



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

RAMBLER GRILLE GUARD FOR 2023-2024 CHEVY

COLORADO/2023 -2024

GMC CANYON (Excl. ZR2)

PROTECTED BY ONE OR MORE PATENT

Before Installation

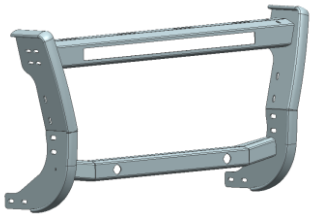
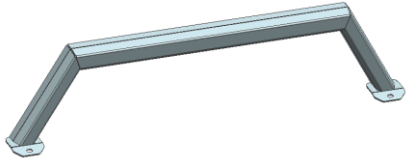
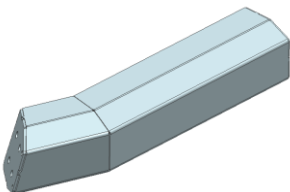
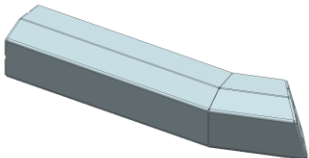
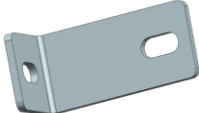
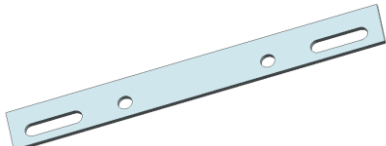
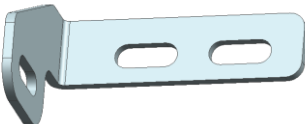
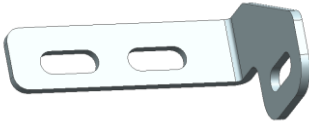
- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

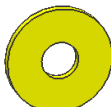
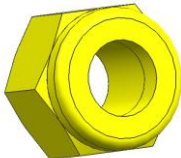
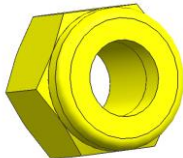
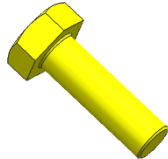
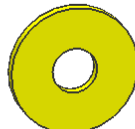
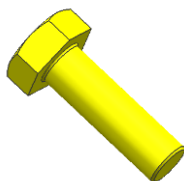
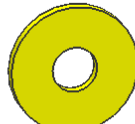
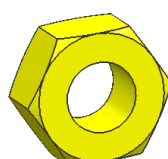
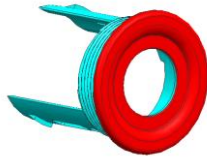
- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

PART 01. GRILLE GUARD ASSEMBLY

Parts list

NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Main Guard	②	1	 Front Cross bar
③	1	 Left Side Bar	④	1	 Right Side Bar
⑤	2	 License Bracket 1	⑥	1	 License Bracket 2
⑦	1	 Left Spotlight Bracket	⑧	1	 Right Spotlight Bracket
⑨	1	 Mesh	⑩	4	 Cross Recessed Pan Head Self Tapping Bolt ST4_15

RAMBLER GRILLE GUARD FOR 23-24 CHEVY COLORADO/23-24 GMC CANYON (Excl. ZR2)

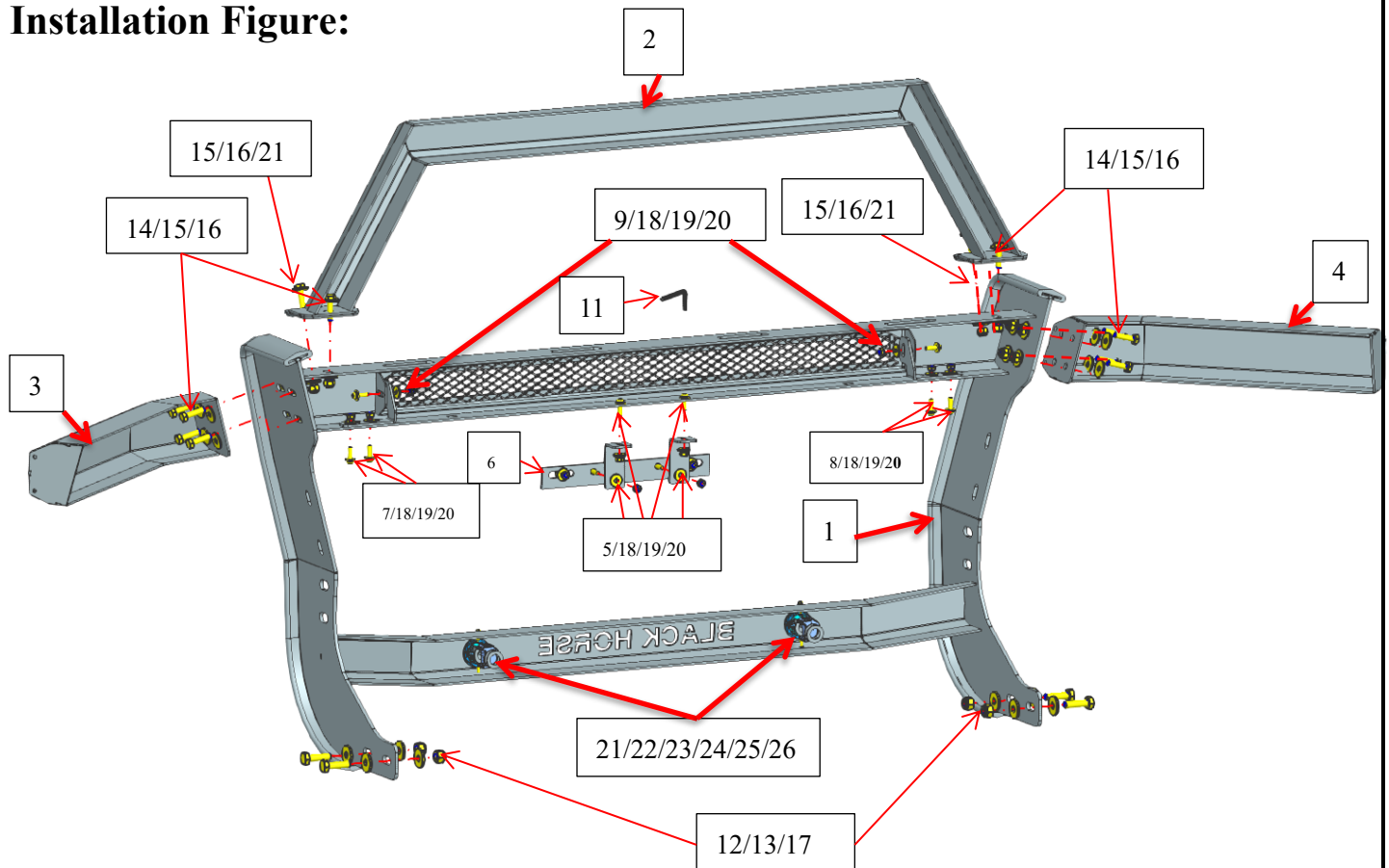
⑪	1	 Allen Wrench S=4	⑫	8	 Flat Washer D10_27_3
⑬	4	 Nylon Lock Nut M10	⑭	12	 Nylon Lock Nut M8
⑮	12	 Hex Bolt (full thread) M8_30	⑯	22	 Flat Washer D8 (8x24x2mm)
⑰	4	 Hex Bolt (full thread) M10_35	⑱	12	 Flat Washer D6 (6x18x1.6mm)
⑲	12	 Hex Nut M6	⑳	12	 Button Head Bolt Assembly M6_20/A2-70
㉑	2	 Flat Washer D8 (8x16x1.6mm)	㉒	2	 Plastic Radar Bracket
㉓	2	 Hex Lock Ring M31x1.5	㉔	2	 Adhesive Tape (Half circle with hole D20.6X10)
㉕	6	 Circle Adhesive Tape (D25-d15.5)	㉖	2	 Compression Cover

RAMBLER GRILLE GUARD FOR 23-24 CHEVY COLORADO/23-24 GMC CANYON (Excl. ZR2)

27	2				
		Radar Cap			

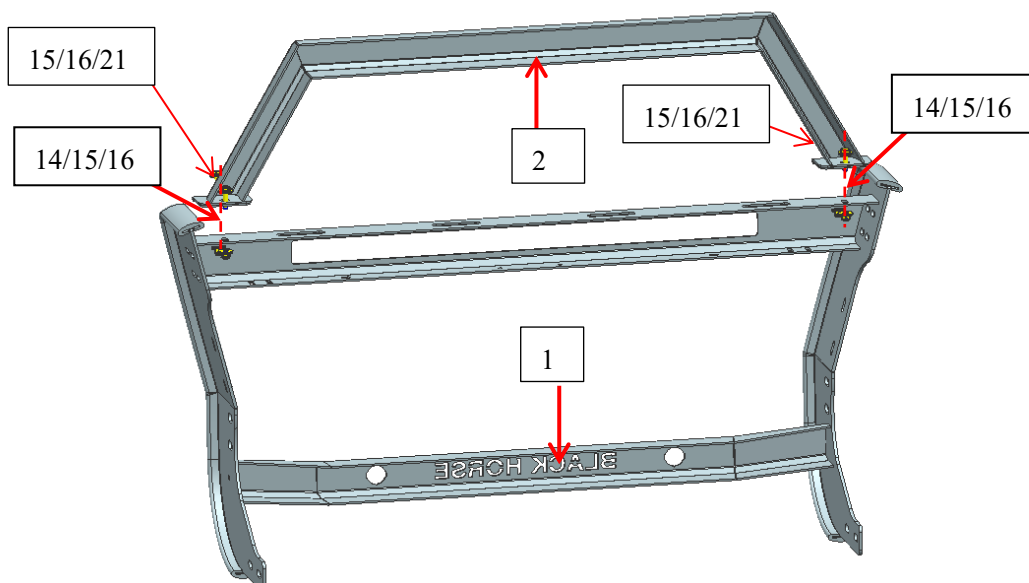
Installation Steps

Installation Figure:

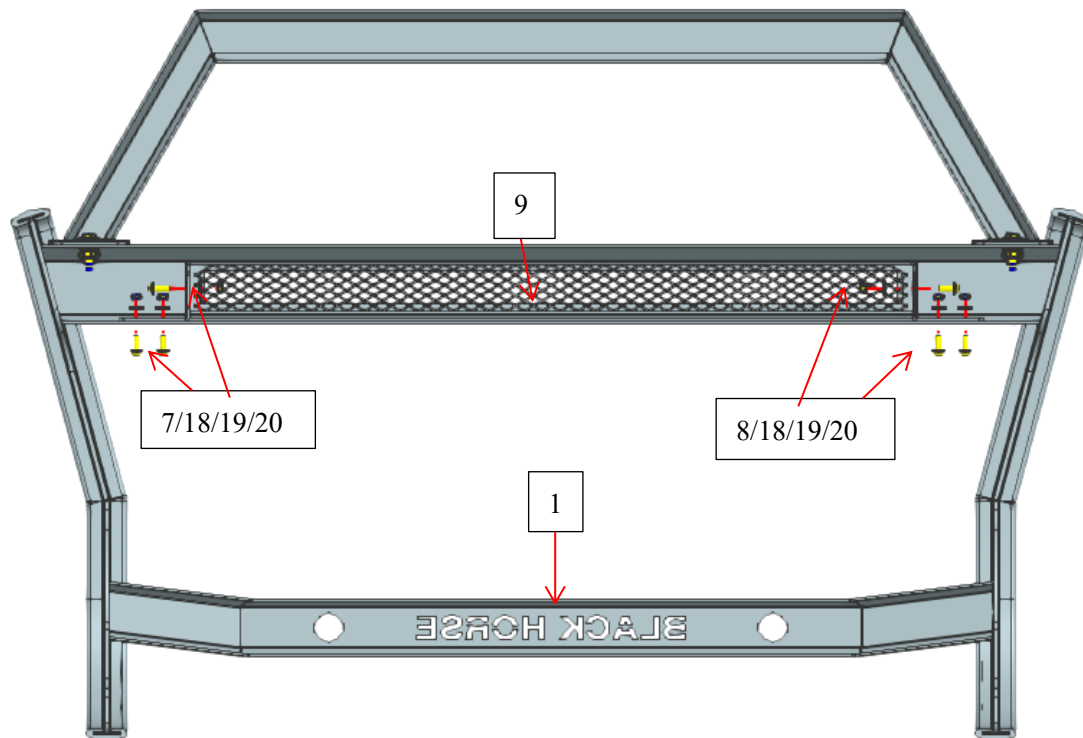


Step 1: Verify all parts are present.

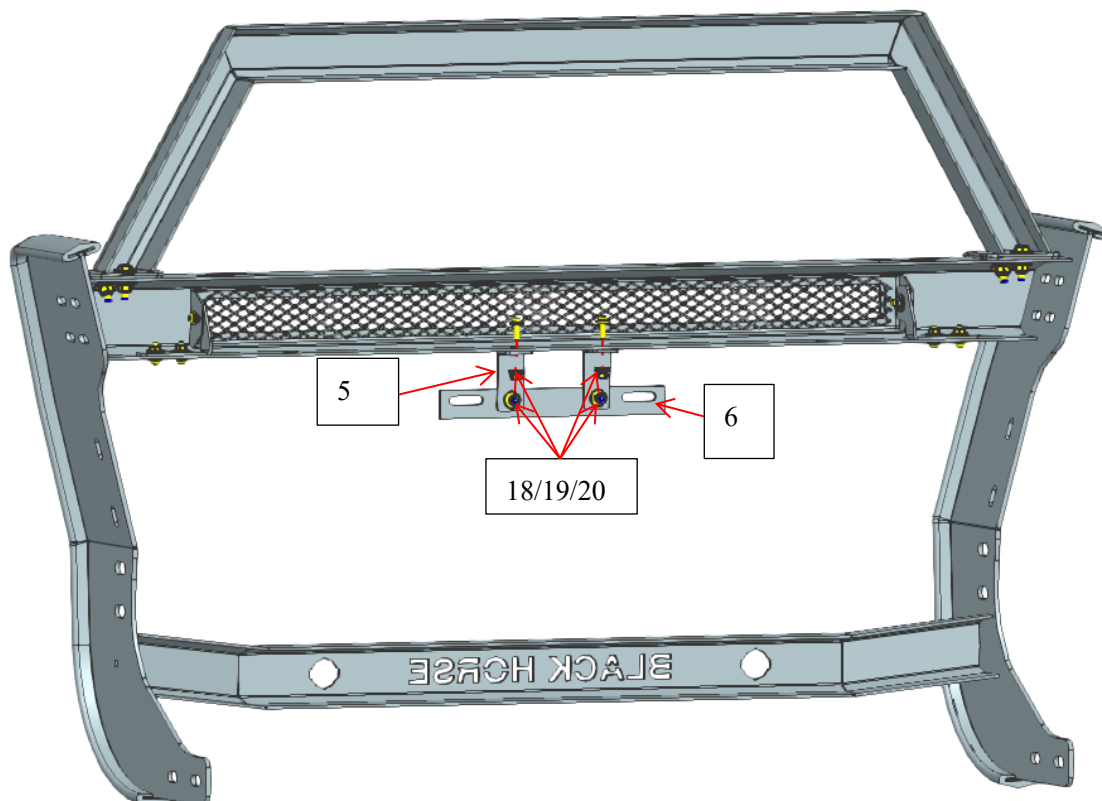
Step 2: Use standard parts to install Front Cross bar with Main Guard as below figure shown.



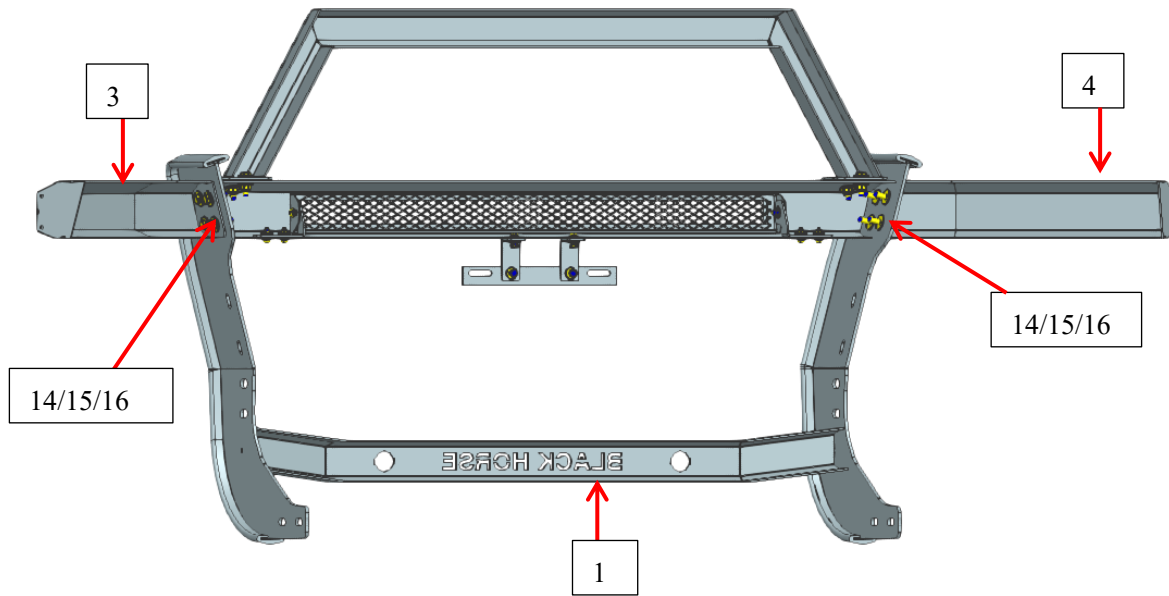
Step 3: Use ⑮⑰⑳ to install the mesh with left and right spotlight brackets, and use ⑮⑰⑳ to pre tighten the left and right spotlight brackets with the main guard, adjust it to the appropriate position, and then fully tighten it.



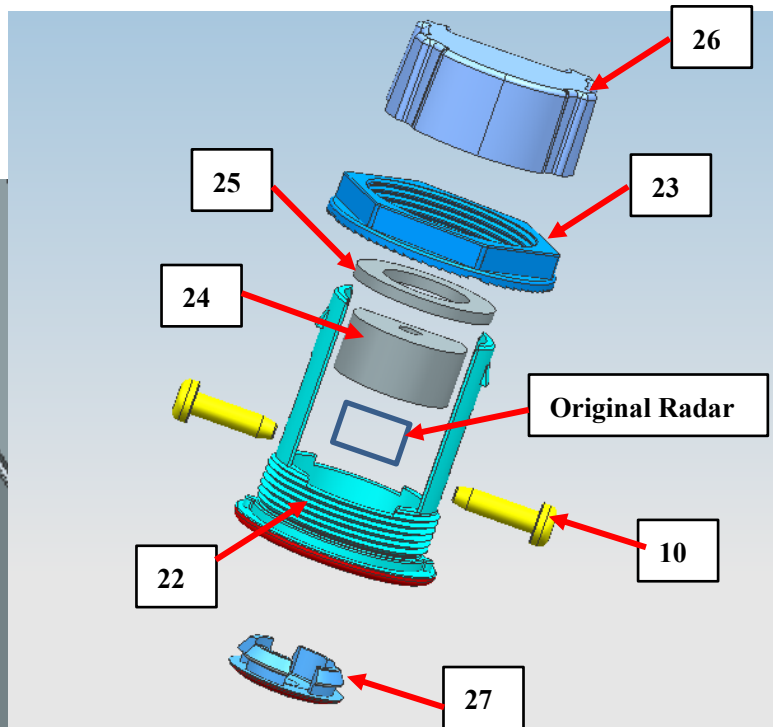
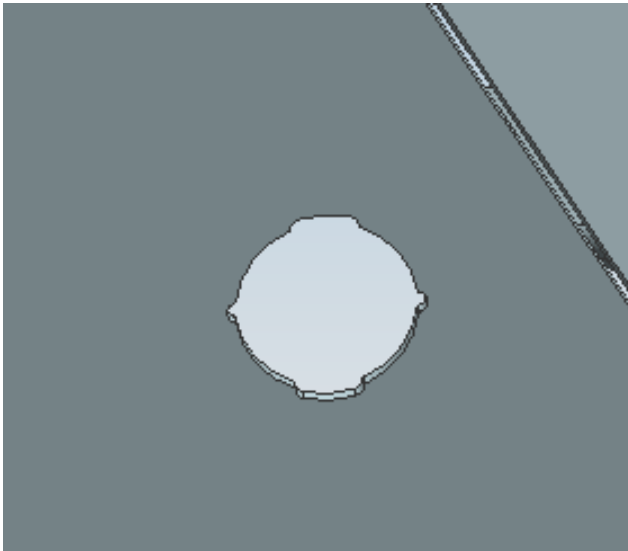
Step 4: Use standard parts to install License Brackets 1 and 2 with Main Guard as below figure shown.



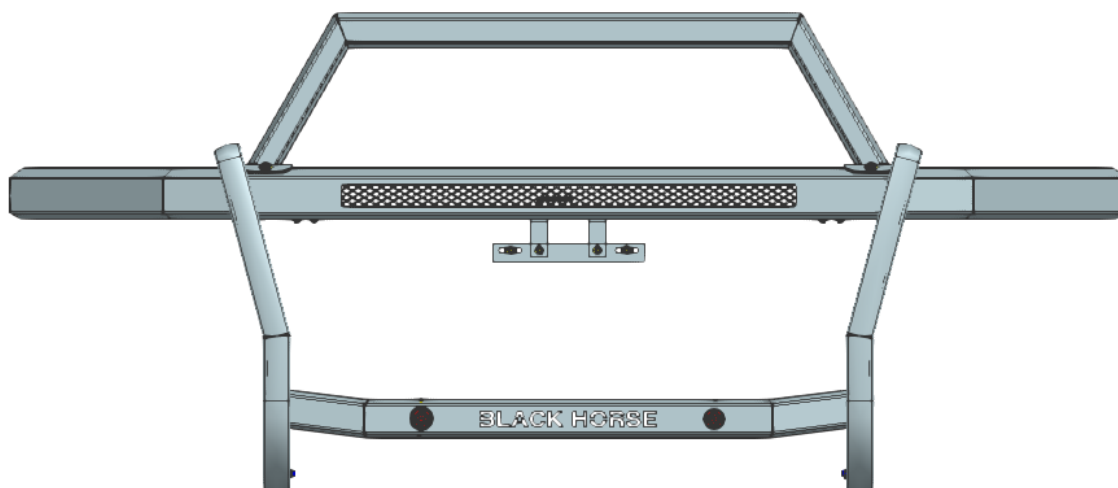
Step 5: Use standard parts to install Left and Right Side Bars with Main Guard as below figure shown.



Step 6: Find 2 radar holes on the grille guard and install them according to the standard parts shown in below pictures.

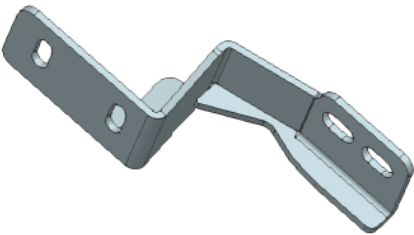
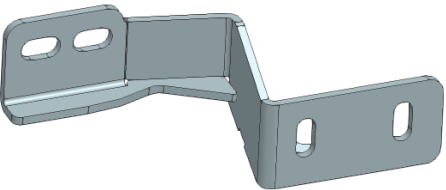
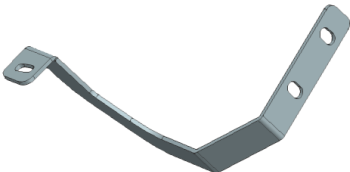
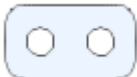
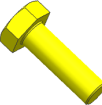


Completed installation:

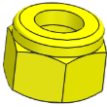
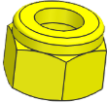


PART 02. BRACKET INSTALLATION

Parts list

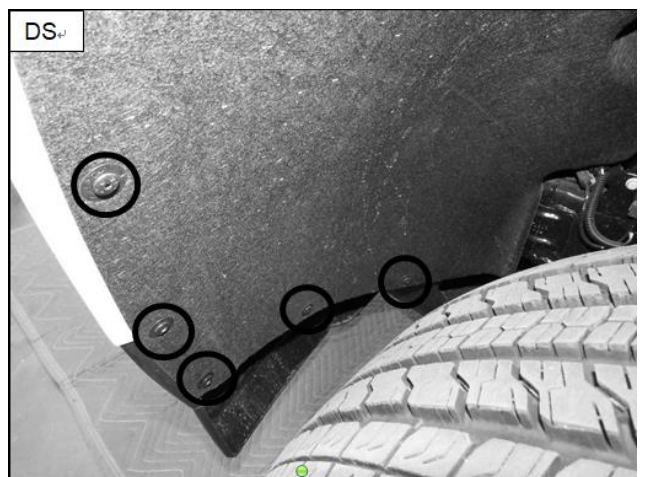
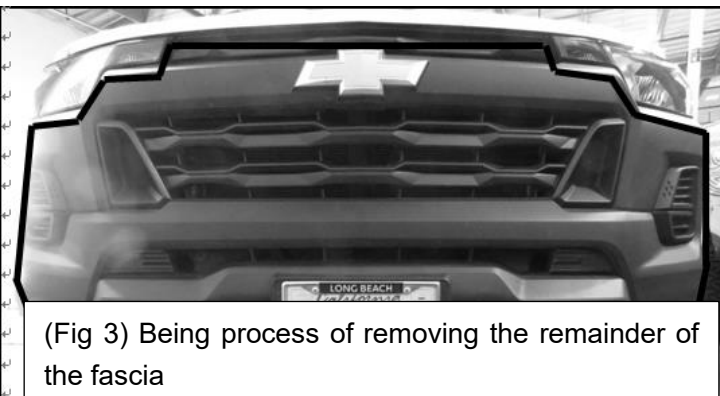
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Driver/Left Mounting Bracket	②	1	 Passenger/Right Mounting Bracket
③	1	 Driver/Left Support Bracket	④	1	 Passenger/Right Support Bracket
⑤	4	 Spacer Plate	⑥	4	 Tube Spacer
⑦	2	 Double Bolt Plate	⑧	2	 Hex bolt (full thread)M8_30

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⑨	4	 Flat Washer D8 (8x28x3mm)	⑩	2	 Nylon lock nut M8
⑪	4	 Lock Washer D10	⑫	4	 Flat Washer D10 (10x24x2.2mm)
⑬	4	 Hex bolt (full thread)M10_80	⑭	4	 Nylon lock nut M12
⑮	4	 Flat Washer D12 (12x32x3mm)			

Installation Steps

Step 1: Follow (Fig 1–6) to remove the front fascia to mount the frame and support brackets. This applies to models with or without tow hooks.

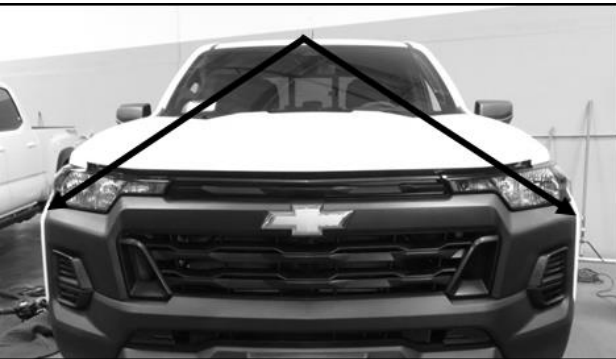




(Fig 5) Remove the 4 torx bolts at the top of the grille underneath the hood



(Fig 6) Remove the 4 torx bolts at the bottom of the bumper

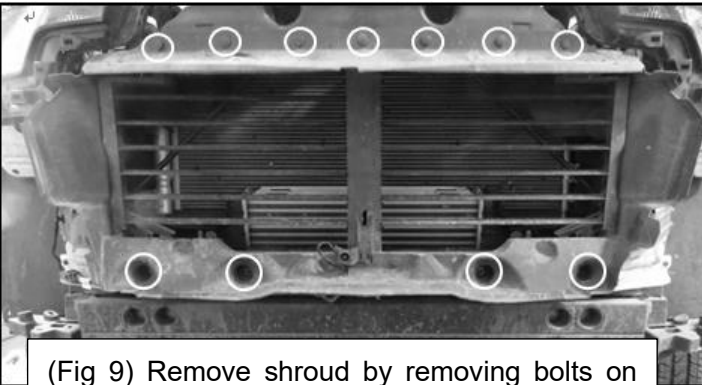


(Fig 7) Pull on the edges of the fascia to unclip the plastic clips to remove the fascia



(Fig 8) Remainder of the fascia removed

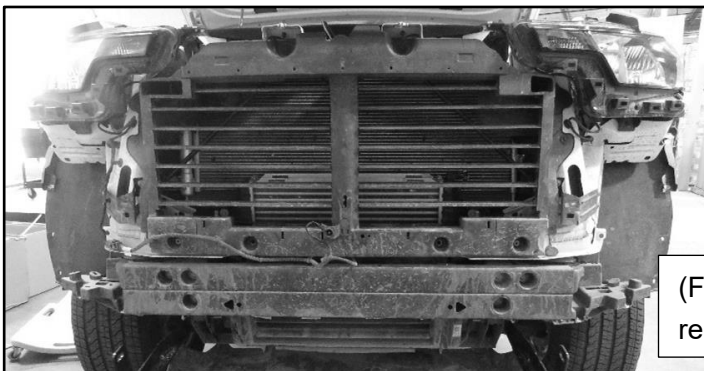
Step 2: Once the front fascia is removed follow (Figs 9-12) to remove the upper plastic shroud.



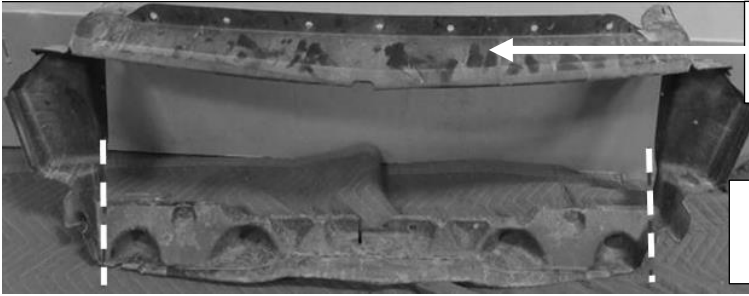
(Fig 9) Remove shroud by removing bolts on the bottom and the clips on top



(Fig 10) Remove the clips on the sides of the shroud



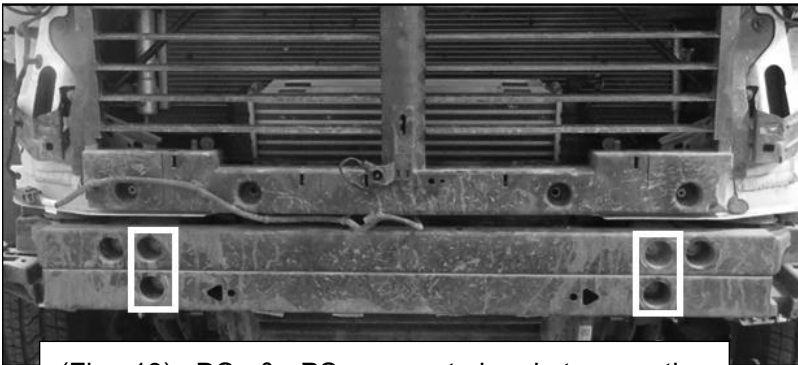
(Fig 11) Shroud removed and will **not** be reinstalled



Note: If customer wants to re-install shroud then they must trim it

(Fig 12) Trim shroud as depicted to re-install reinstalled

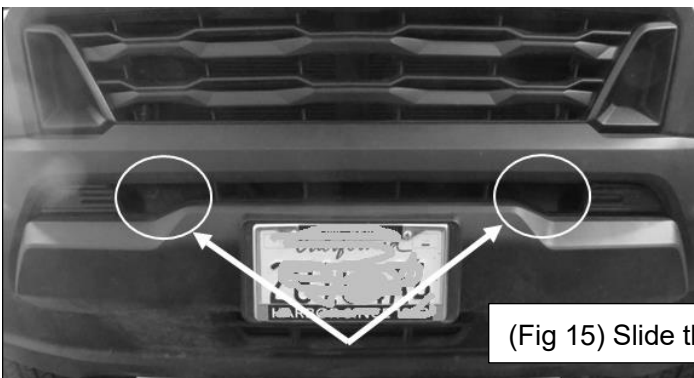
Step 3: Follow (Figs 13-18) to install the frame and support brackets to the vehicle.



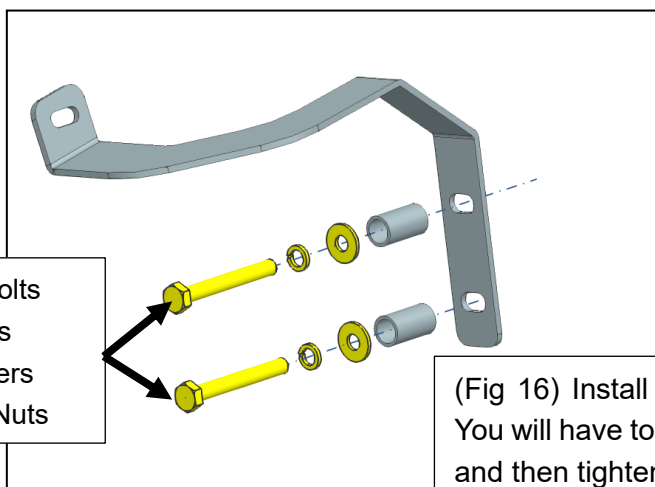
(Fig 13) DS & PS support bracket mounting locations, **don't** install yet



(Fig 14) Loosely re-install the front fascia, do not fully clip in anything yet



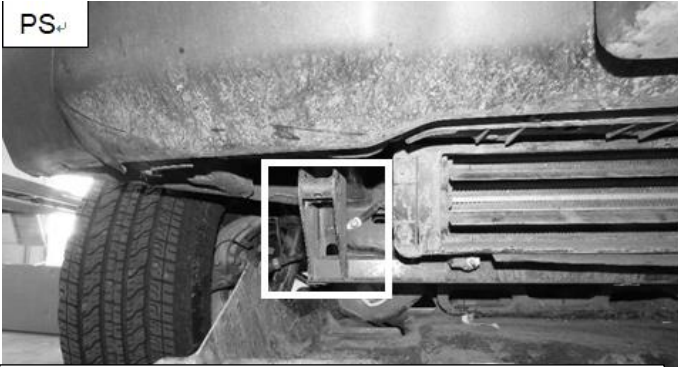
(Fig 15) Slide the support brackets into the openings



(2) 10mm Hex bolts
(2) Tube Spacers
(2) 10mm Washers
(2) 10mm Lock Nuts

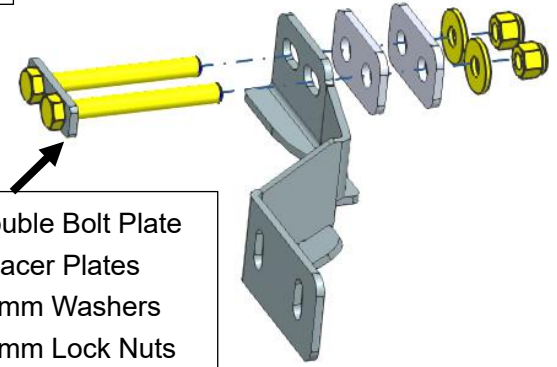
(Fig 16) Install support brackets using provided HW. You will have to slide the brackets through the opening and then tightened from underneath the bumper

PS



(Fig 17) Moving to the frame mounting brackets, they will be mounted where the tow hooks would go

PS



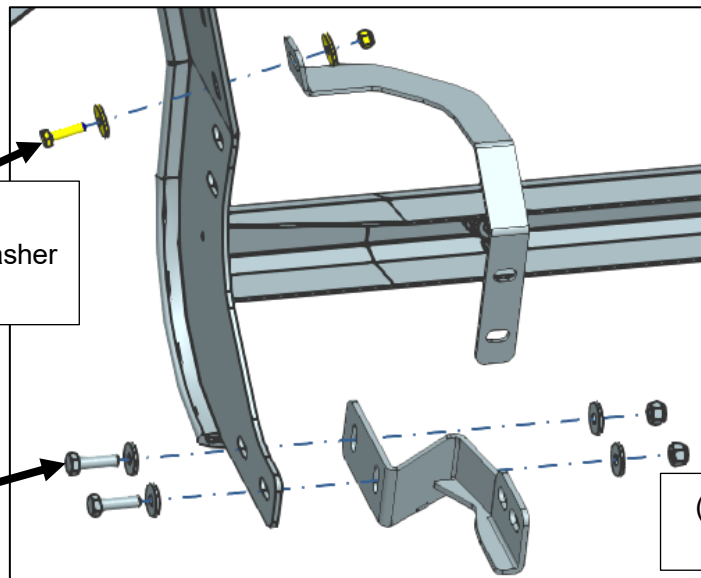
- (1) Double Bolt Plate
- (2) Spacer Plates
- (2) 12mm Washers
- (2) 12mm Lock Nuts

(Fig 18) Install frame mounting brackets using provided HW

Step 4: Follow (Fig 19) to install the Bull Bar to the Brackets.

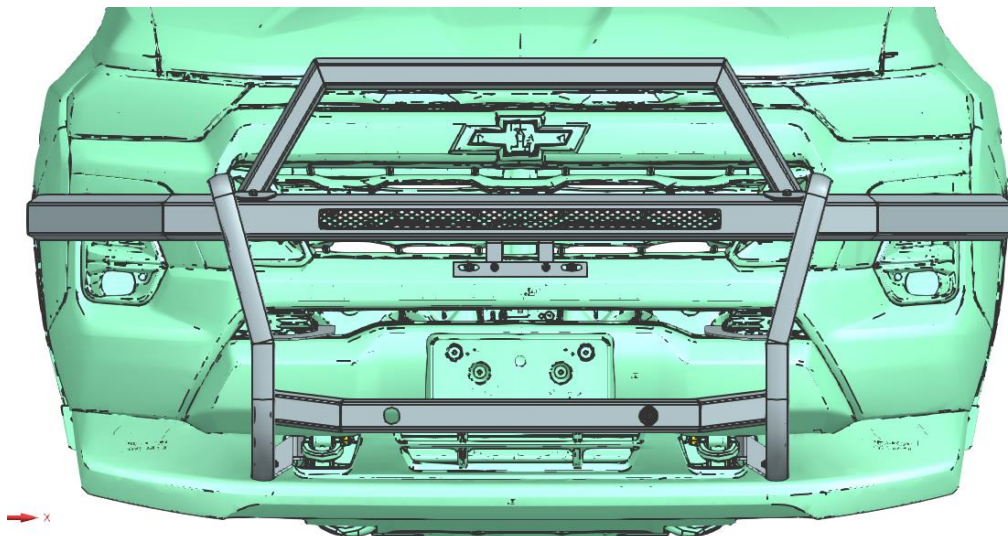
- (1) m8x30 Hex bolt
- (2) 8mmx28mm Flat Washer
- (1) 8mm Lock Nut

standard HW for bar



(Fig 19) Install Bar to the Brackets as pictured.

Step 5: Installation is now complete. Ensure that the brackets are level and secured, then ensure that the Bull Bar is centered. Perform periodic inspections to the installation to make sure that all hardware is secure and tight.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.