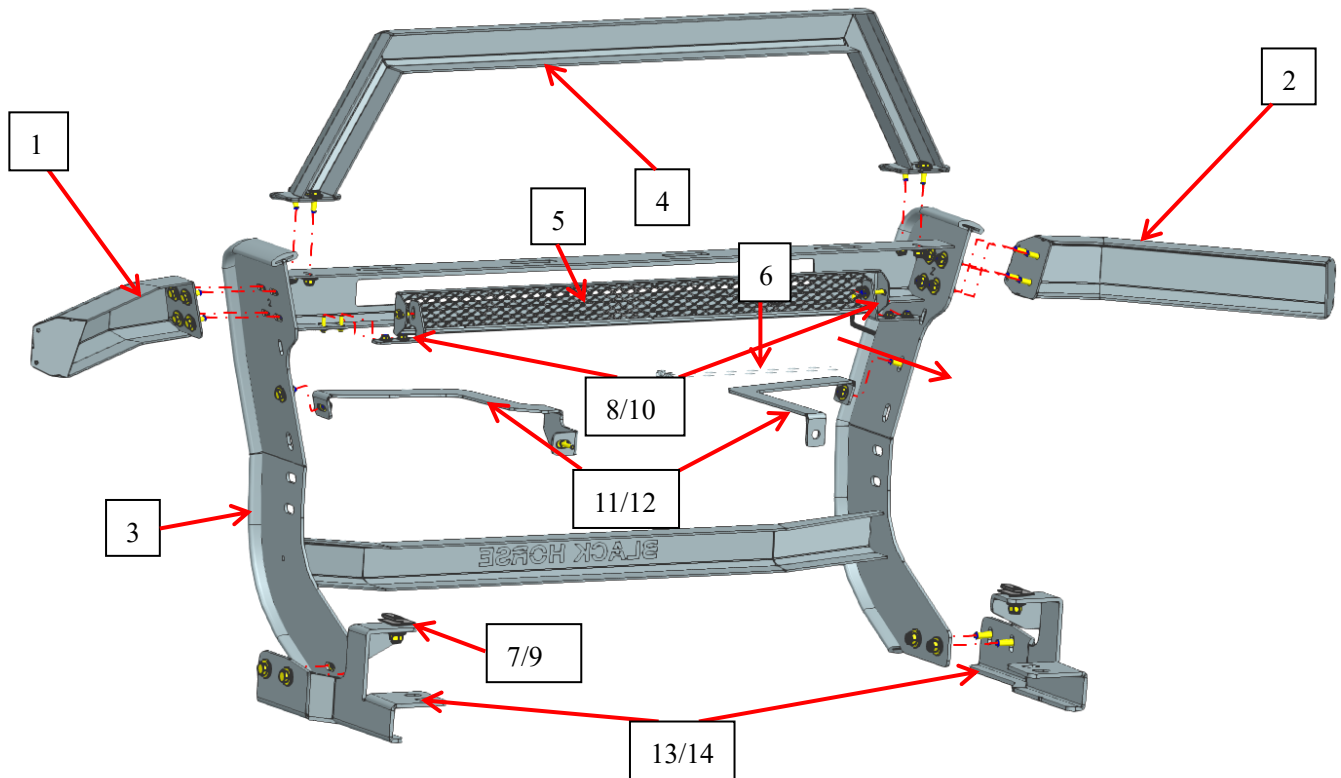
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Left Side Bar	②	1	 Right Side Bar
③	1	 Main Guard	④	1	 Front Cross bar
⑤	1	 Mesh	⑥	2	 M10 Spring wire (294.4mm)
⑦	2		⑧	1	 Right Spotlight Bracket

		PVC Plastic Retainer ϕ 10(δ 0.7*40*40)			
⑨	2	 T Bolt (M10x35)(43x13-9-4)	⑩	1	 Left Spotlight Bracket
⑪	1	 Passenger/Right Support Bracket	⑫	1	 Driver/left Support Bracket
⑬	1	 Driver/left Mounting Bracket	⑭	1	 Passenger/Right Mounting Bracket
⑮	26	 Flat Washer D8(8x24x2mm)	⑯	10	 Flat Washer D10_27_3
⑰	14	 Hex Bolt (Full Thread) M8_25	⑱	14	 Nylon Lock Nut M8
⑲	6	 Nylon Lock Nut M10	⑳	2	 Lock Washer D10

②①	6	 Button Head Bolt Assembly M6_20/A2-70	②②	4	 Hex Bolt (full thread) M10_35
②③	1	 Hex Bolt (full thread) M6_35	②④	2	 Flat Washer D8(8x16x1.6mm)
②⑤	1	 Lock Washer D6	②⑥	1	 Allen Wrench S=4
②⑦	6	 Hex Nut M6	②⑧	7	 Flat Washer D6(6x18x1.6mm)

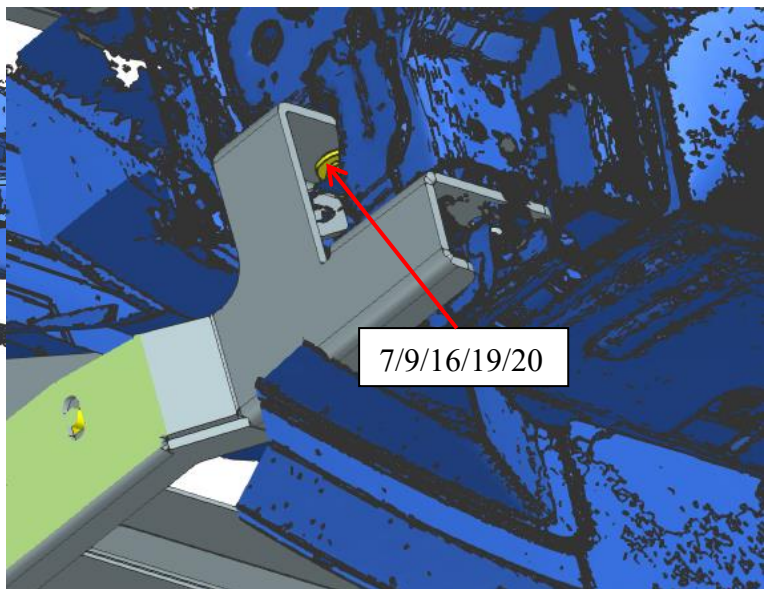
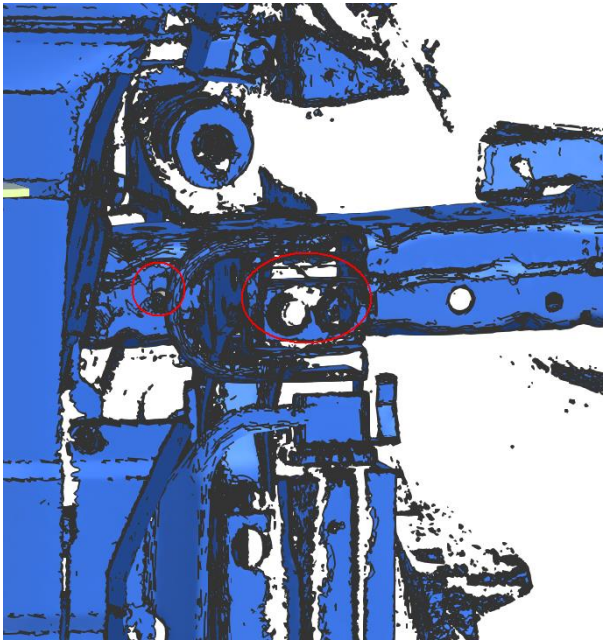
Installation Steps

Installation Fig.



Step 1: Verify all parts are present.

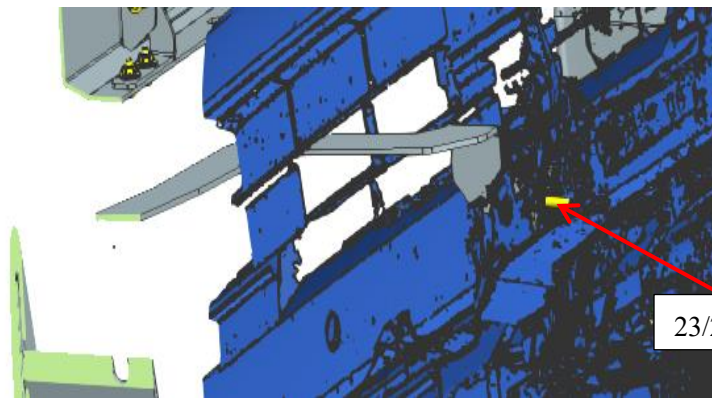
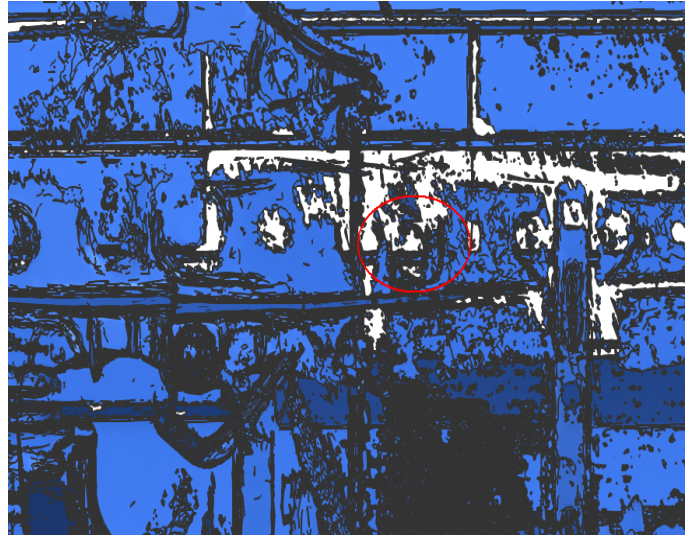
Step 2: Use fasteners 7/9/16/19/20 to fix Driver/left Mounting Bracket ⑬ to left frame rail at crossmembers; install Passenger/Right Mounting Bracket ⑭ at crossmembers symmetrically. Remove factory tow hook. Secure Driver/left Mounting Bracket ⑬ with OEM vehicle fasteners on front bottom crossmembers, mount Passenger/Right Mounting Bracket ⑭ symmetrically.



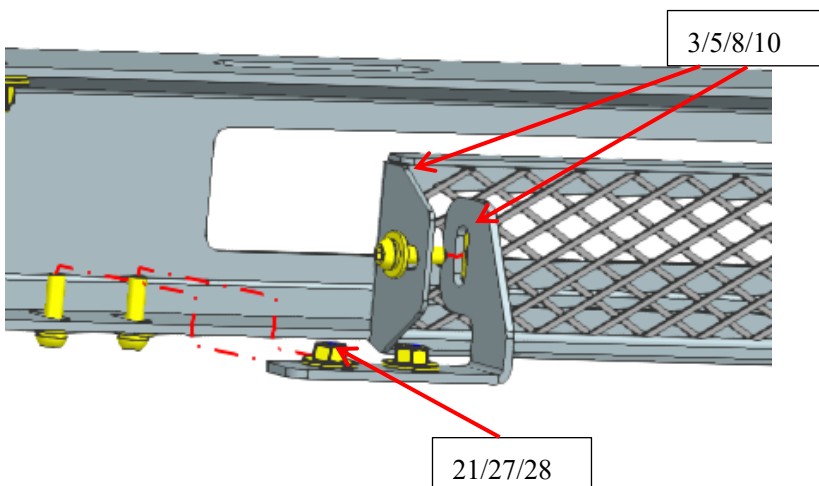
Step3:

At left & right grille mounting positions in the center of front bumper, secure Driver/left Support

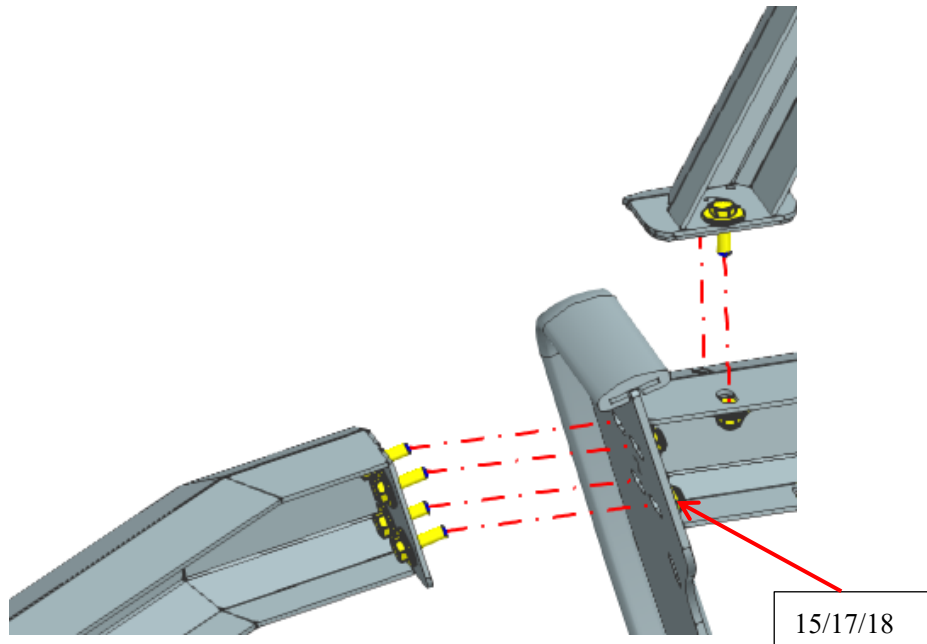
Bracket ⑫ to vehicle body with supplied standard fasteners 23/25/28; mount Passenger/Right Support Bracket ⑪ symmetrically on the opposite side.



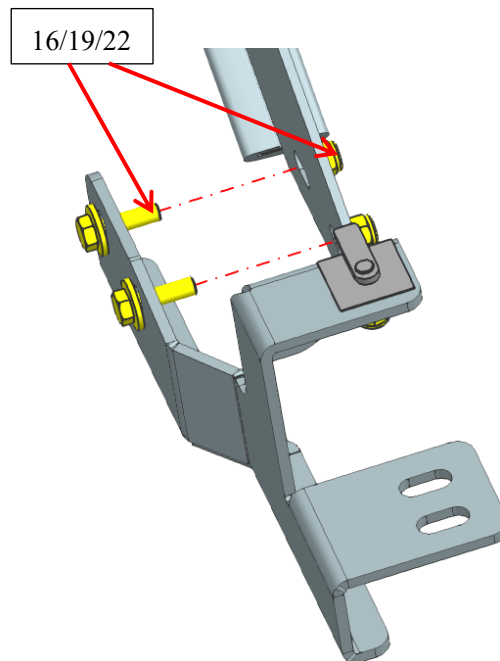
Step4: Use 21/27/28 standard fasteners to install the mesh and spotlight brackets to the main guard. Install the right-side components symmetrically.



Step5: Secure the Front Cross bar and Left Side Bar to Main Guard using fasteners 15/17/18, then install the right-side components symmetrically.

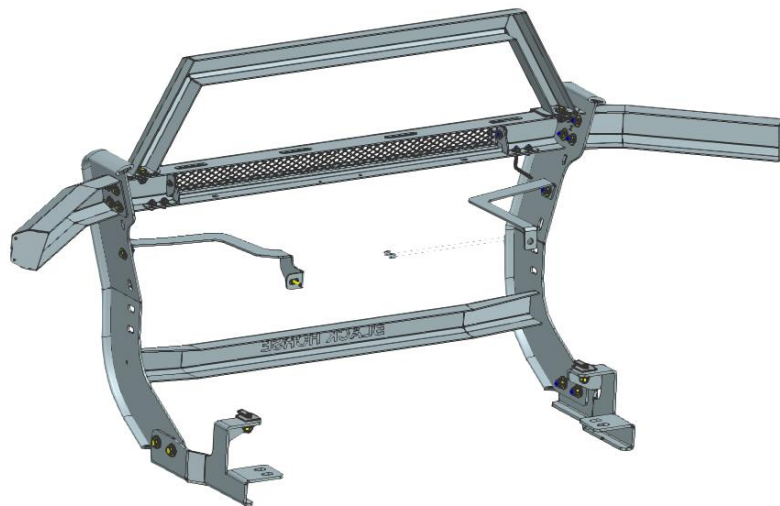
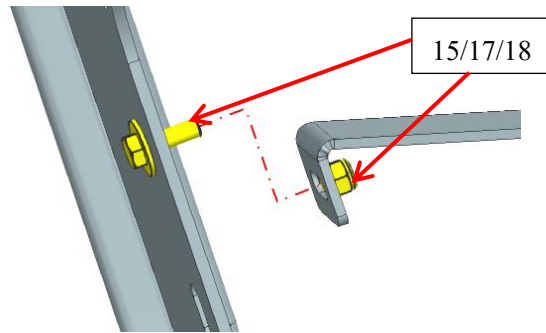


Step6: Secure Driver/left Mounting Bracket ⑬ to the main bumper assembly with fasteners 16/19/22; install the Passenger/Right Mounting Bracket ⑭ symmetrically.

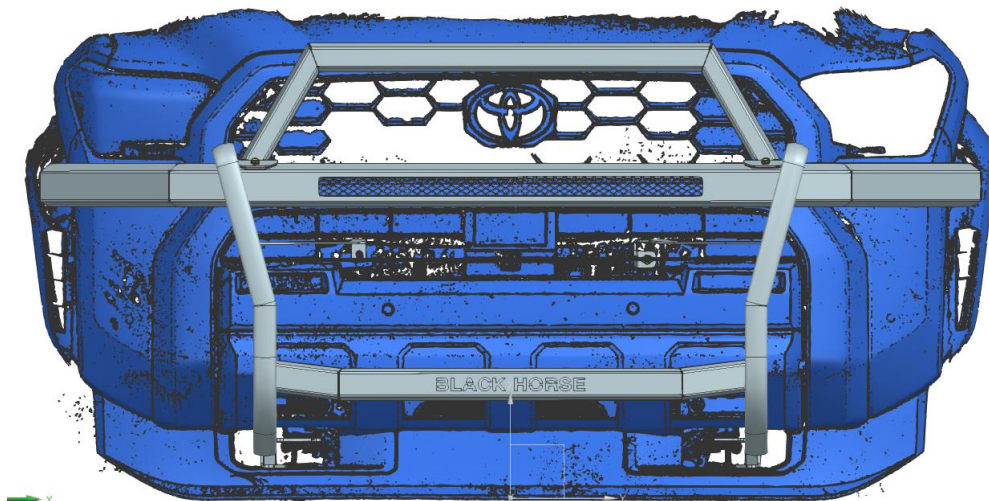


Step7: Secure Driver/left Support Bracket ⑫ to the main bumper assembly with fasteners 15/17/18; install the Passenger/Right Support Bracket ⑪ symmetrically.

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Step8: Completed installation:



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.