TEL：1-866-XANATOS

INSTALLATION INSTRUCTIONS

ARMOUR II ROLL BAR FOR TOYOTA TACOMA 05-21

PART # AR2-03B

PROTECTED BY ONE OR MORE PATENT

IMPORTANT SAFETY DISCLAIMER:

Black Horse Off Road Roll Bars are not designed or intended to withstand a vehicle rollover. They are not rollover protection structures and are not engineered, tested,or certified to protect occupants in the event of a rollover. Installation of this product does not provide or imply any rollover protection.

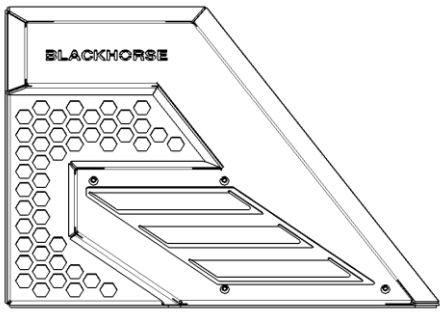
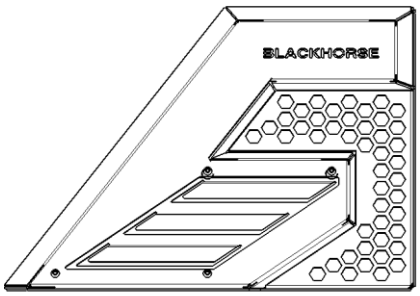
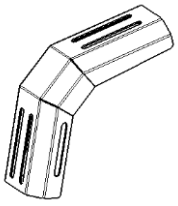
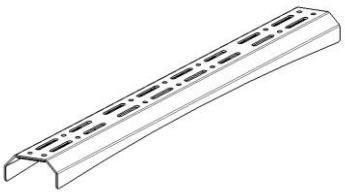
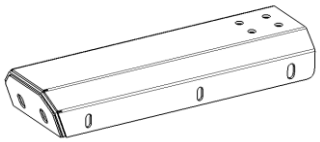
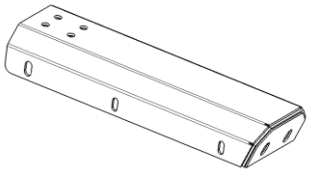
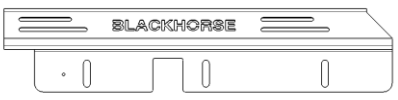
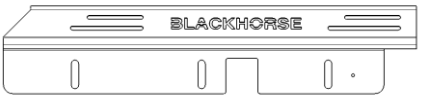
Before Installation

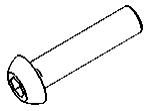
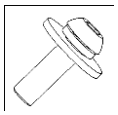
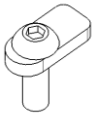
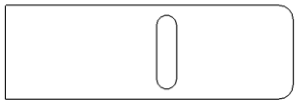
- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

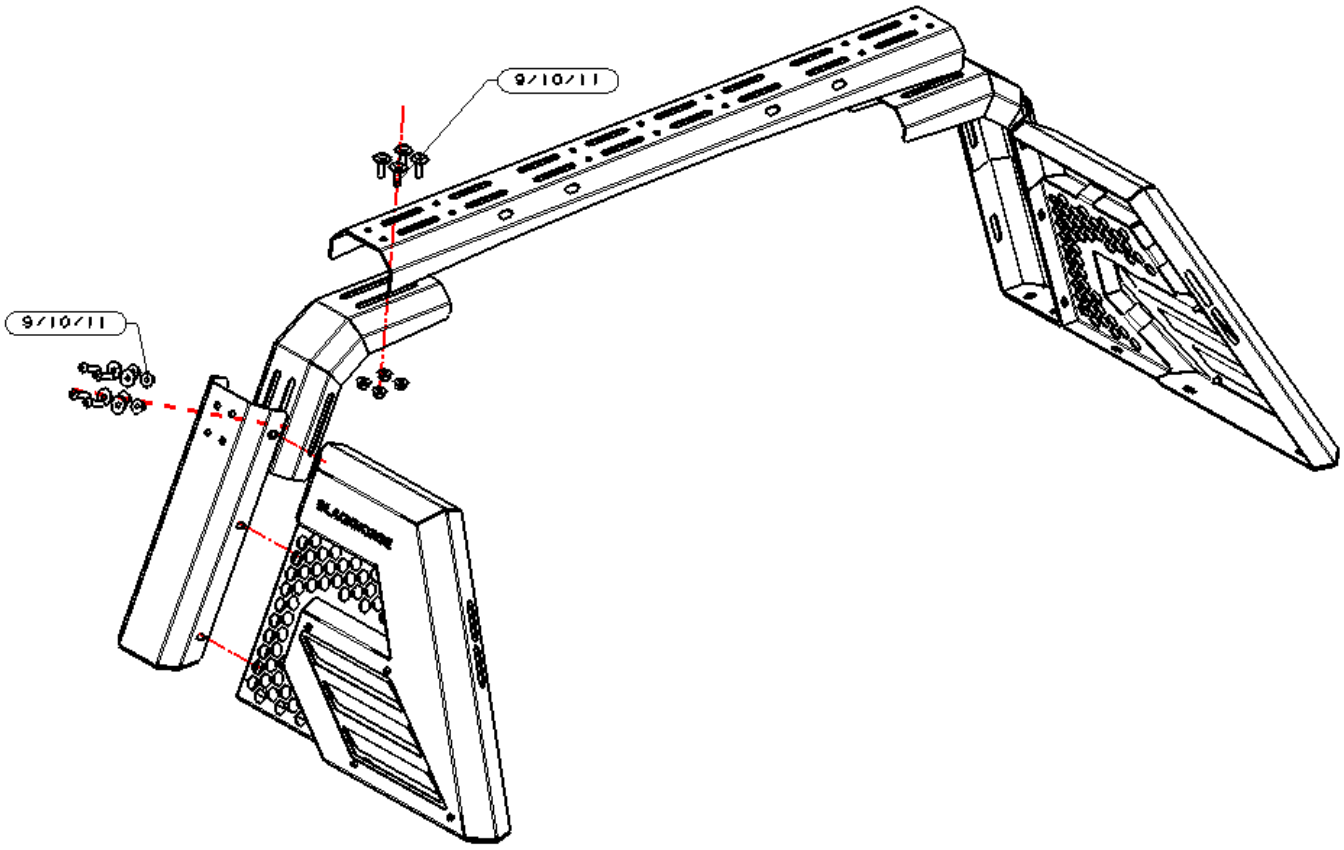
Parts list

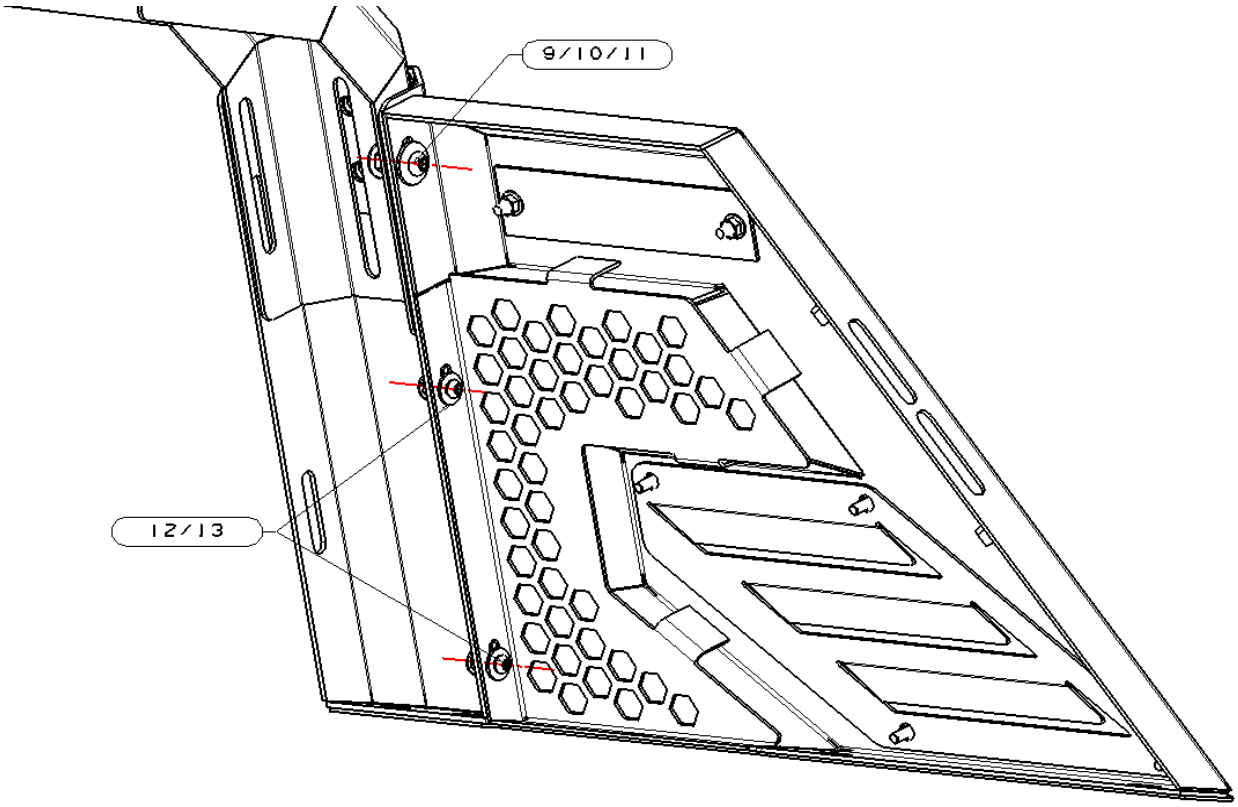
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 SIDE PLATE(L)	②	1	 SIDE PLATE(R)
③	2	 CONNECTING PLATES 1	④	1	 CENTRE BAR
⑤	1	 CONNECTING PLATE 3（L）	⑥	1	 CONNECTING PLATE 3（R）
⑦	1	 MOUNTING BASE(L)	⑧	1	 MOUNTING BASE(R)

⑨	26	 HEX FLANGE NUTS M8	⑩	26	 FLAT WASHERS D8 (8x24x2mm)
⑪	26	 BUTTON HEAD BOLTS M8_30	⑫	6	 BUTTON HEAD BOLTS ASSEMBLY M6_20
⑬	6	 HEX FLANGE NUTS M6	⑭	6	 FLAT WASHERS D8 (8x28x3mm)
⑮	6	 NYLON LOCK NUTS M8	⑯	6	 T-BOLTS M8x25
⑰	1	 ALLEN WRENCH S=4	⑱	1	 ALLEN WRENCH S=5
⑲	4	 BLACK ADHESIVE 1	⑳	2	 BLACK ADHESIVE 3
㉑	4	 BLACK ADHESIVE 4	㉒	4	 BLACK ADHESIVE 5
㉓	1	 BLACK ADHESIVE 6	㉔	2	 BLACK ADHESIVE 7

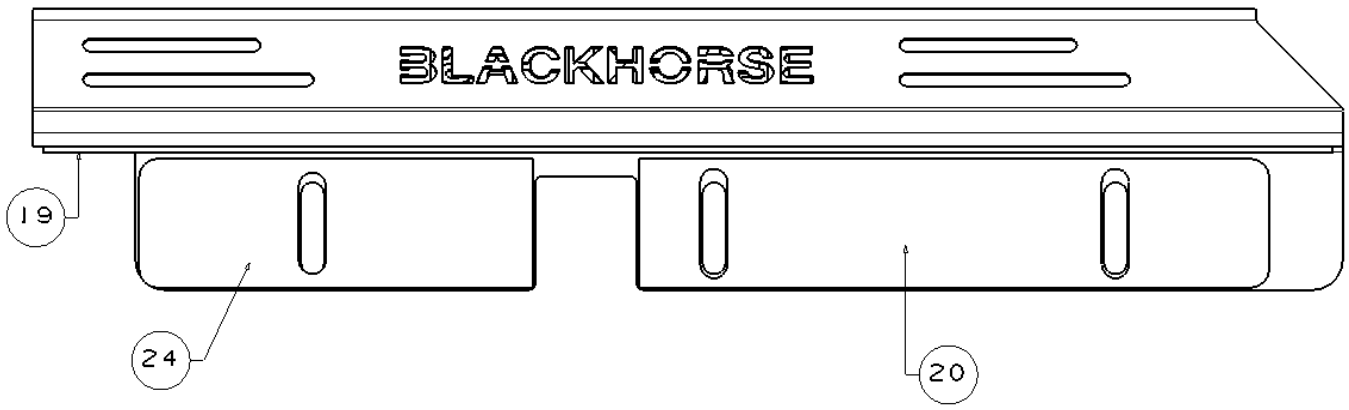
Installation Steps

Step1: Assemble connecting plates1&3&centre plates and side plates with standard parts⑨⑩⑪/⑫⑬, as the following picture shown. Lock all standard parts once adjust the position to be proper.

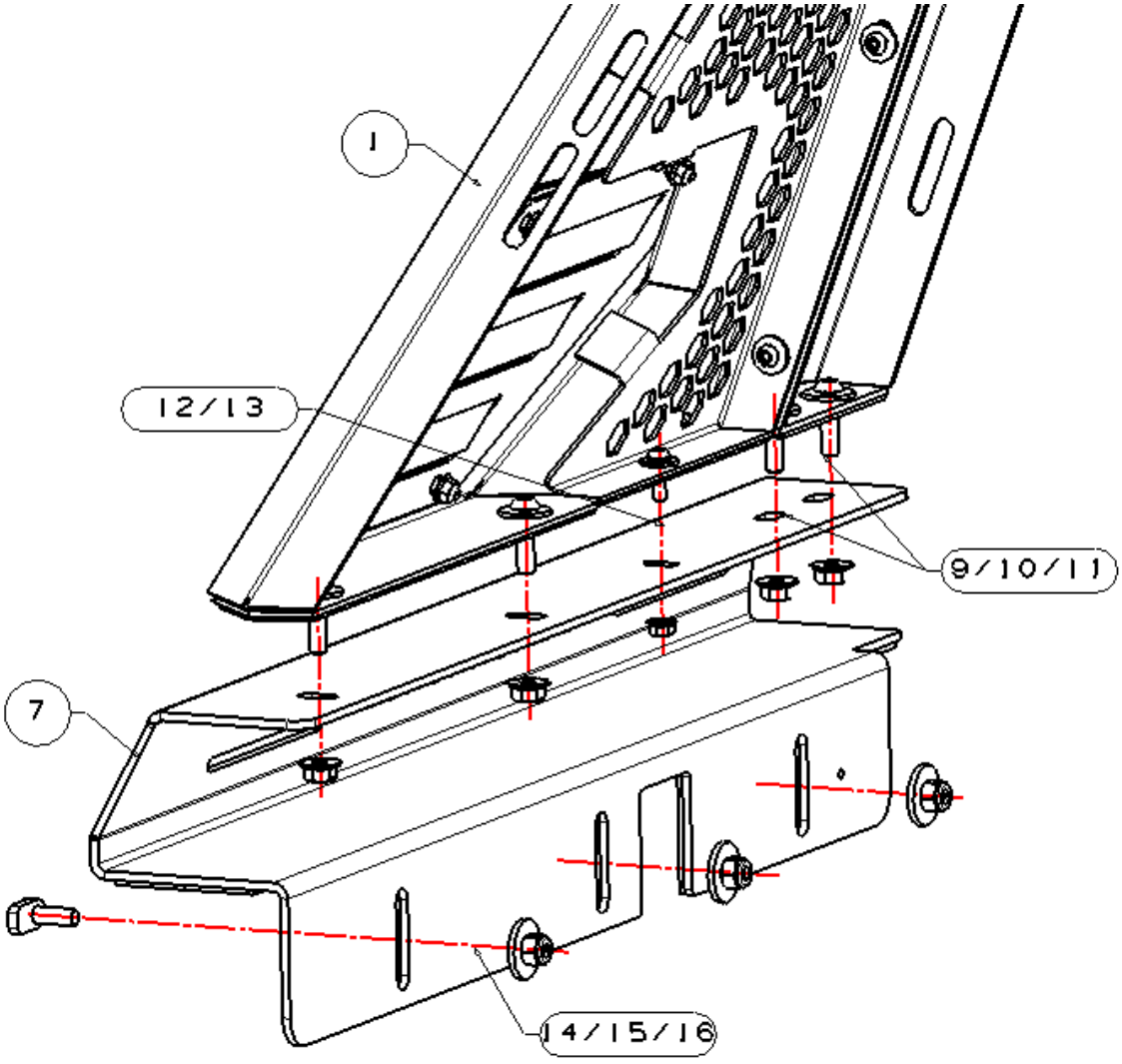




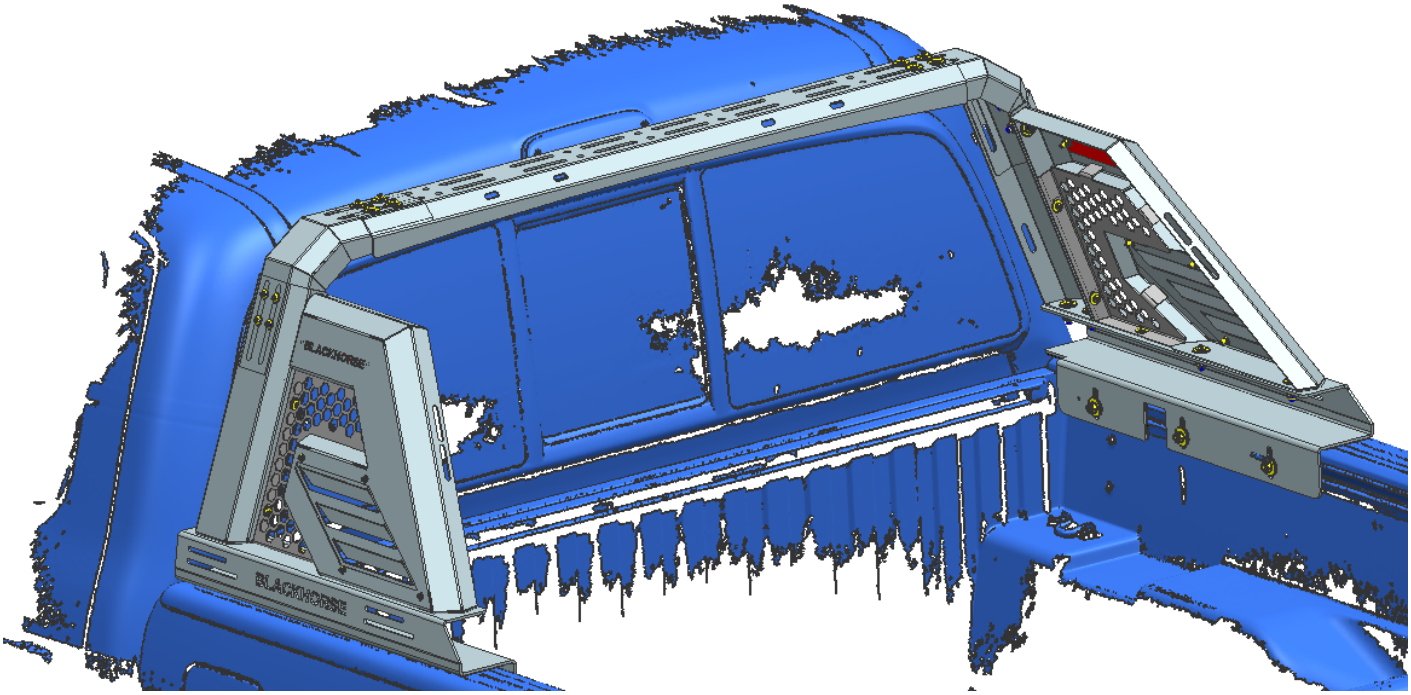
Step2: Stick the black adhesive⑲⑳㉔ on the mounting base (L&R)



Step3: Connect the roll bar with mounting base by ha standard parts⑨⑩⑪/⑫⑬.



Step 4: Install roll bar on truck rail by hard standard parts⑭⑮⑯



Installation completed and pick up all the tools.

NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.